

VION



model 6321-8 (BAU-AC)



model 6331-8 (BAU-AC)

**Optional Lumbar Pad (LS)**
See right for details.

model 6322-4 (BLK-C)



model 6321-4PB

Vion Guest + Low Back Armless Task Pedestal Base Chairs

Please see page 213.

VION FINISHES - TASK SEATING

Back Frame	Base	SPECIFY CODE	Arm Options	SPECIFY CODE
Black	Black	BLK	Adjustable "T" arm (Black) Adjustable "T" arm, fixed armcap (Black) Adjustable "T" arm (Black, Chrome accent) Adj. "T" arm, fixed armcap (Black, Chrome accent)	AS AF AC AD
	Polished aluminum	BAU Add \$131		
Shadow	Shadow	SHW Add \$131	Adjustable "T" arm (Shadow) Adjustable "T" arm, fixed armcap (Shadow) Adjustable "T" arm (Shadow, Chrome accent) Adj. "T" arm, fixed armcap (Shadow, Chrome accent)	SHA SHF FC CF
	Polished aluminum	SAU Add \$131		
Fog	Fog	FOG Add \$131	Adjustable "T" arm (Fog) Adjustable "T" arm, fixed armcap (Fog) Adjustable "T" arm (Fog, Chrome accent) Adj. "T" arm, fixed armcap (Fog, Chrome accent)	FA FF FC CF
	Polished aluminum	FAU Add \$131	Fixed "C" arm (Black) Fixed "C" arm (Shadow) Fixed "C" arm (Fog) Fixed "C" arm (polished aluminum)	C SHC CC CA Add \$111

* All arms have Black SSU armcaps.

STANDARD FEATURES

- Vion is a comprehensive seating series offering a family of models to address multiple applications: task, management, conference, guest, pedestal base, heavy duty 24/7 and stools.
- Series offers low, medium and high back models with either a mesh or upholstered back.
- Vion heavy duty models can be found under the Heavy Duty section (page 341).
- Five different control mechanism options to suit all price points and ergonomic requirements.
- High and medium back models are standard with height and width adjustable arms that feature a front to back sliding armcap.
- Standard with Global's high quality Soft Descent™ pneumatic lift which slowly and gently lowers the seat height of the chair making it easy to obtain the exact seat height you desire.
- Side activated sliding seat depth adjustment (**MD**) is standard on multi-tilter, synchro-tilter with back angle adjustment and weight sensing synchro tilter control mechanisms.
- Standard with five prong, injection molded, fiberglass reinforced nylon Governor base (**B7**) with dual wheel carpet casters (**C1**).
- Pedestal base models provide fixed location seating for use in auditoriums, classrooms, jury boxes, public venues and more. The base must be mounted to the floor (mounting hardware not included). See Pedestal Base Installation Guide on website for details.
- Mesh back models are available in ten standard Vion Mesh colors: Aqua (MS75), Black (MS69), Black Cherry (MS76), Blue (MS72), Dust (MS77), Ivory (MS78), Natural (MS74), Paprika (MS79), Rope (MS73) and Stone (MS71).
- Upholstered back models feature Black textile (Jenny JN02) on the back side as standard.
- Upholstery options: fabric, vinyl or leather. Vinyl and leather models may feature stitch detail across the seat and/or back cushions, if applicable.

