

think global

THE GLOBAL EDGE

ERGONOMICS IN THE TOTAL OFFICE

- One stop shopping for a full range of office furniture.
- Seating, desks, tables, files, modular furniture, panels and accessories.
- Ergonomics, competitive pricing and built-in value.

STRENGTH AND STABILITY

- Established in 1966.
- One of North America's largest office furniture manufacturers.
- Manufacturing and showrooms worldwide.

QUICK SHIP - INSTOCK

- Thousands of products available in a 2 day quickship program.
- Hundreds of products in stock for immediate delivery.

STRONG LOCAL REPRESENTATION

- Service and expert advice where you are, when you need it!

MANUFACTURING CAPABILITY

- Vertical integration ensures "start to finish" control.
- Ongoing research and investment in new, innovative production technology.

QUALITY ASSURANCE

- Quality Assurance Program is qualified by C.G.S.B. ISO9001 standards.
- On-site furniture testing facility.
- Product and components are tested to meet or exceed ANSI/BIFMA standards.

ENVIRONMENTAL COMMITMENT

- Continuous development of "earth friendly" programs.
- One of the first molded foam manufacturers to create ozone friendly, CFC and HFC-free process.
- Seat and back pans are made from recyclable plastics and wood waste, enabling little waste and cost effective products.

SYMBOL IDENTIFICATION

Each seating product with an RTA code identifies the assembly requirements.

RTA 00

FULLY ASSEMBLED



Global's Certified Products are in compliance with the stringent emission guidelines set by the GREENGUARD Environmental Institute and include all Upholstered Seating. To obtain a GREENGUARD or GREENGUARD Gold Certificate for any product, please go to the Environmental Commitment section on our website www.globalfurnituregroup.com and click on "GREENGUARD".

RTA 1

SIMPLE ASSEMBLY (No Tools Required)

Parts to Install:

- Casters
- Base
- Pneumatic Cylinder/Cover can

RTA 2

MODEST ASSEMBLY (Tools Supplied, if necessary)

Parts to Install:

- Casters
- Base
- Pneumatic Cylinder/Cover can
- Back



level™ certification, based on the ANSI/BIFMA e3-2012 furniture sustainability standard, sets furniture manufacturers on a path toward greater sustainability over time. Based on environmental and social criteria set forth in the standard, a product's entire supply chain is assessed.

RTA 4

MODERATE ASSEMBLY (Tools Supplied)

Parts to Install:

- Casters
- Base
- Pneumatic Cylinder/Cover can
- Back
- Armrest

RTA 8

FULL ASSEMBLY (Tools Supplied)

Parts to Install:

- Casters
- Base
- Pneumatic Cylinder/Cover can
- Back
- Armrest
- Mechanism



All products with this designation are suitable for FedEx and UPS shipment throughout the United States.

Manufacturers earn points in each of the four categories. The level™ brand and its numeric rating of 1, 2 or 3 indicate what threshold of certification a product has achieved. level™ 3 is the highest rating.

TABLE OF CONTENTS

A	E	K
Arno 25	Enterprise 32	Kate 317
Arturo 26	Erin 169	
Aspen 27		
Auburn 28		
B	F	L
Bakhita 134	Factor 36	Layne 177
Ballara 258	File Buddy 173	Lite 179
Beach 137	Flap 174	Loover 61
Beam Seating 138		Luray 65
Braden 265		Lux 318
Bridges II Collaborative Seating 267		
C	G	M
Calidon 275	G1 38	Malaga 67
Camino 281	G20 40	Malaga TS 395
Caprice 148	Global Accord 41	Marche 184
Chap 150	Goal 44	Mayne 186
Citi 284	Graham 46	Mirage 68
Citi Square 289	Granada 47	ML 320
Comet 152	Granada Deluxe 52	ML Park 320
Concorde 29	Granada Deluxe TS 395	Moda Four-Legged 187
D	Graphic 56	Moda Stacking 188
Diplomat 31		
Drift 298	I	N
Duet 156	Include 59	Noetic 69
Duet tables 166	Industrial Seating 417	Novello 74
	Industrial Wipe Down 422	
	Islands 176	
	J	O
	Jeo 316	ObusForme Comfort + XL 78

TABLE OF CONTENTS

P

Popcorn	190
Prairie	323
Prefer	85

Q

Quora	87
-------------	----

R

Rambler	324
Rebound	195
River	327
River Personal Harbor	343
River+	345
Robust	401
Roma	89
Roma Nester	200

S

Sas	202
Saxon	402
Sidero	204
Sirena	372
Solar	93
Solo	95
Sonic	208
Sora	97
Spritz	99
Spritz multi-purpose	220
Spyker	223
Stream	224
Supra	104
Supra X	106
Synopsis	109

T

Traditional	112
Triumph	115
Truform	116
Twilight	233
Tye	119

V

Venture	375
Vion	122
Vion guest	236
Vitrola	378

W

Weev	130
Willow	241
Wind	380
Wind Linear	384

Z

Zoma	255
------------	-----

REFERENCES/PROGRAMS

Seating by Category Types	4-11
Suggested Applications by Series	12-13
Ergonomic Features and Benefits	15
Mechanism Adjustments	16
How to Order Seating	17
Act Performance Symbols	18
Fast	19
Heavy Duty/24 Hour	394
How to select armrests	406
Arm selections	407
Caster selections	410
Cylinder chart	412
Duet + Popcorn glide selections 1	414
Specialty seating	417
Textiles + Finishes	428
COM Authorization Form	435
Terms/Conditions/Warranty	438



SEATING BY CATEGORY TYPE



WORK/TASK SEATING

Task

	Arno.....25		Luray65		Stream.....101
	Aspen27		Malaga67		Supra104
	Duet.....134		Noetic.....69		Supra X106
	Enterprise32		Novello74		Synopsis109
	Factor36		ObusForme Comfort + XL78		Triumph115
	G138		Popcorn190		Truform116
	G2040				Tye119
	Goal44		Prefer85		Vion122
	Graham46		Roma89		Weev130
	Granada47		Solar93		
	Granada Deluxe52		Solo95		
	Graphic56		Sonic208		
	Loover61		Sora97		
			Spritz99		

