VION

model 6321-8

model 6331-8

Optional Live Lumbar Support Pad (LS)

Lumbar Pad is spring loaded, providing pressure sensitive depth adjustment and 3 inches of height adjustment.

model 6322-4 (C)

model 6321-4PB

Vion Guest Chair please see page 244

VION FINISHES - TASK SEATING				
Back Frame	**Base**	**Specify Code**	**Arm Option**	**Specify Code**
Black	Black	BLK no upcharge	Adj. "T" arm (**Black**) Adj. "T" arm, fixed armcap (**Black**) Adj. "T" arm (**Black**, Chrome accent) Adj. "T" arm, fixed armcap (**Black**, Chrome accent) Fixed "C" arm (**Black**) Fixed "C" arm (**Polished Aluminum**)	AS AF AC A C CA - Add $187
Black	Polished Aluminum	BAU Add $154		
Shadow	Shadow	SHW Add $70	Adj. "T" arm (**Shadow**) Adj. "T" arm, fixed armcap (**Shadow**) Adj. "T" arm (**Shadow**, Chrome accent) Adj. "T" arm, fixed armcap (**Shadow**, Chrome accent) Fixed "C" arm (**Shadow**) Fixed "C" arm (**Polished Aluminum**)	SHA SHF SHR SHD SHC CA - Add $187
Shadow	Polished Aluminum	SAU Add $223		
Fog	Fog	FOG Add $70	Adj. "T" arm (**Fog**) Adj. "T" arm, fixed armcap (**Fog**) Adj."T" arm (**Fog**, Chrome accent) Adj. "T" arm, fixed armcap (**Fog,** Chrome accent) Fixed "C" arm (**Fog**) Fixed "C" arm (**Polished Aluminum**)	FA FF FC CF CC CA - Add $187
Fog	Polished Aluminum	FAU Add $223		

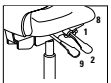
* All arms have Black SSU Armcaps.

STANDARD FEATURES

- Vion is a comprehensive seating series offering a family of models to address multiple applications: task, management, conference, guest, pedestal base, heavy duty 24/7 and stools.
- Vion Care Compliant models, with "GC" model code prefix, are available for select models (GC6322-0, GC6322-4, GC6331-0, GC6331-4). These models have standard high density, ultracell foam and polyurethane seat underside with sealed connections. Optional sealed seat seams and moisture barrier are available on these models only.
- Vion Heavy Duty models can be found in the Heavy Duty section of the price book (page 389).
- Series offers mid and high back models with either a mesh or upholstered back.
- Five different control mechanism options to suit all price points and ergonomic requirements.
- All models are standard with height and width adjustable arms (**AS**) that feature a front to back sliding armcap.
- Standard with Global's high quality Soft Descent™ pneumatic lift which slowly and gently lowers the seat height of the chair, making it easy to obtain the desired position.
- Side activated sliding seat depth adjustment (**MD**) is standard on multi-tilter, synchro tilter with back angle adjustment and weight sensing synchro tilter control mechanisms.
- Standard with Black five prong, injection molded, fiberglass reinforced nylon Governor base (**B7**) with dual wheel carpet casters (**C1**).
- Mesh back models are available in 10 standard Vion colors: Aqua (**MS75**), Black (**MS69**), Black Cherry (**MS76**), Blue (**MS72**), Dust (**MS77**), Ivory (**MS78**), Natural (**MS74**), Paprika (**MS79**), Rope (**MS73**) and Stone (**MS71**).
- Upholstered back models feature black fabric Jenny **(JN02)** on the back side as standard.
- Check textile availability prior to specifying upholstery material.
- Pedestal base models are offered on (-4) Tilter and (-6) Task (basic swivel) mechanisms only. These models provide fixed location seating for use in auditoriums, classrooms, jury boxes, public venues and more. The base must be mounted to the floor (mounting hardware not included). See Pedestal Base Installation Guide for details.

OPTIONAL FEATURES

- Vion back frames, arms and bases are available in three colors: Black, Shadow and Fog. See Vion finishes chart for options and upcharges. Armcaps are always Black.
- Mesh back models are also available in 10 Dimension Mesh colors: Black **(DBK)**, Fog **(DST)**, Chalk **(DCL)**, Shadow **(DGM)**, Charcoal **(DCH)**, Sand **(DSD)**, Cobalt **(DCO)**, Pool Blue **(DPB)**, Citrus **(DCT)** and Berry **(DBE)**. Add $25.
- Upholstered back models offer a Matching Outer (**MO**) upholstery option. Due to the Additional material needed, these models are listed separately and are priced differently than the standard upholstered back models.
- Optional lumbar pad can be added at the time of order. Please specify (**LS**) and add $37 Lumbar pad can also be ordered after sale as a kit, specify model 6339 at $39 list. The lumbar pad is adjustable up to 3".
- Seat available in memory foam. Please specify (**MF**) and add $108.
- Petite seat models (2" shorter and 2" narrower than the standard size seat) are available. Specify (**ST**) for standard foam or (**P**) for petite seat, no upcharge.
- A moisture barrier is available for the seat cushion on GC Vion models only. Specify (**NB**) for no moisture barrier, no upcharge, or (**MB**) for Moisture Barrier. Add $108.
- Sealed seams are available on the seat of GC Vion models when specified with approved coated textile. Contact Customer Care for availability. Specify (**NS**) for no sealed seams, no upcharge, or (**SE**) for sealed seat seams. Add $24.
- For hard surface flooring casters, please specify (**C9R**). Add $66.
- Two featured "T" arm options that include height and width adjusting arms, one with sliding arm caps (**AS**) and one without sliding arm caps (**AF**). Also, available is a stylish fixed urethane arm (**C**) for conference/management environments.
- For additional arm/caster options, please refer to the Arm and Caster section (page 391). Optional casters may be priced higher than the standard casters for your chair and the difference will be charged. Lower priced optional casters will not be credited.
- Please refer to "Cylinder Selection" section of the price book for additional cylinder options.
- For fully assembled in box, please specify **SU**. Add $70.
- Pedestal Base models have black bases with 2" height adjust cylinders. Specify (**SCC**) swivel, auto return to max height (no upcharge); (**SN**) non-swivel, auto return to max height (Add $19); or (**SC**) swivel, self-centering and return to max height (Add $30).

