

heavy duty/24hr

Concorde Executive 24HR	418	Malaga TS	415	Truform TS	417
Granada TS	414	ObusForme Comfort TS	416	Vion TS	423
Granada Deluxe TS	415	Robust	421		
G1 Ergo Select TS	419	Saxon	422		

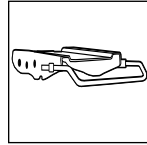




model TS3140-3 Malaga



model TS5451-3 Truform



Multi-Depth Mechanism
Standard on all models. Allows seat to move forward and backward over a 2" range with 5 locking positions to provide a more shallow or deeper seat.



All models, except Truform, have outer back panels retained by trim screws for extra security.



All models, except Truform, have standard clear vinyl bumper guards around their outside backs.

STANDARD FEATURES

- The **TS** models are available within standard series. **TS** stands for "Three Shift" and each of the TS models are rated for 24-7 applications as well as weight rated up to 350 pounds.
- Multi-tilter models feature a heavy duty mechanism.
- All models are standard with either Ultracell or molded heavy duty seat foam.
- All models have a heavy duty 3" wide back upright.
- All models, except Truform, have outer back panels retained by trim screws for extra security.
- All models, except Truform have standard clear vinyl bumper guards around their outside backs.
- Multi-tilters standard with Pneumatic seat height and sliding seat depth adjustment (**MD**). Forward and rearward seat tilt with infinite lock and free floating back angle control. Tilt tension control.
- Heavy duty height adjustable stools are standard with fixed back. Seat depth and pneumatic seat height adjustments. Swivels with adjustable chrome footring.
- Grade 2 and above textiles (or 100,000+ double rubs) are recommended for 24-7 applications.
- Check textile availability prior to specifying upholstery material.

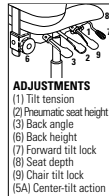
OPTIONAL FEATURES

- An optional abrasion-resistant outer back fabric (polyester) is available (excludes Truform) (**BKB**). Resistant to impact damage. Available in Black only. Add \$23.

DESCRIPTION FEATURES MODEL# STANDARD TEXTILE GRADES



LB Heavy Duty Multi-Tilter Plain Back Ratchet Back
COM Yardage: 1.50
Freight Class: 150
Product Weight (lbs.): 52
Cubic Feet Per Carton: 9.25



Granada TS

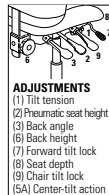
Ergonomic Features:
A, B, C, D, E, F, G, H, M, N, Q, S

MODEL#	1	2	3	4	5	6	7	8	9	10	11	12
TS3121	1572	1633	1677	1741	1836	1868	1949	2105	2178	2324	2520	2764

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H
26	24.5	37.75	20.5	17-19.5	16.5-20.5	19	19-22



HB Heavy Duty Multi-Tilter Plain Back Ratchet Back
COM Yardage: 1.75
Freight Class: 150
Product Weight (lbs.): 55
Cubic Feet Per Carton: 9.25



Granada TS

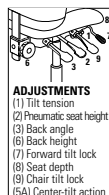
Ergonomic Features:
A, B, C, D, E, F, G, H, M, N, Q, S

MODEL#	1	2	3	4	5	6	7	8	9	10	11	12
TS3123	1717	1784	1837	1913	2021	2058	2153	2334	2423	2590	2819	3101

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H
26	24.5	39.75	20.5	17-19.5	16.5-20.5	19	19-22



LB Heavy Duty Multi-Tilter Plain Back
COM Yardage: 1.50
Freight Class: 125
Product Weight (lbs.): 58
Cubic Feet Per Carton: 9.25




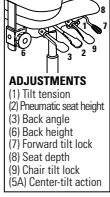

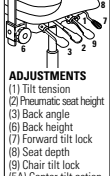

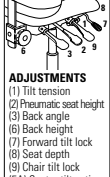

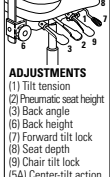

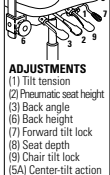
Granada TS


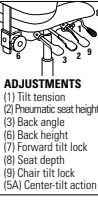




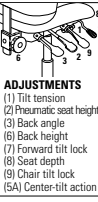




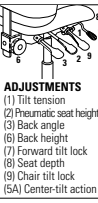




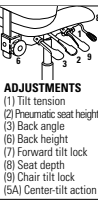



Ergonomic Features:
A, B, C, D, E, F, G, H, M, N, Q, S


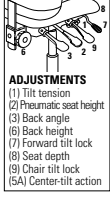



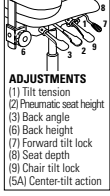


MODEL#	1	2	3	4	5	6	7	8	9	10	11	12
TS3212	1228	1289	1332	1396	1491	1522	1604	1759	1834	1979	2173	2416

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H
26	24	40.	20.5	17-19.5	17.5-21.5	19	21.5-25.5



DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES																									
			1	2	3	4	5	6	7	8	9	10	11	12														
 <p>HB Heavy Duty Multi-Tilter Plain Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 57 Cubic Feet Per Carton: 10.50</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (6) Back height (7) Forward tilt lock (8) Seat depth (9) Chair tilt lock (5A) Center-tilt action</p>	Granada TS	Ergonomic Features: A, B, C, D, E, F, G, H, M, N, Q, S	<table border="1"> <tr> <td>TS3217</td> <td>1352</td> <td>1421</td> <td>1470</td> <td>1547</td> <td>1656</td> <td>1693</td> <td>1788</td> <td>1971</td> <td>2056</td> <td>2225</td> <td>2454</td> <td>2735</td> </tr> </table>												TS3217	1352	1421	1470	1547	1656	1693	1788	1971	2056	2225	2454	2735
				TS3217	1352	1421	1470	1547	1656	1693	1788	1971	2056	2225	2454	2735												
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS																		
				W	D	H	W	D	H	W		H																
26	24.5	43	20.5	17-19.5	17.5-21.5	19		21.5-25.5																				
				RTA 2	FedEx		UPS																					
 <p>HB Heavy Duty Multi-Tilter COM Yardage: 2 Freight Class: 125 Product Weight (lbs.): 65 Cubic Feet Per Carton: 9.25</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (6) Back height (7) Forward tilt lock (8) Seat depth (9) Chair tilt lock (5A) Center-tilt action</p>	Granada Deluxe TS	Ergonomic Features: A, B, C, E, F, H, M, N, Q, S	<table border="1"> <tr> <td>TS1170-3</td> <td>1384</td> <td>1451</td> <td>1502</td> <td>1579</td> <td>1688</td> <td>1726</td> <td>1820</td> <td>2001</td> <td>2088</td> <td>2257</td> <td>2485</td> <td>2767</td> </tr> </table>												TS1170-3	1384	1451	1502	1579	1688	1726	1820	2001	2088	2257	2485	2767
				TS1170-3	1384	1451	1502	1579	1688	1726	1820	2001	2088	2257	2485	2767												
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS																		
				W	D	H	W	D	H	W		H																
26	23.5	45	21	18-20.5	17.5-21.5	20		23-28.25																				
				RTA 2	FedEx		UPS																					
 <p>MB Heavy Duty Multi-Tilter COM Yardage: 1.75 Freight Class: 125 Product Weight (lbs.): 63 Cubic Feet Per Carton: 9.25</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (6) Back height (7) Forward tilt lock (8) Seat depth (9) Chair tilt lock (5A) Center-tilt action</p>	Granada Deluxe TS	Ergonomic Features: A, B, C, E, F, H, M, N, Q, S	<table border="1"> <tr> <td>TS1171-3</td> <td>\$1259</td> <td>\$1322</td> <td>\$1363</td> <td>\$1427</td> <td>\$1521</td> <td>\$1553</td> <td>\$1635</td> <td>\$1791</td> <td>\$1864</td> <td>\$2010</td> <td>\$2204</td> <td>\$2447</td> </tr> </table>												TS1171-3	\$1259	\$1322	\$1363	\$1427	\$1521	\$1553	\$1635	\$1791	\$1864	\$2010	\$2204	\$2447
				TS1171-3	\$1259	\$1322	\$1363	\$1427	\$1521	\$1553	\$1635	\$1791	\$1864	\$2010	\$2204	\$2447												
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS																		
				W	D	H	W	D	H	W		H																
26	23.5	41	21	18-20.5	17.5-21.5	20		19-24.25																				
				RTA 2	FedEx		UPS																					
 <p>HB Heavy Duty Multi-Tilter COM Yardage: 1.75 Freight Class: 125 Product Weight (lbs.): 63 Cubic Feet Per Carton: 9.25</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (6) Back height (7) Forward tilt lock (8) Seat depth (9) Chair tilt lock (5A) Center-tilt action</p>	Malaga TS	Ergonomic Features: A, B, C, D, E, F, G, H, M, N, Q, S	<table border="1"> <tr> <td>TS3140-3</td> <td>\$1616</td> <td>\$1683</td> <td>\$1736</td> <td>\$1812</td> <td>\$1920</td> <td>\$1957</td> <td>\$2052</td> <td>\$2235</td> <td>\$2322</td> <td>\$2490</td> <td>\$2718</td> <td>\$2999</td> </tr> </table>												TS3140-3	\$1616	\$1683	\$1736	\$1812	\$1920	\$1957	\$2052	\$2235	\$2322	\$2490	\$2718	\$2999
				TS3140-3	\$1616	\$1683	\$1736	\$1812	\$1920	\$1957	\$2052	\$2235	\$2322	\$2490	\$2718	\$2999												
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS																		
				W	D	H	W	D	H	W		H																
26	25	44	20	17.5-20	16.5-20.5	18.5		25-27.25																				
				RTA 2	FedEx		UPS																					
 <p>LB Heavy Duty Multi-Tilter COM Yardage: 60 Freight Class: 125 Product Weight (lbs.): 60 Cubic Feet Per Carton: 9.25</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (6) Back height (7) Forward tilt lock (8) Seat depth (9) Chair tilt lock (5A) Center-tilt action</p>	Malaga TS	Ergonomic Features: A, B, C, D, E, F, G, H, M, N, Q, S	<table border="1"> <tr> <td>TS3141-3</td> <td>\$1489</td> <td>\$1547</td> <td>\$1591</td> <td>\$1656</td> <td>\$1749</td> <td>\$1782</td> <td>\$1865</td> <td>\$2019</td> <td>\$2093</td> <td>\$2238</td> <td>\$2433</td> <td>\$2679</td> </tr> </table>												TS3141-3	\$1489	\$1547	\$1591	\$1656	\$1749	\$1782	\$1865	\$2019	\$2093	\$2238	\$2433	\$2679
				TS3141-3	\$1489	\$1547	\$1591	\$1656	\$1749	\$1782	\$1865	\$2019	\$2093	\$2238	\$2433	\$2679												
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS																		
				W	D	H	W	D	H	W		H																
25	24.5	39.75	20	17.5-20	16.5-20.5	18.5		20.5-22.75																				
				RTA 1	FedEx		UPS																					

