

heavy duty/24hr

Concorde Executive 24HR page 402

Malaga TS page 399

Truform TS page 401

Granada TS page 398

ObusForme Comfort TS page 400

Vion TS page 407

Granada Deluxe TS page 399

Robust page 405

G1 Ergo Select TS page 403

Saxon page 406



model TS3140-3 Malaga

model TS5451-3 Truform



All models, except Truform, have outer back panels retained by trim screws for extra security.



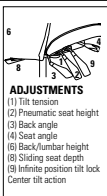
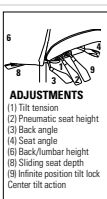
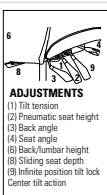
All models, except Truform, have standard clear vinyl bumper guards around their outside backs.

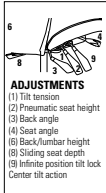
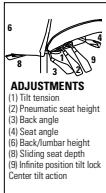
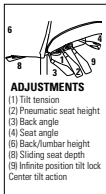
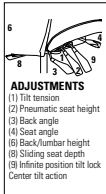
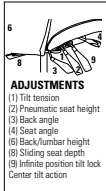
STANDARD FEATURES

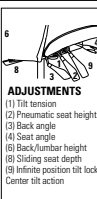
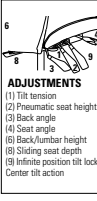
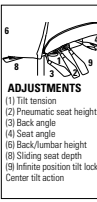
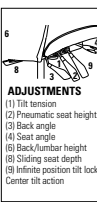
- The **TS** models are available within standard series. **TS** stands for “Three Shift” and each of the TS models are rated for 24-7 applications as well as weight rated up to 350 pounds.
- Multi-tilter models feature a heavy duty mechanism.
- All models are standard with either Ultracell or molded heavy duty seat foam.
- All models have a heavy duty 3” wide back upright.
- All models, except Truform, have outer back panels retained by trim screws for extra security.
- All models, except Truform have standard clear vinyl bumper guards around their outside backs.
- Multi-tilters standard with Pneumatic seat height and sliding seat depth adjustment. Forward and rearward seat tilt with infinite lock and free floating back angle control. Tilt tension control.
- Heavy duty height adjustable stools are standard with fixed back. Seat depth and pneumatic seat height adjustments. Swivels with adjustable chrome footring.
- Grade 2 and above textiles (or 100,000+ double rubs) are recommended for 24-7 applications.
- Check textile availability prior to specifying upholstery material.

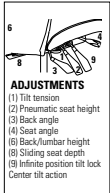
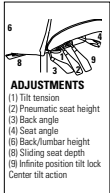
OPTIONAL FEATURES

- An optional abrasion-resistant outer back fabric (polyester) is available (excludes Truform) (**BKB**). Resistant to impact damage. Available in Black only. Add \$23.

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES													
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (8) Infinite position tilt lock Center tilt action	TS3121	1	2	3	4	5	6	7	8	9	10	11	12		
			1572	1633	1677	1741	1836	1868	1949	2105	2178	2324	2520	2764		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS							
			W	D	H	W	D	H	W	H						
			26	24.5	37.75	20.5	17-19.5	16.5-20.5	19	19-22						
LB Heavy Duty Multi- Tilter Plain Back Ratchet Back COM Yardage: 1.50 Freight Class: 150 Product Weight (lbs.): 52 Cubic Feet Per Carton: 9.25	Granada TS Ergonomic Features: A, B, C, D, E, F, G, H, M, N, Q, S	RTA 2														
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (8) Infinite position tilt lock Center tilt action	TS3123	1	2	3	4	5	6	7	8	9	10	11	12		
			1717	1784	1837	1913	2021	2058	2153	2334	2423	2590	2819	3101		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS							
			W	D	H	W	D	H	W	H						
			26	24.5	39.75	20.5	17-19.5	16.5-20.5	19	19-22						
HB Heavy Duty Multi- Tilter Plain Back Ratchet Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 55 Cubic Feet Per Carton: 9.25	Granada TS Ergonomic Features: A, B, C, D, E, F, G, H, M, N, Q, S	RTA 2														
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (8) Infinite position tilt lock Center tilt action	TS3212	1	2	3	4	5	6	7	8	9	10	11	12		
			1228	1289	1332	1396	1491	1522	1604	1759	1834	1979	2173	2416		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS							
			W	D	H	W	D	H	W	H						
			26	24	40.	20.5	17-19.5	17.5-21.5	19	21.5-25.5						
LB Heavy Duty Multi- Tilter Plain Back COM Yardage: 1.50 Freight Class: 125 Product Weight (lbs.): 58 Cubic Feet Per Carton: 9.25	Granada TS Ergonomic Features: A, B, C, D, E, F, G, H, M, N, Q, S	RTA 2														