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
		**6321-0**	924	958	984	1022	1075	1096	1143	1235	1280	1363	1479	1621

ADJUSTMENTS
(1) Tilt tension
(2) Pneumatic seat height
(8) Seat depth
(9) Chair tilt lock
(5C) Synchro-tilt action
Anti-kick back

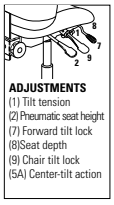
OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H
25.5	24	41.5	20	17-20	17.5-22.5	18.5	23

HB Synchro - Tilter w/Back Angle Adjustment
COM Yardage: 1
Freight Class: 150
Product Weight (lbs.): 60
Cubic Feet Per Carton: 10.5

Mesh Back

Ergonomic Features:
A, B, C, E, G, H, L, M, N, Q, U

RTA 2

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
	 **ADJUSTMENTS** (1) Tilt tension (2) Pneumatic seat height (7) Forward tilt lock (8)Seat depth (9) Chair tilt lock (5A) Center-tilt action	**6321-3**	924	958	984	1022	1075	1096	1143	1235	1280	1363	1479	1621

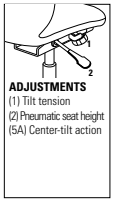
OVERALL DIMENSIONS W	OVERALL DIMENSIONS D	OVERALL DIMENSIONS H	SEAT DIMENSIONS W	SEAT DIMENSIONS D	SEAT DIMENSIONS H	BACK DIMENSIONS W	BACK DIMENSIONS H
25.5	24	41	20	17-20	17.25-22.25	18.5	23

HB Multi - Tilter
COM Yardage: 1
Freight Class: 150
Product Weight (lbs.): 62
Cubic Feet Per Carton: 10.5

Mesh Back

Ergonomic Features:
A, B, C, E, F, G, H, M, N, Q, U, S

RTA 2

			1	2	3	4	5	6	7	8	9	10	11	12
	 **ADJUSTMENTS** (1) Tilt tension (2) Pneumatic seat height (5A) Center-tilt action	**6321-4**	826	860	887	925	978	999	1046	1138	1183	1266	1381	1524

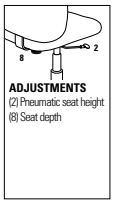
OVERALL DIMENSIONS W	OVERALL DIMENSIONS D	OVERALL DIMENSIONS H	SEAT DIMENSIONS W	SEAT DIMENSIONS D	SEAT DIMENSIONS H	BACK DIMENSIONS W	BACK DIMENSIONS H
25.5	24	39.25	20	17.5	16-21	18.5	23

HB Tilter
COM Yardage: 1
Freight Class: 150
Product Weight (lbs.): 54
Cubic Feet Per Carton: 10.5

Mesh Back

Ergonomic Features:
A, B, C, E, H, M, N, Q, S, U

RTA 2

			1	2	3	4	5	6	7	8	9	10	11	12
	 **ADJUSTMENTS** (2) Pneumatic seat height (8) Seat depth	**6321-6**	792	826	853	890	944	964	1012	1104	1148	1231	1347	1489

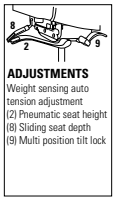
OVERALL DIMENSIONS W	OVERALL DIMENSIONS D	OVERALL DIMENSIONS H	SEAT DIMENSIONS W	SEAT DIMENSIONS D	SEAT DIMENSIONS H	BACK DIMENSIONS W	BACK DIMENSIONS H
25.5	24	39.25	20	17.5	17-22	18.5	23

HB Task
COM Yardage: 1
Freight Class: 150
Product Weight (lbs.):49
Cubic Feet Per Carton: 10.5

Mesh Back

Ergonomic Features:
C, E, M, N, U

RTA 2

			1	2	3	4	5	6	7	8	9	10	11	12
	 **ADJUSTMENTS** Weight sensing auto tension adjustment (2) Pneumatic seat height (8) Sliding seat depth (9) Multi position tilt lock	**6321-8**	924	958	984	1022	1075	1096	1143	1235	1280	1363	1479	1621

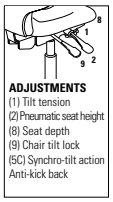
OVERALL DIMENSIONS W	OVERALL DIMENSIONS D	OVERALL DIMENSIONS H	SEAT DIMENSIONS W	SEAT DIMENSIONS D	SEAT DIMENSIONS H	BACK DIMENSIONS W	BACK DIMENSIONS H
25.5	24	40	20	17-20	16.5-21.5	18.5	23

HB Weight Sensing Synchro - Tilter
COM Yardage: 1
Freight Class: 150
Product Weight (lbs.): 57
Cubic Feet Per Carton: 10.5

Mesh Back

Ergonomic Features:
A, B, C, E, H, L, M, N, Q, U

RTA 2

			1	2	3	4	5	6	7	8	9	10	11	12
	 **ADJUSTMENTS** (1) Tilt tension (2) Pneumatic seat height (8) Seat depth (9) Chair tilt lock (SC) Synchro-tilt action Anti-kick back	**6322-0**	875	908	935	973	1026	1047	1094	1186	1231	1314	1430	1572
		GC6322-0	-	1233	1257	1292	1339	1361	1405	1475	1527	1588	1709	1840

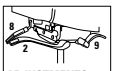
OVERALL DIMENSIONS W	OVERALL DIMENSIONS D	OVERALL DIMENSIONS H	SEAT DIMENSIONS W	SEAT DIMENSIONS D	SEAT DIMENSIONS H	BACK DIMENSIONS W	BACK DIMENSIONS H
25.5	24	39.5	20	17-20	17.5-22.5	18.5	21

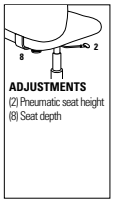
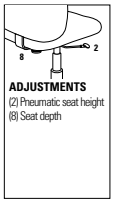
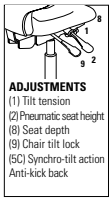
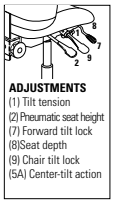
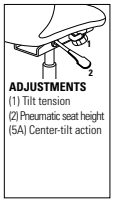
MB Synchro - Tilter w/Back Angle Adjustment
COM Yardage: 1
Freight Class: 150
Product Weight (lbs.): 58
Cubic Feet Per Carton: 10.5