Conference/Management

	Arno	25		Jeo	316		Solar	93
	Arturo	26		Kate.....	317		Solo	95
	Diplomat	31		Luray	65		Supra	104
	Enterprise	32		Mirage	68		Synopsis	109
	Global Accord	41		Roma	89		Traditional	112
	Graphic	56						
	Include.....	59						

SEATING BY CATEGORY TYPE

Executive

	Arno	25		Enterprise.....	32		Synopsis.....	109
	Arturo	26		Global Accord	41		Traditional	112
	Auburn	28		Luray	65			
	Concorde	29		Mirage	68			
	Diplomat.....	31						

Height Adjustable Stools

	Aspen	27		Loover	61		Spritz	99
	Duet.....	156		Malaga	67		Stream.....	101
	Factor	36		Noetic.....	69		Supra X.....	106
	G1 Ergo Select.....	38		Novello	74		Synopsis	109
	Global Accord	41		ObusForme Comfort + XL	78		Truform	116
	Goal	44		Prefer	85		Tye	119
	Granada	47		Roma	89		Vion	122
	Granada Deluxe	52		Solar	93		Weev	130
	Graphic	56						



MULTI-PURPOSE SEATING

Stacking

	Bakhita	134		Popcorn	190		Spyker	223
	Comet	152		Rebound	195		Stream	224
	Duet	156		Sas	202		Vion guest	236
	Flap.....	174		Sidero	204		Willow.....	241
	Moda.....	188		Sonic	208		Zoma	255

Guest (Metal)

	Arno.....	25		Factor	171		Sas	202
	Caprice	148		Jeo	316		Sidero	204
	Comet	152		Kate	317		Sonic	208
	Diplomat	155		Lite	179		Stream	224
	Drift.....	298		Marche	184		Twilight	233
	Enterprise.....	32		Popcorn	190		Vion guest	236
	Erin.....	169		Rebound.....	195		Willow.....	241

SEATING BY CATEGORY TYPE

Guest (Wood)

 Beach	137	 Drift	298	 Layne	177
 Chap	150	 Islands	176	 Mayne	186

Nesting

 Roma Nester	200	 Spritz Nester	220
---	-----	---	-----

Tandem/Beam/Pedestal

 Duet (Beam)	143	 Sidero (Beam)	145	 Synopsis (Pedestal)	109
 Duet (Pedestal)	156	 Sonic (Beam)	145	 Vion (Beam)	146
 Global Accord (Pedestal)	41	 Sonic (Pedestal)	208	 Vion (Pedestal)	122
 Luray (Pedestal)	65	 Spritz (Pedestal)	220	 Beam Seating	138
 Novello (Pedestal)	74	 Stream (Pedestal)	224		
 Popcorn (Beam)	144				

Stools

 Diplomat	155	 ML	320	 Sonic	208
 Duet	156	 Popcorn	190	 Stream	224
 Drift	298	 Rebound	195	 Twilight	233
 File Buddy	173	 Sas	202	 Vion guest	236
 Marche	184	 Sidero	204	 Willow	241

SEATING BY CATEGORY TYPE

LOUNGE SEATING

Ballara.....	258	Kate.....	317	River+.....	345
Braden.....	284	Lux.....	318	Sirena.....	372
Bridges II Collaborative Seating ...	267	ML.....	320	Venture.....	375
Camino.....	281	ML Park	322	Vitrola.....	378
Citi.....	284	Prairie.....	323	Wind.....	380
Drift.....	298	Rambler.....	324	Wind Linear.....	384
Jeo	316	River	327		

HEAVY DUTY/24HR SEATING

Concorde Executive 24HR	398	Malaga TS	395	Saxon	402
G1 Ergo Select TS	399	ObusForme Comfort TS	396	Truform TS	397
Granada TS	394	Robust	401	Vion TS	403
Granada Deluxe TS	395				

SEATING BY CATEGORY TYPE



Classroom

Duet	156	Rebound	195	Supra X	106
Duet tables	166	Roma Nester	200	Vion	122
Graphic	56	Sidero	204	Willow.....	241
Novello	74	Sonic	208		
Popcorn	190	Spritz Nester	220		

Work + Task

Factor	36	Noetic.....	69	Sora	97
G1	38	Novello	74	Spritz	99
Granada	47	ObusForme Comfort + XL	78	Supra X	106
Graphic	56	Prefer	85	Truform	116
Loover	61	Roma	89	Vion	122

SEATING BY CATEGORY TYPE

Guest

Caprice	148	Rebound.....	195	Vion guest	236
Duet	156	Roma Nester	200	Willow.....	241
Graphic	56	Sidero	204	Zoma	255
Islands	176	Sonic	208		

Lecture Hall

Duet (Beam)	143	Sidero (Beam)	145	Vion (Beam)	146
Popcorn (Beam)	144	Sonic (Beam)	145		

Lab Seating + Stools

Caprice	148	Novello	74	Spritz	99
Duet	156	Sidero	204	Supra X	106
Graphic	56	Sonic	208	Vion	122

Cafeteria

Bakhita	134	Popcorn	190	Spyker	223
Duet	156	Rebound.....	195	Willow.....	241
Sas	202	Sonic	208		

SEATING BY CATEGORY TYPE



Lounge

Ballara.....	258	Citi Square	289	Sirena.....	372
Citi.....	284	River	327	Wind Linear.....	384
Drift.....	298	River+	345		

Stacking & Nesting

Bakhita	134	Roma Nester	200	Spritz Nester	220
Duet	156	Sas	202	Spyker	223
Popcorn	190	Sidero	204	Stream	224
Rebound.....	195	Sonic	208	Zoma	255