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (7) Infinite position tilt lock Center tilt action		1	2	3	4	5	6	7	8	9	10	11	12
HB Heavy Duty Multi-Tilter Plain Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 57 Cubic Feet Per Carton: 10.50	Granada TS Ergonomic Features: A, B, C, D, E, F, G, H, M, N, Q, S	TS3217	1352	1421	1470	1547	1656	1693	1788	1971	2056	2225	2454	2735
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
			26	24.5	43		20.5	17-19.5	17.5-21.5		19	21.5-25.5		
			RTA 2			FedEx			ups					
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (7) Infinite position tilt lock Center tilt action		1	2	3	4	5	6	7	8	9	10	11	12
HB Heavy Duty Multi-Tilter COM Yardage: 2 Freight Class: 125 Product Weight (lbs.): 65 Cubic Feet Per Carton: 9.25	Granada Deluxe TS Ergonomic Features: A, B, C, E, F, H, M, N, Q, S	TS1170-3	1384	1451	1502	1579	1688	1726	1820	2001	2088	2257	2485	2767
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
			26	23.5	45		21	18-20.5	17.5-21.5		20	23-28.25		
			RTA 2			FedEx			ups					
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (7) Infinite position tilt lock Center tilt action		1	2	3	4	5	6	7	8	9	10	11	12
MB Heavy Duty Multi-Tilter COM Yardage: 1.75 Freight Class: 125 Product Weight (lbs.): 63 Cubic Feet Per Carton: 9.25	Granada Deluxe TS Ergonomic Features: A, B, C, E, F, H, M, N, Q, S	TS1171-3	\$1259	\$1322	\$1363	\$1427	\$1521	\$1553	\$1635	\$1791	\$1864	\$2010	\$2204	\$2447
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
			26	23.5	41		21	18-20.5	17.5-21.5		20	19-24.25		
			RTA 2			FedEx			ups					
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (7) Infinite position tilt lock Center tilt action		1	2	3	4	5	6	7	8	9	10	11	12
HB Heavy Duty Multi - Tilter COM Yardage: 1.75 Freight Class: 125 Product Weight (lbs.): 63 Cubic Feet Per Carton: 9.25	Malaga TS Ergonomic Features: A, B, C, D, E, F, G, H, M, N, Q, S	TS3140-3	\$1616	\$1683	\$1736	\$1812	\$1920	\$1957	\$2052	\$2235	\$2322	\$2490	\$2718	\$2999
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
			26	25	44		20	17.5-20	16.5-20.5		18.5	25-27.25		
			RTA 2			FedEx			ups					
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (7) Infinite position tilt lock Center tilt action		1	2	3	4	5	6	7	8	9	10	11	12
LB Heavy Duty Multi - Tilter COM Yardage: 60 Freight Class: 125 Product Weight (lbs.): 60 Cubic Feet Per Carton: 9.25	Malaga TS Ergonomic Features: A, B, C, D, E, F, G, H, M, N, Q, S	TS3141-3	\$1489	\$1547	\$1591	\$1656	\$1749	\$1782	\$1865	\$2019	\$2093	\$2238	\$2433	\$2679
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
			25	24.5	39.75		20	17.5-20	16.5-20.5		18.5	20.5-22.75		
			RTA 1			FedEx			ups					

