think global

THE GLOBAL EDGE

ERGONOMICS IN THE TOTAL OFFICE

- · One stop shopping for a full range of office furniture.
- · Seating, desks, tables, files, modular furniture, panels and accessories.
- · Ergonomics, competitive pricing and built-in value.

STRENGTH AND STABILITY

- · Established in 1966.
- One of North America's largest office furniture manufacturers.
- · Manufacturing and showrooms worldwide.

QUICK SHIP - INSTOCK

- · Thousands of products available in a 2 day quickship program.
- · Hundreds of products in stock for immediate delivery.

STRONG LOCAL REPRESENTATION

· Service and expert advice where you are, when you need it!

MANUFACTURING CAPABILITY

- · Vertical integration ensures "start to finish" control.
- · Ongoing research and investment in new, innovative production technology.

QUALITY ASSURANCE

- Quality Assurance Program is qualified by C.G.S.B. ISO9001 standards.
- On-site furniture testing facility.
- Product and components are tested to meet or exceed ANSI/BIFMA standards.

ENVIRONMENTAL COMMITMENT

- · Continuous development of "earth friendly" programs
- One of the first molded foam manufacturers to create ozone friendly, CFC and HFC-free process.
- Seat and back pans are made from recyclable plastics and wood waste, enabling little waste and cost effective products.

SYMBOL IDENTIFICATION

Each seating product with an RTA code identifies the assembly requirements.

RTA 00

FULLY ASSEMBLED



SIMPLE ASSEMBLY (No Tools Required)

Parts to Install:

- Casters
- Pneumatic Cylinder/Cover can

RTA 2

MODEST ASSEMBLY (Tools Supplied, if necessary)

Parts to Install:

- Casters
- Base
- Pneumatic Cylinder/Cover can

RTA 4

MODERATE ASSEMBLY (Tools Supplied)

- Parts to Install:
- Casters
- Pneumatic Cylinder/Cover can
- Back
- Armrest

RTA 8

FULL ASSEMBLY (Tools Supplied)

Parts to Install:

- Casters
- Base
- Pneumatic Cylinder/Cover can
- Back
- Armrest
- Mechanism



Global's Certified Products are in compliance with the stringent emission guidelines set by the GREENGUARD Environmental Institute and include all Upholstered Seating. To obtain a GREENGUARD or GREENGUARD Gold Certificate for any product, please go to the Environmental Commitment section on our website www.globalfurnituregroup.com and click on "GREENGUARD"



level™ certification, based on the ANSI/BIFMA e3-2012 furniture sustainability standard, sets furniture manufacturers on a path toward greater sustainability over time. Based on environmental and social criteria set forth in the standard, a product's entire supply chain is assessed.

Certification assessment includes an evaluation of specific corporate policies and guidelines and an assessment of associated company manufacturing facilities. Products must meet quantifiable milestones of environmental and social performance at every step of development.

The quantitative assessment addresses four categories: material use, energy and atmosphere impacts, human and ecosystem health and social responsibility.

Manufacturers earn points in each of the four categories. The level™ brand and its numeric rating of 1, 2 or 3 indicate what threshold of certification a product has achieved. level™ 3 is the highest rating.



All products with this designation are suitable for FedEx and UPS shipment throughout the United States.

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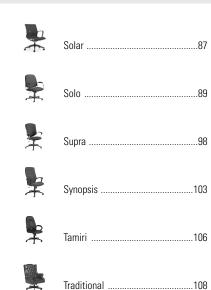
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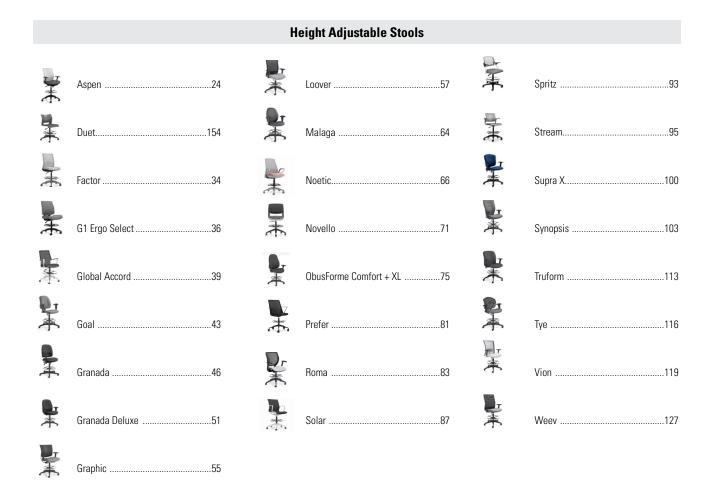