SUGGESTED APPLICATIONS BY SERIES

SERIES	SUGGESTED APPLICATION	ACADEMIC SEATING	CAFETERIA SEATING	CONFERENCE ROOM SEATING	ERGONOMIC AND TASK	EXECUTIVE TASK SEATING	HEAVY DUTY SEATING	HOSPITALITY SEATING	GUEST SEATING	LOUNGE/RECEPTION SEATING	MANAGEMENT SEATING	MEETING ROOM SEATING	MULTI PURPOSE SEATING	PUBLIC SEATING	STACKING SEATING	STOOLS	TABLET SEATING	TECHNICAL SEATING	WOOD GUEST SEATING
ARNO			•						•	•	•								
ARTURO			•								•								
ASPEN				•	•					•	•								
AUBURN			•								•								
BAKHITA	•	•													•				
BALLARA							•		•								•		
BEACH							•	•	•			•	•						•
BEAM SEATING	•	•					•	•											
BRADEN									•										
BRIDGES II COLLAB. SEATING							•	•	•				•						
CAMINO							•	•	•										
CAPRICE		•						•					•					•	
CHAP							•	•	•										•
CITI & CITI SQUARE								•	•				•						•
COMET		•						•	•		•	•							
CONCORDE					•	•													
DIPLOMAT			•					•		•	•					•			•
DUET	•	•	•	•	•				•		•	•	•	•	•	•	•	•	•
ENTERPRISE			•	•	•			•		•	•								
FACTOR			•	•								•							
FILE BUDDY													•						
G1 ERGO SELECT			•	•	•						•								
G20			•	•	•						•	•							
GLOBAL ACCORD			•								•	•	•	•					
GOAL	•			•												•			
GRAHAM				•															
GRANADA & GRANADA DELUXE	•			•		•	•	•							•		•		
GRAPHIC				•									•				•		
ISLANDS							•	•	•										•
JEO																			
KATE				•															
LAYNE								•	•										•
LITE	•	•						•	•	•					•				
LOOVER				•	•														
LURAY				•	•								•						
LUX												•	•						
MALAGA	•			•		•	•		•										
MARCHE									•	•				•					



SUGGESTED APPLICATIONS BY SERIES

SERIES	SUGGESTED APPLICATION																	
	ACADEMIC SEATING	CAFETERIA SEATING	CONFERENCE ROOM SEATING	ERGONOMIC AND TASK	EXECUTIVE TASK SEATING	HEAVY DUTY SEATING	HOSPITALITY SEATING	GUEST SEATING	LOUNGE/RECEPTION SEATING	MANAGEMENT SEATING	MEETING ROOM SEATING	MULTI PURPOSE SEATING	PUBLIC SEATING	STACKING SEATING	STOOLS	TABLET SEATING	TECHNICAL SEATING	WOOD GUEST SEATING
MAYNE						•	•											•
MIRAGE																		
ML	•					•	•	•							•			
ML PARK	•					•	•	•							•			
MODA	•						•							•				
NOVELLO	•	•	•			•				•	•	•			•			
OBUSFORME COMFORT			•	•					•									
POPCORN	•	•					•	•		•	•	•	•					
PRAIRIE								•										
RIVER						•	•	•						•				
ROBUST						•				•								
ROMA	•	•	•							•	•	•			•			
ROMA NESTER										•	•							
SAS	•						•	•						•	•			•
SAXON						•												
SIDERO	•						•	•						•	•	•		
SIRENA								•	•							•		
SOLAR		•	•				•											
SOLO		•						•	•									
SONIC	•		•					•	•		•	•	•	•	•	•	•	•
SPRITZ	•	•	•					•	•		•	•	•	•	•	•		
SPYKER																		
STREAM	•	•	•					•	•		•	•	•	•	•	•	•	
SUPRA			•						•									
SUPRA X	•			•														
SYNOPSIS			•	•					•		•	•						
TRADITIONAL									•	•	•							
TRIUMPH						•					•							
TRUFORM				•	•	•				•						•		
TWILIGHT	•								•									
TYE		•	•					•			•					•		
VENTURE									•						•			
VION		•	•	•	•	•			•		•			•	•	•		
VITROLA									•		•				•			
WEEV			•	•							•					•		
WIND & WIND LINEAR																		
ZOMA		•							•	•		•	•	•	•			

ERGONOMIC FEATURES & BENEFITS

EACH GLOBAL CHAIR IS BUILT WITH FEATURES THAT ARE ERGONOMICALLY DESIGNED TO PROMOTE GOOD POSTURE AND PROVIDE MAXIMUM COMFORT. WHILE FULLY SUPPORTING YOUR BODY, THESE FEATURES SHOULD ALSO ALLOW YOU TO ADJUST YOUR CHAIR TO FIT YOU.



TENSION ADJUSTMENT

Increase or decrease to match body weight. Allows you to rock comfortably, without heavy pushing, reducing muscle fatigue.



CHAIR TILT LOCK

Lock the tilt movement in position(s) to accommodate your working posture. Allows you to lock your chair in a comfortable and supportive position. (Can be either single position or infinite style).



SEAT HEIGHT

Raise or lower to allow your feet to rest flat on the floor. Avoids pressure under your thighs, easing blood flow.



BACK HEIGHT

Raise or lower to position lumbar support in your lumbar area. Reduces likelihood of back pain.



SEAT DEPTH

Change the depth of the seat to accommodate the length of your thighs. Keeps your back in contact with the backrest while avoiding pressure behind your knees.



FORWARD SEAT ANGLE

Allows chair to tilt forward changing the angle of your thighs in relation to the floor. Helps reduce disc pressure during forward leaning tasks.



BACK ANGLE

Adjust to change the angle of your torso in relation to your thighs. Helps reduce disc pressure and relaxes your back muscles.



ARM HEIGHT

Raise or lower to support your forearms. Reduces muscular effort in neck and shoulders, minimizing risk of pain.



