

heavy duty/24hr

Concorde Executive 24HR page 424

Malaga TS page 421

Truform TS page 423

Granada TS page 420

ObusForme Comfort TS page 422

Vion TS page 429


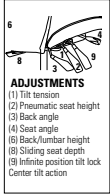



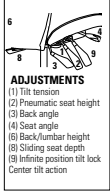



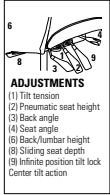



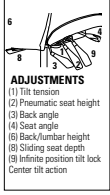



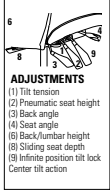


Granada Deluxe TS page 421


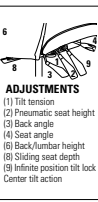




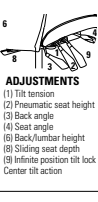




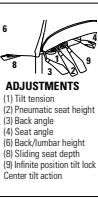




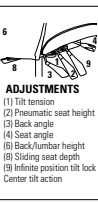



Robust page 427


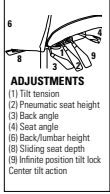

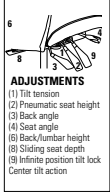
G1 Ergo Select TS page 425

Saxon page 428



DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES														
			1	2	3	4	5	6	7	8	9	10	11	12			
 <p>HB Heavy Duty Multi-Tilter Plain Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 57 Cubic Feet Per Carton: 10.50</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (8) Infinite position tilt lock Center tilt action</p>	TS3217	1352	1421	1470	1547	1656	1693	1788	1971	2056	2225	2454	2735			
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
			W	D	H	W	D	H	W		H						
			26	24.5	43	20.5	17-19.5	17.5-21.5	19		21.5-25.5						
<p>Ergonomic Features: A, B, C, D, E, F, G, H, M, N, Q, S</p>	<p>Granada TS</p>	<p>RTA 2</p>  															
			 <p>HB Heavy Duty Multi-Tilter COM Yardage: 2 Freight Class: 125 Product Weight (lbs.): 65 Cubic Feet Per Carton: 9.25</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (8) Infinite position tilt lock Center tilt action</p>	TS1170-3	1384	1451	1502	1579	1688	1726	1820	2001	2088	2257	2485	2767
						OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
						W	D	H	W	D	H	W		H			
26	23.5	45				21	18-20.5	17.5-21.5	20		23-28.25						
<p>Ergonomic Features: A, B, C, E, F, H, M, N, Q, S</p>	<p>Granada Deluxe TS</p>	<p>RTA 2</p>  															
			 <p>MB Heavy Duty Multi-Tilter COM Yardage: 1.75 Freight Class: 125 Product Weight (lbs.): 63 Cubic Feet Per Carton: 9.25</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (8) Infinite position tilt lock Center tilt action</p>	TS1171-3	\$1259	\$1322	\$1363	\$1427	\$1521	\$1553	\$1635	\$1791	\$1864	\$2010	\$2204	\$2447
						OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
						W	D	H	W	D	H	W		H			
26	23.5	41				21	18-20.5	17.5-21.5	20		19-24.25						
<p>Ergonomic Features: A, B, C, E, F, H, M, N, Q, S</p>	<p>Granada Deluxe TS</p>	<p>RTA 2</p>  															
			 <p>HB Heavy Duty Multi-Tilter COM Yardage: 1.75 Freight Class: 125 Product Weight (lbs.): 63 Cubic Feet Per Carton: 9.25</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (8) Infinite position tilt lock Center tilt action</p>	TS3140-3	\$1616	\$1683	\$1736	\$1812	\$1920	\$1957	\$2052	\$2235	\$2322	\$2490	\$2718	\$2999
						OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
						W	D	H	W	D	H	W		H			
26	25	44				20	17.5-20	16.5-20.5	18.5		25-27.25						
<p>Ergonomic Features: A, B, C, D, E, F, G, H, M, N, Q, S</p>	<p>Malaga TS</p>	<p>RTA 2</p>  															
			 <p>LB Heavy Duty Multi-Tilter COM Yardage: 60 Freight Class: 125 Product Weight (lbs.): 60 Cubic Feet Per Carton: 9.25</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (8) Infinite position tilt lock Center tilt action</p>	TS3141-3	\$1489	\$1547	\$1591	\$1656	\$1749	\$1782	\$1865	\$2019	\$2093	\$2238	\$2433	\$2679
						OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
						W	D	H	W	D	H	W		H			
25	24.5	39.75				20	17.5-20	16.5-20.5	18.5		20.5-22.75						
<p>Ergonomic Features: A, B, C, D, E, F, G, H, M, N, Q, S</p>	<p>Malaga TS</p>	<p>RTA 1</p>  															