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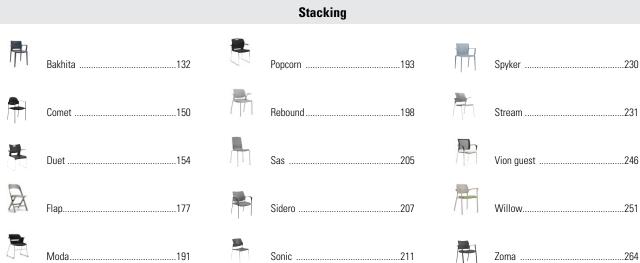
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ARTURO			•							•								
ASPEN				•	•					•	•							
AUBURN			•							•								
BAKHITA	•	•										•		•				
BALLARA							•		•						•			
BEACH							•	•	•			•	•					•
BEAM SEATING	•	•					•	•										
BRADEN									•									
BRIDGES II COLLAB. SEATING							•	•	•				•					
CAMINO							•	•	•									
CAPRICE		•						•				•			•			
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GOAL	•			•											•			
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GRANADA & GRANADA DELUXE	•			•		•		•							•		•	
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SUGGESTED APPLICATIONS BY SERIES

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MODA			•						•						•				
NOVELLO		٠		•	•			٠				٠	•	•		•			
OBUSFORME COMFORT					•	•					•								
POPCORN			•		•				٠	•		٠	٠	•	•				
PRAIRIE										•									
RIVER								•	•	•				•					
ROBUST							•				•								
ROMA			•	•	•							٠	٠	•		•			
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SAS			•					•	٠						•	•			•
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SPRITZ		•	•		•				•	•		•	•	•		•			
SPYKER			•										•		•				
STREAM		•	•		•				•	•		•	•	•	•	•	•		
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ERGONOMIC FEATURES & BENEFITS

EACH GLOBAL CHAIR IS BUILT WITH FEATURES THAT ARE ERGONOMICALLY DESIGNED TO PROMOTE GOOD POSTURE AND PROVIDE MAXIMUM COMFORT.

WHILE FULLY SUPPORTING YOUR BODY, THESE FEATURES SHOULD ALSO ALLOW YOU TO ADJUST YOUR CHAIR TO FIT YOU.



TENSION ADJUSTMENT

Increase or decrease to match body weight. Allows you to rock comfortably, without heavy pushing, reducing muscle fatigue.



CHAIR TILT LOCK

Lock the tilt movement in position(s) to accommodate your working posture. Allows you to lock your chair in a comfortable and supportive position. (Can be either single position or infinite style).



SEAT HEIGHT

Raise or lower to allow your feet to rest flat on the floor. Avoids pressure under your thighs, easing blood flow.



BACK HEIGHT

Raise or lower to position lumbar support in your lumbar area. Reduces likelihood of back pain.



SEAT DEPTH

Change the depth of the seat to accommodate the length of your thighs. Keeps your back in contact with the backrest while avoiding pressure behind your knees.



FORWARD SEAT ANGLE

Allows chair to tilt forward changing the angle of your thighs in relation to the floor. Helps reduce disc pressure during forward leaning tasks.



BACK ANGLE

Adjust to change the angle of your torso in relation to your thighs. Helps reduce disc pressure and relaxes your back muscles.



ARM HEIGHT

Raise or lower to support your forearms. Reduces muscular effort in neck and shoulders, minimizing risk of pain.



KNEE-TILT MOVEMENT

Chair tilt pivot point is toward the front of the seat. Stability is maintained as the user reclines, keeping their feet on the floor and maintaining the same torso to thigh angle.



SYNCHRO-TILT MOVEMENT

The seat pivots at the center point, while the backrest reclines at a faster rate than the seat, increasing the angle between the user's torso and thighs. Enhances comfort and encourages dynamic body movement.



WATERFALL SEAT EDGE

Reduces pressure at the back of the knee, contributing to good blood flow.