OPTIONAL FEATURES

- Vion back frames, arms and bases are available in three colors: Black, Shadow and Fog. See Vion finishes chart for options and upcharges. Armcaps are always Black.
- Mesh back models are also available in ten Dimension Mesh colors: Berry (DBE), Black (DBK), Chalk (DCL), Charcoal (DCH), Citrus (DCT), Cobalt (DCO), Fog (DST), Pool Blue (DPB), Sand (DSD), Shadow (DGM). Add \$25.
- Upholstered back models offer a matching outer (**MO**) upholstery option. Due to the additional material needed, these models are listed separately and are priced differently than the standard upholstered back models.
- Medium and high back models:
 - Optional lumbar pad (**LS**) can be added at time of order, please specify. Add \$17. Lumbar pad can also be ordered after sale as a kit, specify model 6339 at \$30 list price. The Lumbar pad is adjustable up to 3" vertically. Its spring loaded depth adjustment automatically provides the right amount of pressure.
 - Seat available in memory foam, please specify (**MF**). Add \$106.
 - Petite seat models (2" shorter and 2" narrower than the standard size seat) are available. Please specify by adding (**P**) to the model code. No upcharge.
 - For hard surface flooring casters, please specify (**C9R**). Add \$21.
 - For additional arm/caster options, please refer to the Arm and Caster section (page 343). *Optional casters may be priced higher than the standard casters for your chair and the difference will be charged. Lower priced optional casters will not be credited.*
- Pedestal base models have Black bases with 2" height adjustable cylinders, please specify: (**SH**) Swivel, auto return to max height. No upcharge.
(**SN**) Non-swivel, auto return to max height. Add \$16.
(**SC**) Swivel, auto return to center and return to max height. Add \$26.

DESCRIPTION

mesh back

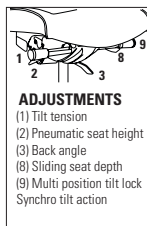
HB Synchro-Tilter w/Back Angle Adj.

COM: 1 YD | 0.91 M

Unit weight: 48 LB | 21.8 KG

Carton weight: 60 LB | 27.22 KG

Carton volume: 10.5 FT³ | 0.29 MT³

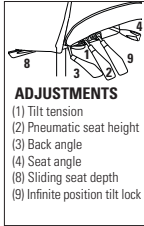
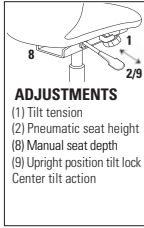
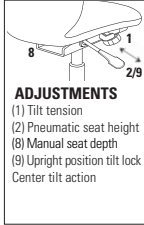
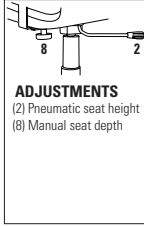
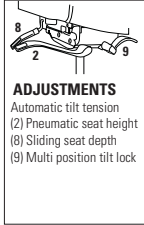
FEATURESErgonomic features:
A, B, C, E, G, H, L, M, N, Q, U**MODEL #****STANDARD TEXTILE GRADES**

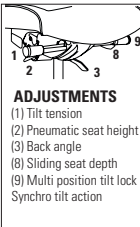
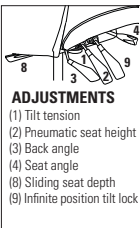
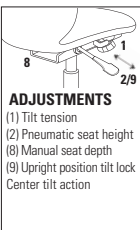
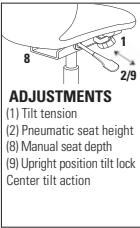
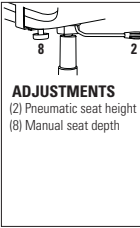
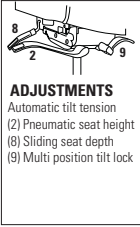
	1	2	3	4	5	6	7	8	9	10	11	12
6321-0	1008	1040	1067	1098	1149	1196	1243	1284	1335	1383	1448	1540

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H
IN 25.5 MM 648	24 610	41.5 1054	20 508	17-20 432-508	17.5-22.5 445-572	18.5 470	23 584

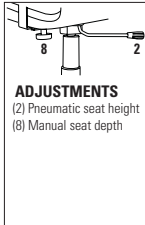
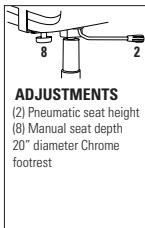
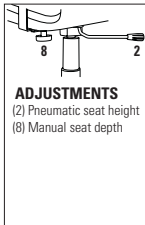
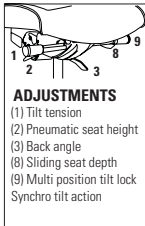
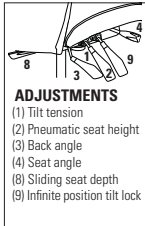
RTA 2