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES																																
			1	2	3	4	5	6	7	8	9	10	11	12																					
 <p>HB Heavy Duty Multi -Tilter COM Yardage: 2.25 Freight Class: 125 Product Weight (lbs.): 74 Cubic Feet Per Carton: 11</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (9) Infinite position tilt lock Center tilt action</p>	<p>ObusForme Comfort TS</p> <p>Ergonomic Features: A, C, E, F, H, M, N, S</p>	<table border="1"> <tr> <td>TS1240-3</td> <td>1479</td> <td>1571</td> <td>1636</td> <td>1738</td> <td>1882</td> <td>1950</td> <td>2081</td> <td>2289</td> <td>2449</td> <td>2630</td> <td>2997</td> <td>3389</td> </tr> </table>												TS1240-3	1479	1571	1636	1738	1882	1950	2081	2289	2449	2630	2997	3389								
			TS1240-3	1479	1571	1636	1738	1882	1950	2081	2289	2449	2630	2997	3389																				
			<table border="1"> <tr> <th colspan="3">OVERALL DIMENSIONS</th> <th colspan="3">SEAT DIMENSIONS</th> <th colspan="3">BACK DIMENSIONS</th> </tr> <tr> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th colspan="2">H</th> </tr> <tr> <td>26</td> <td>25</td> <td>48</td> <td>21</td> <td>17.5-20</td> <td>16-20</td> <td>19</td> <td colspan="2">27</td> </tr> </table>			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS			W	D	H	W	D	H	W	H		26	25	48	21	17.5-20	16-20	19	27		  		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS																										
W	D	H	W	D	H	W	H																												
26	25	48	21	17.5-20	16-20	19	27																												
 <p>MB Heavy Duty Multi -Tilter COM Yardage: 2 Freight Class: 125 Product Weight (lbs.): 71 Cubic Feet Per Carton: 10.50</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (9) Infinite position tilt lock Center tilt action</p>	<p>ObusForme Comfort TS</p> <p>Ergonomic Features: A, C, E, F, H, M, N, S</p>	<table border="1"> <tr> <td>TS1241-3</td> <td>1411</td> <td>1494</td> <td>1556</td> <td>1649</td> <td>1782</td> <td>1828</td> <td>1945</td> <td>2166</td> <td>2273</td> <td>2480</td> <td>2758</td> <td>3107</td> </tr> </table>												TS1241-3	1411	1494	1556	1649	1782	1828	1945	2166	2273	2480	2758	3107								
			TS1241-3	1411	1494	1556	1649	1782	1828	1945	2166	2273	2480	2758	3107																				
			<table border="1"> <tr> <th colspan="3">OVERALL DIMENSIONS</th> <th colspan="3">SEAT DIMENSIONS</th> <th colspan="3">BACK DIMENSIONS</th> </tr> <tr> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th colspan="2">H</th> </tr> <tr> <td>26</td> <td>25</td> <td>44</td> <td>21</td> <td>17.5-20</td> <td>16-20</td> <td>19.5</td> <td colspan="2">22-27.25</td> </tr> </table>			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS			W	D	H	W	D	H	W	H		26	25	44	21	17.5-20	16-20	19.5	22-27.25		  		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS																										
W	D	H	W	D	H	W	H																												
26	25	44	21	17.5-20	16-20	19.5	22-27.25																												
 <p>HB Heavy Duty Multi -Tilter with Schukra COM Yardage: 2.25 Freight Class: 125 Product Weight (lbs.): 74 Cubic Feet Per Carton: 11</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (9) Infinite position tilt lock Center tilt action</p>	<p>ObusForme Comfort TS</p> <p>Ergonomic Features: A, C, E, F, H, M, N, S</p>	<table border="1"> <tr> <td>TS1260-3</td> <td>1638</td> <td>1730</td> <td>1800</td> <td>1904</td> <td>2054</td> <td>2109</td> <td>2240</td> <td>2490</td> <td>2608</td> <td>2839</td> <td>3155</td> <td>3546</td> </tr> </table>												TS1260-3	1638	1730	1800	1904	2054	2109	2240	2490	2608	2839	3155	3546								
			TS1260-3	1638	1730	1800	1904	2054	2109	2240	2490	2608	2839	3155	3546																				
			<table border="1"> <tr> <th colspan="3">OVERALL DIMENSIONS</th> <th colspan="3">SEAT DIMENSIONS</th> <th colspan="3">BACK DIMENSIONS</th> </tr> <tr> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th colspan="2">H</th> </tr> <tr> <td>26</td> <td>25</td> <td>48</td> <td>21</td> <td>17.5-20</td> <td>16-20</td> <td>19.5</td> <td colspan="2">27-32.25</td> </tr> </table>			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS			W	D	H	W	D	H	W	H		26	25	48	21	17.5-20	16-20	19.5	27-32.25		  		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS																										
W	D	H	W	D	H	W	H																												
26	25	48	21	17.5-20	16-20	19.5	27-32.25																												
 <p>MB Heavy Duty Multi -Tilter with Schukra COM Yardage: 2 Freight Class: 125 Product Weight (lbs.): 69 Cubic Feet Per Carton: 10.50</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (9) Infinite position tilt lock Center tilt action</p>	<p>ObusForme Comfort TS</p> <p>Ergonomic Features: A, C, E, F, H, M, N, S</p>	<table border="1"> <tr> <td>TS1261-3</td> <td>1575</td> <td>1658</td> <td>1720</td> <td>1813</td> <td>1946</td> <td>1992</td> <td>2109</td> <td>2330</td> <td>2437</td> <td>2644</td> <td>2922</td> <td>3271</td> </tr> </table>												TS1261-3	1575	1658	1720	1813	1946	1992	2109	2330	2437	2644	2922	3271								
			TS1261-3	1575	1658	1720	1813	1946	1992	2109	2330	2437	2644	2922	3271																				
			<table border="1"> <tr> <th colspan="3">OVERALL DIMENSIONS</th> <th colspan="3">SEAT DIMENSIONS</th> <th colspan="3">BACK DIMENSIONS</th> </tr> <tr> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th colspan="2">H</th> </tr> <tr> <td>26</td> <td>25</td> <td>44</td> <td>21</td> <td>17.5-20</td> <td>16-20</td> <td>19.5</td> <td colspan="2">22</td> </tr> </table>			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS			W	D	H	W	D	H	W	H		26	25	44	21	17.5-20	16-20	19.5	22		  		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS																										
W	D	H	W	D	H	W	H																												
26	25	44	21	17.5-20	16-20	19.5	22																												