CONTOURED CUSHION

Supports the body effectively, allowing you to sit longer without discomfort.



VIBRATING SEAT & BACK

Soothing effect contributes to your relaxation during work breaks.



WIDTH ADJUSTABLE ARMS

Allows outward movement of armrests to match shoulder breadth. Ensures armrests properly support Forearms, reducing muscular efforts in neck and Shoulders.



ARM ROTATION

Rotate armcaps to support your forearms in various positions. Reduces muscular effort in neck and shoulders minimizing risk of pain.



CENTER TILT

Chair tilts at the center point of the seat allowing you to recline while maintaining the same torso to thigh angle. When your feet are well supported, blood flow is enhanced.



SOFT DESCENT PNEUMATIC LIFT

Gently and gradually lowering the seat helps you easily select proper seat height without causing a jerking motion.



LUMBAR DEPTH ADJUSTMENT

Increase or decrease curvature of the back to match the profile of your lower back. Enhances comfort and support in the lower lumber area.

MAXIMIZING YOUR EGRONOMIC SEATING

- · Always select a chair that is designed for the type of work you perform and make certain the chair is comfortable for the length of time spent using it.
- Ensure that the seat and back cushions are contoured to fit your body, which will help eliminate pressure points.
- An ergonomically designed chair should allow changing positions easily.
- As you work, reposition yourself throughout the day to reduce strain and stress on specific muscle groups. If you change job functions, adjust your chair to fit the new task.
- · Proper ergonomic seating should help eliminate many of the work related injuries that result from poor posture and poorly designed chairs.

TASK (-6)



ADJUSTMENTS

- (2) Pneumatic seat height
- (8) Manual seat depth
- · Back height **
- Swivel

POSTURE TASK (-7)



ADJUSTMENTS

- . (2) Pneumatic seat height
- (3) Back angle
- (6) Back height **
- Seat depth *
- Swivel

TILTER (-4)



ADJUSTMENTS

- (2) Pneumatic seat height
- (9) Chair tilt lock *
- · Center-tilt action
- Swivel

KNEE-TILTER (-2)



ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (9) Chair tilt-lock *
- Back height **
- Knee-tilt action
- Swivel
- · Optional sliding seat depth adjustment (MD)

MULTI-TILTER (-3)



ADJUSTMENTS

- (1) Tilt tension
- . (2) Pneumatic seat height
- (3) Back angle adjustment
- (9) Infinite position seat tilt lock
- (7) Forward tilt lock *
- . (8) Sliding seat depth adjustment (MD)
- Back height **
- · Center-tilt action
- Swivel

SYNCHRO-TILTER (-0, -8)



ADJUSTMENTS

- (1) Tilt tension
- . (2) Pneumatic seat height
- (3) Back angle adjustment
- (8) Sliding seat depth adjustment (MD)
- (9) Chair tilt lock Synchro-tilt action
- Anti-kickback *
- · Back height **
- Swivel

POSTURE-TILTER*



ADJUSTMENTS

- (1) Tilt tension
- . (2) Pneumatic seat height
- (8) Sliding seat depth adjustment (MD)
- (9) Infinite position seat tilt lock
- · Back height **
- Swivel

OPERATOR (-5)



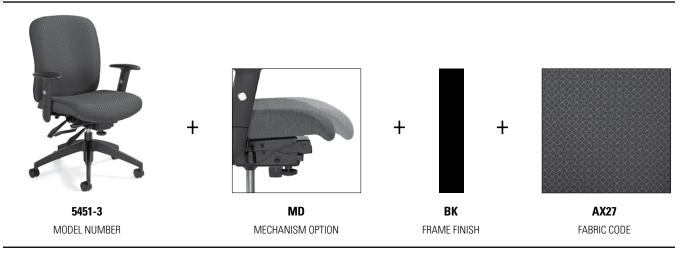
ADJUSTMENTS

- . (2) Pneumatic seat height
- (3) Back angle *(Free Float/lock)
- (4) Seat angle *(Free Float/lock)
- (4) Seat angle / Back angle
- Back height **
- Free floating seat and back *
- · With single lever operator mechanism, seat and back angle are controlled using lever 4 *
- Swivel

NOTES

- · * Selected models only.
- ** RATCHET back height adjustment on selected models.
- *** Mechanisms shown are generic depictions and may differ from one chair to another.

