

think global

THE GLOBAL EDGE

ERGONOMICS IN THE TOTAL OFFICE

- One stop shopping for a full range of office furniture.
- Seating, desks, tables, files, modular furniture, panels and accessories.
- Ergonomics, competitive pricing and built-in value.

STRENGTH AND STABILITY

- Established in 1966.
- One of North America's largest office furniture manufacturers.
- Manufacturing and showrooms worldwide.

QUICK SHIP - INSTOCK

- Thousands of products available in a 2 day quickship program.
- Hundreds of products in stock for immediate delivery.

STRONG LOCAL REPRESENTATION

- Service and expert advice where you are, when you need it!

MANUFACTURING CAPABILITY

- Vertical integration ensures "start to finish" control.
- Ongoing research and investment in new, innovative production technology.

QUALITY ASSURANCE

- Quality Assurance Program is qualified by C.G.S.B. ISO9001 standards.
- On-site furniture testing facility.
- Product and components are tested to meet or exceed ANSI/BIFMA standards.

ENVIRONMENTAL COMMITMENT

- Continuous development of "earth friendly" programs.
- One of the first molded foam manufacturers to create ozone friendly, CFC and HFC-free process.
- Seat and back pans are made from recyclable plastics and wood waste, enabling little waste and cost effective products.

SYMBOL IDENTIFICATION

Each seating product with an RTA code identifies the assembly requirements.

RTA 00

FULLY ASSEMBLED

RTA 1

SIMPLE ASSEMBLY (No Tools Required)

Parts to Install:

- Casters
- Base
- Pneumatic Cylinder/Cover can

RTA 2

MODEST ASSEMBLY (Tools Supplied, if necessary)

Parts to Install:

- Casters
- Base
- Pneumatic Cylinder/Cover can
- Back

RTA 4

MODERATE ASSEMBLY (Tools Supplied)

Parts to Install:

- Casters
- Base
- Pneumatic Cylinder/Cover can
- Back
- Armrest

RTA 8

FULL ASSEMBLY (Tools Supplied)

Parts to Install:

- Casters
- Base
- Pneumatic Cylinder/Cover can
- Back
- Armrest
- Mechanism



Global's Certified Products are in compliance with the stringent emission guidelines set by the GREENGUARD Environmental Institute and include all Upholstered Seating. To obtain a GREENGUARD or GREENGUARD Gold Certificate for any product, please go to the Environmental Commitment section on our website www.globalfurnituregroup.com and click on "GREENGUARD".



level™ certification, based on the ANSI/BIFMA e3-2012 furniture sustainability standard, sets furniture manufacturers on a path toward greater sustainability over time. Based on environmental and social criteria set forth in the standard, a product's entire supply chain is assessed.

Certification assessment includes an evaluation of specific corporate policies and guidelines and an assessment of associated company manufacturing facilities. Products must meet quantifiable milestones of environmental and social performance at every step of development.

The quantitative assessment addresses four categories: material use, energy and atmosphere impacts, human and ecosystem health and social responsibility.

Manufacturers earn points in each of the four categories. The level™ brand and its numeric rating of 1, 2 or 3 indicate what threshold of certification a product has achieved. level™ 3 is the highest rating.



All products with this designation are suitable for FedEx and UPS shipment throughout the United States.

TABLE OF CONTENTS

A

Arno	25
Arturo	26
Aspen	27
Auburn	28

B

Bakhita	132
Ballara	256
Beach	135
Beam Seating	136
Braden	267
Bridges II Collaborative Seating	269

C

Calidon	277
Camino	283
Caprice	146
Chap	148
Citi	288
Citi Square.....	293
Comet	150
Concorde	29

D

Diplomat	31
Drift	302
Duet	154
Duet tables	164

E

Enterprise	32
Erin	167

F

Factor.....	36
File Buddy	171
Flap	172

G

G1	38
G20	40
Global Accord	41
Goal	44
Graham	46
Granada	47
Granada Deluxe	52
Granada Deluxe TS	399
Graphic	56

I

Include.....	59
Industrial Seating	421
Industrial Wipe Down	426
Islands	174

J

Jeo.....	320
----------	-----

K

Kate.....	321
-----------	-----

L

Layne	175
Lite	177
Loover	61
Luray	65
Lux	322

M

Malaga	67
Malaga TS	399
Marche	182
Mayne	184
Mirage	68
ML	324
ML Park	324
Moda Four-Legged	185
Moda Stacking	186

N

Noetic.....	69
Novello	74

O

ObusForme Comfort + XL	78
------------------------------	----

P

Popcorn	188
Prairie	327
Prefer	85

R

Rambler	328
Rebound	193
River	331
River Personal Harbor	347
River+	349
Robust	405
Roma	87
Roma Nester	198

S

Sas	200
Saxon	406
Sidero	202
Sirena	376
Solar	91
Solo	93
Sonic	206
Sora	95
Spritz	97
Spritz multi-purpose	218
Spyker	221
Stream	222
Supra	102
Supra X	104
Synopsis	107

T

Traditional	110
Triumph	113
Truform	114
Twilight	231
Tye	117

V

Venture	380
Vion	120
Vion guest	234
Vitrola	383

W

Weev	128
Willow	239
Wind	385
Wind Linear	389

Z












Zoma	253
------------	-----

REFERENCES/PROGRAMS


















Seating by Category Types	4-11
Suggested Applications by Series	12-13
Ergonomic Features and Benefits	15
Mechanism Adjustments	16
How to Order Seating	17
Act Performance Symbols	18
Fast	19
Heavy Duty/24 Hour	398
How to select armrests	410
Arm selections	411
Caster selections	414
Cylinder chart	416
Duet + Popcorn glide selections 1	418
Specialty seating	421
Textiles + Finishes	432
COM Authorization Form	439
Terms/Conditions/Warranty	442