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES																													
			1	2	3	4	5	6	7	8	9	10	11	12																		
 <p>HB Heavy Duty Multi -Tilter COM Yardage: 2.25 Freight Class: 125 Product Weight (lbs.): 74 Cubic Feet Per Carton: 11</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (6) Back height (7) Forward tilt lock (8) Seat depth (9) Chair tilt lock (5A) Center-tilt action</p>	<p>ObusForme Comfort TS</p> <p>Ergonomic Features: A, C, E, F, H, M, N, S</p>	<table border="1"> <tr> <td>TS1240-3</td> <td>1479</td> <td>1571</td> <td>1636</td> <td>1738</td> <td>1882</td> <td>1950</td> <td>2081</td> <td>2289</td> <td>2449</td> <td>2630</td> <td>2997</td> <td>3389</td> </tr> </table>												TS1240-3	1479	1571	1636	1738	1882	1950	2081	2289	2449	2630	2997	3389					
			TS1240-3	1479	1571	1636	1738	1882	1950	2081	2289	2449	2630	2997	3389																	
			<table border="1"> <tr> <th colspan="3">OVERALL DIMENSIONS</th> <th colspan="3">SEAT DIMENSIONS</th> <th colspan="2">BACK DIMENSIONS</th> </tr> <tr> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th>H</th> </tr> <tr> <td>26</td> <td>25</td> <td>48</td> <td>21</td> <td>17.5-20</td> <td>16-20</td> <td>19</td> <td>27</td> </tr> </table>			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS		W	D	H	W	D	H	W	H	26	25	48	21	17.5-20	16-20	19	27	  		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS																							
W	D	H	W	D	H	W	H																									
26	25	48	21	17.5-20	16-20	19	27																									
 <p>MB Heavy Duty Multi -Tilter COM Yardage: 2 Freight Class: 125 Product Weight (lbs.): 71 Cubic Feet Per Carton: 10.50</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (6) Back height (7) Forward tilt lock (8) Seat depth (9) Chair tilt lock (5A) Center-tilt action</p>	<p>ObusForme Comfort TS</p> <p>Ergonomic Features: A, C, E, F, H, M, N, S</p>	<table border="1"> <tr> <td>TS1241-3</td> <td>1411</td> <td>1494</td> <td>1556</td> <td>1649</td> <td>1782</td> <td>1828</td> <td>1945</td> <td>2166</td> <td>2273</td> <td>2480</td> <td>2758</td> <td>3107</td> </tr> </table>												TS1241-3	1411	1494	1556	1649	1782	1828	1945	2166	2273	2480	2758	3107					
			TS1241-3	1411	1494	1556	1649	1782	1828	1945	2166	2273	2480	2758	3107																	
			<table border="1"> <tr> <th colspan="3">OVERALL DIMENSIONS</th> <th colspan="3">SEAT DIMENSIONS</th> <th colspan="2">BACK DIMENSIONS</th> </tr> <tr> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th>H</th> </tr> <tr> <td>26</td> <td>25</td> <td>44</td> <td>21</td> <td>17.5-20</td> <td>16-20</td> <td>19.5</td> <td>22-27.25</td> </tr> </table>			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS		W	D	H	W	D	H	W	H	26	25	44	21	17.5-20	16-20	19.5	22-27.25	  		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS																							
W	D	H	W	D	H	W	H																									