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
 <p>HB Heavy Duty Multi - Tilter COM Yardage: 2 Freight Class: 125 Product Weight (lbs.): 63 Cubic Feet Per Carton: 10.50</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (9) Infinite position tilt lock Center tilt action</p>	TS5450-3	1132	1206	1260	1346	1468	1510	1616	1816	1913	2100	2352	2670
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
			26	25	42	20	18-20.5	16.5-20.5	20	23.5-26				
			RTA 2	FedEx		ups								
 <p>MB Heavy Duty Multi - Tilter COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 60 Cubic Feet Per Carton: 10.50</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (9) Infinite position tilt lock Center tilt action</p>	TS5451-3	1093	1159	1210	1282	1388	1427	1519	1696	1779	1943	2165	2440
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
			26	25	38.5	20	18-20.5	16.5-20.5	20	20-22.5				
			RTA 2	FedEx		ups								

CONCORDE™ EXECUTIVE 24HR



model 2424




Push Button
Location within reach increases your adjustment. Promotes good posture as you move to various positions.

STANDARD FEATURES

- All adjustments are made with button controls that are conveniently located in full view, for easy use.
- Compound curved molded foam seat and back cushions.
- Seat cushion with Velcro attachment is easily removed and replaced.
- Rated for Multi-Shift use for persons up to 350 pounds.
- Standard with Allen-bolted width adjustable arms (Allen key included). Arms adjust 1 1/4" wider on each side, a total of 2 1/2" extra width.
- Pneumatic seat height adjustment and 5 - position tilt lock. Tilt tension control.
- Ratchet style back height adjustment.
- All models are standard with a reinforced five-legged, injection molded base with **C10** casters, Black (**BK**) Only.
- Check textile availability prior to specifying upholstery material.