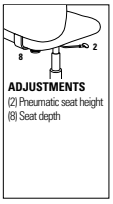
Mesh Back

Ergonomic Features:
A, B, C, E, G, H, L, M, N, Q, U

RTA 2

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
	ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (7) Forward tilt lock (8)Seat depth (9) Chair tilt lock (5A) Center-tilt action	**6322-3**	875	908	935	973	1026	1047	1094	1186	1231	1314	1430	1572
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**				**BACK DIMENSIONS**				
			W	**D**	**H**	**W**	**D**	**H**		**W**		**H**		
MB Multi - Tilter COM Yardage: 1 Freight Class: 150 Product Weight (lbs.): 60 Cubic Feet Per Carton: 10.5	Mesh Back Ergonomic Features: A, B, C, E, F, G, H, M, N, Q, U, S		25.5	24	39	20	17-20	17.25-22.25		18.5		21		
			RTA 2	ups										
	ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (5A) Center-tilt action		1	2	3	4	5	6	7	8	9	10	11	12
		6322-4	777	812	839	877	931	950	998	1090	1135	1218	1334	1476
		GC6322-4	-	1100	1127	1163	1214	1237	$1284	$1358	$1415	$1478	$1607	$1747
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**				**BACK DIMENSIONS**				
			W	**D**	**H**	**W**	**D**	**H**		**W**		**H**		
MB Tilter COM Yardage: 1 Freight Class: 150 Product Weight (lbs.): 52 Cubic Feet Per Carton: 10.5	Mesh Back Ergonomic Features: A, B, C, E, H, M, N, Q, S, U		25.5	24	37.5	20	17.5	16-21		18.5		21		
			RTA 2	ups										
	ADJUSTMENTS (2) Pneumatic seat height (8) Seat depth		1	2	3	4	5	6	7	8	9	10	11	12
		6322-6	751	786	812	849	903	924	971	1063	1108	1190	1306	1449
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**				**BACK DIMENSIONS**				
			W	**D**	**H**	**W**	**D**	**H**		**W**		**H**		
MB Task COM Yardage: 1 Freight Class: 150 Product Weight (lbs.):52 Cubic Feet Per Carton: 10.5	Mesh Back Ergonomic Features: C,E, M, N, Q, U		25.5	24	37.5	20	17.5	17-22		18.5		21		
			RTA 2	ups										
	ADJUSTMENTS (2) Pneumatic seat height (8) Seat depth		1	2	3	4	5	6	7	8	9	10	11	12
		6323-6	710	745	771	809	862	883	930	1022	1067	1150	1267	1408
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**				**BACK DIMENSIONS**				
			W	**D**	**H**	**W**	**D**	**H**		**W**		**H**		
MB Task - Armless COM Yardage: 1 Freight Class: 250 Product Weight (lbs.):41 Cubic Feet Per Carton: 10.5	Mesh Back Ergonomic Features: C, E, M, N, U		20	24	37.5	20	17.5	17-22		18.5		21		
			RTA 2	ups										
	 **ADJUSTMENTS** Weight sensing auto tension adjustment (2) Pneumatic seat height (8) Sliding seat depth (9) Multi position tilt lock		1	2	3	4	5	6	7	8	9	10	11	12
		6322-8	875	908	935	973	1026	1047	1094	1186	1231	1314	1430	1572
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**				**BACK DIMENSIONS**				
			W	**D**	**H**	**W**	**D**	**H**		**W**		**H**		
MB Weight Sensing Synchro - Tilter COM Yardage: 1 Freight Class: 150 Product Weight (lbs.): 55 Cubic Feet Per Carton: 10.5	Mesh Back Ergonomic Features: A, B, C, E, H, L, M, N, Q, U		25.5	24	38	20	17-20	16.5-21.5		18.5		21		
			RTA 2	ups										

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
		**6327-6**	792	827	854	891	946	966	1013	1105	1150	1232	1349	1492
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**					**BACK DIMENSIONS**			
			W	**D**	**H**	**W**	**D**	**H**			**W**		**H**	
MB Drafting Stool - Task Armless COM Yardage: 1 Freight Class: 150 Product Weight (lbs.): 50 Cubic Feet Per Carton: 10.5	Mesh Back Ergonomic Features: C, E, M, N, U		20	24	48	20	17.5	23.5-33.5			18.5		21	
			RTA 2	ups										
		**6328-6**	894	929	956	993	1048	1067	1114	1206	1251	1334	1451	1592
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**					**BACK DIMENSIONS**			
			W	**D**	**H**	**W**	**D**	**H**			**W**		**H**	
MB Drafting Stool - Task COM Yardage: 1 Freight Class: 150 Product Weight (lbs.): 44 Cubic Feet Per Carton: 10.5	Mesh Back Ergonomic Features: C, E, H, M, N, Q, U		20	24	48	20	17.5	23.5-33.5			18.5		21	
			RTA 2	ups										
			1	2	3	4	5	6	7	8	9	10	11	12
		6331-0	1047	1091	1121	1169	1238	1265	1322	1438	1492	1597	1742	1920
		6331-0MO	1103	1167	1221	1296	1406	1446	1541	1724	1811	1980	2211	2497
		GC6331-0	-	1285	1315	1357	1417	1446	1500	1587	1653	1728	1881	2044
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**					**BACK DIMENSIONS**			
			W	**D**	**H**	**W**	**D**	**H**			**W**		**H**	
HB Synchro - Tilter w/Back Angle Adjustment COM Yardage: 1.25 Freight Class: 150 Product Weight (lbs.): 61 Cubic Feet Per Carton: 10.50	Upholstered Back Ergonomic Features: A, B, C, E, G, H, L, M, N, Q, U		25.5	24	41.5	20	17-20	17.5-22.5			18.5		23	
			RTA 2	ups										
			1	2	3	4	5	6	7	8	9	10	11	12
		6331-3	1047	1091	1121	1169	1238	1265	1322	1438	1492	1597	1742	1920
		6331-3MO	1103	1167	1221	1296	1406	1446	1541	1724	1811	1980	2211	2497
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**					**BACK DIMENSIONS**			
			W	**D**	**H**	**W**	**D**	**H**			**W**		**H**	
HB Multi - Tilter COM Yardage: 1.25 Freight Class: 125 Product Weight (lbs.): 63 Cubic Feet Per Carton: 10.5	Upholstered back Ergonomic Features: A, B, C, E, F, G, H, M, N, Q, U, S		25.5	24	41	20	17-20	17.25-22.25			18.5		23	
			RTA 2	ups										
			1	2	3	4	5	6	7	8	9	10	11	12
		6331-4	936	980	1013	1061	1129	1154	1211	1327	1382	1487	1632	1809
		6331-4MO	992	1059	1110	1188	1295	1336	1431	1614	1702	1870	2100	2389
		GC6331-4	-	1123	1154	1197	1259	1288	1344	1433	1503	1579	1736	1905
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**					**BACK DIMENSIONS**			
			W	**D**	**H**	**W**	**D**	**H**			**W**		**H**	
HB Tilter COM Yardage: 1.25 Freight Class: 150 Product Weight (lbs.): 55 Cubic Feet Per Carton: 10.5	Upholstered back Ergonomic Features: A, B, C, E, H, M, N, Q, S, U		25.5	24	39.25	20	17.5	16-21			18.5		23	
			RTA 2	ups										

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
	 **ADJUSTMENTS** (2) Pneumatic seat height (8) Seat depth	**6331-6**	909	952	983	1031	1100	1125	1184	1299	1354	1459	1604	1782
		6331-6MO	964	1030	1082	1160	1270	1308	1403	1586	1673	1842	2072	2359

OVERALL DIMENSIONS W	OVERALL DIMENSIONS D	OVERALL DIMENSIONS H	SEAT DIMENSIONS W	SEAT DIMENSIONS D	SEAT DIMENSIONS H	BACK DIMENSIONS W	BACK DIMENSIONS H
25.5	24	39.25	20	17.5	17-22	18.5	23

HB Task
COM Yardage: 1.25
Freight Class: 150
Product Weight (lbs.): 49
Cubic Feet Per Carton: 10.5

Upholstered Back

Ergonomic Features:
C, E, M, N

RTA 2

	1	2	3	4	5	6	7	8	9	10	11	12
6331-8	1047	1091	1121	1169	1238	1265	1322	1438	1492	1597	1742	1920
6331-8MO	1103	1167	1221	1296	1406	1446	1541	1724	1811	1980	2211	2497

OVERALL DIMENSIONS W	OVERALL DIMENSIONS D	OVERALL DIMENSIONS H	SEAT DIMENSIONS W	SEAT DIMENSIONS D	SEAT DIMENSIONS H	BACK DIMENSIONS W	BACK DIMENSIONS H
25.5	24	40	20	17-20	16.5-21.5	18.5	23

HB Weight Sensing Synchro - Tilter
COM Yardage: 1.25
Freight Class: 150
Product Weight (lbs.): 58
Cubic Feet Per Carton: 10.5