26	25	44	21	17.5-20	16-20	19.5	22-27.25																									
 <p>HB Heavy Duty Multi -Tilter with Schukra COM Yardage: 2.25 Freight Class: 125 Product Weight (lbs.): 74 Cubic Feet Per Carton: 11</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (6) Back height (7) Forward tilt lock (8) Seat depth (9) Chair tilt lock (5A) Center-tilt action</p>	<p>ObusForme Comfort TS</p> <p>Ergonomic Features: A, C, E, F, H, M, N, S</p>	<table border="1"> <tr> <td>TS1260-3</td> <td>1638</td> <td>1730</td> <td>1800</td> <td>1904</td> <td>2054</td> <td>2109</td> <td>2240</td> <td>2490</td> <td>2608</td> <td>2839</td> <td>3155</td> <td>3546</td> </tr> </table>												TS1260-3	1638	1730	1800	1904	2054	2109	2240	2490	2608	2839	3155	3546					
			TS1260-3	1638	1730	1800	1904	2054	2109	2240	2490	2608	2839	3155	3546																	
			<table border="1"> <tr> <th colspan="3">OVERALL DIMENSIONS</th> <th colspan="3">SEAT DIMENSIONS</th> <th colspan="2">BACK DIMENSIONS</th> </tr> <tr> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th>H</th> </tr> <tr> <td>26</td> <td>25</td> <td>48</td> <td>21</td> <td>17.5-20</td> <td>16-20</td> <td>19.5</td> <td>27-32.25</td> </tr> </table>			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS		W	D	H	W	D	H	W	H	26	25	48	21	17.5-20	16-20	19.5	27-32.25	  		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS																							
W	D	H	W	D	H	W	H																									
26	25	48	21	17.5-20	16-20	19.5	27-32.25																									
 <p>MB Heavy Duty Multi -Tilter with Schukra COM Yardage: 2 Freight Class: 125 Product Weight (lbs.): 69 Cubic Feet Per Carton: 10.50</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (6) Back height (7) Forward tilt lock (8) Seat depth (9) Chair tilt lock (5A) Center-tilt action</p>	<p>ObusForme Comfort TS</p> <p>Ergonomic Features: A, C, E, F, H, M, N, S</p>	<table border="1"> <tr> <td>TS1261-3</td> <td>1575</td> <td>1658</td> <td>1720</td> <td>1813</td> <td>1946</td> <td>1992</td> <td>2109</td> <td>2330</td> <td>2437</td> <td>2644</td> <td>2922</td> <td>3271</td> </tr> </table>												TS1261-3	1575	1658	1720	1813	1946	1992	2109	2330	2437	2644	2922	3271					
			TS1261-3	1575	1658	1720	1813	1946	1992	2109	2330	2437	2644	2922	3271																	
			<table border="1"> <tr> <th colspan="3">OVERALL DIMENSIONS</th> <th colspan="3">SEAT DIMENSIONS</th> <th colspan="2">BACK DIMENSIONS</th> </tr> <tr> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th>H</th> </tr> <tr> <td>26</td> <td>25</td> <td>44</td> <td>21</td> <td>17.5-20</td> <td>16-20</td> <td>19.5</td> <td>22</td> </tr> </table>			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS		W	D	H	W	D	H	W	H	26	25	44	21	17.5-20	16-20	19.5	22	  		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS																							
W	D	H	W	D	H	W	H																									
26	25	44	21	17.5-20	16-20	19.5	22																									