OPTIONAL FEATURES

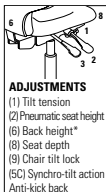
- Models are not available with **C7** glides.

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES												
			1	2	3	4	5	6	7	8	9	10	11	12	
 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (6) Back height* (8) Seat depth (9) Chair tilt lock (5C) Synchro-tilt action Anti-kick back</p>	<p>Seat depth Adjust: 16" to 18"</p> <p>Ergonomic Features: A, B, C, D, E, L, M, N, Q, T</p>	2424	-	3199	3273	3381	3536	3592	3724	3975	4095	4331	4653	5053	
			<p>OVERALL DIMENSIONS</p> <p>W D H</p>			<p>SEAT DIMENSIONS</p> <p>W D H</p>			<p>BACK DIMENSIONS</p> <p>W H</p>						
			28.5	27	50	21	17.5-19	18-22	21	28-31					
			RTA 00												

HB Synchro - Tilter Concorde Executive 24HR
COM Yardage: 2.50
Freight Class: 250
Product Weight (lbs.): 78
Cubic Feet Per Carton: 23.50



HB Synchro - Tilter Concorde Executive 24HR
COM Yardage: 2.50
Freight Class: 250
Product Weight (lbs.): 78
Cubic Feet Per Carton: 23.50



Additional seat depth: 1"

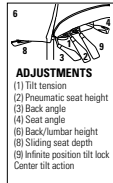
Ergonomic Features:
A, B, C, D, E, L, M, N, Q, T

MODEL#	STANDARD TEXTILE GRADES													
	1	2	3	4	5	6	7	8	9	10	11	12		
2424-18	-	3251	3330	3436	3586	3645	3781	4028	4153	4388	4711	5110		
<p>OVERALL DIMENSIONS</p> <p>W D H</p>			<p>SEAT DIMENSIONS</p> <p>W D H</p>			<p>BACK DIMENSIONS</p> <p>W H</p>								
			28.5	27	50	21	17.5-19	18-22	21	28-31				
			RTA 00											

G1 ERGO SELECT™ TS



model TS7333



- ADJUSTMENTS**
 (1) Tilt tension
 (2) Pneumatic seat height
 (3) Back angle
 (4) Seat angle
 (5) Back/lumbar height
 (6) Sliding seat depth
 (9) Infinite position tilt lock
 Center tilt action

Ergonomic Features:
 A, B, C, D, E, F, G, H, M, N,
 O, R, S, U

MECHANISM:
 Multi-tilter mechanism (-3)

STANDARD FEATURES

- TS models are available within the standard G1 Ergo Select series. TS stands for "three shift" and each TS model is rated for 24/7 applications as well as weight rated up to 350 lbs.
- Models feature a heavy duty multi-tilter mechanism, cylinder and molded heavy duty seat foam.
- Standard with pneumatic seat height, forward and rearward seat tilt with infinite lock, free floating back angle control, tilt tension control and side activated sliding seat depth.
- Available in three back heights and two seat sizes (standard or generous).
- Stitch detail on edges of seat and back is discrete, using matched thread as standard.
- Standard with height and width adjustable (G5) arms with sliding armcaps. Armcaps also articulate inwards and outwards to aim toward the keyboard or mouse area.
- Five prong, injection molded, fiberglass reinforced nylon Black base with (C82) dual wheel carpet casters.
- G1 Ergo Select is fully compliant with latest BIFMA G1, GSA, and CGSB specifications.
- For 24 hour applications, Global's Lifetime Warranty is applicable only on fabrics that are rated for 100,000 double rubs.
- Check textile availability prior to specifying upholstery material.

OPTIONAL FEATURES

- Upholstery is available with exaggerated top stitch detail (heavier thread). Fourteen coordinating or contrasting colors may be selected. Please specify.
- Optional Ergo Select arms are height (4") and width adjustable with sliding armcaps. Armcaps also articulate inwards (25°) and outwards (25°) to aim toward the keyboard or mouse area.