KNEE-TILT MOVEMENT

Chair tilt pivot point is toward the front of the seat. Stability is maintained as the user reclines, keeping their feet on the floor and maintaining the same torso to thigh angle.



SYNCHRO-TILT MOVEMENT

The seat pivots at the center point, while the backrest reclines at a faster rate than the seat, increasing the angle between the user's torso and thighs. Enhances comfort and encourages dynamic body movement.



WATERFALL SEAT EDGE

Reduces pressure at the back of the knee, contributing to good blood flow.



CONTOURED CUSHION

Supports the body effectively, allowing you to sit longer without discomfort.



VIBRATING SEAT & BACK

Soothing effect contributes to your relaxation during work breaks.



WIDTH ADJUSTABLE ARMS

Allows outward movement of armrests to match shoulder breadth. Ensures armrests properly support Forearms, reducing muscular efforts in neck and Shoulders.



ARM ROTATION

Rotate armcaps to support your forearms in various positions. Reduces muscular effort in neck and shoulders minimizing risk of pain.



CENTER TILT

Chair tilts at the center point of the seat allowing you to recline while maintaining the same torso to thigh angle. When your feet are well supported, blood flow is enhanced.



SOFT DESCENT PNEUMATIC LIFT

Gently and gradually lowering the seat helps you easily select proper seat height without causing a jerking motion.

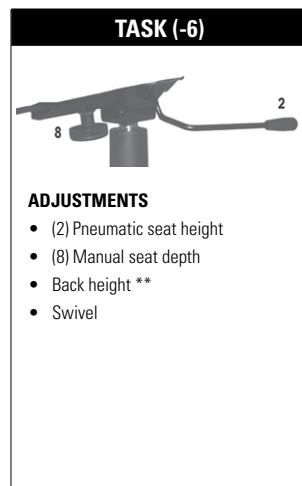


LUMBAR DEPTH ADJUSTMENT

Increase or decrease curvature of the back to match the profile of your lower back. Enhances comfort and support in the lower lumbar area.

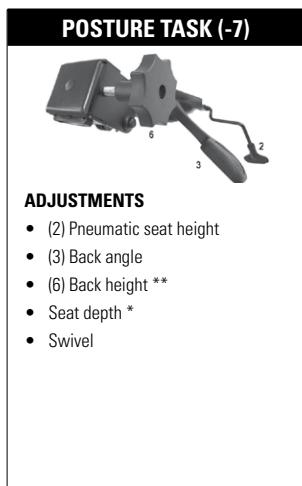
MAXIMIZING YOUR ERGONOMIC SEATING

- Always select a chair that is designed for the type of work you perform and make certain the chair is comfortable for the length of time spent using it.
- Ensure that the seat and back cushions are contoured to fit your body, which will help eliminate pressure points.
- An ergonomically designed chair should allow changing positions easily.
- As you work, reposition yourself throughout the day to reduce strain and stress on specific muscle groups. If you change job functions, adjust your chair to fit the new task.
- Proper ergonomic seating should help eliminate many of the work related injuries that result from poor posture and poorly designed chairs.



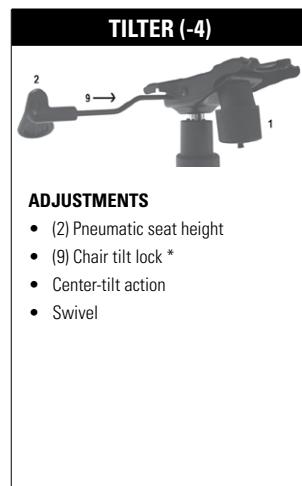
ADJUSTMENTS

- (2) Pneumatic seat height
- (8) Manual seat depth
- Back height **
- Swivel



ADJUSTMENTS

- (2) Pneumatic seat height
- (3) Back angle
- (6) Back height **
- Seat depth *
- Swivel



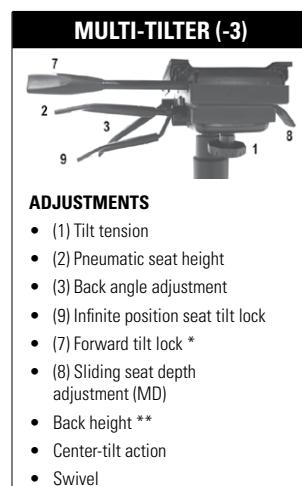
ADJUSTMENTS

- (2) Pneumatic seat height
- (9) Chair tilt lock *
- Center-tilt action
- Swivel



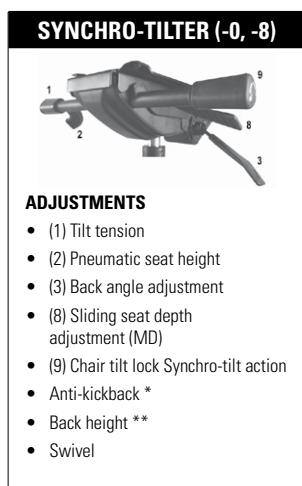
ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (9) Chair tilt-lock *
- Back height **
- Knee-tilt action
- Swivel
- Optional sliding seat depth adjustment (MD)



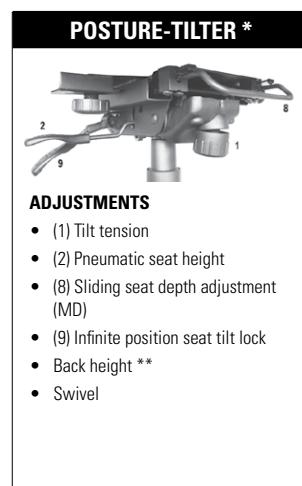
ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (3) Back angle adjustment
- (9) Infinite position seat tilt lock
- (7) Forward tilt lock *
- (8) Sliding seat depth adjustment (MD)
- Back height **
- Center-tilt action
- Swivel