SEATING BY CATEGORY TYPE



Task		
	Arno.....	25
	Aspen	27
	Duet.....	132
	Enterprise	32
	Factor	36
	G1	38
	G20	40
	Goal	44
	Graham	46
	Granada	47
	Granada Deluxe	52
	Graphic	56
	Loover	61
	Luray	65
	Malaga	67
	Noetic.....	69
	Novello	74
	ObusForme Comfort + XL	78
	Popcorn	188
	Prefer	85
	Roma	87
	Solar	91
	Solo	93
	Sonic	206
	Sora	95
	Spritz	97
	Stream.....	99
	Supra	102
	Supra X	104
	Synopsis	107
	Triumph	113
	Truform	114
	Tye	117
	Vion	120
	Weev	128

Conference/Management


























 Arno25	 Jeo320	 Solar91
 Arturo26	 Kate321	 Solo93
 Diplomat31	 Luray65	 Supra102
 Enterprise32	 Mirage68	 Synopsis107
 Global Accord41	 Roma87	 Traditional110
 Graphic56		
 Include.....59		

SEATING BY CATEGORY TYPE

Executive
















	Arno25		Enterprise.....32		Synopsis.....107
	Arturo26		Global Accord41		Traditional110
	Auburn28		Luray65		
	Concorde29		Mirage68		
	Diplomat.....31				

Height Adjustable Stools






	Aspen27		Loover61		Spritz97
	Duet.....154		Malaga67		Stream.....99
	Factor36		Noetic.....69		Supra X.....104
	G1 Ergo Select38		Novello74		Synopsis107
	Global Accord41		ObusForme Comfort + XL78		Truform114
	Goal44		Prefer85		Tye117
	Granada47		Roma87		Vion120
	Granada Deluxe52		Solar91		Weev128
	Graphic56				



Stacking


 Bakhita132	 Popcorn188	 Spyker221
 Comet150	 Rebound193	 Stream222
 Duet154	 Sas200	 Vion guest234
 Flap.....172	 Sidero202	 Willow.....239
 Moda.....186	 Sonic206	 Zoma253

Guest (Metal)

 Arno.....25	 Factor169	 Sas200
 Caprice146	 Jeo320	 Sidero202
 Comet150	 Kate.....321	 Sonic206
 Diplomat153	 Lite177	 Stream222
 Drift302	 Marche182	 Twilight231
 Enterprise.....32	 Popcorn188	 Vion guest234
 Erin.....167	 Rebound193	 Willow.....239

SEATING BY CATEGORY TYPE















Guest (Wood)

	Beach135		Drift.....302		Layne175
	Chap148		Islands174		Mayne184
















Nesting

	Roma Nester198		Spritz Nester218
---	----------------------	---	------------------------

Tandem/Beam/Pedestal

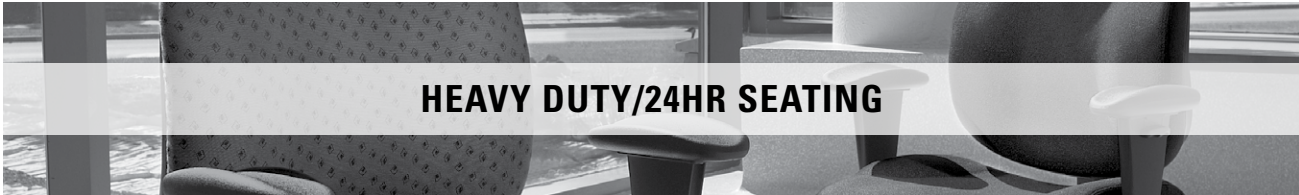
	Duet (Beam)141		Sidero (Beam)143		Synopsis (Pedestal).....107
	Duet (Pedestal).....154		Sonic (Beam)143		Vion (Beam)144
	Global Accord (Pedestal).....41		Sonic (Pedestal)206		Vion (Pedestal).....120
	Luray (Pedestal).....65		Spritz (Pedestal).....218	Beam Seating136	
	Novello (Pedestal).....74		Stream (Pedestal).....222		
	Popcorn (Beam)142				

Stools

	Diplomat153		ML.....324		Sonic206
	Duet154		Popcorn188		Stream222
	Drift.....302		Rebound193		Twilight231
	File Buddy171		Sas200		Vion guest234
	Marche182		Sidero202		Willow.....239



Ballara.....	256	Kate.....	321	River+.....	349
Braden.....	284	Lux.....	322	Sirena.....	376
Bridges II Collaborative Seating.....	269	ML.....	324	Venture.....	380
Camino.....	283	ML Park.....	326	Vitrola.....	383
Citi.....	288	Prairie.....	327	Wind.....	385
Drift.....	302	Rambler.....	328	Wind Linear.....	389
Jeo.....	320	River.....	331		



Concorde Executive 24HR.....	402	Malaga TS.....	399	Saxon.....	406
G1 Ergo Select TS.....	403	ObusForme Comfort TS.....	400	Truform TS.....	401
Granada TS.....	398	Robust.....	405	Vion TS.....	407
Granada Deluxe TS.....	399				