Please add option codes in the following order:

- **Model number**
TS7331 Medium back
TS7332 High back
TS7333 Extended high back
- **Textile**
 Specify textile codes for back and seat
- **Mechanism**
 (-3) Multi-tilter mechanism
- **Seat Size**
(STAN) Standard seat
(GS) Generous seat
- **Arms**
(G5) G5 arms..... **Standard**
(H1) Ergo Select arms..... **Add \$90**
(H2) Ergo Select arms
 w/wide armcaps..... **Add \$125**
- **Base**
(B7) Black nylon B7B base **Standard**
(A7) Polished aluminum B7A base..... **Add \$167**
- **Casters**
(C82) Dual wheel carpet casters..... **Standard**
(C82R) Dual wheel
 hard floor casters..... **Add \$94**
- **Stitch detail**
(MS) Color matched stitching.
 Decorative top stitch..... **No upcharge**
(XP) Black **(XB)** Beige
(XG) Copen **(XA)** Graphite
(XK) Mahogany **(XJ)** Natural
(XH) Navy #3 **(XD)** New Grey
(XF) Nickel **(XN)** Off-White
(XL) Rubytone **(XI)** Scarlett
(XC) Smoke **(XE)** Taupe
 (colors shown on website)

EXAMPLE G1 ERGO SELECT TS ORDER CODE:

TS7332	-WA53	-WA53	-3	-STAN	-H1	-B7	-C82	-MS
Model #	Back fabric	Seat fabric	Mechanism	Seat size	Arms	Base	Casters	Stitch detail

G1 Ergo Select TS dimensional information: based on measurements with heavy duty multi-tilter mechanism				
	Distance between arms	Standard arm height	Seat depth range	Standard seat height
Standard seat (STAN) Heavy duty 4" lift & (H1) arms	16.0" - 21.5" = 5.5" adjustment	7.3" - 11.4"	16.5" - 18.75"	17.5" - 21.5"
Generous seat (GS) Heavy duty 4" lift & (H1) arms	17.25" - 22.75" = 5.5" adjustment		17.25" - 19.5"	

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES													
			1	2	3	4	5	6	7	8	9	10	11	12		
 <p>Medium Back</p> <p>COM Yardage: 1.65 Freight Class: 125 Product Weight (lbs.): 66 Cubic Feet Per Carton: 10.50</p>	See series notes for mechanism options.	TS7331	1437	1500	1542	1612	1709	1753	1841	1980	2088	2209	2453	2715		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W	H							
		24	21.5	42	19.75	15.5-18.5	17.5-21.5	19	22							
					RTA 1			1 per carton								
 <p>High Back</p> <p>COM Yardage: 1.75 Freight Class: 125 Product Weight (lbs.): 68 Cubic Feet Per Carton: 10.50</p>	See series notes for mechanism options.	TS7332	1507	1572	1620	1692	1796	1844	1937	2087	2202	2329	2591	2873		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W	H							
		24.5	23	45.5	16.5-18.75	15.5-18.5	17.5-21.5	19	24.5							
					RTA 1			1 per carton								
 <p>Extended High Back</p> <p>COM Yardage: 2 Freight Class: 125 Product Weight (lbs.): 70 Cubic Feet Per Carton: 11</p>	See series notes for mechanism options.	TS7333	1576	1650	1705	1790	1908	1963	2071	2241	2375	2519	2823	3146		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W	H							
		26	24	51	16.5-18.75	15.5-18.5	17.5-21.5	19	27							
					RTA 1			1 per carton								

ROBUST




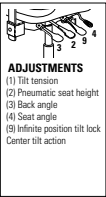

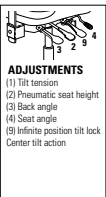
model 2527

STANDARD FEATURES

- Heavy duty chair rated for multi shift users up to 500 pounds.
- Standard with a six prong, oval tubular steel base (32" in diameter) in Black (BK) Only.
- Standard with a solid steel loop style arm. The arm is vinyl dipped to be warm to the touch and impact absorbent.
- Arms are width adjustable for an extra 2" on each side, providing additional room and comfort for users.
- There are no arm options for this series.
- Side tension adjustment can be reached from a seated position.
- Standard with Ultracell high density, high resilient foam on seat and back.
- Large diameter 3" black casters, providing easier mobility.
- Casters are suitable for hard surface flooring or carpet. There are no caster options for this series.
- Standard pneumatic seat height adjustment. Forward and rearward seat tilt with infinite lock and free floating back angle control. Tilt tension control.
- This series has a two-tone fabric combination as standard. Trim is always Dobby, Black (DB42) fabric.