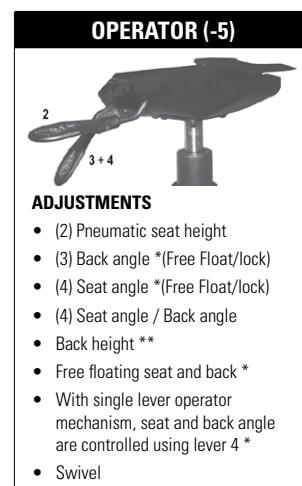
ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (3) Back angle adjustment
- (8) Sliding seat depth adjustment (MD)
- (9) Chair tilt lock Synchro-tilt action
- Anti-kickback *
- Back height **
- Swivel



ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (3) Back angle *(Free Float/lock)
- (4) Seat angle *(Free Float/lock)
- (4) Seat angle / Back angle
- Back height **
- Free floating seat and back *
- With single lever operator mechanism, seat and back angle are controlled using lever 4 *
- Swivel



ADJUSTMENTS

- (2) Pneumatic seat height
- (3) Back angle *(Free Float/lock)
- (4) Seat angle *(Free Float/lock)
- (4) Seat angle / Back angle
- Back height **
- Free floating seat and back *
- With single lever operator mechanism, seat and back angle are controlled using lever 4 *
- Swivel

NOTES

- * Selected models only.
- ** RATCHET back height adjustment on selected models.
- *** Mechanisms shown are generic depictions and may differ from one chair to another.

HOW TO ORDER SEATING



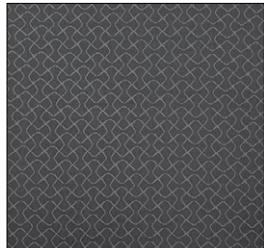
5451-3
MODEL NUMBER



MD
MECHANISM OPTION



BK
FRAME FINISH



AX27
FABRIC CODE

FABRIC CHAIR EXAMPLE

If there are any options for the chair they would be inserted between the Model Number with Arm Style and Frame Finish. For example (see above):

5451-3 BK AX27

This would be the **Truform Medium Back Multi-Tilter** with standard Height Adjustable Arms and Multi-Tilter. Black Frame **BK** and Oxygen fabric in Axis, Noir **AX27**, complete the chair.

CHAIR SAFETY TIPS

Common sense guidelines to ensure that your Global chair will provide many years of comfort and service in a safe and productive environment:

- Always read and follow assembly instructions. Make sure that all of the pieces of your Global chair are installed in the proper order to ensure structural integrity.
- Ensure that chair casters are fully inserted into the base of the unit.
- Inspect your chair for loose or worn parts at least once a year.
- Always keep the base of your chair completely on the floor.
- Most Global chairs are equipped with casters for use on carpeted surfaces. Other flooring surfaces may require different casters.
- Speak to your Global Sales Representative or refer to the Casters Section of this Price Book for appropriate custom selections.
- Many Global office chairs are equipped with tilt tension controls on the seating mechanism. The tension control compensates for different body weights and postures. Always ensure that the control is properly adjusted for a smooth and controlled tilt motion. Your Global Sales Representative can demonstrate the proper use of all the adjustments on your office chair.
- Do not stand on your Global chair or sit on the arms of your chair.
- Do not put electrical appliances on chairs. Even fire retardant fabrics can be damaged when exposed to direct heat or flame.
- Choose the right chair for your work environment. Global offers a full line of Intensive Use, Multi-Shift and Specialized chairs for environments with demanding health or safety requirements. Your Global Sales Representative is trained to help you make the right choice for your workplace.

THE ASSOCIATION FOR CONTRACT TEXTILES (ACT) HAS DEVELOPED THE FOLLOWING PERFORMANCE GUIDELINES TO MAKE FABRIC SPECIFICATION EASIER. THE FIVE SYMBOLS GIVE ARCHITECTS, DESIGNERS AND END USERS A VAST AMOUNT OF PERFORMANCE INFORMATION IN A SUCCINCT, VISUAL WAY. THIS CHART LISTS THE REQUIRED TESTS THAT CORRESPOND TO SPECIFIC END USES. AN EXPLANATION OF THE SYMBOL ALSO APPEARS.

FIRE RETARDANCY



Flammability testing determines a fabric's performance and resistance to burning.

APPLICATION

Upholstery

PASSES

California bulletin 117, section E.

Panels and upholstered walls

ASTM E 84-03 Class A or Class 1 (unadhered method).

COLOR FASTNESS TO WET & DRY CROCKING



Color fastness to wet & dry crocking refers to the rubbing off of color from the fabric onto clothing, hands or other materials and can occur under wet or dry conditions.

APPLICATION

Upholstery

PASSES

AATCC 8-2001 Dry crocking. Class 4 minimum.
Wet crocking, Class 3 minimum.

Panels and upholstered walls

AATCC 8-2001 E 84 (unadhered method).

COLOR FASTNESS TO LIGHT



Color fastness to light is the degree to which fabric will retain its color when exposed to light.

APPLICATION

Upholstery

PASSES

AATCC option 2-2003 or AATCC - option 3-2003.
Class 4 minimum of 40 hours.

Panels and upholstered walls

AATCC option 2-2003 or AATCC - option 3-2003.
Class 4 minimum of 40 hours.

PHYSICAL PROPERTIES



Three physical property tests include: 1 - Brush pill test to determine a fabric's pilling (the formation of fuzzy balls of fiber on the surface of a fabric). 2 - Breaking/tensile strength is the ability of a fabric to withstand tension without breaking or tearing. 3 - Seam slippage is the pulling apart of fabrics at the seams.

APPLICATION

Upholstery

PASSES

Brush pill ASTM D3511-02, 3 minimum.
Breaking strength ASTM D5034-95 (2001) 50 lbs. minimum in warp & weft.
Seam slippage ASTM D4034 25 lbs. minimum in warp & weft.

Panels and upholstered walls

Breaking strength ASTM D5034-95 (2001) (grab test).
35 lbs. minimum in warp & weft.