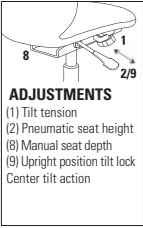
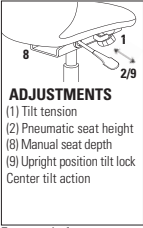
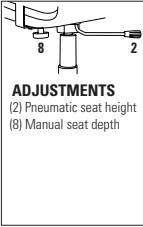
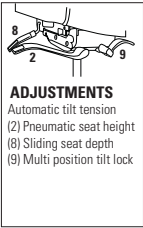
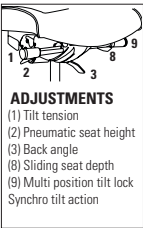
1 per carton

DESCRIPTION	FEATURES	MODEL #	STANDARD TEXTILE GRADES											
 mesh back HB Multi-Tilter COM: 1 YD 0.91 M Unit weight: 50 LB 22.7 KG Carton weight: 62 LB 28.12 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (8) Sliding seat depth (9) Infinite position tilt lock Ergonomic features: A, B, C, E, F, G, H, M, N, Q, U, S	6321-3	1008	1040	1067	1098	1149	1196	1243	1284	1335	1383	1448	1540
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
		W	D	H	W	D	H	W	H					
		IN 25.5 MM 648	24 610	41 1041	20 508	17-20 432-508	17.25-22.25 438-565	18.5 470	23 584					
		RTA 2		1 per carton										
 mesh back HB Tilter COM: 1 YD 0.91 M Unit weight: 42 LB 19.1 KG Carton weight: 54 LB 24.49 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (8) Manual seat depth (9) Upright position tilt lock Center tilt action Ergonomic features: A, B, C, E, H, M, N, Q, S, U	6321-4	973	1005	1032	1063	1114	1161	1208	1249	1300	1348	1413	1505
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
		W	D	H	W	D	H	W	H					
		IN 25.5 MM 648	24 610	39.25 997	20 508	17.5 445	16-21 406-533	18.5 470	23 584					
		RTA 2		1 per carton										
 mesh back HB Tilter Pedestal Base COM: 1 YD 0.91 M Unit weight: 43 LB 19.5 KG Carton weight: 55 LB 24.95 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (8) Manual seat depth (9) Upright position tilt lock Center tilt action Ergonomic features: A, B, C, E, H, M, N, Q, S, U	6321-4PB	1182	1214	1241	1272	1323	1370	1417	1458	1509	1557	1622	1714
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
		W	D	H	W	D	H	W	H					
		IN 25.5 MM 648	24 610	41 1041	20 508	17.5 445	17-19 432-483	18.5 470	23 584					
		RTA 2		1 per carton										
 mesh back HB Task COM: 1 YD 0.91 M Unit weight: 37 LB 16.8 KG Carton weight: 49 LB 22.23 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (2) Pneumatic seat height (8) Manual seat depth Ergonomic features: C, E, M, N, U	6321-6	858	890	917	948	999	1046	1093	1134	1185	1233	1298	1390
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
		W	D	H	W	D	H	W	H					
		IN 25.5 MM 648	24 610	39.25 997	20 508	17.5 445	17-22 432-559	18.5 470	23 584					
		RTA 2		1 per carton										
 mesh back HB Weight Sensing Synchro-Tilter COM: 1 YD 0.91 M Unit weight: 45 LB 20.5 KG Carton weight: 57 LB 25.85 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS Automatic tilt tension (2) Pneumatic seat height (8) Sliding seat depth (9) Multi position tilt lock Ergonomic features: A, B, C, E, H, L, M, N, Q, U	6321-8	1008	1040	1067	1098	1149	1196	1243	1284	1335	1383	1448	1540
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
		W	D	H	W	D	H	W	H					
		IN 25.5 MM 648	24 610	40 1016	20 508	17-20 432-508	16.5-21.5 419-546	18.5 470	23 584					
		RTA 2		1 per carton										