SEATING BY CATEGORY TYPE



Classroom

Duet	154	Rebound	193	Supra X	104
Duet tables	164	Roma Nester	198	Vion	120
Graphic	56	Sidero	202	Willow.....	239
Novello	74	Sonic	206		
Popcorn	188	Spritz Nester	218		

Work + Task

Factor	36	Noetic.....	69	Sora	95
G1	38	Novello	74	Spritz	97
Granada	47	ObusForme Comfort + XL	78	Supra X	104
Graphic	56	Prefer	85	Truform	114
Loover	61	Roma	87	Vion	120

SEATING BY CATEGORY TYPE

Guest

Caprice146	Rebound193	Vion guest234
Duet154	Roma Nester198	Willow.....239
Graphic56	Sidero202	Zoma253
Islands174	Sonic206	

Lecture Hall

Duet (Beam)141	Sidero (Beam)143	Vion (Beam)144
Popcorn (Beam)142	Sonic (Beam)143	

Lab Seating + Stools

Caprice146	Novello74	Spritz97
Duet154	Sidero202	Supra X104
Graphic56	Sonic206	Vion120

Cafeteria

Bakhita132	Popcorn188	Spyker221
Duet154	Rebound193	Willow.....239
Sas200	Sonic206	

SEATING BY CATEGORY TYPE



Lounge

Ballara.....	256	Citi Square.....	293	Sirena.....	376
Citi.....	288	River.....	331	Wind Linear.....	389
Drift.....	302	River+.....	349		

Stacking & Nesting

Bakhita	132	Roma Nester	198	Spritz Nester	218
Duet	154	Sas	200	Spyker	221
Popcorn	188	Sidero	202	Stream	222
Rebound.....	193	Sonic	206	Zoma	253

SUGGESTED APPLICATIONS BY SERIES

SERIES	SUGGESTED APPLICATION	ACADEMIC SEATING	CAFETERIA SEATING	CONFERENCE ROOM SEATING	ERGONOMIC AND TASK	EXECUTIVE TASK SEATING	HEAVY DUTY SEATING	HOSPITALITY SEATING	GUEST SEATING	LOUNGE/RECEPTION SEATING	MANAGEMENT SEATING	MEETING ROOM SEATING	MULTI PURPOSE SEATING	PUBLIC SEATING	STACKING SEATING	STOODLS	TABLET SEATING	TECHNICAL SEATING	WOOD GUEST SEATING
ARNO			•					•		•	•								
ARTURO			•							•									
ASPEN				•	•					•	•								
AUBURN			•							•									
BAKHITA	•	•										•		•					
BALLARA							•		•							•			
BEACH							•	•	•			•	•						•
BEAM SEATING	•	•					•	•											
BRADEN									•										
BRIDGES II COLLAB. SEATING							•	•	•				•						
CAMINO							•	•	•										
CAPRICE		•						•				•				•			
CHAP							•	•	•										•
CITI & CITI SQUARE								•	•				•				•		
COMET		•						•	•		•	•							
CONCORDE					•	•													
DIPLOMAT			•					•		•	•					•			•
DUET	•	•	•	•					•		•	•	•	•	•	•	•		
ENTERPRISE			•	•				•		•	•								
FACTOR			•	•							•					•			
FILE BUDDY													•			•			
G1 ERGO SELECT			•	•	•					•						•			
G20			•	•	•					•	•								
GLOBAL ACCORD			•							•	•		•			•			
GOAL	•			•												•			
GRAHAM				•															
GRANADA & GRANADA DELUXE	•			•		•		•								•		•	
GRAPHIC			•								•					•			
ISLANDS							•	•	•										•
JEO								•	•				•						
KATE			•					•											
LAYNE							•	•											•
LITE	•	•					•	•	•			•							
LOOVER			•	•				•		•									
LURAY			•	•						•			•						
LUX								•	•										
MALAGA	•			•		•		•								•			
MARCHE							•	•			•					•			

SUGGESTED APPLICATIONS BY SERIES

SERIES	SUGGESTED APPLICATION	ACADEMIC SEATING	CAFETERIA SEATING	CONFERENCE ROOM SEATING	ERGONOMIC AND TASK	EXECUTIVE TASK SEATING	HEAVY DUTY SEATING	HOSPITALITY SEATING	GUEST SEATING	LOUNGE/RECEPTION SEATING	MANAGEMENT SEATING	MEETING ROOM SEATING	MULTI PURPOSE SEATING	PUBLIC SEATING	STACKING SEATING	STOODLS	TABLET SEATING	TECHNICAL SEATING	WOOD GUEST SEATING
MAYNE								*	*										*
MIRAGE																			
ML			*					*	*	*					*				
ML PARK			*					*	*	*					*				
MODA			*					*						*					
NOVELLO	*			*	*			*			*	*	*		*				
OBUSFORME COMFORT				*	*					*									
POPCORN			*	*				*	*		*	*	*	*					
PRAIRIE								*											
RIVER							*	*	*				*						
ROBUST						*				*									
ROMA			*	*	*						*	*	*		*				
ROMA NESTER												*	*						
SAS			*					*	*					*	*				*
SAXON						*		*	*										
SIDERO			*				*	*				*		*	*				
SIRENA								*	*							*			
SOLAR			*	*			*												
SOLO			*					*		*									
SONIC			*	*				*	*		*	*	*	*	*	*	*		
SPRITZ	*	*	*	*				*	*		*	*	*	*	*				
SPYKER		*										*		*					
STREAM	*	*	*	*				*	*		*	*	*	*	*	*	*		
SUPRA			*					*		*									
SUPRA X	*			*											*				
SYNOPSIS			*	*				*		*	*				*				
TRADITIONAL								*	*	*									
TRIUMPH					*					*									
TRUFORM				*		*				*					*				
TWILIGHT		*						*			*	*			*				
TYE			*	*				*			*				*				
VENTURE							*	*	*				*						
VION			*	*	*	*		*	*	*			*	*	*				
VITROLA							*		*				*						
WEEV			*	*						*					*				
WIND & WIND LINEAR									*										
ZOMA		*					*	*		*	*	*		*					