ABRASION



Abrasion is the ability of a fabric to withstand damage from wear and rubbing. There is a general contract specification as well as a heavy duty specification.

APPLICATION

General contract upholstery

PASSES

ASTM D4157-02 (#10 cotton duck) 15,000 double rubs, Wyzenbeek method.
ASTM D4966-98 (12 KPA pressure) 20,000 double rubs, Martindale method.

Heavy duty upholstery

ASTM D4157-02 (#10 cotton duck) 30,000 double rubs, Wyzenbeek method.
ASTM D4966-98 (12 KPA pressure) 40,000 double rubs, Martindale method.

fast5 QUICK SHIP PROGRAM

fast5

Global's fast5 quick ship program offers many of our bestselling models upholstered in your choice of our most popular textiles.

- 20+ Series, 150+ Models, 200+ Textiles to customize your order
- No special order forms required

Global's fast production and shipping make it simple to order and ideal for tight deadlines!

Color it your way

GRADE 1

Carrera	100% Polyester		
CE84	Zest	CE85	Savannah
CE86	Slate	CE87	Rainforest
CE88	Aspen	CE89	Dune
CE90	Flannel	CE91	Azure
CE92	Chili	CE93	Jute
CE95	Ink	CE96	Sangria
CE97	Java	CE98	Charcoal

Fusion 90% Virgin Polyester / 10% Post-Consumer Recycled Polyester

FU71	Tangerine	FU72	Fresh
FU73	Moss	FU74	Tomato
FU75	Aqua	FU76	Sandstone
FU77	Granite	FU78	Poppy
FU79	Cadet	FU80	Oasis
FU81	Graphite	FU82	Viola
FU83	Cobalt	FU84	Flax
FU85	Carbon		

Illusion 100% Virgin Polyester

II01	Cappuccino	II02	Paprika
II03	Tropic	II04	Wicker
II05	Hemp	II06	Cayenne
II07	Maui	II08	Dusk
II09	Smoke	II10	Currant
II11	Fiji	II12	Ozone
II13	Ebony		

Jenny 100% Polyester

JN01	Midnite	JN02	Ebony
JN03	Slate	JN07	Vermilion
JN08	Admiral	JN11	Charcoal
JN25	Silver Lining	JN26	Oatmeal
JN27	Sunflower	JN28	Cascade
JN29	Harvest	JN30	Melon
JN31	Berry	JN32	Green Grass
JN33	Roast		

Quilt 100% Polyester

QL10	Black	QL11	Charcoal Grey
QL14	Navy	QL16	Wine
QL19	Silver	QL20	Feather
QL21	Dune	QL22	Meadow
QL23	Cadet	QL24	Geranium
QL25	Daisy	QL26	Quest
QL27	Punch	QL28	Tangerine
QL29	Cocoa		

Trak 100% Recycled Polyester

TK40	Taupe	TK41	Mustard
TK42	Latte	TK43	Cement
TK44	Silver	TK45	Copper
TK46	Teal	TK47	Apple
TK48	Steel	TK49	Merlot
TK50	Midnight Sky	TK51	Mocha
TK52	Carbon		

Urban 62% Recycled Polyester / 32% Polyester

UR11	Ocean Blue	UR12	Blue Bayou
UR13	Green Grass	UR18	Brown Ridge
UR19	White Sand	UR20	Granite Rock
UR21	Gravel Road	UR22	Black Coal

Wavelength 100% Virgin Polyester

WV01	Lime	WV02	Mint
WV03	Stone	WV04	Flame
WV05	Mykonos	WV06	Savannah
WV07	Mesa	WV08	Plasma

GRADE 2

Allante	Free 100% Vinyl Face / 100% Polyester Backing
A01F	Illusion
A03F	White Crush
A05F	Ice
A07F	Taupe Fawn
A09F	Autumn Rain
A11F	Sierra Brick
A13F	Chateau Grey
A15F	Oasis Green
A17F	Purple Impulse
A19F	Mountain Sky
A21F	Galaxy
A23F	Chocolate Sundae
A25F	Eclipse

Elevate 80% Post-Consumer Recycled Polyester/20% Rayon

EL51	Halo	EL52	Dove
EL53	Safari	EL54	Sunglow
EL55	Margarita	EL56	Fiji
EL57	Mist	EL58	Blaze
EL59	Wasabi	EL60	Mystic
EL61	Mica	EL62	Cherry
EL63	Scuba	EL64	Lapis
EL65	Onyx		

Etch 80% Post-Consumer Recycled Polyester/20% Rayon

ET81	Drift	ET82	Citron
ET83	Calypso	ET84	Mandarin
ET85	Crisp	ET86	Iris
ET87	Nickel	ET88	Paprika
ET89	Nutmeg	ET90	Marine
ET91	Magnet	ET92	Infrared
ET93	Espresso	ET94	Indigo
ET95	Anthracite		

Imprint 100% Post-Consumer Polyester

IM70	Almond	IM71	Cork
IM72	Sand	IM73	Currie
IM74	Candy Apple	IM75	Ocean
IM76	Navy	IM77	Green Tea
IM78	Celery	IM79	Oregano
IM80	Walnut	IM81	Paprika
IM84	Licorice	IM83	Slate

Luxhide 100% Vinyl Face / Bonded Leather Backing

BL20	Black	BL22	Parchment
BL23	Saddle	BL24	Dark Brown
BL26	Burgundy	BL27	Charcoal
BL28	White		
BL34	Light Grey		

Release 100% Vinyl Face

RL11	White	RL12	Chalk
RL13	Stone	RL14	Taupe
RL15	Orange	RL16	Country
RL17	Tuscan	RL18	Cottage
RL19	Yellow	RL21	Red Barn
RL22	Brave Red	RL23	Gypsy Red
RL24	Cajun	RL25	Vineyard
RL26	Olive	RL27	Bonsai
RL28	Summer's Dream	RL29	Calico
RL31	Green	RL32	Blue
RL33	Black	RL34	Cool Grey
RL35	Thunder Grey	RL36	Navy
RL37	Dark Chocolate	RL38	Espresso

GRADE 10

PC02	Zinc	PC04	Papyrus
PC05	Soul White	PC10	Caffe Latte
PC14	Avana	PC18	Swamp
PC41	Antique	PC54	Antilop
PC57	Chestnut	PC79	Oceania
PC80	Indigo	PC81	Deep
PC86	Santorini	PC96	Turtledove
PC97	Smoke	PD02	Grayshadow
PD03	Black Ink		

Textiles are subject to change, please confirm current selection.