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
 HB Heavy Duty Multi -Tilter COM Yardage: 2.25 Freight Class: 125 Product Weight (lbs.): 74 Cubic Feet Per Carton: 11	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (9) Infinite position tilt lock Center tilt action	ObusForme Comfort TS Ergonomic Features: A, C, E, F, H, M, N, S												
 MB Heavy Duty Multi -Tilter COM Yardage: 2 Freight Class: 125 Product Weight (lbs.): 71 Cubic Feet Per Carton: 10.50	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (9) Infinite position tilt lock Center tilt action	ObusForme Comfort TS Ergonomic Features: A, C, E, F, H, M, N, S												
 HB Heavy Duty Multi -Tilter with Schukra COM Yardage: 2.25 Freight Class: 125 Product Weight (lbs.): 74 Cubic Feet Per Carton: 11	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (9) Infinite position tilt lock Center tilt action	ObusForme Comfort TS Ergonomic Features: A, C, E, F, H, M, N, S												
 MB Heavy Duty Multi -Tilter with Schukra COM Yardage: 2 Freight Class: 125 Product Weight (lbs.): 69 Cubic Feet Per Carton: 10.50	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (9) Infinite position tilt lock Center tilt action	ObusForme Comfort TS Ergonomic Features: A, C, E, F, H, M, N, S												

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
 HB Heavy Duty Multi - Tilter COM Yardage: 2 Freight Class: 125 Product Weight (lbs.): 63 Cubic Feet Per Carton: 10.50	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (9) Infinite position tilt lock Center tilt action	TS5450-3	1	2	3	4	5	6	7	8	9	10	11	12
			1132	1206	1260	1346	1468	1510	1616	1816	1913	2100	2352	2670
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
		W	D	H	W	D	H	W	H					
		26	25	42	20	18-20.5	16.5-20.5	20	23.5-26					
														
 MB Heavy Duty Multi - Tilter COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 60 Cubic Feet Per Carton: 10.50	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (9) Infinite position tilt lock Center tilt action	TS5451-3	1	2	3	4	5	6	7	8	9	10	11	12
			1093	1159	1210	1282	1388	1427	1519	1696	1779	1943	2165	2440
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
		W	D	H	W	D	H	W	H					
		26	25	38.5	20	18-20.5	16.5-20.5	20	20-22.5					
														

CONCORDE™ EXECUTIVE 24HR



model 2424



Push Button
Location within reach increases your adjustment. Promotes good posture as you move to various positions.

STANDARD FEATURES

- All adjustments are made with button controls that are conveniently located in full view, for easy use.
- Compound curved molded foam seat and back cushions.
- Seat cushion with Velcro attachment is easily removed and replaced.
- Rated for Multi-Shift use for persons up to 350 pounds.
- Standard with Allen-bolted width adjustable arms (Allen key included). Arms adjust 1 1/4" wider on each side, a total of 2 1/2" extra width.
- Pneumatic seat height adjustment and 5 - position tilt lock. Tilt tension control.

- Ratchet style back height adjustment.
- All models are standard with a reinforced five-legged, injection molded base with **C10** casters, Black (**BK**) Only.
- Check textile availability prior to specifying upholstery material.

OPTIONAL FEATURES

- Models are not available with **C7** glides.

DESCRIPTION

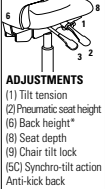
FEATURES

MODEL#

STANDARD TEXTILE GRADES



HB Synchro - Tilter Concorde Executive 24HR
COM Yardage: 2.50
Freight Class: 250
Product Weight (lbs.): 78
Cubic Feet Per Carton: 23.50



Seat depth Adjust: 16" to 18"

Ergonomic Features:
A, B, C, D, E, L, M, N, Q, T

	1	2	3	4	5	6	7	8	9	10	11	12
2424	-	3199	3273	3381	3536	3592	3724	3975	4095	4331	4653	5053

OVERALL DIMENSIONS

W D H

28.5 27 50

SEAT DIMENSIONS

W D H

21 17.5-19 18-22

BACK DIMENSIONS

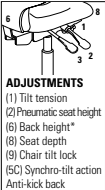
W H

21 28-31

RTA 00



HB Synchro - Tilter Concorde Executive 24HR
COM Yardage: 2.50
Freight Class: 250
Product Weight (lbs.): 78
Cubic Feet Per Carton: 23.50



Additional seat depth: 1"