OPTIONAL FEATURES

- Upholstered in fabric only. Check textile availability prior to specifying.
- An optional abrasion-resistant outer back fabric (polyester) is available (BKB). Resistant to impact damage. Available in Black only. Add \$23.

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES												
			1	2	3	4	5	6	7	8	9	10	11	12	
 <p>HB Heavy Duty Multi-Tilter COM Yardage: 3.25 Freight Class: 250 Product Weight (lbs.): 118 Cubic Feet Per Carton: 33.50</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Infinite position tilt lock Center tilt action</p>	2526	-	2725	2817	2953	3147	3218	3385	3701	3858	4151	4560	5062	
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS							
		W	D	H	W	D	H	W	H						
	29	27.5	50.5	25.5	20	16.5-20.5	22	30							
				RTA 00											
 <p>MB Heavy Duty Multi-Tilter COM Yardage: 3 Freight Class: 250 Product Weight (lbs.): 114 Cubic Feet Per Carton: 29.50</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Infinite position tilt lock Center tilt action</p>	2527	-	2542	2628	2751	2929	2995	3152	3443	3589	3859	4236	4700	
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS							
		W	D	H	W	D	H	W	H						
	29	26.5	42.5	25.5	20	16.5-20.5	22	24							
				RTA 00											

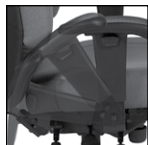
SAXON



model 2512-3



Back



Arm Feature

Arms are designed to flip up and accommodate people wearing equipment belts.

STANDARD FEATURES

- A contoured molded, dual cushion, Ultracell foam seat and heavily padded back provides exceptional comfort.
- Rated for multi-shift use by persons up to 350lbs.
- Abrasion resistant outer back fabric (polyester) is standard. Resistant to impact damage. Available in Black only.
- Standard with a black nylon molded base with dual wheel carpet casters (C10). Select hard floor casters (C10R) for use on most hard surfaces, add \$66.
- Standard with VL fold-up arms to accommodate users' equipment belts.
- Arms standard with Vari-Width Adapter Plates (VA).
- Back upright is 3" standard, with 2.25", five-position, ratchet back height adjustment.
- Side activated sliding seat depth adjustment is standard.
- Saxon is covered under Global's Heavy Duty Warranty for 12 years, 24/7 use environments. Fabrics with a minimum of 100,000 double rubs required.
- Upholstery options: fabric and coated textiles only. Coated textiles may feature stitch detail across the seat and/or back cushions, if applicable.

OPTIONAL FEATURES

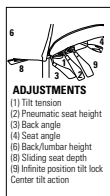
- **AC10** casters are standard. Please see page 436 for additional caster options. Optional caster may be priced higher than the standard casters and will incur an upcharge. Lower priced optional casters will not be credited.

DESCRIPTION



HB Heavy Duty Multi-Tilter
 COM Yardage: 2.25
 Freight Class: 150
 Product Weight (lbs.): 60
 Cubic Feet Per Carton: 13

FEATURES



ADJUSTMENTS
 (1) Tilt tension
 (2) Pneumatic seat height
 (3) Back angle
 (4) Seat angle
 (5) Back/lumbar height
 (6) Sliding seat depth
 (8) Infinite position tilt lock
 Center tilt action

Ergonomic Features:
 A, B, C, M, N, S

MODEL#

STANDARD TEXTILE GRADES

	1	2	3	4	5	6	7	8	9	10	11	12
2512-3	-	1820	1890	1987	2129	2181	2303	2532	2649	2861	3158	3521

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H
27.5	25	39.5	22.5	19-21.5	18-22	20	19.5-22