TERMS AND CONDITIONS

- All product series have MAXIMUM order quantities which can be fulfilled within the fast5 program. These are noted with each series' Specs + Options. For greater quantities, please contact CustomerCare for lead time and terms.
- Orders that exceed maximum unit quantities will receive standard lead times.
- Orders must clearly note "fast5" and be submitted as a separate purchase order. Global cannot mix fast5 and standard delivery or InStock products on the same purchase order.
- Purchase orders containing products from fast5 and fast10 programs will automatically receive fast10 lead time and shipping. Purchase order should be noted "fast10".
- Certain models, noted on the series' Specs + Options, are multi-packed and must be ordered in quantities accordingly. Packaged unit quantities cannot be changed.
- Program is limited to exact model, model options and textiles within series listed.
- Program is limited to exact textile pattern colorways listed in the fast5 program. Use the Textile Search Tool to confirm desired textile is approved for use on the selected series.
- Orders must be clean with correct model numbers, options, textiles, correct pricing, etc. to apply.
- Orders cannot be changed or canceled after order acknowledgment.
- Current Global list pricing applies at the time of order. fast5 orders may be shipped FedEx, UPS or via alternate carriers. Global reserves the right to ship "best way".
- fast5 products will be manufactured to your orders' specifications in 5 business days or less and ship immediately thereafter.
- Orders will ship to the dealer or commercial end-user directly. Delivery charges may apply for special handling, services, etc. Please consult your Territory Manager or CustomerCare Representative.
- Dealer must be in good standing and account within terms for order(s) to be processed without delay.
- fast5 program is available in the 48 contiguous United States.

Series	Model Numbers	Series	Model Numbers	Series	Model Numbers
Aspen	(maximum 20) 2851-3 2853-3	Luray	(maximum 20) 6461 6462	Sonic	Plastic (maximum 100) 6508 6508MB 6513 6513MB 6558 6558CS 6573 6573MB 6577 6577MB
Comet	(maximum 50) 2171WS 2172WS	Noetic	(maximum 50) 6070 6070NA 6071 6071NA 6072 6072NA 6073 6073NA 6074 6074NA 6075 6075NA 6076 6076NA 6077 6077NA	Sora	Upholstered (maximum 50) 6509 6509MB 6511 6514MB 6514 6574MB 6515 6578MB 6574 6517WS 6578
Duet	Plastic (maximum 100) 6620 6621	Popcorn	Plastic (maximum 100) 6710 6711	Spritz	(maximum 20) 6941 6942
	Upholstered (maximum 50) 6622 6627 6623 6628 6624		Upholstered (maximum 50) 6712 6713 6715	Popcorn	(maximum 50) 6761-4 6763-6 6761-8 6766-4 6762-6 6768-8
Factor	(maximum 50) 5540 5541 5540NA 5541NA	Prefer	(maximum 20) 8458 8459	Synopsis	Nester (maximum 50) 6764C 6465C
G1 Ergo Select	(maximum 50) 7331 7332	Rebound	Plastic (maximum 100) R5NPPG R5APPG R5NPPC R5APPC	Truform	(maximum 50) 5450-3 5458-6 5451-3 TS5450-3 5457-6 TS5451-3
Global Accord	(maximum 50) 2670-2 2676-2 2670-4 2676-4 2671-2 2677-2 2671-4 2677-4 2672-6 2678-6	Roma	(maximum 50) 1890 1903 1896 1906 1897 1907 1901 1908 1902	Triumph	(maximum 20) 3650-3 3651-3 3650-8 3651-8
Goal	(maximum 50) 2235-6 2237-5 2236-6 2237-6 2237-3 2239-6		Nester (maximum 50) 1898 1900 1899	Vion	Mesh (maximum 50) 6321-0 6322-4 6321-3 6322-8 6321-4 6327-6 6321-8 6328-6 6322-0 TS6321-3 6322-3 TS6322-3
Granada	(maximum 50) 3212 3254 3278	Sidero	(maximum 50) 6900 6901 6900C 6901C 2125C		Upholstered (maximum 50) 6331-0 6332-0 6331-3 6332-3 6331-4 6332-4 6331-8 6332-8
Loover	(maximum 50) 2661-0 2662-0 2661-3 2662-3 2661-4 2662-4 2661-8 2662-8	Solar	(maximum 50) 8456 8457 8456NA 8457NA 8456S 8457S 8456SNA 8457SNA		Guest (maximum 50) 6324 6325 6324C 6325C
		Solo	(maximum 50) 5228		

fast10 QUICK SHIP PROGRAM

fast10

Global's fast10 quick ship program offers many of our bestselling models upholstered in your choice of our most popular textiles.

- 5 Series, 25+ Models, 200+ Textiles to customize your order
- No special order forms required

Global's fast production and shipping make it simple to order and ideal for tight deadlines!