HOW TO ORDER SEATING



FABRIC CHAIR EXAMPLE

If there are any options for the chair they would be inserted between the Model Number with Arm Style and Frame Finish. For example (see above):

5451-3 BK AX27

This would be the **Truform Medium Back Multi-Tilter** with standard Height Adjustable Arms and Multi-Tilter. Black Frame **BK** and Oxygen fabric in Axis, Noir **AX27**, complete the chair.

CHAIR SAFETY TIPS

Common sense guidelines to ensure that your Global chair will provide many years of comfort and service in a safe and productive environment:

- Always read and follow assembly instructions. Make sure that all of the pieces of your Global chair are installed in the proper order to ensure structural integrity.
- Ensure that chair casters are fully inserted into the base of the unit.
- Inspect your chair for loose or worn parts at least once a year.
- Always keep the base of your chair completely on the floor.
- Most Global chairs are equipped with casters for use on carpeted surfaces. Other flooring surfaces may require different casters.
- Speak to your Global Sales Representative or refer to the Casters Section of this Price Book for appropriate custom selections.
- Many Global office chairs are equipped with tilt tension controls on the seating mechanism. The tension control compensates for different body weights and postures.
 Always ensure that the control is properly adjusted for a smooth and controlled tilt motion. Your Global Sales Representative can demonstrate the proper use of all the adjustments on your office chair.
- · Do not stand on your Global chair or sit on the arms of your chair.
- Do not put electrical appliances on chairs. Even fire retardant fabrics can be damaged when exposed to direct heat or flame.
- Choose the right chair for your work environment. Global offers a full line of Intensive Use, Multi-Shift and Specialized chairs for environments with demanding health or safety requirements. Your Global Sales Representative is trained to help you make the right choice for your workplace.

THE ASSOCIATION FOR CONTRACT TEXTILES (ACT) HAS DEVELOPED THE FOLLOWING PERFORMANCE GUIDELINES TO MAKE FABRIC SPECIFICATION EASIER. THE FIVE SYMBOLS GIVE ARCHITECTS, DESIGNERS AND END USERS A VAST AMOUNT OF PERFORMANCE INFORMATION IN A SUCCINCT, VISUAL WAY. THIS CHART LISTS THE REQUIRED TESTS THAT CORRESPOND TO SPECIFIC END USES. AN EXPLANATION OF THE SYMBOL ALSO APPEARS.

FIRE RETARDANCY

Flammability testing determines a fabric's performance and resistance to burning.



APPLICATION PASSES

Upholstery California bulletin 117, section E.

Panels and upholstered walls ASTM E 84-03 Class A or Class 1 (unadhered method).

COLOR FASTNESS TO WET & DRY CROCKING

Color fastness to wet & dry crocking refers to the rubbing off of color from the fabric onto clothing, hands or other materials and can occur under wet or dry conditions.



APPLICATION PASSES

Upholstery AATCC 8-2001 Dry crocking. Class 4 minimum.

Wet crocking, Class 3 minimum.

Panels and upholstered walls AATCC 8-2001 E 84 (unadhered method).

COLOR FASTNESS TO LIGHT

Color fastness to light is the degree to which fabric will retain its color when exposed to light.



APPLICATION PASSES

AATCC option 2-2003 or AATCC - option 3-2003. Upholstery

Class 4 minimum of 40 hours.

Panels and upholstered walls AATCC option 2-2003 or AATCC - option 3-2003.

Class 4 minimum of 40 hours.

PHYSICAL PROPERTIES

Three physical property tests include: 1 - Brush pill test to determine a fabric's pilling (the formation of fuzzy galls of fiber on the surface of a fabric). 2 - Breaking/tensile strength is the ability of a fabric to withstand tension without breaking or tearing. 3 - Seam slippage is the pulling apart of fabrics at the seams.



APPLICATION PASSES

Upholstery Brush pill ASTM D3511-02, 3 minimum.

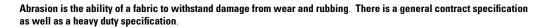
Breaking strength ASTM D5034-95 (2001) 50 lbs. minimum in warp & weft.

Seam slippage ASTM D4034 25 lbs. minimum in warp & weft.