VION



model TS6321-3



model TS6331-3

VION FINISHES - TASK SEATING				
Back Frame	Base	Specify Code	Arm Option	Specify Code
Black	Black	BLK no upcharge	Adj. "T" arm (Black) Adj. "T" arm, fixed armcap (Black) Adj. "T" arm (Black , Chrome accent) Adj. "T" arm, fixed armcap (Black , Chrome accent)	AS AF AC A
Black	Polished Aluminum	BAU Add \$167	Fixed "C" arm (Black) Fixed "C" arm (Polished Aluminum)	C CA - Add \$202
Shadow	Shadow	SHW Add \$76	Adj. "T" arm (Shadow) Adj. "T" arm, fixed armcap (Shadow) Adj. "T" arm (Shadow , Chrome accent)	SHA SHF SHR
Shadow	Polished Aluminum	SAU Add \$241	Adj. "T" arm, fixed armcap (Shadow , Chrome accent) Fixed "C" arm (Shadow) Fixed "C" arm (Polished Aluminum)	SHD SHC CA - Add \$202
Fog	Fog	FOG Add \$376	Adj. "T" arm (Fog) Adj. "T" arm, fixed armcap (Fog) Adj. "T" arm (Fog , Chrome accent)	FA FF FC
Fog	Polished Aluminum	FAU Add \$241	Adj. "T" arm, fixed armcap (Fog , Chrome accent) Fixed "C" arm (Fog) Fixed "C" arm (Polished Aluminum)	CF CC CA - Add \$202


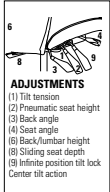

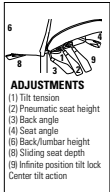
* All arms have Black SSU Armcaps.


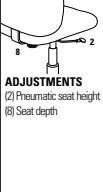


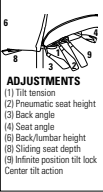


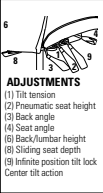


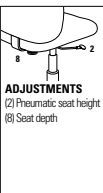
STANDARD FEATURES

- The TS models are available within standard Vion series. TS stands for "Three Shift" and each of the TS models are rated for 24-7 applications as well as weight rated up to 350 pounds.
- Multi-Tilter models, feature a heavy duty mechanism.
- Multi-Tilters are standard with Pneumatic seat height and sliding seat depth adjustment. Forward and rearward seat tilt with infinite lock and free floating back angle control. Tilt tension control.
- Side activated sliding seat depth adjustment is standard on Multi-Tilter. Provides 2" of seat depth adjustment.
- Heavy duty height adjustable stools are standard with fixed back. Seat depth and pneumatic seat height adjustments. Swivels with adjustable chrome footring.
- All models are standard with either Ultracell or molded heavy duty seat foam.
- All models have a heavy duty 3" wide back upright.
- All models are standard with height and width adjustable arms (**AS**) that feature a front to back sliding armcap.
- Mesh back models are available in 10 standard Vion colors: Aqua (**MS75**), Black (**MS69**), Black Cherry (**MS76**), Blue (**MS72**), Dust (**MS77**), Ivory (**MS78**), Natural (**MS74**), Paprika (**MS79**), Rope (**MS73**) and Stone (**MS71**).
- Mesh back models will always feature black fabric (Jenny **JN02**) on the back side.
- Check textile availability prior to specifying upholstery material. Materials must meet or exceed 100,000 double rubs to comply with Globals Heavy Duty seating textile warranty.

OPTIONAL FEATURES

- Vion back frames, arms and bases are available in three colors: Black, Shadow and Fog. See Vion finishes chart for options and upcharges. Armcaps are always Black.
- Mesh back models are also available in 10 Dimension Mesh colors: Black (**DBK**), Fog (**DST**), Chalk (**DCL**), Shadow (**DGM**), Charcoal (**DCH**), Sand (**DSD**), Cobalt (**DCO**), Pool Blue (**DPB**), Citrus (**DCT**) and Berry (**DBE**). Add \$27
- Upholstered back models offer a Matching Outer (**MO**) upholstery option. Due to the additional material needed, these models are listed separately and are priced differently than the standard upholstered back models.
- Two featured "T" arm options that include height and width adjusting arms, one with sliding arm caps (**AS**) and one without sliding arm caps (**AF**). Also, available is a stylish fixed urethane arm (**C**) for conference/management environments.
- Optional Lumbar Pad can be added at the time of order. Please specify **LP**. Add \$40. Lumbar Pad can also be order after sale as a kit, specify model 6339 at \$43 list. The Lumbar Pad is adjustable up to 3".
- Optional Memory Foam available on Vion Seats. Please specify **MF**. Add \$117.
- B7A** Polished aluminum base and matching chrome arm accent on either **AS** or **AF** arms. Please specify **ALU** and **AC**. Add \$152.