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
 <p>HB Heavy Duty Multi - Tilter COM Yardage: 2 Freight Class: 125 Product Weight (lbs.): 63 Cubic Feet Per Carton: 10.50</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (6) Back height (7) Forward tilt lock (8) Seat depth (9) Chair tilt lock (5A) Center-tilt action</p>	TS5450-3	1132	1206	1260	1346	1468	1510	1616	1816	1913	2100	2352	2670
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
			26	25	42	20	18-20.5	16.5-20.5	20	23.5-26				
		Truform TS Ergonomic Features: A, B, C, D, F, G, H, M, N, Q, S		RTA 2		 								
 <p>MB Heavy Duty Multi - Tilter COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 60 Cubic Feet Per Carton: 10.50</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (6) Back height (7) Forward tilt lock (8) Seat depth (9) Chair tilt lock (5A) Center-tilt action</p>	TS5451-3	1093	1159	1210	1282	1388	1427	1519	1696	1779	1943	2165	2440
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
			26	25	38.5	20	18-20.5	16.5-20.5	20	20-22.5				
		Truform TS Ergonomic Features: A, B, C, D, F, G, H, M, N, Q, S		RTA 2		 								

CONCORDE™ EXECUTIVE 24HR



model 2424



Push Button

Location within reach increases your adjustment. Promotes good posture as you move to various positions.


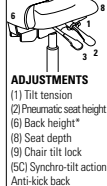

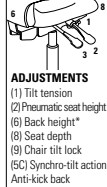
STANDARD FEATURES




- All adjustments are made with button controls that are conveniently located in full view, for easy use.
- Compound curved molded foam seat and back cushions.
- Seat cushion with Velcro attachment is easily removed and replaced.
- Rated for Multi-Shift use for persons up to 350 pounds.
- Standard with Allen-bolted width adjustable arms (Allen key included). Arms adjust 1 1/4" wider on each side, a total of 2 1/2" extra width.
- Pneumatic seat height adjustment and 5 - position tilt lock. Tilt tension control.

- Ratchet style back height adjustment.
- All models are standard with a reinforced five-legged, injection molded base with **C10** casters, Black (**BK**) Only.
- Check textile availability prior to specifying upholstery material.

OPTIONAL FEATURES

- Models are not available with **C7** glides.

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES																								
			1	2	3	4	5	6	7	8	9	10	11	12													
 <p>HB Synchro - Tilter Concorde Executive 24HR COM Yardage: 2.50 Freight Class: 250 Product Weight (lbs.): 78 Cubic Feet Per Carton: 23.50</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (6) Back height* (8) Seat depth (9) Chair tilt lock (5C) Synchro-tilt action Anti-kick back</p>	<p>Seat depth Adjust: 16" to 18"</p> <p>Ergonomic Features: A, B, C, D, E, L, M, N, Q, T</p>	<table border="1"> <tr> <td>2424</td> <td>-</td> <td>3199</td> <td>3273</td> <td>3381</td> <td>3536</td> <td>3592</td> <td>3724</td> <td>3975</td> <td>4095</td> <td>4331</td> <td>4653</td> <td>5053</td> </tr> </table>												2424	-	3199	3273	3381	3536	3592	3724	3975	4095	4331	4653	5053
			2424	-	3199	3273	3381	3536	3592	3724	3975	4095	4331	4653	5053												
			<p>OVERALL DIMENSIONS</p> <table border="1"> <tr> <th>W</th> <th>D</th> <th>H</th> <th colspan="3">SEAT DIMENSIONS</th> <th colspan="3">BACK DIMENSIONS</th> </tr> <tr> <td>28.5</td> <td>27</td> <td>50</td> <td>21</td> <td>17.5-19</td> <td>18-22</td> <td>21</td> <td colspan="2">28-31</td> </tr> </table>			W	D	H	SEAT DIMENSIONS			BACK DIMENSIONS			28.5	27	50	21	17.5-19	18-22	21	28-31					
W	D	H	SEAT DIMENSIONS			BACK DIMENSIONS																					
28.5	27	50	21	17.5-19	18-22	21	28-31																				
<p>RTA 00</p>																											
 <p>HB Synchro - Tilter Concorde Executive 24HR COM Yardage: 2.50 Freight Class: 250 Product Weight (lbs.): 78 Cubic Feet Per Carton: 23.50</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (6) Back height* (8) Seat depth (9) Chair tilt lock (5C) Synchro-tilt action Anti-kick back</p>	<p>Additional seat depth: 1"</p> <p>Ergonomic Features: A, B, C, D, E, L, M, N, Q, T</p>	<table border="1"> <tr> <td>2424-18</td> <td>-</td> <td>3251</td> <td>3330</td> <td>3436</td> <td>3586</td> <td>3645</td> <td>3781</td> <td>4028</td> <td>4153</td> <td>4388</td> <td>4711</td> <td>5110</td> </tr> </table>												2424-18	-	3251	3330	3436	3586	3645	3781	4028	4153	4388	4711	5110
			2424-18	-	3251	3330	3436	3586	3645	3781	4028	4153	4388	4711	5110												
			<p>OVERALL DIMENSIONS</p> <table border="1"> <tr> <th>W</th> <th>D</th> <th>H</th> <th colspan="3">SEAT DIMENSIONS</th> <th colspan="3">BACK DIMENSIONS</th> </tr> <tr> <td>28.5</td> <td>27</td> <td>50</td> <td>21</td> <td>17.5-19</td> <td>18-22</td> <td>21</td> <td colspan="2">28-31</td> </tr> </table>			W	D	H	SEAT DIMENSIONS			BACK DIMENSIONS			28.5	27	50	21	17.5-19	18-22	21	28-31					
W	D	H	SEAT DIMENSIONS			BACK DIMENSIONS																					
28.5	27	50	21	17.5-19	18-22	21	28-31																				
<p>RTA 00</p>																											