ERGONOMIC FEATURES & BENEFITS

EACH GLOBAL CHAIR IS BUILT WITH FEATURES THAT ARE ERGONOMICALLY DESIGNED TO PROMOTE GOOD POSTURE AND PROVIDE MAXIMUM COMFORT. WHILE FULLY SUPPORTING YOUR BODY, THESE FEATURES SHOULD ALSO ALLOW YOU TO ADJUST YOUR CHAIR TO FIT YOU.



A TENSION ADJUSTMENT

Increase or decrease to match body weight. Allows you to rock comfortably, without heavy pushing, reducing muscle fatigue.



B CHAIR TILT LOCK

Lock the tilt movement in position(s) to accommodate your working posture. Allows you to lock your chair in a comfortable and supportive position. (Can be either single position or infinite style).



C SEAT HEIGHT

Raise or lower to allow your feet to rest flat on the floor. Avoids pressure under your thighs, easing blood flow.



D BACK HEIGHT

Raise or lower to position lumbar support in your lumbar area. Reduces likelihood of back pain.



E SEAT DEPTH

Change the depth of the seat to accommodate the length of your thighs. Keeps your back in contact with the backrest while avoiding pressure behind your knees.



F FORWARD SEAT ANGLE

Allows chair to tilt forward changing the angle of your thighs in relation to the floor. Helps reduce disc pressure during forward leaning tasks.



G BACK ANGLE

Adjust to change the angle of your torso in relation to your thighs. Helps reduce disc pressure and relaxes your back muscles.



H ARM HEIGHT

Raise or lower to support your forearms. Reduces muscular effort in neck and shoulders, minimizing risk of pain.



J KNEE-TILT MOVEMENT

Chair tilt pivot point is toward the front of the seat. Stability is maintained as the user reclines, keeping their feet on the floor and maintaining the same torso to thigh angle.



L SYNCHRO-TILT MOVEMENT

The seat pivots at the center point, while the backrest reclines at a faster rate than the seat, increasing the angle between the user's torso and thighs. Enhances comfort and encourages dynamic body movement.



M WATERFALL SEAT EDGE

Reduces pressure at the back of the knee, contributing to good blood flow.



N CONTOURED CUSHION

Supports the body effectively, allowing you to sit longer without discomfort.



P VIBRATING SEAT & BACK

Soothing effect contributes to your relaxation during work breaks.



Q WIDTH ADJUSTABLE ARMS

Allows outward movement of armrests to match shoulder breadth. Ensures armrests properly support forearms, reducing muscular efforts in neck and shoulders.



R ARM ROTATION

Rotate armcaps to support your forearms in various positions. Reduces muscular effort in neck and shoulders minimizing risk of pain.



S CENTER TILT

Chair tilts at the center point of the seat allowing you to recline while maintaining the same torso to thigh angle. When your feet are well supported, blood flow is enhanced.



U SOFT DESCENT PNEUMATIC LIFT

Gently and gradually lowering the seat helps you easily select proper seat height without causing a jerking motion.



V LUMBAR DEPTH ADJUSTMENT

Increase or decrease curvature of the back to match the profile of your lower back. Enhances comfort and support in the lower lumbar area.

MAXIMIZING YOUR ERGONOMIC SEATING

- Always select a chair that is designed for the type of work you perform and make certain the chair is comfortable for the length of time spent using it.
- Ensure that the seat and back cushions are contoured to fit your body, which will help eliminate pressure points.
- An ergonomically designed chair should allow changing positions easily.
- As you work, reposition yourself throughout the day to reduce strain and stress on specific muscle groups. If you change job functions, adjust your chair to fit the new task.
- Proper ergonomic seating should help eliminate many of the work related injuries that result from poor posture and poorly designed chairs.

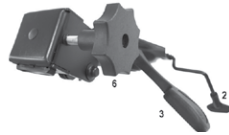
TASK (-6)



ADJUSTMENTS

- (2) Pneumatic seat height
- (8) Manual seat depth
- Back height **
- Swivel

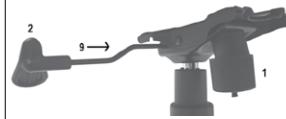
POSTURE TASK (-7)



ADJUSTMENTS

- (2) Pneumatic seat height
- (3) Back angle
- (6) Back height **
- Seat depth *
- Swivel

TILTER (-4)



ADJUSTMENTS

- (2) Pneumatic seat height
- (9) Chair tilt lock *
- Center-tilt action
- Swivel

KNEE-TILTER (-2)



ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (9) Chair tilt-lock *
- Back height **
- Knee-tilt action
- Swivel
- Optional sliding seat depth adjustment (MD)

MULTI-TILTER (-3)



ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (3) Back angle adjustment
- (9) Infinite position seat tilt lock
- (7) Forward tilt lock *
- (8) Sliding seat depth adjustment (MD)
- Back height **
- Center-tilt action
- Swivel

SYNCHRO-TILTER (-0, -8)



ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (3) Back angle adjustment
- (8) Sliding seat depth adjustment (MD)
- (9) Chair tilt lock Synchro-tilt action
- Anti-kickback *
- Back height **
- Swivel

POSTURE-TILTER *



ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (8) Sliding seat depth adjustment (MD)
- (9) Infinite position seat tilt lock
- Back height **
- Swivel

OPERATOR (-5)



ADJUSTMENTS

- (2) Pneumatic seat height
- (3) Back angle *(Free Float/lock)
- (4) Seat angle *(Free Float/lock)
- (4) Seat angle / Back angle
- Back height **
- Free floating seat and back *
- With single lever operator mechanism, seat and back angle are controlled using lever 4 *
- Swivel

NOTES

- * Selected models only.
- ** RATCHET back height adjustment on selected models.
- *** Mechanisms shown are generic depictions and may differ from one chair to another.