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
 <p>HB Heavy Duty Multi - Tilter - Mesh Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 49 Cubic Feet Per Carton: 10.5</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/Lumbar height (6) Sliding seat depth (7) Infinite position tilt lock Center tilt action</p>	<p>Vion TS</p> <p>Ergonomic Features: A, B, C, E, F, G, H, M, N, Q, U, S</p>	<p>TS6321-3 1293 1330 1358 1399 1458 1479 1530 1629 1678 1768 1893 2046</p>											
			<p>OVERALL DIMENSIONS</p> <p>W D H</p>			<p>SEAT DIMENSIONS</p> <p>W D H</p>			<p>BACK DIMENSIONS</p> <p>W H</p>					
			<p>25.5 24 41</p>			<p>20 17-19.5 17.5-21.5</p>			<p>19 21.5-24</p>					
 <p>MB Heavy Duty Multi - Tilter - Mesh Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 49 Cubic Feet Per Carton: 10.5</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/Lumbar height (6) Sliding seat depth (7) Infinite position tilt lock Center tilt action</p>	<p>Vion TS</p> <p>Ergonomic Features: A, B, C, E, F, G, H, M, N, Q, U, S</p>	<p>TS6322-3 1242 1280 1308 1349 1409 1429 1480 1579 1628 1718 1844 1997</p>											
			<p>OVERALL DIMENSIONS</p> <p>W D H</p>			<p>SEAT DIMENSIONS</p> <p>W D H</p>			<p>BACK DIMENSIONS</p> <p>W H</p>					
			<p>25.5 24 39</p>			<p>20 17-19.5 17.5-21.5</p>			<p>19 21.5-24</p>					

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES														
			1	2	3	4	5	6	7	8	9	10	11	12			
 <p>MB Heavy Duty Stool - Mesh Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 49 Cubic Feet Per Carton: 10.5</p>	 <p>ADJUSTMENTS (2) Pneumatic seat height (8) Seat depth</p>	S6328-6	999	1042	1072	1117	1184	1207	1265	1376	1430	1532	1672	1848			
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
			W	D	H	W	D	H	W	H							
			25.5	24	48	20	17.5	23.5-33.5	19	21.5-24							
<p>Vion S</p> <p>Ergonomic Features: C, E, H, M, N, Q, U</p>																	
		 <p>HB Heavy Duty Multi - Tilter - Upholstered Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 49 Cubic Feet Per Carton: 10.5</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock Center tilt action</p>	TS6331-3	1427	1475	1510	1560	1634	1663	1724	1850	1908	2023	2178	2370	
					TS6331-3MO	1483	1556	1611	1695	1814	1869	1976	2146	2277	2424	2725	3045
						OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
W	D				H	W	D	H	W	H							
25.5	24	41	20	17-19.5	17.5-21.5	19	21.5-24										
<p>Vion TS</p> <p>Ergonomic Features: A, B, C, E, F, G, H, M, N, Q, U, S</p>																	
		 <p>MB Heavy Duty Multi - Tilter - Upholstered Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 49 Cubic Feet Per Carton: 10.5</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock Center tilt action</p>	TS6332-3	1376	1423	1456	1508	1582	1610	1672	1798	1855	1970	2126	2318	
					TS6332-3MO	1436	1515	1576	1668	1794	1853	1972	2157	2299	2458	2785	3134
						OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
W	D				H	W	D	H	W	H							
25.5	24	41	20	17-19.5	17.5-21.5	19	21.5-24										
<p>Vion TS</p> <p>Ergonomic Features: A, B, C, E, F, G, H, M, N, Q, U, S</p>																	
		 <p>MB Heavy Duty Height Adjustable Stool Upholstered Back COM Yardage: 1 Freight Class: 150 Product Weight (lbs.): 47 Cubic Feet Per Carton: 10.5</p>	 <p>ADJUSTMENTS (2) Pneumatic seat height (8) Seat depth</p>	S6338-6	1122	1174	1212	1272	1355	1384	1457	1596	1660	1792	1966	2183	
					OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
					W	D	H	W	D	H	W	H					
25.5	24				48	20	17.5	23.5-33.5	18.5	21							
<p>Vion S</p> <p>Ergonomic Features: C, E, M, N</p>	