Color it your way

GRADE 1

Carrera	100% Polyester		
CE84	Zest	CE85	Savannah
CE86	Slate	CE87	Rainforest
CE88	Aspen	CE89	Dune
CE90	Flannel	CE91	Azure
CE92	Chili	CE93	Jute
CE95	Ink	CE96	Sangria
CE97	Java	CE98	Charcoal

Fusion 90% Virgin Polyester / 10% Post-Consumer Recycled Polyester

FU71	Tangerine	FU72	Fresh
FU73	Moss	FU74	Tomato
FU75	Aqua	FU76	Sandstone
FU77	Granite	FU78	Poppy
FU79	Cadet	FU80	Oasis
FU81	Graphite	FU82	Viola
FU83	Cobalt	FU84	Flax

Illusion 100% Virgin Polyester

II01	Cappuccino	II02	Paprika
II03	Tropic	II04	Wicker
II05	Hemp	II06	Cayenne
II07	Maui	II08	Dusk
II09	Smoke	II10	Currant
II11	Fiji	II12	Ozone

Jenny 100% Polyester

JN01	Midnite	JN02	Ebony
JN03	Slate	JN07	Vermilion
JN08	Admiral	JN11	Charcoal
JN25	Silver Lining	JN26	Oatmeal
JN27	Sunflower	JN28	Cascade
JN29	Harvest	JN30	Melon
JN31	Berry	JN32	Green Grass
JN33	Roast		

Quilt 100% Polyester

QL10	Black	QL11	Charcoal Grey
QL14	Navy	QL16	Wine
QL19	Silver	QL20	Feather
QL21	Dune	QL22	Meadow
QL23	Cadet	QL24	Geranium
QL25	Daisy	QL26	Quest
QL27	Punch	QL28	Tangerine
QL29	Cocoa		

Trak 100% Recycled Polyester

TK40	Taupe	TK41	Mustard
TK42	Latte	TK43	Cement
TK44	Silver	TK45	Copper
TK46	Teal	TK47	Apple
TK48	Steel	TK49	Merlot
TK50	Midnight Sky	TK51	Mocha
TK52	Carbon		

Urban 62% Recycled Polyester / 32% Polyester

UR11	Ocean Blue	UR12	Blue Bayou
UR13	Green Grass	UR18	Brown Ridge
UR19	White Sand	UR20	Granite Rock
UR21	Gravel Road	UR22	Black Coal

Wavelength 100% Virgin Polyester

WV01	Lime	WV02	Mint
WV03	Stone	WV04	Flame
WV05	Mykonos	WV06	Savannah
WV07	Mesa	WV08	Plasma

GRADE 2

Allante FRee 100% Vinyl Face / 100% Polyester Backing

A01F	Illusion	A02F	Bright White
A03F	White Crush	A04F	Ivory
A05F	Ice	A06F	Bleached Sand
A07F	Taupe Fawn	A08F	Warm Smoke
A09F	Autumn Rain	A10F	Cookie
A11F	Sierra Brick	A12F	Gibraltar
A13F	Chateau Grey	A14F	Garden Green
A15F	Oasis Green	A16F	Ink Black
A17F	Purple Impulse	A18F	Italian Rose
A19F	Mountain Sky	A20F	Old Navy
A21F	Galaxy	A22F	Red Truffle
A23F	Chocolate Sundae	A24F	Province Blue
A25F	Eclipse		

Release 100% Vinyl Face

RL11	White	RL12	Chalk
RL13	Stone	RL14	Taupe
RL15	Orange	RL16	Country
RL17	Tuscan	RL18	Cottage
RL19	Yellow	RL21	Red Barn
RL22	Brave Red	RL23	Gypsy Red
RL24	Cajun	RL25	Vineyard
RL26	Olive	RL27	Bonsai
RL28	Summer's Dream	RL29	Calico
RL31	Green	RL32	Blue
RL33	Black	RL34	Cool Grey
RL35	Thunder Grey	RL36	Navy
RL37	Dark Chocolate	RL38	Espresso

GRADE 10

Prescott Leather

PC02	Zinc	PC04	Papyrus
PC05	Soul White	PC10	Caffe Latte
PC14	Avana	PC18	Swamp
PC41	Antique	PC54	Antilop
PC57	Chestnut	PC79	Oceania
PC80	Indigo	PC81	Deep
PC86	Santorini	PC96	Turtledove
PC97	Smoke	PD02	Grayshadow

PD03 Black Ink

Textiles are subject to change, please confirm current selection.

TERMS AND CONDITIONS

- All models have MAXIMUM quantity of 10 pieces, noted on each sheet, which can be fulfilled within the fast10 program. These are noted next to each series' Specs + Options. For greater quantities, please contact CustomerCare for lead times and terms.
- Orders that exceed maximum unit quantities will receive standard lead times.
- Orders must clearly note "fast10" and be submitted as a separate purchase order. Global cannot mix "fast10" and standard delivery or InStock products on the same purchase order.
- Purchase orders containing products from fast5 and fast10 programs will automatically receive fast10 lead time and shipping. Purchase order should be noted "fast10".
- Program is limited to exact models, model options and textiles within series listed.
- Program is limited to exact textile pattern colorways listed in the fast10 program. Use the Textile Search Tool to confirm desired textile is approved for use on the selected series.
- Orders must be clean with correct model numbers, options, textiles, correct pricing, etc. to apply.
- Orders cannot be changed or canceled after order acknowledgment.
- Current Global list pricing applies at the time of order.
- fast10 models are not available for FEDEX or UPS shipping. Global reserves the right to ship "best way".
- fast10 products will be manufactured to your orders' specifications in 10 business days or less and be consolidated for shipping immediately thereafter.
- Orders will ship to the dealer or commercial end-user directly. Delivery charges may apply for special handling, services, etc. Please consult your Territory Manager or CustomerCare Representative.
- Dealer must be in good standing and account within terms for order(s) to be processed without delay.
- fast10 Program is available in the 48 contiguous United States.

fast10 QUICK SHIP PROGRAM

Series	Model Numbers	Series	Model Numbers	Series	Model Numbers
Citi 	(maximum 10) 7864 7875 7876 7877 7879 7885	Wind 	(maximum 10) 3361 3362 3363	Drift 	(maximum 10) 8016 8021 8022 8023 8024 8026 8030 8032 8033 8034 8035 8036
Citi Square 	(maximum 10) S7875 S7876 S7877 S7877 S7911	sirena 	(maximum 10) 3371		