HOW TO ORDER SEATING



5451-3

MODEL NUMBER

+



MD

MECHANISM OPTION

+



BK

FRAME FINISH

+



AX27

FABRIC CODE

FABRIC CHAIR EXAMPLE

If there are any options for the chair they would be inserted between the Model Number with Arm Style and Frame Finish. For example (see above):

5451-3 BK AX27

This would be the **Tuform Medium Back Multi-Tilter** with standard Height Adjustable Arms and Multi-Tilter. Black Frame **BK** and Oxygen fabric in Axis, Noir **AX27**, complete the chair.

CHAIR SAFETY TIPS

Common sense guidelines to ensure that your Global chair will provide many years of comfort and service in a safe and productive environment:

- Always read and follow assembly instructions. Make sure that all of the pieces of your Global chair are installed in the proper order to ensure structural integrity.
- Ensure that chair casters are fully inserted into the base of the unit.
- Inspect your chair for loose or worn parts at least once a year.
- Always keep the base of your chair completely on the floor.
- Most Global chairs are equipped with casters for use on carpeted surfaces. Other flooring surfaces may require different casters.
- Speak to your Global Sales Representative or refer to the Casters Section of this Price Book for appropriate custom selections.
- Many Global office chairs are equipped with tilt tension controls on the seating mechanism. The tension control compensates for different body weights and postures. Always ensure that the control is properly adjusted for a smooth and controlled tilt motion. Your Global Sales Representative can demonstrate the proper use of all the adjustments on your office chair.
- Do not stand on your Global chair or sit on the arms of your chair.
- Do not put electrical appliances on chairs. Even fire retardant fabrics can be damaged when exposed to direct heat or flame.
- Choose the right chair for your work environment. Global offers a full line of Intensive Use, Multi-Shift and Specialized chairs for environments with demanding health or safety requirements. Your Global Sales Representative is trained to help you make the right choice for your workplace.

THE ASSOCIATION FOR CONTRACT TEXTILES (ACT) HAS DEVELOPED THE FOLLOWING PERFORMANCE GUIDELINES TO MAKE FABRIC SPECIFICATION EASIER. THE FIVE SYMBOLS GIVE ARCHITECTS, DESIGNERS AND END USERS A VAST AMOUNT OF PERFORMANCE INFORMATION IN A SUCCINCT, VISUAL WAY. THIS CHART LISTS THE REQUIRED TESTS THAT CORRESPOND TO SPECIFIC END USES. AN EXPLANATION OF THE SYMBOL ALSO APPEARS.

FIRE RETARDANCY



Flammability testing determines a fabric’s performance and resistance to burning.

APPLICATION	PASSES
Upholstery	California bulletin 117, section E.
Panels and upholstered walls	ASTM E 84-03 Class A or Class 1 (unadhered method).

COLOR FASTNESS TO WET & DRY CROCKING



Color fastness to wet & dry crocking refers to the rubbing off of color from the fabric onto clothing, hands or other materials and can occur under wet or dry conditions.

APPLICATION	PASSES
Upholstery	AATCC 8-2001 Dry crocking. Class 4 minimum. Wet crocking, Class 3 minimum.
Panels and upholstered walls	AATCC 8-2001 E 84 (unadhered method).

COLOR FASTNESS TO LIGHT



Color fastness to light is the degree to which fabric will retain its color when exposed to light.

APPLICATION	PASSES
Upholstery	AATCC option 2-2003 or AATCC - option 3-2003. Class 4 minimum of 40 hours.
Panels and upholstered walls	AATCC option 2-2003 or AATCC - option 3-2003. Class 4 minimum of 40 hours.

PHYSICAL PROPERTIES



Three physical property tests include: 1 - Brush pill test to determine a fabric’s pilling (the formation of fuzzy galls of fiber on the surface of a fabric). 2 - Breaking/tensile strength is the ability of a fabric to withstand tension without breaking or tearing. 3 - Seam slippage is the pulling apart of fabrics at the seams.

APPLICATION	PASSES
Upholstery	Brush pill ASTM D3511-02, 3 minimum. Breaking strength ASTM D5034-95 (2001) 50 lbs. minimum in warp & weft. Seam slippage ASTM D4034 25 lbs. minimum in warp & weft.
Panels and upholstered walls	Breaking strength ASTM D5034-95 (2001) (grab test). 35 lbs. minimum in warp & weft.

ABRASION



Abrasion is the ability of a fabric to withstand damage from wear and rubbing. There is a general contract specification as well as a heavy duty specification.