Upholstered Back

Ergonomic Features:
A, B, C, E, H, L, M, N, Q, U

RTA 2

	1	2	3	4	5	6	7	8	9	10	11	12
6332-0	999	1043	1073	1121	1190	1216	1274	1390	1444	1549	1694	1872
6332-0MO	1053	1123	1182	1267	1383	1439	1547	1719	1851	1999	2302	2624

OVERALL DIMENSIONS W	OVERALL DIMENSIONS D	OVERALL DIMENSIONS H	SEAT DIMENSIONS W	SEAT DIMENSIONS D	SEAT DIMENSIONS H	BACK DIMENSIONS W	BACK DIMENSIONS H
25.5	24	39.5	20	17-20	17.5-22.5	18.5	21

MB Synchro - Tilter w/Back Angle Adjustment
COM Yardage: 1.25
Freight Class: 150
Product Weight (lbs.): 59
Cubic Feet Per Carton: 10.5

Upholstered Back

Ergonomic Features:
A, B, C, E, G, H, L, M, N, Q, U

RTA 2

	1	2	3	4	5	6	7	8	9	10	11	12
6332-3	999	1043	1073	1121	1190	1216	1274	1390	1444	1549	1694	1872
6332-3MO	1053	1123	1182	1267	1383	1439	1547	1719	1851	1999	2302	2624

OVERALL DIMENSIONS W	OVERALL DIMENSIONS D	OVERALL DIMENSIONS H	SEAT DIMENSIONS W	SEAT DIMENSIONS D	SEAT DIMENSIONS H	BACK DIMENSIONS W	BACK DIMENSIONS H
25.5	24	39	20	17-20	17.25-22.25	18.5	21

MB Multi - Tilter
COM Yardage: 1.25
Freight Class: 150
Product Weight (lbs.): 61
Cubic Feet Per Carton: 10.5

Upholstered Back

Ergonomic Features:
A, B, C, E, F, G, H, M, N, Q, U, S

RTA 2

	1	2	3	4	5	6	7	8	9	10	11	12
6332-4	894	937	970	1017	1086	1111	1168	1284	1339	1444	1589	1767
6332-4MO	951	1018	1069	1147	1254	1295	1390	1573	1661	1829	2059	2348

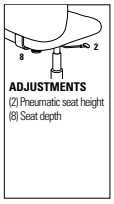
OVERALL DIMENSIONS W	OVERALL DIMENSIONS D	OVERALL DIMENSIONS H	SEAT DIMENSIONS W	SEAT DIMENSIONS D	SEAT DIMENSIONS H	BACK DIMENSIONS W	BACK DIMENSIONS H
25.5	24	37.5	20	17.5	16-21	18.5	21

MB Tilter
COM Yardage: 1.25
Freight Class: 150
Product Weight (lbs.): 53
Cubic Feet Per Carton: 10.5

Upholstered Back

Ergonomic Features:
A, B, C, E, H, M, N, Q, S, U

RTA 2

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
		6332-6	869	913	945	992	1061	1087	1144	1260	1315	1419	1565	1742
		6332-6MO	925	991	1043	1118	1228	1269	1363	1546	1634	1802	2031	2320

OVERALL DIMENSIONS W	OVERALL DIMENSIONS D	OVERALL DIMENSIONS H	SEAT DIMENSIONS W	SEAT DIMENSIONS D	SEAT DIMENSIONS H	BACK DIMENSIONS W	BACK DIMENSIONS H
25.5	24	37.5	20	17.5	17-22	18.5	21

MB Task
COM Yardage: 1.25
Freight Class: 150
Product Weight (lbs.): 48
Cubic Feet Per Carton: 10.5

Upholstered Back

Ergonomic Features:
C, E, M, N, Q, U

RTA 2

	1	2	3	4	5	6	7	8	9	10	11	12
6333-6	826	869	900	948	1017	1043	1100	1216	1271	1375	1521	1699
6333-6MO	891	958	1009	1088	1197	1235	1329	1512	1600	1769	2001	2285

OVERALL DIMENSIONS W	OVERALL DIMENSIONS D	OVERALL DIMENSIONS H	SEAT DIMENSIONS W	SEAT DIMENSIONS D	SEAT DIMENSIONS H	BACK DIMENSIONS W	BACK DIMENSIONS H
20	24	37.5	20	17.5	17-22	18.5	21

MB Task - Armless
COM Yardage: 1.25
Freight Class: 150
Product Weight (lbs.): 42
Cubic Feet Per Carton: 10.5

Upholstered Back

Ergonomic Features:
C, E, M, N, U

RTA 2

	1	2	3	4	5	6	7	8	9	10	11	12
6332-8	999	1043	1073	1121	1190	1216	1274	1390	1444	1549	1694	1872
6332-8MO	1053	1123	1182	1267	1383	1439	1547	1719	1851	1999	2302	2624

OVERALL DIMENSIONS W	OVERALL DIMENSIONS D	OVERALL DIMENSIONS H	SEAT DIMENSIONS W	SEAT DIMENSIONS D	SEAT DIMENSIONS H	BACK DIMENSIONS W	BACK DIMENSIONS H
25.5	24	38	20	17-20	16.5-21.5	18.5	21

MB Weight Sensing Synchro - Tilter
COM Yardage: 1.25
Freight Class: 150
Product Weight (lbs.): 56
Cubic Feet Per Carton: 10.5

Upholstered Back.

Ergonomic Features:
A, B, C, E, H, L, M, N, Q, U

RTA 2

	1	2	3	4	5	6	7	8	9	10	11	12
6337-6	894	938	971	1019	1087	1112	1170	1285	1340	1445	1590	1768
6337-6MO	956	1022	1073	1152	1259	1299	1394	1577	1665	1833	2062	2351

OVERALL DIMENSIONS W	OVERALL DIMENSIONS D	OVERALL DIMENSIONS H	SEAT DIMENSIONS W	SEAT DIMENSIONS D	SEAT DIMENSIONS H	BACK DIMENSIONS W	BACK DIMENSIONS H
20	24	48	20	17.5	23.5-33.5	18.5	21

MB Drafting Stool - Task Armless
COM Yardage: 1.25
Freight Class: 150
Product Weight (lbs.): 45
Cubic Feet Per Carton: 10.5

Upholstered Back.

Ergonomic Features:
C, E, M, N, U

RTA 2

	1	2	3	4	5	6	7	8	9	10	11	12
6338-6	1004	1048	1080	1129	1196	1222	1279	1395	1450	1554	1700	1877
6338-6MO	1064	1131	1182	1260	1367	1408	1502	1685	1773	1941	2172	2458

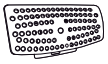
OVERALL DIMENSIONS W	OVERALL DIMENSIONS D	OVERALL DIMENSIONS H	SEAT DIMENSIONS W	SEAT DIMENSIONS D	SEAT DIMENSIONS H	BACK DIMENSIONS W	BACK DIMENSIONS H
20	24	48	20	17.5	23.5-33.5	18.5	21

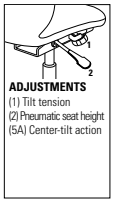
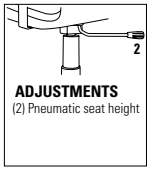
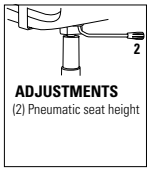
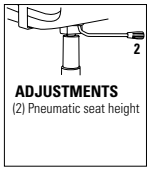
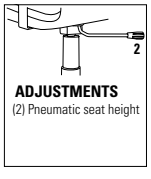
MB Drafting Stool - Task
COM Yardage: 1.25
Freight Class: 150
Product Weight (lbs.): 51
Cubic Feet Per Carton: 10.5