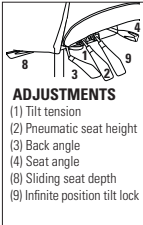
DESCRIPTION	FEATURES	MODEL #	STANDARD TEXTILE GRADES													
 mesh back MB Synchro-Tilter w/Back Angle Adj. COM: 1 YD 0.91 M Unit weight: 46 LB 20.9 KG Carton weight: 58 LB 26.31 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (8) Sliding seat depth (9) Multi position tilt lock Synchro tilt action Ergonomic features: A, B, C, E, G, H, L, M, N, Q, U		1	2	3	4	5	6	7	8	9	10	11	12		
		6322-0	953	985	1012	1043	1094	1141	1188	1229	1280	1328	1393	1485		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W	H							
			IN 25.5 MM 648	24 610	39.5 1003	20 508	17-20 432-508	17.5-22.5 445-572		18.5 470	21 533					
		 courier	1 per carton													
 mesh back MB Multi-Tilter COM: 1 YD 0.91 M Unit weight: 48 LB 21.8 KG Carton weight: 60 LB 27.22 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (8) Sliding seat depth (9) Infinite position tilt lock Ergonomic features: A, B, C, E, F, G, H, M, N, Q, U, S		1	2	3	4	5	6	7	8	9	10	11	12		
		6322-3	953	985	1012	1043	1094	1141	1188	1229	1280	1328	1393	1485		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W	H							
			IN 25.5 MM 648	24 610	39 991	20 508	17-20 432-508	17.25-22.25 438-565		18.5 470	21 533					
		 courier	1 per carton													
 mesh back MB Tilter COM: 1 YD 0.91 M Unit weight: 40 LB 18.2 KG Carton weight: 52 LB 23.59 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (8) Manual seat depth (9) Upright position tilt lock Center tilt action Ergonomic features: A, B, C, E, H, M, N, Q, S, U		1	2	3	4	5	6	7	8	9	10	11	12		
		6322-4	918	950	977	1008	1059	1106	1153	1194	1245	1293	1358	1450		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W	H							
			IN 25.5 MM 648	24 610	37.5 953	20 508	17.5 445	16-21 406-533		18.5 470	21 533					
		 courier	1 per carton													
 mesh back MB Tilter Pedestal Base COM: 1 YD 0.91 M Unit weight: 41 LB 18.6 KG Carton weight: 53 LB 24.04 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (8) Manual seat depth (9) Upright position tilt lock Center tilt action Ergonomic features: A, B, C, E, H, M, N, Q, S, U		1	2	3	4	5	6	7	8	9	10	11	12		
		6322-4PB	1127	1159	1186	1217	1268	1315	1362	1403	1454	1502	1567	1659		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W	H							
			IN 25.5 MM 648	24 610	39 991	20 508	17.5 445	17-19 432-483		18.5 470	21 533					
		 courier	1 per carton													
 mesh back MB Task COM: 1 YD 0.91 M Unit weight: 35 LB 15.9 KG Carton weight: 47 LB 21.32 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (2) Pneumatic seat height (8) Manual seat depth Ergonomic features: C, E, M, N, Q, U		1	2	3	4	5	6	7	8	9	10	11	12		
		6322-6	803	835	862	893	944	991	1038	1079	1130	1178	1243	1335		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W	H							
			IN 25.5 MM 648	24 610	37.5 953	20 508	17.5 445	17-22 432-559		18.5 470	21 533					
		 courier	1 per carton													
 mesh back MB Weight Sensing Synchro-Tilter COM: 1 YD 0.91 M Unit weight: 43 LB 19.5 KG Carton weight: 55 LB 24.95 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS Automatic tilt tension (2) Pneumatic seat height (8) Sliding seat depth (9) Multi position tilt lock Ergonomic features: A, B, C, E, H, L, M, N, Q, U		1	2	3	4	5	6	7	8	9	10	11	12		
		6322-8	953	985	1012	1043	1094	1141	1188	1229	1280	1328	1393	1485		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W	H							
			IN 25.5 MM 648	24 610	38 965	20 508	17-20 432-508	16.5-21.5 419-546		18.5 470	21 533					
		 courier	1 per carton													