APPLICATION	PASSES
General contract upholstery	ASTM D4157-02 (#10 cotton duck) 15,000 double rubs, Wyzenbeek method. ASTM D4966-98 (12 KPA pressure) 20,000 double rubs, Martindale method.
Heavy duty upholstery	ASTM D4157-02 (#10 cotton duck) 30,000 double rubs, Wyzenbeek method. ASTM D4966-98 (12 KPA pressure) 40,000 double rubs, Martindale method.

fast5

Global's fast5 quick ship program offers many of our bestselling models upholstered in your choice of our most popular textiles.

- 20+ Series, 150+ Models, 200+ Textiles to customize your order
- No special order forms required

Global's fast production and shipping make it simple to order and ideal for tight deadlines!

Color it your way

GRADE 1

Carrera 100% Polyester

CE84 Zest	CE85 Savannah
CE86 Slate	CE87 Rainforest
CE88 Aspen	CE89 Dune
CE90 Flannel	CE91 Azure
CE92 Chili	CE93 Jute
CE95 Ink	CE96 Sangria
CE97 Java	CE98 Charcoal

Fusion 90% Virgin Polyester / 10% Post-Consumer Recycled Polyester

FU71 Tangerine	FU72 Fresh
FU73 Moss	FU74 Tomato
FU75 Aqua	FU76 Sandstone
FU77 Granite	FU78 Poppy
FU79 Cadet	FU80 Oasis
FU81 Graphite	FU82 Viola
FU83 Cobalt	FU84 Flax
FU85 Carbon	

Illusion 100% Virgin Polyester

II01 Cappuccino	II02 Paprika
II03 Tropic	II04 Wicker
II05 Hemp	II06 Cayenne
II07 Maui	II08 Dusk
II09 Smoke	II10 Currant
II11 Fiji	II12 Ozone
II13 Ebony	

Jenny 100% Polyester

JN01 Midnite	JN02 Ebony
JN03 Slate	JN07 Vermilion
JN08 Admiral	JN11 Charcoal
JN25 Silver Lining	JN26 Oatmeal
JN27 Sunflower	JN28 Cascade
JN29 Harvest	JN30 Melon
JN31 Berry	JN32 Green Grass
JN33 Roast	

Quilt 100% Polyester

QL10 Black	QL11 Charcoal Grey
QL14 Navy	QL16 Wine
QL19 Silver	QL20 Feather
QL21 Dune	QL22 Meadow
QL23 Cadet	QL24 Geranium
QL25 Daisy	QL26 Quest
QL27 Punch	QL28 Tangerine
QL29 Cocoa	

Trak 100% Recycled Polyester

TK40 Taupe	TK41 Mustard
TK42 Latte	TK43 Cement
TK44 Silver	TK45 Copper
TK46 Teal	TK47 Apple
TK48 Steel	TK49 Merlot
TK50 Midnight Sky	TK51 Mocha
TK52 Carbon	

Urban 62% Recycled Polyester / 32% Polyester

UR11 Ocean Blue	UR12 Blue Bayou
UR13 Green Grass	UR18 Brown Ridge
UR19 White Sand	UR20 Granite Rock
UR21 Gravel Road	UR22 Black Coal

Wavelength 100% Virgin Polyester

WV01 Lime	WV02 Mint
WV03 Stone	WV04 Flame
WV05 Mykonos	WV06 Savannah
WV07 Mesa	WV08 Plasma
WV09 Cancun	WV10 Quartz
WV11 Moonrock	WV12 Rubine
WV13 Corfu	WV14 Bluejay
WV14 Panther	

GRADE 2

Allante Free 100% Vinyl Face / 100% Polyester Backing

A01F Illusion	A02F Bright White
A03F White Crush	A04F Ivory
A05F Ice	A06F Bleached Sand
A07F Taupe Fawn	A08F Warm Smoke
A09F Autumn Rain	A10F Cookie
A11F Sierra Brick	A12F Gibraltar
A13F Chateau Grey	A14F Garden Green
A15F Oasis Green	A16F Ink Black
A17F Purple Impulse	A18F Italian Rose
A19F Mountain Sky	A20F Old Navy
A21F Galaxy	A22F Red Truffle
A23F Chocolate Sundae	A24F Province Blue
A25F Eclipse	

Elevate 80% Post-Consumer Recycled Polyester/ 20% Rayon

EL51 Halo	EL52 Dove
EL53 Safari	EL54 Sunglow
EL55 Margarita	EL56 Fiji
EL57 Mist	EL58 Blaze
EL59 Wasabi	EL60 Mystic
EL61 Mica	EL62 Cherry
EL63 Scuba	EL64 Lapis
EL65 Onyx	

Etch 80% Post-Consumer Recycled Polyester/ 20% Rayon

ET81 Drift	ET82 Citron
ET83 Calypso	ET84 Mandarin
ET85 Crisp	ET86 Iris
ET87 Nickel	ET88 Paprika
ET89 Nutmeg	ET90 Marine
ET91 Magnet	ET92 Infrared
ET93 Espresso	ET94 Indigo
ET95 Anthracite	

Imprint 100% Post-Consumer Polyester

IM70 Almond	IM71 Cork
IM72 Sand	IM73 Currie
IM74 Candy Apple	IM75 Ocean
IM76 Navy	IM77 Green Tea
IM78 Celery	IM79 Oregano
IM80 Walnut	IM81 Paprika
IM82 Graphite	IM83 Slate
IM84 Licorice	

Luxhide 100% Vinyl Face / Bonded Leather Backing

BL20 Black	BL22 Parchment
BL23 Saddle	BL24 Dark Brown
BL26 Burgundy	BL27 Charcoal
BL28 White	
BL34 Light Grey	