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
 <p>Medium Back</p> <p>COM Yardage: 1.65 Freight Class: 125 Product Weight (lbs.): 66 Cubic Feet Per Carton: 10.50</p>	<p>See series notes for mechanism options.</p>	TS7331	1437	1500	1542	1612	1709	1753	1841	1980	2088	2209	2453	2715
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
			24	21.5	42	19.75	15.5-18.5	17.5-21.5	19	22				
						RTA 1			1 per carton					
 <p>High Back</p> <p>COM Yardage: 1.75 Freight Class: 125 Product Weight (lbs.): 68 Cubic Feet Per Carton: 10.50</p>	<p>See series notes for mechanism options.</p>	TS7332	1507	1572	1620	1692	1796	1844	1937	2087	2202	2329	2591	2873
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
			24.5	23	45.5	16.5-18.75	15.5-18.5	17.5-21.5	19	24.5				
						RTA 1			1 per carton					
 <p>Extended High Back</p> <p>COM Yardage: 2 Freight Class: 125 Product Weight (lbs.): 70 Cubic Feet Per Carton: 11</p>	<p>See series notes for mechanism options.</p>	TS7333	1576	1650	1705	1790	1908	1963	2071	2241	2375	2519	2823	3146
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
			26	24	51	16.5-18.75	15.5-18.5	17.5-21.5	19	27				
						RTA 1			1 per carton					

ROBUST




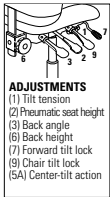

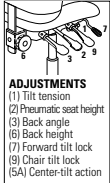
model 2527

STANDARD FEATURES

- Heavy duty chair rated for multi shift users up to 500 pounds.
- Standard with a six prong, oval tubular steel base (32" in diameter) in Black (BK) Only.
- Standard with a solid steel loop style arm. The arm is vinyl dipped to be warm to the touch and impact absorbent.
- Arms are width adjustable for an extra 2" on each side, providing additional room and comfort for users.
- There are no arm options for this series.
- Side tension adjustment can be reached from a seated position.
- Standard with Ultracell high density, high resilient foam on seat and back.
- Large diameter 3" black casters, providing easier mobility.
- Casters are suitable for hard surface flooring or carpet. There are no caster options for this series.
- Standard pneumatic seat height adjustment. Forward and rearward seat tilt with infinite lock and free floating back angle control. Tilt tension control.
- This series has a two-tone fabric combination as standard. Trim is always Dobby, Black (DB42) fabric.

OPTIONAL FEATURES

- Upholstered in fabric only. Check textile availability prior to specifying.
- An optional abrasion-resistant outer back fabric (polyester) is available (BKB). Resistant to impact damage. Available in Black only. Add \$23.

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES													
			1	2	3	4	5	6	7	8	9	10	11	12		
 <p>HB Heavy Duty Multi-Tilter COM Yardage: 3.25 Freight Class: 250 Product Weight (lbs.): 118 Cubic Feet Per Carton: 33.50</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (6) Back height (7) Forward tilt lock (9) Chair tilt lock (5A) Center-tilt action</p>	2526	-	2725	2817	2953	3147	3218	3385	3701	3858	4151	4560	5062		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W	H							
			29	27.5	50.5	25.5	20	16.5-20.5	22	30						
			RTA 00													
 <p>MB Heavy Duty Multi-Tilter COM Yardage: 3 Freight Class: 250 Product Weight (lbs.): 114 Cubic Feet Per Carton: 29.50</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (6) Back height (7) Forward tilt lock (9) Chair tilt lock (5A) Center-tilt action</p>	2527	-	2542	2628	2751	2929	2995	3152	3443	3589	3859	4236	4700		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W	H							
			29	26.5	42.5	25.5	20	16.5-20.5	22	24						
			RTA 00													

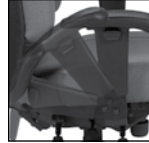
SAXON



model 2512-3

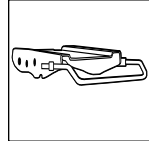


Back



Arm Feature

Arms are designed to flip up and accommodate people wearing equipment belts.