Breaking strength ASTM D5034-95 (2001) (grab test). Panels and upholstered walls

35 lbs. minimum in warp & weft.

ABRASION







APPLICATION PASSES

General contract upholstery ASTM D4157-02 (#10 cotton duck) 15,000 double rubs, Wyzenbeek method.

ASTM D4966-98 (12 KPA pressure) 20,000 double rubs, Martindale method.

Heavy duty upholstery ASTM D4157-02 (#10 cotton duck) 30,000 double rubs, Wyzenbeek method.

ASTM D4966-98 (12 KPA pressure) 40,000 double rubs, Martindale method.



Global's FAST5 quick ship program offers many of our bestselling models upholstered in your choice of our most popular textiles.

Global's fast production and shipping make it simple to order and ideal for tight deadlines!

- 9 Series, 30+ Models, 60+ Textiles to Customize your order
- No Special Order Forms Required

Color it your way

GRADE Quilt	1										
QL10	Black	QL11	Charcoal Grey	QL14	Navy						
Jenny JN01	Midnite	JN02	Ebony	JN03	Slate	JN11	Charcoal	JN25	Silver Lining		
Fusion FU71 FU77 FU83	Tangerine Granite Cobalt	FU72 FU78 FU84	Fresh Poppy Flax	FU73 FU79 FU85	Moss Cadet Carbon	FU74 FU80	Tomato Oasis	FU75 FU81	Aqua Graphite	FU76 FU82	Sandstone Viola
Carrera CE86	Slate	CE90	Flannel	CE95	Ink	CE98	Charcoal				
Urban UR19	White Sand	UR20	Granite Rock	UR21	Gravel Road	UR22	Black Coal				
Allante A01F A07F A13F A19F A25F		A02F A08F A14F A20F	Bright White Warm Smoke Garden Green Old Navy	A03F A09F A15F A21F	White Crush Autumn Rain Oasis Green Galaxy	A04F A10F A16F A22F	Ivory Cookie Ink Black Red Truffle	A05F A11F A17F A23F	Ice Sierra Brick Purple Impulse Chocolate Sundae	A06F A12F A18F A24F	Bleached Sand Gibraltar Italian Rose Province Blue
Luxhide BL20 BL28	Black White	BL22 BL34	Parchment Light Grey	BL23	Saddle	BL24	Dark Brown	BL26	Burgundy	BL27	Charcoal

Textiles are subject to change, please confirm current selection.

TERMS AND CONDITIONS

- All models have MAXIMUM 50 piece order quantities which can be fulfilled within the FAST5 program. These are noted next to each series. For greater quantities, please contact Customer Care for lead times and terms.
- Orders must clearly state FAST5 at the time of submittal.
- Program is limited to exact models within series listed.
- Program is limited to exact textile patterns listed and exact colorways noted.
- Orders cannot be changed or canceled after order acknowledgment.
- Current list prices apply at the time of order.

- All eligible models may be shipped FedEx or UPS. Global reserves the right to ship "best way".
- Orders must be clean with correct model numbers, options, textiles, correct pricing, etc., to apply in order to process.
- Dealer must be in good standing and within terms for order to be processed without delay.
 Finished products will ship from our factories in 5 business
- days or less.
- Program available in the 48 contiguous United States.
 Orders can be shipped to the dealer or commercial end-user directly.
- Global reserves all rights to determine order eligibility and qualification.
- Information is as accurate as possible at the time of posting.
 Information is subject to change at any time without notice.
 Errors and omissions are subject to correction..

FAST5 QUICK SHIP PROGRAM

Series	Model	Numbers	Series	Mode	el Numbers	Series	Model Numbers			
Factor (maximum 50)	5541 5540		Granada (maximum 50)	3212 3254 3278		Truform (maximum 50)	5451-3 5450-3 TS5451-3 TS5450-3			
Global Accord (maximum 50)	2671-4 2671-2 2670-4		Loover (maximum 50)	2662-4 2662-0 2662-3 2662-82	2661-4 2661-0 2661-3	Vion (maximum 50)	6322-4 6322-0 6322-3 6322-8	6321-4 6321-0 6321-3 6321-8		
Goal (maximum 50)	2237-6 2237-5 2237-3	2236-6 2235-6	Spritz (maximum 50)	6761-4 6761-8						