Upholstered Back

Ergonomic Features:
C, E, H, M, N, Q, U

RTA 2

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
		6339	39	-	-	-	-	-	-	-	-	-	-	-
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
Lumbar Pad Kit COM Yardage: N/A Freight Class: 70 Product Weight (lbs.): 1.5 Cubic Feet Per Carton: 0.5			10.25	3.5	5.25									
			RTA 00											
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (5A) Center-tilt action		1	2	3	4	5	6	7	8	9	10	11	12
		6321-4PB	1040	1072	1096	1132	1183	1206	1254	1326	1383	1445	1575	1713
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
HB Tilter with Pedestal Base COM Yardage: 1 Freight Class: 150 Product Weight (lbs.): 55 Cubic Feet Per Carton: 10.5	Mesh Back Ergonomic Features: A, B, C, E, H, M, N, Q, S, U		25.5	24	41	20	17.5	16-21	18.5	23				
			RTA 2											
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (5A) Center-tilt action		1	2	3	4	5	6	7	8	9	10	11	12
		6322-4PB	992											
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
MB Tilter with Pedestal Base COM Yardage: 1 Freight Class: 150 Product Weight (lbs.): 52 Cubic Feet Per Carton: 10.5	Mesh Back Ergonomic Features: A, B, C, E, H, M, N, Q, S, U		25.5	24	37.5	20	17.5	16-21	18.5	21				
			RTA 2											
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (5A) Center-tilt action		1	2	3	4	5	6	7	8	9	10	11	12
		6331-4PB	1150	1214	1265	1340	1447	1497	1595	1747	1867	1997	2271	2559
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
HB Tilter with Pedestal Base COM Yardage: 1.9 Freight Class: 150 Product Weight (lbs.): 56 Cubic Feet Per Carton: 10.5	Upholstered Back Ergonomic Features: A, B, C, E, H, M, N, Q, S, U		25.5	24	39.25	20	17.5	16-21	18.5	23				
			RTA 2											

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
		**6332-4PB**	1108	1153	1188	1239	1308	1343	1406	1509	1591	1678	1860	2054
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**				**BACK DIMENSIONS**				
			W	**D**	**H**	**W**	**D**	**H**		**W**	**H**			
MB Tilter with Pedestal Base COM Yardage: 1.25 Freight Class: 150 Product Weight (lbs.): 54 Cubic Feet Per Carton: 10.5	Upholstered Back Ergonomic Features: A, B, C, E, H, M, N, Q, S, U		25.5	24	39	20	17.5	16-21		18.5	21			
			RTA 2			1 per carton								
			1	2	3	4	5	6	7	8	9	10	11	12
mesh back		**6364-6PB**	$1046	$1081	$1107	$1145	$1200	$1227	$1275	$1354	$1414	$1482	$1621	$1768
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**				**BACK DIMENSIONS**				
			W	**D**	**H**	**W**	**D**	**H**		**W**	**H**			
Armless Task with Pedestal Base COM Yardage: 1 Freight Class: 150 Product Weight (lbs.): 33 Cubic Feet Per Carton: 15.75	Ergonomic features: M, N		23.5	29	35.5	19	18	16-21		19	17			
			RTA 00			1 per carton								
			1	2	3	4	5	6	7	8	9	10	11	12
mesh back		**6364-6LPB** **6364-6RPB**	1345	1379	1405	1443	1497	1525	1572	1653	1712	1781	1919	2067
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**				**BACK DIMENSIONS**				
			W	**D**	**H**	**W**	**D**	**H**		**W**	**H**			
Armless Task w/Tablet and Pedestal Base COM Yardage:1 Freight Class: 150 Product Weight (lbs.): 33 Cubic Feet Per Carton: 17.75	Ergonomic features: M, N **Specify (L) left or (R) right tablet. (Example: 6364-6L or 6364-6R).**		23.5	29	35.5	19	18	16-21		19	17			
			RTA 00			1 per carton								
			1	2	3	4	5	6	7	8	9	10	11	12
upholstered back		**6374-6PB**	1046	1089	1122	1169	1237	1270	1332	1430	1505	1589	1763	1947
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**				**BACK DIMENSIONS**				
			W	**D**	**H**	**W**	**D**	**H**		**W**	**H**			
Armless Task with Pedestal Base COM Yardage: 1.25 Freight Class: 150 Product Weight (lbs.): 33 Cubic Feet Per Carton: 15.75	Ergonomic features: M, N		23.5	29	35.5	19	18	16-21		19	17			
			RTA 00			1 per carton								
			1	2	3	4	5	6	7	8	9	10	11	12
upholstered back		**6374-6LPB** **6374-6RPB**	1345	1387	1419	1467	1535	1568	1630	1728	1804	1888	2062	2246
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**				**BACK DIMENSIONS**				
			W	**D**	**H**	**W**	**D**	**H**		**W**	**H**			
Armless Task w/Tablet and Pedestal Base COM Yardage: 1.25 Freight Class: 250 Product Weight (lbs.): 44 Cubic Feet Per Carton: 11.75	Ergonomic features: M, N **Specify (L) left or (R) right tablet. (Example: 6374-6L or 6374-6R, 6374-6MOL or 6374-6MOR)**.		23.5	29	35.5	19	18	16-21		19	17			
			RTA 00			1 per carton								

VION

VION FINISHES - GUEST SEATING				
Back Frame	**Specify Code**	**Frame**	**Specify Code**	**Arm Option**
Black	BLK	Black	BK	Fiber Glass Reinforced Nylon (Black)
Shadow	SHW Add $70	Charcoal	CR	
		Fog	FO	
		Tungsten	TN	
Fog	FOG Add $70	Chrome	CM - Add $37	

STANDARD FEATURES

- Vion is a comprehensive seating series offering a family of models to Address multiple applications: task, management, conference, guest, heavy duty 24-7, and drafting stools.
- Series offers models with either a mesh or upholstered back.
- Vion guest chairs offer a wall saver frame design, which is constructed from 7/8" diameter steel tubing.
- Vion guest chairs can stack 4 high on the floor.
- Arm design is gently curved and made from strong fiberglass reinforced black nylon.
- Guest chairs are standard with durable polypropylene glides.
- Dual wheel carpet casters (**C82**) are standard on guest models with casters.
- Mesh back models are available in 10 standard colors: Aqua (**MS75**), Black (**MS69**), Black Cherry (**MS76**), Blue (**MS72**), Dust (**MS77**), Ivory (**MS78**), Natural (**MS74**), Paprika (**MS79**), Rope (**MS73**) and Stone (**MS71**).
- Upholstered back models feature Black fabric (**Jenny JN02**) on the back side as standard.
- Check textile availability prior to specifying upholstery material.
- Vion beam seating consists of upper seat units (6340-6343) including mounting brackets and all hardware necessary for attachment to beam.
- For all beam components, tables and a complete list of available upper seat units, see Beam seating section.