Multi-Depth Mechanism

Standard on all models. Allows seat to move forward and backward over a 2" range with 5 locking positions to provide a more shallow or deeper seat.

STANDARD FEATURES

- A contoured molded, dual cushion, Ultracell foam seat and heavily padded back provides exceptional comfort.
- Rated for multi-shift use by persons up to 350lbs.
- Abrasion resistant outer back fabric (polyester) is standard. Resistant to impact damage. Available in Black only.
- Standard with a black nylon molded base with dual wheel carpet casters (C10). Select hard floor casters (C10R) for use on most hard surfaces, add \$66.
- Standard with VL fold-up arms to accommodate users' equipment belts.
- Arms standard with Vari-Width Adapter Plates (WA).
- Back upright is 3" standard, with 2.25", five-position, ratchet back height adjustment.
- Side activated sliding seat depth adjustment (MD) is standard.
- Saxon is covered under Global's Heavy Duty Warranty for 12 years, 24/7 use environments. Fabrics with a minimum of 100,000 double rubs required.
- Upholstery options: fabric and coated textiles only. Coated textiles may feature stitch detail across the seat and/or back cushions, if applicable.

OPTIONAL FEATURES

- **AC10** casters are standard. Please see page 430 for additional caster options. Optional caster may be priced higher than the standard casters and will incur an upcharge. Lower priced optional casters will not be credited.

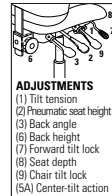
DESCRIPTION



HB Heavy Duty Multi-Tilter

COM Yardage: 2.25
 Freight Class: 150
 Product Weight (lbs.): 60
 Cubic Feet Per Carton: 13

FEATURES



ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (3) Back angle
- (5) Back height
- (7) Forward tilt lock
- (8) Seat depth
- (9) Chair tilt lock
- (5A) Center-tilt action

Ergonomic Features:
 A, B, C, M, N, S

MODEL#

STANDARD TEXTILE GRADES

	1	2	3	4	5	6	7	8	9	10	11	12
2512-3	-	1820	1890	1987	2129	2181	2303	2532	2649	2861	3158	3521

OVERALL DIMENSIONS

SEAT DIMENSIONS

BACK DIMENSIONS

W	D	H	W	D	H	W	H
27.5	25	39.5	22.5	19-21.5	18-22	20	19.5-22



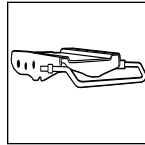
VION



model TS6321-3



model TS6331-3



Multi-Depth Mechanism
Allows seat to move forward and backward over a 2" range with 5 locking positions to provide a more shallow or deeper seat.

VION FINISHES - TASK SEATING				
Back Frame	Base	Specify Code	Arm Option	Specify Code
Black	Black	BLK no upcharge	Adj. "T" arm (Black) Adj. "T" arm, fixed armcap (Black) Adj. "T" arm (Black , Chrome accent) Adj. "T" arm, fixed armcap (Black , Chrome accent)	AS AF AC A
Black	Polished Aluminum	BAU Add \$167	Fixed "C" arm (Black) Fixed "C" arm (Polished Aluminum)	C CA - Add \$202
Shadow	Shadow	SHW Add \$76	Adj. "T" arm (Shadow) Adj. "T" arm, fixed armcap (Shadow) Adj. "T" arm (Shadow , Chrome accent) Adj. "T" arm, fixed armcap (Shadow , Chrome accent)	SHA SHF SHR SHD
Shadow	Polished Aluminum	SAU Add \$241	Fixed "C" arm (Shadow) Fixed "C" arm (Polished Aluminum)	SHC CA - Add \$202
Fog	Fog	FOG Add \$376	Adj. "T" arm (Fog) Adj. "T" arm, fixed armcap (Fog) Adj. "T" arm (Fog , Chrome accent) Adj. "T" arm, fixed armcap (Fog , Chrome accent)	FA FF FC CF
Fog	Polished Aluminum	FAU Add \$241	Fixed "C" arm (Fog) Fixed "C" arm (Polished Aluminum)	CC CA - Add \$202


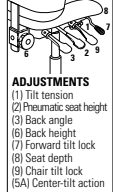





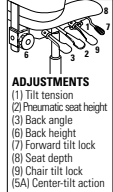




* All arms have Black SSU Armcaps.