Release 100% Vinyl Face

RL11 White	RL12 Chalk
RL13 Stone	RL14 Taupe
RL15 Orange	RL16 Country
RL17 Tuscan	RL18 Cottage
RL19 Yellow	RL21 Red Barn
RL22 Brave Red	RL23 Gypsy Red
RL24 Cajun	RL25 Vineyard
RL26 Olive	RL27 Bonsai
RL28 Summer's Dream	RL29 Calico
RL31 Green	RL32 Blue
RL33 Black	RL34 Cool Grey
RL35 Thunder Grey	RL36 Navy
RL37 Dark Chocolate	RL38 Espresso

GRADE 10

Prescott Leather

PC02 Zinc	PC04 Papyrus
PC05 Soul White	PC10 Caffé Latte
PC14 Avana	PC18 Swamp
PC41 Antique	PC54 Antilop
PC57 Chestnut	PC79 Oceania
PC80 Indigo	PC81 Deep
PC86 Santorini	PC96 Turtledove
PC97 Smoke	PD02 Grayshadow
PD03 Black Ink	

Textiles are subject to change, please confirm current selection.

TERMS AND CONDITIONS

- All product series have MAXIMUM order quantities which can be fulfilled within the fast5 program. These are noted with each series' Specs + Options. For greater quantities, please contact CustomerCare for lead time and terms.
- Orders that exceed maximum unit quantities will receive standard lead times.
- Orders must clearly note "fast5" and be submitted as a separate purchase order. Global cannot mix fast5 and standard delivery or InStock products on the same purchase order.
- Purchase orders containing products from fast5 and fast10 programs will automatically receive fast10 lead time and shipping. Purchase order should be noted "fast10".
- Certain models, noted on the series' Specs + Options, are multi-packed and must be ordered in quantities accordingly. Package unit quantities cannot be changed.
- Program is limited to exact models, model options and textiles within series listed.
- Program is limited to exact textile pattern colorways listed in the fast5 program. Use the Textile Search Tool to confirm desired textile is approved for use on the selected series.
- Orders must be clean with correct model numbers, options, textiles, correct pricing, etc. to apply.
- Orders cannot be changed or canceled after order acknowledgment.
- Current Global list pricing applies at the time of order, fast5 orders may be shipped FedEx, UPS or via alternate carriers. Global reserves the right to ship "best way".
- fast5 products will be manufactured to your orders' specifications in 5 business days or less and ship immediately thereafter.
- Orders will ship to the dealer or commercial end-user directly. Delivery charges may apply for special handling, services, etc. Please consult your Territory Manager or CustomerCare Representative.
- Dealer must be in good standing and account within terms for order(s) to be processed without delay.
- fast5 program is available in the 48 contiguous United States.

globalfurnituregroup.com | USA 

fast10

Global's fast10 quick ship program offers many of our bestselling models upholstered in your choice of our most popular textiles.

- 5 Series, 25+ Models, 200+ Textiles to customize your order
- No special order forms required

Global's fast production and shipping make it simple to order and ideal for tight deadlines!

Color it your way

GRADE 1

Carrera 100% Polyester
CE84 Zest
CE86 Slate
CE88 Aspen
CE90 Flannel
CE92 Chili
CE95 Ink
CE97 Java

CE85 Savannah
CE87 Rainforest
CE89 Dune
CE91 Azure
CE93 Jute
CE96 Sangria
CE98 Charcoal

Fusion 90% Virgin Polyester / 10% Post-Consumer Recycled Polyester

FU71 Tangerine
FU73 Moss
FU75 Aqua
FU77 Granite
FU79 Cadet
FU81 Graphite
FU83 Cobalt
FU85 Carbon

FU72 Fresh
FU74 Tomato
FU76 Sandstone
FU78 Poppy
FU80 Oasis
FU82 Viola
FU84 Flax

Illusion 100% Virgin Polyester

II01 Cappuccino
II03 Tropic
II05 Hemp
II07 Maui
II09 Smoke
II11 Fiji
II13 Ebony

II02 Paprika
II04 Wicker
II06 Cayenne
II08 Dusk
II10 Currant
II12 Ozone

Jenny 100% Polyester

JN01 Midnite
JN03 Slate
JN08 Admiral
JN25 Silver Lining
JN27 Sunflower
JN29 Harvest
JN31 Berry
JN33 Roast

JN02 Ebony
JN07 Vermilion
JN11 Charcoal
JN26 Oatmeal
JN28 Cascade
JN30 Melon
JN32 Green Grass

Quilt 100% Polyester

QL10 Black
QL14 Navy
QL19 Silver
QL21 Dune
QL23 Cadet
QL25 Daisy
QL27 Punch
QL29 Cocoa

QL11 Charcoal Grey
QL16 Wine
QL20 Feather
QL22 Meadow
QL24 Geranium
QL26 Quest
QL28 Tangerine

Trak 100% Recycled Polyester

TK40 Taupe
TK42 Latte
TK44 Silver
TK46 Teal
TK48 Steel
TK50 Midnight Sky
TK52 Carbon

TK41 Mustard
TK43 Cement
TK45 Copper
TK47 Apple
TK49 Merlot
TK51 Mocha

Urban 62% Recycled Polyester / 32% Polyester

UR11 Ocean Blue
UR13 Green Grass
UR19 White Sand
UR21 Gravel Road
UR12 Blue Bayou
UR18 Brown Ridge
UR20 Granite Rock
UR22 Black Coal