OPTIONAL FEATURES

- Please refer to the chart for optional back frame and base frame finishes.
- Mesh back models are also available in 10 Dimension Mesh colors: Black **(DBK)**, Fog **(DST)**, Chalk **(DCL)**, Shadow **(DGM)**, Charcoal **(DCH)**, Sand **(DSD)**, Cobalt **(DCO)**, Pool Blue **(DPB)**, Citrus **(DCT)** and Berry **(DBE)**. Add $25.
- Upholstered back models offer a Matching Outer (**MO**) upholstery option. Due to the additional material needed, these models are listed separately and are priced differently than the standard upholstered back models.
- Seat available in memory foam. Please specify (**MF)**. Add $108.
- Opaque off-white non-marking glides for hard surface flooring are optional for guest chairs, please specify (**NM**). No upcharge.
- Felt glides (**FG**) and rubber glides (**RG**) are available on guest chairs, please specify and add $55.
- Steel cushioned self-leveling glides (**B**) are available on guest chairs (adds 0.5" to seat height), please specify and add $31.
- Dolly available for stacking guest chairs up to 8 high. Specify model 2125WS, $418 List.
- Please refer to chart for optional Arms, Back, Base and Frame finishes.

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
mesh back	Stacks 4 high on floor. Stacks 8 high on dolly. Ergonomic Features: M, N	**6324**	579	613	639	677	730	751	798	890	935	1018	1134	1277

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	**D**	**H**	**W**	**D**	**H**	**W**	**H**
20	24	34.5	19	17.5	17.5	19	17

Armless Side Chair
COM Yardage: 1
Freight Class: 250
Product Weight (lbs.):24
Cubic Feet Per Carton: 11.75

RTA 00

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
mesh back	Does not stack. Ergonomic Features: M, N	**6324C**	647	681	708	746	799	819	866	959	1004	1087	1202	1345
Armless Side Chair w/Casters COM Yardage: 1 Freight Class: 250 Product Weight (lbs.):24 Cubic Feet Per Carton: 11.75			**OVERALL DIMENSIONS**			**SEAT DIMENSIONS**			**BACK DIMENSIONS**					
			W	**D**	**H**	**W**	**D**	**H**	**W**	**H**				
			20	24	34.5	19	17.5	17.5	19	17				
			RTA 00											
			1	2	3	4	5	6	7	8	9	10	11	12
mesh back	Stacks 4 high on floor. Stacks 8 high on dolly. Ergonomic Features: M, N	**6325**	621	656	682	720	773	794	841	933	978	1061	1178	1319
Side Chair COM Yardage: 1 Freight Class: 300 Product Weight (lbs.): 26 Cubic Feet Per Carton: 13.75			**OVERALL DIMENSIONS**			**SEAT DIMENSIONS**			**BACK DIMENSIONS**					
			W	**D**	**H**	**W**	**D**	**H**	**W**	**H**				
			25.5	24	34.5	19	17.5	17.5	19	17				
			RTA 00											
			1	2	3	4	5	6	7	8	9	10	11	12
mesh back	Does not stack. Ergonomic Features: M, N	**6325C**	687	722	749	787	841	860	907	1000	1045	1128	1244	1386
Side Chair w/Casters COM Yardage: 1 Freight Class: 300 Product Weight (lbs.): 26 Cubic Feet Per Carton: 13.75			**OVERALL DIMENSIONS**			**SEAT DIMENSIONS**			**BACK DIMENSIONS**					
			W	**D**	**H**	**W**	**D**	**H**	**W**	**H**				
			25.5	24	34.5	19	17.5	17.5	19	17				
			RTA 00											
			1	2	3	4	5	6	7	8	9	10	11	12
upholstered back	Stacks 4 high on floor. Stacks 8 high on dolly. Ergonomic Features: M, N	**6334**	634	678	712	762	834	868	933	1036	1117	1205	1388	1583
		6334MO	687	754	806	884	993	1031	1127	1309	1397	1566	1797	2082
Armless Side Chair COM Yardage: 1.25 Freight Class: 250 Product Weight (lbs.): 25 Cubic Feet Per Carton: 11.75 Cubic Feet Per Carton: 11.75	M, N		**OVERALL DIMENSIONS**			**SEAT DIMENSIONS**			**BACK DIMENSIONS**					
			W	**D**	**H**	**W**	**D**	**H**	**W**	**H**				
			20	24	34.5	19	17.5	17.5	19	17				
			RTA 00											
			1	2	3	4	5	6	7	8	9	10	11	12
upholstered back		**6334C**	709	751	782	829	898	930	991	1090	1166	1250	1423	1607
		6334CMO	761	827	879	957	1064	1104	1199	1382	1469	1638	1869	2154
Armless Side Chair w/Casters COM Yardage: 1.25 Freight Class: 250 Product Weight (lbs.): 25 Cubic Feet Per Carton: 11.75	Does not stack. Ergonomic Features: M, N		**OVERALL DIMENSIONS**			**SEAT DIMENSIONS**			**BACK DIMENSIONS**					
			W	**D**	**H**	**W**	**D**	**H**	**W**	**H**				
			20	24	34.5	19	17.5	17.5	19	17				
			RTA 00											

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
upholstered back		**6335**	676	720	754	804	875	909	973	1075	1153	1243	1423	1616
		6335MO	728	795	846	925	1031	1072	1166	1350	1438	1607	1838	2125
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**			**BACK DIMENSIONS**					
			W	**D**	**H**	**W**	**D**	**H**	**W**	**H**				
Side Chair COM Yardage: 1.25 Freight Class: 300 Product Weight (lbs.): 27 Cubic Feet Per Carton: 13.75	Stacks 4 high on floor. Stacks 8 high on dolly. Ergonomic Features: M, N		25.5	24	34.5	19	17.5	17.5	19	17				
			RTA 00											
			1	2	3	4	5	6	7	8	9	10	11	12
upholstered back		**6335C**	750	792	823	870	938	970	1031	1128	1204	1287	1459	1642
		6335CMO	800	866	918	996	1106	1144	1238	1421	1509	1678	1910	2195
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**			**BACK DIMENSIONS**					
			W	**D**	**H**	**W**	**D**	**H**	**W**	**H**				
Side Chair w/Casters COM Yardage: 1.25 Freight Class: 300 Product Weight (lbs.): 27 Cubic Feet Per Carton: 13.75	Does not stack. Ergonomic Features: M, N		25.5	24	34.5	19	18	17.5	19	17				
			RTA 00											
			1	2	3	4	5	6	7	8	9	10	11	12
		6340	$776	$815	$842	$885	$944	$972	$1025	$1111	$1177	$1250	$1402	$1565
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**			**BACK DIMENSIONS**					
			W	**D**	**H**	**W**	**D**	**H**	**W**	**H**				
Armless Seat Unit COM Yardage: 1 Freight Class: 250 Product Weight (lbs.): 20 Cubic Feet Per Carton: 7.25	Upholstered seat/mesh back. Use with beam.		21	23.5	20.5	17.5	18	-	19	17				
			RTA 00											
			1	2	3	4	5	6	7	8	9	10	11	12
		6341	905	950	986	1039	1113	1147	1215	1323	1406	1498	1685	1887
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**			**BACK DIMENSIONS**					
			W	**D**	**H**	**W**	**D**	**H**	**W**	**H**				
Armless Seat Unit COM Yardage: 1 Freight Class: 250 Product Weight (lbs.): 26 Cubic Feet Per Carton: 7.25	Upholstered seat and back. Use with beam.		21	23.5	20.5	17.5	18	-	19	17				
			RTA 00											
			1	2	3	4	5	6	7	8	9	10	11	12
		6342	719	756	785	827	885	912	968	1053	1118	1192	1344	1506
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**			**BACK DIMENSIONS**					
			W	**D**	**H**	**W**	**D**	**H**	**W**	**H**				
Seat Unit w/Arms COM Yardage: 1 Freight Class: 250 Product Weight (lbs.): 26 Cubic Feet Per Carton: 9.75	Upholstered seat/mesh back. Use with beam.		25.5	23.5	20.5	17.5	18	-	19	17				
			RTA 00											