Ergonomic Features:
A, B, C, D, E, L, M, N, Q, T

	1	2	3	4	5	6	7	8	9	10	11	12
2424-18	-	3251	3330	3436	3586	3645	3781	4028	4153	4388	4711	5110

OVERALL DIMENSIONS

W D H

28.5 27 50

SEAT DIMENSIONS

W D H

21 17.5-19 18-22

BACK DIMENSIONS

W H

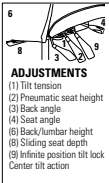
21 28-31

RTA 00

G1 ERGO SELECT™ TS



model TS7333



Ergonomic Features:
A, B, C, D, E, F, G, H, M, N,
Q, R, S, U

MECHANISM:
Multi-tilter mechanism (-3)

STANDARD FEATURES

- TS models are available within the standard G1 Ergo Select series. TS stands for “three shift” and each TS model is rated for 24/7 applications as well as weight rated up to 350 lbs.
- Models feature a heavy duty multi-tilter mechanism, cylinder and molded heavy duty seat foam.
- Standard with pneumatic seat height, forward and rearward seat tilt with infinite lock, free floating back angle control, tilt tension control and side activated sliding seat depth.
- Available in three back heights and two seat sizes (standard or generous).
- Stitch detail on edges of seat and back is discrete, using matched thread as standard.
- Standard with height and width adjustable (G5) arms with sliding armcaps. Armcaps also articulate inwards and outwards to aim toward the keyboard or mouse area.
- Five prong, injection molded, fiberglass reinforced nylon Black base with (C82) dual wheel carpet casters.
- G1 Ergo Select is fully compliant with latest BIFMA G1, GSA, and CGSB specifications.
- For 24 hour applications, Global’s Lifetime Warranty is applicable only on fabrics that are rated for 100,000 double rubs.
- Check textile availability prior to specifying upholstery material.

OPTIONAL FEATURES

- Upholstery is available with exaggerated top stitch detail (heavier thread). Fourteen coordinating or contrasting colors may be selected. Please specify.
- Optional Ergo Select arms are height (4”) and width adjustable with sliding armcaps. Armcaps also articulate inwards (25°) and outwards (25°) to aim toward the keyboard or mouse area.

Please add option codes in the following order:

- **Model number**
TS7331 Medium back
TS7332 High back
TS7333 Extended high back
- **Textile**
Specify textile codes for back and seat
- **Mechanism**
(-3) Multi-tilter mechanism
- **Seat Size**
(STAN) Standard seat
(GS) Generous seat
- **Arms**
(G5) G5 arms..... **Standard**
(H1) Ergo Select arms..... **Add \$90**
(H2) Ergo Select arms
w/wide armcaps..... **Add \$125**
- **Base**
(B7) Black nylon B7B base **Standard**
(A7) Polished aluminum B7A base..... **Add \$167**
- **Casters**
(C82) Dual wheel carpet casters..... **Standard**
(C82R) Dual wheel
hard floor casters..... **Add \$94**
- **Stitch detail**
(MS) Color matched stitching.
Decorative top stitch..... **No upcharge**
(XP) Black (XB) Beige
(XG) Copen (XA) Graphite
(XK) Mahogany (XJ) Natural
(XH) Navy #3 (XD) New Grey
(XF) Nickel (XN) Off-White
(XL) Rubytone (XI) Scarlett
(XC) Smoke (XE) Taupe
(colors shown on website)

EXAMPLE G1 ERGO SELECT TS ORDER CODE:

TS7332	-WA53	-WA53	-3	-STAN	-H1	-B7	-C82	-MS
Model #	Back fabric	Seat fabric	Mechanism	Seat size	Arms	Base	Casters	Stitch detail

G1 Ergo Select TS dimensional information: based on measurements with heavy duty multi-tilter mechanism				
	Distance between arms	Standard arm height	Seat depth range	Standard seat height
Standard seat (STAN) Heavy duty 4” lift & (H1) arms	16.0” - 21.5” = 5.5” adjustment	7.3” - 11.4”	16.5” - 18.75”	17.5” - 21.5”
Generous seat (GS) Heavy duty 4” lift & (H1) arms	17.25” - 22.75” = 5.5” adjustment		17.25” - 19.5”	