Wavelength 100% Virgin Polyester

WV01 Lime
WV03 Stone
WV05 Mykonos
WV07 Mesa
WV09 Cancun
WV11 Moonrock
WV13 Corfu
WV14 Panther
WV02 Mint
WV04 Flame
WV06 Savannah
WV08 Plasma
WV10 Quartz
WV12 Rubine
WV14 Bluejay

GRADE 2

Allante Free 100% Vinyl Face / 100% Polyester Backing

A01F Illusion
A03F White Crush
A05F Ice
A07F Taupe Fawn
A09F Autumn Rain
A11F Sierra Brick
A13F Chateau Grey
A15F Oasis Green
A17F Purple Impulse
A19F Mountain Sky
A21F Galaxy
A23F Chocolate Sundae
A25F Eclipse
A02F Bright White
A04F Ivory
A06F Bleached Sand
A08F Warm Smoke
A10F Cookie
A12F Gibraltar
A14F Garden Green
A16F Ink Black
A18F Italian Rose
A20F Old Navy
A22F Red Truffle
A24F Province Blue

Elevate 80% Post-Consumer Recycled Polyester/ 20% Rayon

EL51 Halo
EL53 Safari
EL55 Margarita
EL57 Mist
EL59 Wasabi
EL61 Mica
EL63 Scuba
EL65 Onyx
EL52 Dove
EL54 Sunglow
EL56 Fiji
EL58 Blaze
EL60 Mystic
EL62 Cherry
EL64 Lapis

Etch 80% Post-Consumer Recycled Polyester/ 20% Rayon

ET81 Drift
ET83 Calypso
ET85 Crisp
ET87 Nickel
ET89 Nutmeg
ET91 Magnet
ET93 Espresso
ET95 Anthracite
ET82 Citron
ET84 Mandarin
ET86 Iris
ET88 Paprika
ET90 Marine
ET92 Infrared
ET94 Indigo

Imprint 100% Post-Consumer Polyester

IM70 Almond
IM72 Sand
IM74 Candy Apple
IM76 Navy
IM78 Celery
IM80 Walnut
IM82 Graphite
IM84 Licorice
IM71 Cork
IM73 Currie
IM75 Ocean
IM77 Green Tea
IM79 Oregano
IM81 Paprika
IM83 Slate

Luxhide 100% Vinyl Face / Bonded Leather Backing

BL20 Black
BL23 Saddle
BL26 Burgundy
BL28 White
BL34 Light Grey
BL22 Parchment
BL24 Dark Brown
BL27 Charcoal

Release 100% Vinyl Face

RL11 White
RL13 Stone
RL15 Orange
RL17 Tuscan
RL19 Yellow
RL22 Brave Red
RL24 Cajun
RL26 Olive
RL28 Summer's Dream
RL31 Green
RL33 Black
RL35 Thunder Grey
RL37 Dark Chocolate
RL12 Chalk
RL14 Taupe
RL16 Country
RL18 Cottage
RL21 Red Barn
RL23 Gypsy Red
RL25 Vineyard
RL27 Bonsai
RL29 Calico
RL32 Blue
RL34 Cool Grey
RL36 Navy
RL38 Espresso

GRADE 10

Prescott Leather

PC02 Zinc
PC05 Soul White
PC14 Avana
PC41 Antique
PC57 Chestnut
PC80 Indigo
PC86 Santorini
PC97 Smoke
PD03 Black Ink
PC04 Papyrus
PC10 Caffé Latte
PC18 Swamp
PC54 Antipol
PC79 Oceania
PC81 Deep
PC96 Turtledove
PD02 Grayshadow

Textiles are subject to change, please confirm current selection.

TERMS AND CONDITIONS

- All models have MAXIMUM quantity of 10 pieces, noted on each sheet, which can be fulfilled within the fast10 program. These are noted next to each series' Specs + Options. For greater quantities, please contact CustomerCare for lead times and terms.
- Orders that exceed maximum unit quantities will receive standard lead times.
- Orders must clearly note "fast10" and be submitted as a separate purchase order. Global cannot mix "fast10" and standard delivery or InStock products on the same purchase order.

- Purchase orders containing products from fast5 and fast10 programs will automatically receive fast10 lead time and shipping. Purchase order should be noted "fast10".
- Program is limited to exact models, model options and textiles within series listed.
- Program is limited to exact textile pattern colorways listed in the fast10 program. Use the Textile Search Tool to confirm desired textile is approved for use on the selected series.
- Orders must be clean with correct model numbers, options, textiles, correct pricing, etc. to apply.
- Orders cannot be changed or canceled after order acknowledgment.
- Current Global list pricing applies at the time of order.

- fast10 models are not available for FEDEX or UPS shipping. Global reserves the right to ship "best way".
- fast10 products will be manufactured to your orders' specifications in 10 business days or less and be consolidated for shipping immediately thereafter.
- Orders will ship to the dealer or commercial end-user directly. Delivery charges may apply for special handling, services, etc. Please consult your Territory Manager or CustomerCare Representative.
- Dealer must be in good standing and account within terms for order(s) to be processed without delay.
- fast10 Program is available in the 48 contiguous United States.

Series	Model Numbers	Series	Model Numbers	Series	Model Numbers	
Citi 	(maximum 10)	Wind 	(maximum 10)	Drift 	(maximum 10)	
	7864		3361		8016	
	7875		3362		8021	
	7876		3363		8022	
	7877	sirena 	(maximum 10)		8023	
	7879				8024	
	7885				8026	
Citi Square 	(maximum 10)				8030	
	S7875				8032	
	S7876				8033	
	S7877				8034	
	S7877				8035	
	S7911				8036	