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
		6343	832	877	913	965	1039	1072	1141	1247	1330	1422	1612	1813
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H			W	H		
Seat Unit w/Arms COM Yardage: 1 Freight Class: 250 Product Weight (lbs.): 27 Cubic Feet Per Carton: 9.75	Upholstered seat and back. Use with beam.		25.5	23.5	20.5	17.5	18	-			19	17		
		RTA 00												
			1	2	3	4	5	6	7	8	9	10	11	12
		6350	806	843	870	914	972	999	1053	1140	1205	1279	1431	1593
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H			W	H		
Bar Height Stool w/Arms COM Yardage: 1.00 Freight Class: 300 Product Weight (lbs.): 35 Cubic Feet Per Carton: 20	Mesh Back. Does not stack. Ergonomic Features: M, N		25.5	25	44.5	19	17.5	28.5			18	16		
		RTA 00												
			1	2	3	4	5	6	7	8	9	10	11	12
		6351	767	804	833	875	933	960	1016	1101	1166	1240	1392	1554
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H			W	H		
Armless Bar Height Stool COM Yardage: 1.00 Freight Class: 250 Product Weight (lbs.): 33 Cubic Feet Per Carton: 15.75	Mesh Back. Does not stack. Ergonomic Features: M, N		21	25	44.5	19	17.5	28.5			18	16		
		RTA 00												
			1	2	3	4	5	6	7	8	9	10	11	12
		6352	806	843	870	914	972	999	1053	1140	1205	1279	1431	1593
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H			W	H		
Counter Height Stool w/Arms COM Yardage: 1.00 Freight Class: 300 Product Weight (lbs.): 25 Cubic Feet Per Carton: 18.5	Mesh Back. Does not stack. Ergonomic Features: M, N		25.5	24.5	40.5	19	17.5	24.5			18	16		
		RTA 00												
			1	2	3	4	5	6	7	8	9	10	11	12
		6353	767	804	833	875	933	960	1016	1101	1166	1240	1392	1554
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H			W	H		
Armless Counter Height Stool COM Yardage: 1.00 Freight Class: 250 Product Weight (lbs.): 31 Cubic Feet Per Carton: 14.50	Mesh Back Does not stack. Ergonomic Features: M, N		21	24.5	40.5	19	17.5	24.5			18	16		
		RTA 00												

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
		6360	878	923	959	1011	1086	1118	1187	1293	1376	1470	1658	1859
		6360MO	929	1001	1058	1140	1259	1315	1423	1595	1727	1874	2177	2500

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H
25.5	25	44.5	19	17.5	28.5	18	16

Bar Height Stool w/Arms
COM Yardage: 1.25
Freight Class: 300
Product Weight (lbs.): 35

Upholstered Back
Does not stack.

Ergonomic Features:

	1	2	3	4	5	6	7	8	9	10	11	12
6361	839	884	921	973	1048	1082	1150	1257	1340	1433	1620	1823
6361MO	891	963	1020	1102	1222	1277	1387	1557	1690	1837	2140	2462

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H
21	25	44.5	19	17.5	28.5	18	16

Armless Bar Height Stool
COM Yardage: 1.25
Freight Class: 250
Product Weight (lbs.): 33
Cubic Feet Per Carton: 15.75
Cubic Feet Per Carton: 18.5

Upholstered Back
Does not stack.

Ergonomic Features:
M, N
M, N

RTA 00
RTA 00

	1	2	3	4	5	6	7	8	9	10	11	12
6362	878	923	959	1011	1086	1118	1187	1293	1376	1470	1658	1859
6362MO	929	1001	1058	1140	1259	1315	1423	1595	1727	1874	2177	2500

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H
25.5	24.5	40.5	19	17.5	24.5	18	16

Bar Counter Height Stool w/Arms
COM Yardage: 1.25
Freight Class: 300
Product Weight (lbs.): 33
Cubic Feet Per Carton: 18.5

Upholstered Back
Does not stack.

Ergonomic Features:
M, N

RTA 00

	1	2	3	4	5	6	7	8	9	10	11	12
6363	839	884	921	973	1048	1082	1150	1257	1340	1433	1620	1823
6363MO	891	963	1020	1102	1222	1277	1387	1557	1690	1837	2140	2462

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H
21	25	40.5	19	17.5	24.5	18	16

Armless Counter Height Stool
COM Yardage: 1.25
Freight Class: 250
Product Weight (lbs.): 31
Cubic Feet Per Carton: 14.50

Upholstered Back
Does not stack.

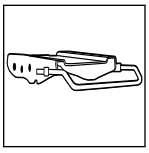
Ergonomic Features:
M, N

RTA 00

VION

model TS6321-3

model TS6331-3



Multi-Depth Mechanism
Allows seat to move forward and backward over a 2" range with 5 locking positions to provide a more shallow or deeper seat.

VION FINISHES - TASK SEATING				
Back Frame	**Base**	**Specify Code**	**Arm Option**	**Specify Code**
Black	Black	BLK no upcharge	Adj. "T" arm (**Black**) Adj. "T" arm, fixed armcap (**Black**) Adj. "T" arm (**Black**, Chrome accent) Adj. "T" arm, fixed armcap (**Black**, Chrome accent) Fixed "C" arm (**Black**) Fixed "C" arm (**Polished Aluminum**)	AS AF AC A C CA - Add $187
Black	Polished Aluminum	BAU Add $154		
Shadow	Shadow	SHW Add $70	Adj. "T" arm (**Shadow**) Adj. "T" arm, fixed armcap (**Shadow**) Adj. "T" arm (**Shadow**, Chrome accent) Adj. "T" arm, fixed armcap (**Shadow**, Chrome accent Fixed "C" arm (**Shadow**) Fixed "C" arm (**Polished Aluminum**)	SHA SHF SHR SHD SHC CA - Add $187
Shadow	Polished Aluminum	SAU Add $223		
Fog	Fog	FOG Add $70	Adj. "T" arm (**Fog**) Adj. "T" arm, fixed armcap (**Fog**) Adj."T" arm (**Fog**, Chrome accent) Adj. "T" arm, fixed armcap (**Fog,** Chrome accent Fixed "C" arm (**Fog**) Fixed "C" arm (**Polished Aluminum**)	FA FF FC CF CC CA - Add $187
Fog	Polished Aluminum	FAU Add $223		
* All arms have Black SSU Armcaps.				