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
	Medium Back COM Yardage: 1.65 Freight Class: 125 Product Weight (lbs.): 66 Cubic Feet Per Carton: 10.50		1	2	3	4	5	6	7	8	9	10	11	12
		TS7331	1437	1500	1542	1612	1709	1753	1841	1980	2088	2209	2453	2715
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
		W	D	H	W	D	H	W	H					
		24	21.5	42	19.75	15.5-18.5	17.5-21.5	19	22					
		RTA 1	1 per carton											
	High Back COM Yardage: 1.75 Freight Class: 125 Product Weight (lbs.): 68 Cubic Feet Per Carton: 10.50		1	2	3	4	5	6	7	8	9	10	11	12
		TS7332	1507	1572	1620	1692	1796	1844	1937	2087	2202	2329	2591	2873
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
		W	D	H	W	D	H	W	H					
		24.5	23	45.5	16.5-18.75	15.5-18.5	17.5-21.5	19	24.5					
		RTA 1	1 per carton											
	Extended High Back COM Yardage: 2 Freight Class: 125 Product Weight (lbs.): 70 Cubic Feet Per Carton: 11		1	2	3	4	5	6	7	8	9	10	11	12
		TS7333	1576	1650	1705	1790	1908	1963	2071	2241	2375	2519	2823	3146
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
		W	D	H	W	D	H	W	H					
		26	24	51	16.5-18.75	15.5-18.5	17.5-21.5	19	27					
		RTA 1	1 per carton											

ROBUST



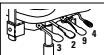
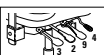
model 2527

STANDARD FEATURES

- Heavy duty chair rated for multi shift users up to 500 pounds.
- Standard with a six prong, oval tubular steel base (32" in diameter) in Black (BK) Only.
- Standard with a solid steel loop style arm. The arm is vinyl dipped to be warm to the touch and impact absorbent.
- Arms are width adjustable for an extra 2" on each side, providing additional room and comfort for users.
- There are no arm options for this series.
- Side tension adjustment can be reached from a seated position.
- Standard with Ultracell high density, high resilient foam on seat and back.
- Large diameter 3" black casters, providing easier mobility.
- Casters are suitable for hard surface flooring or carpet. There are no caster options for this series.
- Standard pneumatic seat height adjustment. Forward and rearward seat tilt with infinite lock and free floating back angle control. Tilt tension control.
- This series has a two-tone fabric combination as standard. Trim is always Dobby, Black (DB42) fabric.

OPTIONAL FEATURES

- Upholstered in fabric only. Check textile availability prior to specifying.
- An optional abrasion-resistant outer back fabric (polyester) is available (BKB). Resistant to impact damage. Available in Black only. Add \$23.

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Infinite position tilt lock Center tilt action	2526	-	2725	2817	2953	3147	3218	3385	3701	3858	4151	4560	5062
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
		W	D	H	W	D	H	W	H					
		29	27.5	50.5	25.5	20	16.5-20.5	22	30					
		RTA 00												
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Infinite position tilt lock Center tilt action	2527	-	2542	2628	2751	2929	2995	3152	3443	3589	3859	4236	4700
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
		W	D	H	W	D	H	W	H					
		29	26.5	42.5	25.5	20	16.5-20.5	22	24					
		RTA 00												

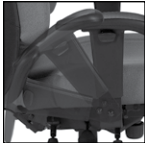
SAXON



model 2512-3



Back



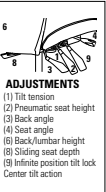
Arm Feature
Arms are designed to flip up and accommodate people wearing equipment belts.

STANDARD FEATURES

- A contoured molded, dual cushion, Ultracell foam seat and heavily padded back provides exceptional comfort.
- Rated for multi-shift use by persons up to 350lbs.
- Abrasion resistant outer back fabric (polyester) is standard. Resistant to impact damage. Available in Black only.
- Standard with a black nylon molded base with dual wheel carpet casters (C10). Select hard floor casters (C10R) for use on most hard surfaces, add \$66.
- Standard with VL fold-up arms to accommodate users' equipment belts.
- Arms standard with Vari-Width Adapter Plates (WA).
- Back upright is 3" standard, with 2.25", five-position, ratchet back height adjustment.
- Side activated sliding seat depth adjustment is standard.
- Saxon is covered under Global's Heavy Duty Warranty for 12 years, 24/7 use environments. Fabrics with a minimum of 100,000 double rubs required.
- Upholstery options: fabric and coated textiles only. Coated textiles may feature stitch detail across the seat and/or back cushions, if applicable.