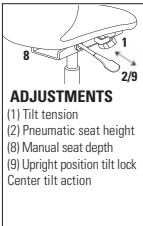
WORK & TASK

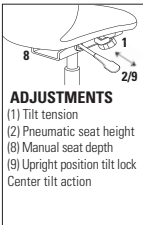
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 MB Task - Armless COM: 1 YD 0.91 M Unit weight: 29 LB 13.2 KG Carton weight: 41 LB 18.6 KG Carton volume: 10.5 FT³ 0.29 MT³	mesh back	 ADJUSTMENTS (2) Pneumatic seat height (8) Manual seat depth Ergonomic features: C, E, M, N, U	6323-6	1	2	3	4	5	6	7	8	9	10	11	12
				646	678	705	736	787	834	881	922	973	1021	1086	1178
				OVERALL DIMENSIONS W D H			SEAT DIMENSIONS W D H			BACK DIMENSIONS W H					
				IN 20 MM 508	24 610	37.5 953	20 508	17.5 445	17-22 432-559	18.5 470	21 533				
				RTA 2				1 per carton							
 MB Stool - Task Armless COM: 1 YD 0.91 M Unit weight: 32 LB 14.5 KG Carton weight: 44 LB 19.96 KG Carton volume: 10.5 FT³ 0.29 MT³	mesh back	 ADJUSTMENTS (2) Pneumatic seat height (8) Manual seat depth 20" diameter Chrome footrest Ergonomic features: C, E, M, N, U	6327-6	1	2	3	4	5	6	7	8	9	10	11	12
				845	877	904	935	986	1033	1080	1121	1172	1220	1285	1377
				OVERALL DIMENSIONS W D H			SEAT DIMENSIONS W D H			BACK DIMENSIONS W H					
				IN 20 MM 508	24 610	48 1219	20 508	17.5 445	23.5-33.5 597-851	18.5 470	21 533				
				RTA 2				1 per carton							
 MB Stool - Task COM: 1 YD 0.91 M Unit weight: 38 LB 17.3 KG Carton weight: 50 LB 22.68 KG Carton volume: 10.5 FT³ 0.29 MT³	mesh back	 ADJUSTMENTS (2) Pneumatic seat height (8) Manual seat depth Ergonomic features: C, E, H, M, N, Q, U	6328-6	1	2	3	4	5	6	7	8	9	10	11	12
				1002	1034	1061	1092	1143	1190	1237	1278	1329	1377	1442	1534
				OVERALL DIMENSIONS W D H			SEAT DIMENSIONS W D H			BACK DIMENSIONS W H					
				IN 25.5 MM 648	24 610	48 1219	20 508	17.5 445	23.5-33.5 597-851	18.5 470	21 533				
				RTA 2				1 per carton							
 HB Synchro-Tilter w/Back Angle Adj. COM: 1.25 YD 1.14 M Unit weight: 49 LB 22.3 KG Carton weight: 61 LB 27.67 KG Carton volume: 10.5 FT³ 0.29 MT³	upholstered back, standard seat	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (8) Sliding seat depth (9) Multi position tilt lock Synchro tilt action Ergonomic features: A, B, C, E, G, H, L, M, N, Q, U	6331-0 6331-0MO	1	2	3	4	5	6	7	8	9	10	11	12
				1008 1064	1048 1128	1082 1182	1121 1244	1184 1346	1243 1440	1302 1534	1353 1616	1417 1718	1477 1814	1558 1944	1673 2128
				OVERALL DIMENSIONS W D H			SEAT DIMENSIONS W D H			BACK DIMENSIONS W H					
				IN 25.5 MM 648	24 610	41.5 1054	20 508	17-20 432-508	17.5-22.5 445-572	18.5 470	23 584				
				RTA 2				1 per carton							
 HB Multi-Tilter COM: 1.25 YD 1.14 M Unit weight: 51 LB 23.2 KG Carton weight: 63 LB 28.58 KG Carton volume: 10.5 FT³ 0.29 MT³	upholstered back, standard seat	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (8) Sliding seat depth (9) Infinite position tilt lock Ergonomic features: A, B, C, E, F, G, H, M, N, Q, U, S	6331-3 6331-3MO	1	2	3	4	5	6	7	8	9	10	11	12
				1008 1064	1048 1128	1082 1182	1121 1244	1184 1346	1243 1440	1302 1534	1353 1616	1417 1718	1477 1814	1558 1944	1673 2128
				OVERALL DIMENSIONS W D H			SEAT DIMENSIONS W D H			BACK DIMENSIONS W H					
				IN 25.5 MM 648	24 610	41 1041	20 508	17-20 432-508	17.25-22.25 438-565	18.5 470	23 584				
				RTA 2				1 per carton							