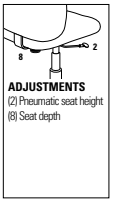
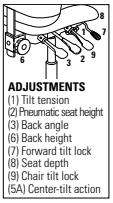
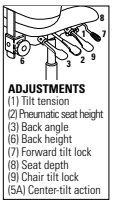
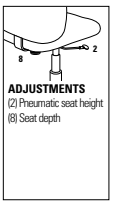
STANDARD FEATURES

- The TS models are available within standard Vion series . TS stands for "Three Shift" and each of the TS models are rated for 24-7 applications as well as weight rated up to 350 pounds.
- Multi-Tilter models, feature a heavy duty mechanism.
- Multi-Tilters are standard with Pneumatic seat height and sliding seat depth adjustment. Forward and rearward seat tilt with infinite lock and free floating back angle control. Tilt tension control.
- Side activated sliding seat depth adjustment (MD) is standard on Multi-Tilter. Provides 2" of seat depth adjustment.
- Heavy duty drafting stools are standard with fixed back. Seat depth and pneumatic seat height adjustments. Swivels with adjustable chrome footring.
- All models are standard with either Ultracell or molded heavy duty seat foam.
- All models have a heavy duty 3" wide back upright.
- All models are standard with height and width adjustable arms (**AS**) that feature a front to back sliding armcap.
- Mesh back models are available in 10 standard Vion colors: Aqua (**MS75**), Black (**MS69**), Black Cherry (**MS76**), Blue (**MS72**), Dust (**MS77**), Ivory (**MS78**), Natural (**MS74**), Paprika (**MS79**), Rope (**MS73**) and Stone (**MS71**).
- Upholstered back models will always feature black fabric (Jenny **JN02**) on the back side.
- Check textile availability prior to specifying upholstery material Materials must meet or exceed 100,000 double rubs to comply with Globals Heavy Duty seating textile warranty.

OPTIONAL FEATURES

- Vion back frames, arms and bases are available in three colors: Black, Shadow and Fog. See Vion finishes chart for options and upcharges. Armcaps are always Black.
- Mesh back models are also available in 10 Dimension Mesh colors: Black **(DBK)**, Fog **(DST)**, Chalk **(DCL)**, Shadow **(DGM)**, Charcoal **(DCH)**, Sand **(DSD)**, Cobalt **(DCO)**, Pool Blue **(DPB)**, Citrus **(DCT)** and Berry **(DBE)**. Add $25
- Upholstered back models offer a Matching Outer (**MO**) upholstery option. Due to the additional material needed, these models are listed separately and are priced differently than the standard upholstered back models.
- Two featured "T" arm options that include height and width adjusting arms, one with sliding arm caps (**AS**) and one without sliding arm caps (**AF**). Also, available is a stylish fixed urethane arm (**C**) for conference/management environments.
- Optional Lumbar Pad can be added at the time of order. Please specify **LP**. Add $37. Lumbar Pad can also be order after sale as a kit, specify model 6339 at $39 list. The Lumbar Pad is adjustable up to 3".
- Optional Memory Foam available on Vion Seats. Please specify **MF**. Add $108.
- **B7A** Polished aluminum base and matching chrome arm accent on either **AS** or **AF** arms. Please specify **ALU** and **AC**. Add $154.

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (6) Back height (7) Forward tilt lock (8) Seat depth (9) Chair tilt lock (5A) Center-tilt action	**TS6321-3**	1197	1231	1257	1295	1349	1369	1416	1508	1553	1636	1752	1894
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**					**BACK DIMENSIONS**			
			W	**D**	**H**	**W**	**D**	**H**			**W**	**H**		
HB Heavy Duty Multi - Tilter - Mesh Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 49 Cubic Feet Per Carton: 9.75	**Vion TS** Ergonomic Features: A, B, C, E, F, G, H, M, N, Q, U, S		25.5	24	41	20	17-19.5	17.5-21.5			19	21.5-24		
			RTA 2	ups										
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (6) Back height (7) Forward tilt lock (8) Seat depth (9) Chair tilt lock (5A) Center-tilt action		1	2	3	4	5	6	7	8	9	10	11	12
		TS6322-3	1150	1185	1211	1249	1304	1323	1370	1462	1507	1590	1707	1849
			OVERALL DIMENSIONS			**SEAT DIMENSIONS**					**BACK DIMENSIONS**			
			W	**D**	**H**	**W**	**D**	**H**			**W**	**H**		
MB Heavy Duty Multi - Tilter - Mesh Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 49 Cubic Feet Per Carton: 9.75	**Vion TS** Ergonomic Features: A, B, C, E, F, G, H, M, N, Q, U, S		25.5	24	39	20	17-19.5	17.5-21.5			19	21.5-24		
			RTA 2	ups										

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
		**S6328-6**	925	964	992	1034	1096	1117	1171	1274	1324	1418	1548	1711
MB Heavy Duty Stool - Mesh Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 49 Cubic Feet Per Carton: 9.75	**Vion S** Ergonomic Features: C, E, H, M, N, Q, U	RTA 2	**OVERALL DIMENSIONS W** 25.5	**D** 24	**H** 48	**SEAT DIMENSIONS W** 20	**D** 17.5	**H** 23.5-33.5	**BACK DIMENSIONS W** 19	**H** 21.5-24				
		**TS6331-3**	1321	1365	1397	1444	1512	1539	1596	1712	1766	1872	2016	2194
		TS6331-3MO	1373	1440	1491	1569	1679	1730	1829	1986	2108	2244	2523	2819
HB Heavy Duty Multi - Tilter - Upholstered Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 49 Cubic Feet Per Carton: 9.75	**Vion TS** Ergonomic Features: A, B, C, E, F, G, H, M, N, Q, U, S	RTA 2	**OVERALL DIMENSIONS W** 25.5	**D** 24	**H** 41	**SEAT DIMENSIONS W** 20	**D** 17-19.5	**H** 17.5-21.5	**BACK DIMENSIONS W** 19	**H** 21.5-24				
		**TS6332-3**	1274	1317	1348	1396	1464	1490	1548	1664	1717	1824	1968	2146
		TS6332-3MO	1329	1402	1458	1543	1660	1715	1825	1996	2128	2275	2578	2901
MB Heavy Duty Multi - Tilter - Upholstered Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 49 Cubic Feet Per Carton: 9.75	**Vion TS** Ergonomic Features: A, B, C, E, F, G, H, M, N, Q, U, S	RTA 2	**OVERALL DIMENSIONS W** 25.5	**D** 24	**H** 41	**SEAT DIMENSIONS W** 20	**D** 17-19.5	**H** 17.5-21.5	**BACK DIMENSIONS W** 19	**H** 21.5-24				
		**S6338-6**	1038	1086	1121	1176	1253	1280	1348	1476	1536	1658	1819	2020
MB Heavy Duty Drafting Stool - Upholstered Back COM Yardage: 1 Freight Class: 150 Product Weight (lbs.):47 Cubic Feet Per Carton: 10.50	**Vion S** Ergonomic Features: C, E, M, N	RTA 2	**OVERALL DIMENSIONS W** 25.5	**D** 24	**H** 48	**SEAT DIMENSIONS W** 20	**D** 17.5	**H** 23.5-33.5	**BACK DIMENSIONS W** 18.5	**H** 21				