OPTIONAL FEATURES

- **AC10** casters are standard. Please see page 414 for additional caster options. Optional caster may be priced higher than the standard casters and will incur and upcharge. Lower priced optional casters will not be credited.

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES													
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (8) Infinite position tilt lock (9) Center tilt action		1	2	3	4	5	6	7	8	9	10	11	12		
		2512-3	-	1820	1890	1987	2129	2181	2303	2532	2649	2861	3158	3521		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W		H						
		27.5	25	39.5	22.5	19-21.5	18-22	20		19.5-22						
HB Heavy Duty Multi-Tilter COM Yardage: 2.25 Freight Class: 150 Product Weight (lbs.): 60 Cubic Feet Per Carton: 13	Ergonomic Features: A, B, C, M, N, S	RTA 2														

VION



model TS6321-3

model TS6331-3

VION FINISHES - TASK SEATING				
Back Frame	Base	Specify Code	Arm Option	Specify Code
Black	Black	BLK no upcharge	Adj. "T" arm (Black) Adj. "T" arm, fixed armcap (Black) Adj. "T" arm (Black , Chrome accent)	AS AF AC
Black	Polished Aluminum	BAU Add \$167	Adj. "T" arm, fixed armcap (Black , Chrome accent) Fixed "C" arm (Black) Fixed "C" arm (Polished Aluminum)	A C CA - Add \$202
Shadow	Shadow	SHW Add \$76	Adj. "T" arm (Shadow) Adj. "T" arm, fixed armcap (Shadow) Adj. "T" arm (Shadow , Chrome accent)	SHA SHF SHR
Shadow	Polished Aluminum	SAU Add \$241	Adj. "T" arm, fixed armcap (Shadow , Chrome accent) Fixed "C" arm (Shadow) Fixed "C" arm (Polished Aluminum)	SHD SHC CA - Add \$202
Fog	Fog	FOG Add \$376	Adj. "T" arm (Fog) Adj. "T" arm, fixed armcap (Fog) Adj. "T" arm (Fog , Chrome accent)	FA FF FC
Fog	Polished Aluminum	FAU Add \$241	Adj. "T" arm, fixed armcap (Fog , Chrome accent) Fixed "C" arm (Fog) Fixed "C" arm (Polished Aluminum)	CF CC CA - Add \$202
* All arms have Black SSU Armcaps.				

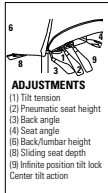
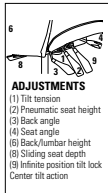
STANDARD FEATURES

- The TS models are available within standard Vion series . TS stands for "Three Shift" and each of the TS models are rated for 24-7 applications as well as weight rated up to 350 pounds.
- Multi-Tilter models, feature a heavy duty mechanism.
- Multi-Tilters are standard with Pneumatic seat height and sliding seat depth adjustment. Forward and rearward seat tilt with infinite lock and free floating back angle control. Tilt tension control.
- Side activated sliding seat depth adjustment is standard on Multi-Tilter. Provides 2" of seat depth adjustment.
- Heavy duty height adjustable stools are standard with fixed back. Seat depth and pneumatic seat height adjustments. Swivels with adjustable chrome footring.
- All models are standard with either Ultracell or molded heavy duty seat foam.
- All models have a heavy duty 3" wide back upright.
- All models are standard with height and width adjustable arms (**AS**) that feature a front to back sliding armcap.
- Mesh back models are available in 10 standard Vion colors: Aqua (**MS75**), Black (**MS69**), Black Cherry (**MS76**), Blue (**MS72**), Dust (**MS77**), Ivory (**MS78**), Natural (**MS74**), Paprika (**MS79**), Rope (**MS73**) and Stone (**MS71**).
- Upholstered back models will always feature black fabric (Jenny **JN02**) on the back side.
- Check textile availability prior to specifying upholstery material Materials must meet or exceed 100,000 double rubs to comply with Globals Heavy Duty seating textile warranty.