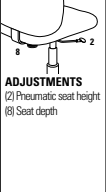

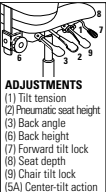

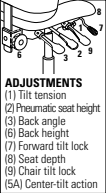

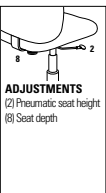
STANDARD FEATURES

- The TS models are available within standard Vion series. TS stands for "Three Shift" and each of the TS models are rated for 24-7 applications as well as weight rated up to 350 pounds.
- Multi-Tilter models, feature a heavy duty mechanism.
- Multi-Tilters are standard with Pneumatic seat height and sliding seat depth adjustment. Forward and rearward seat tilt with infinite lock and free floating back angle control. Tilt tension control.
- Side activated sliding seat depth adjustment (MD) is standard on Multi-Tilter. Provides 2" of seat depth adjustment.
- Heavy duty height adjustable stools are standard with fixed back. Seat depth and pneumatic seat height adjustments. Swivels with adjustable chrome footring.
- All models are standard with either Ultracell or molded heavy duty seat foam.
- All models have a heavy duty 3" wide back upright.
- All models are standard with height and width adjustable arms (**AS**) that feature a front to back sliding armcap.
- Mesh back models are available in 10 standard Vion colors: Aqua (**MS75**), Black (**MS69**), Black Cherry (**MS76**), Blue (**MS72**), Dust (**MS77**), Ivory (**MS78**), Natural (**MS74**), Paprika (**MS79**), Rope (**MS73**) and Stone (**MS71**).
- Mesh back models will always feature black fabric (Jenny **JN02**) on the back side.
- Check textile availability prior to specifying upholstery material. Materials must meet or exceed 100,000 double rubs to comply with Globals Heavy Duty seating textile warranty.

OPTIONAL FEATURES

- Vion back frames, arms and bases are available in three colors: Black, Shadow and Fog. See Vion finishes chart for options and upcharges. Armcaps are always Black.
- Mesh back models are also available in 10 Dimension Mesh colors: Black (**DBK**), Fog (**DST**), Chalk (**DCL**), Shadow (**DGM**), Charcoal (**DCH**), Sand (**DSB**), Cobalt (**DCO**), Pool Blue (**DPB**), Citrus (**DCT**) and Berry (**DBE**). Add \$27
- Upholstered back models offer a Matching Outer (**MO**) upholstery option. Due to the additional material needed, these models are listed separately and are priced differently than the standard upholstered back models.
- Two featured "T" arm options that include height and width adjusting arms, one with sliding arm caps (**AS**) and one without sliding arm caps (**AF**). Also, available is a stylish fixed urethane arm (**C**) for conference/management environments.
- Optional Lumbar Pad can be added at the time of order. Please specify **LP**. Add \$40. Lumbar Pad can also be order after sale as a kit, specify model 6339 at \$43 list. The Lumbar Pad is adjustable up to 3".
- Optional Memory Foam available on Vion Seats. Please specify **MF**. Add \$117.
- B7A** Polished aluminum base and matching chrome arm accent on either **AS** or **AF** arms. Please specify **ALU** and **AC**. Add \$152.

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES																																	
			1	2	3	4	5	6	7	8	9	10	11	12																						
 <p>HB Heavy Duty Multi - Tilter - Mesh Back COM Yardage: 1.75 Freight Class: 150 Product Weight (lbs.): 49 Cubic Feet Per Carton: 9.75</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (6) Back height (7) Forward tilt lock (8) Seat depth (9) Chair tilt lock (5A) Center-tilt action</p>	<p>Vion TS</p> <p>Ergonomic Features: A, B, C, E, F, G, H, M, N, Q, U, S</p>	<table border="1"> <tr> <td>TS6321-3</td> <td>1293</td> <td>1330</td> <td>1358</td> <td>1399</td> <td>1458</td> <td>1479</td> <td>1530</td> <td>1629</td> <td>1678</td> <td>1768</td> <td>1893</td> <td>2046</td> </tr> </table>												TS6321-3	1293	1330	1358	1399	1458	1479	1530	1629	1678	1768	1893	2046									
			TS6321-3	1293	1330	1358	1399	1458	1479	1530	1629	1678	1768	1893	2046																					
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			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS																											
W	D	H	W	D	H	W	H																													
25.5	24	41	20	17-19.5	17.5-21.5	19	21.5-24																													
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1	2	3	4	5	6	7	8	9	10	11	12																									
TS6322-3	1242	1280	1308	1349	1409	1429	1480	1579	1628	1718	1844	1997																								
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OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS																														
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