OPTIONAL FEATURES

- Vion back frames, arms and bases are available in three colors: Black, Shadow and Fog. See Vion finishes chart for options and upcharges. Armcaps are always Black.
- Mesh back models are also available in 10 Dimension Mesh colors: Black (**DBK**), Fog (**DST**), Chalk (**DCL**), Shadow (**DGM**), Charcoal (**DCH**), Sand (**DSD**), Cobalt (**DCO**), Pool Blue (**DPB**), Citrus (**DCT**) and Berry (**DBE**). Add \$27
- Upholstered back models offer a Matching Outer (**MO**) upholstery option. Due to the additional material needed, these models are listed separately and are priced differently than the standard upholstered back models.
- Two featured "T" arm options that include height and width adjusting arms, one with sliding arm caps (**AS**) and one without sliding arm caps (**AF**). Also, available is a stylish fixed urethane arm (**C**) for conference/management environments.
- Optional Lumbar Pad can be added at the time of order. Please specify **LP**. Add \$40. Lumbar Pad can also be order after sale as a kit, specify model 6339 at \$43 list. The Lumbar Pad is adjustable up to 3".
- Optional Memory Foam available on Vion Seats. Please specify **MF**. Add \$117.
- **B7A** Polished aluminum base and matching chrome arm accent on either **AS** or **AF** arms. Please specify **ALU** and **AC**. Add \$152.

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
		TS6321-3	1	2	3	4	5	6	7	8	9	10	11	12
			1293	1330	1358	1399	1458	1479	1530	1629	1678	1768	1893	2046
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
HB Heavy Duty Multi - Tilter - Mesh Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 49 Cubic Feet Per Carton: 10.5	Vion TS Ergonomic Features: A, B, C, E, F, G, H, M, N, Q, U, S	RTA 2												
			25.5	24	41	20	17-19.5	17.5-21.5	19	21.5-24				
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
		TS6322-3	1	2	3	4	5	6	7	8	9	10	11	12
			1242	1280	1308	1349	1409	1429	1480	1579	1628	1718	1844	1997
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
MB Heavy Duty Multi - Tilter - Mesh Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 49 Cubic Feet Per Carton: 10.5	Vion TS Ergonomic Features: A, B, C, E, F, G, H, M, N, Q, U, S	RTA 2												
			25.5	24	39	20	17-19.5	17.5-21.5	19	21.5-24				
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (8) Infinite position tilt lock (9) Center tilt action		1	2	3	4	5	6	7	8	9	10	11	12
		TS6331-3	1427	1475	1510	1560	1634	1663	1724	1850	1908	2023	2178	2370
		TS6331-3MO	1483	1556	1611	1695	1814	1869	1976	2146	2277	2424	2725	3045
		OVERALL DIMENSIONS				SEAT DIMENSIONS			BACK DIMENSIONS					
		W	D	H	W	D	H	W	H					
HB Heavy Duty Multi - Tilter - Upholstered Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 49 Cubic Feet Per Carton: 10.5	Vion TS Ergonomic Features: A, B, C, E, F, G, H, M, N, Q, U, S	RTA 2	FedEx			UPS								
	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (5) Back/lumbar height (6) Sliding seat depth (8) Infinite position tilt lock (9) Center tilt action		1	2	3	4	5	6	7	8	9	10	11	12
		TS6332-3	1376	1423	1456	1508	1582	1610	1672	1798	1855	1970	2126	2318
		TS6332-3MO	1436	1515	1576	1668	1794	1853	1972	2157	2299	2458	2785	3134
		OVERALL DIMENSIONS				SEAT DIMENSIONS			BACK DIMENSIONS					
		W	D	H	W	D	H	W	H					
MB Heavy Duty Multi - Tilter - Upholstered Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 49 Cubic Feet Per Carton: 10.5	Vion TS Ergonomic Features: A, B, C, E, F, G, H, M, N, Q, U, S	RTA 2	FedEx			UPS								