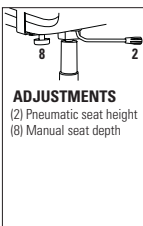
DESCRIPTION	FEATURES	MODEL #	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
 upholstered back, standard seat HB Tilter COM: 1.25 YD 1.14 M Unit weight: 43 LB 19.5 KG Carton weight: 55 LB 24.95 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (8) Manual seat depth (9) Upright position tilt lock Center tilt action Ergonomic features: A, B, C, E, H, M, N, Q, S, U	6331-4	973	1013	1047	1086	1149	1208	1267	1318	1382	1442	1523	1638
		6331-4MO	1028	1092	1146	1208	1310	1404	1498	1580	1682	1778	1908	2092
		OVERALL DIMENSIONS	W D H			SEAT DIMENSIONS			BACK DIMENSIONS			W D H		
		IN 25.5	24	39.25		20	17.5	16-21		18.5		23		
		MM 648	610	997		508	445	406-533		470		584		
		RTA 2	courier 1 per carton											
 upholstered back, standard seat HB Tilter Pedestal Base COM: 1.25 YD 1.14 M Unit weight: 44 LB 20 KG Carton weight: 56 LB 25.4 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (8) Manual seat depth (9) Upright position tilt lock Center tilt action Ergonomic features: A, B, C, E, H, M, N, Q, S, U	6331-4PB	1182	1222	1255	1295	1359	1417	1476	1527	1591	1651	1732	1847
		OVERALL DIMENSIONS	W D H			SEAT DIMENSIONS			BACK DIMENSIONS			W D H		
		IN 25.5	24	39.25		20	17.5	17-19		18.5		23		
		MM 648	610	997		508	445	432-483		470		584		
		RTA 2	1 per carton											
 upholstered back, standard seat HB Task COM: 1.25 YD 1.14 M Unit weight: 37 LB 16.8 KG Carton weight: 49 LB 22.23 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (2) Pneumatic seat height (8) Manual seat depth Ergonomic features: C, E, M, N, U	6331-6	858	898	932	971	1034	1093	1152	1203	1267	1327	1408	1523
		6331-6MO	916	980	1034	1096	1198	1292	1386	1468	1570	1666	1796	1980
		OVERALL DIMENSIONS	W D H			SEAT DIMENSIONS			BACK DIMENSIONS			W D H		
		IN 25.5	24	39.25		20	17.5	17-22		18.5		23		
		MM 648	610	997		508	445	432-559		470		584		
		RTA 2	courier 1 per carton											
 upholstered back, standard seat HB Weight Sensing Synchro-Tilter COM: 1.25 YD 1.14 M Unit weight: 46 LB 20.9 KG Carton weight: 58 LB 26.31 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS Automatic tilt tension (2) Pneumatic seat height (8) Sliding seat depth (9) Multi position tilt lock Ergonomic features: A, B, C, E, H, L, M, N, Q, U	6331-8	1008	1048	1082	1121	1184	1243	1302	1353	1417	1477	1558	1673
		6331-8MO	1064	1128	1182	1244	1346	1440	1534	1616	1718	1814	1944	2128
		OVERALL DIMENSIONS	W D H			SEAT DIMENSIONS			BACK DIMENSIONS			W D H		
		IN 25.5	24	40		20	17-20	16.5-21.5		18.5		23		
		MM 648	610	1016		508	432-508	419-546		470		584		
		RTA 2	courier 1 per carton											
 upholstered back, standard seat MB Synchro-Tilter w/Back Angle Adj. COM: 1.25 YD 1.14 M Unit weight: 47 LB 21.4 KG Carton weight: 59 LB 26.76 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (8) Sliding seat depth (9) Multi position tilt lock Synchro tilt action Ergonomic features: A, B, C, E, G, H, L, M, N, Q, U	6332-0	953	993	1027	1066	1129	1188	1247	1298	1362	1422	1503	1618
		6332-0MO	1008	1072	1126	1188	1290	1384	1478	1560	1662	1758	1888	2072
		OVERALL DIMENSIONS	W D H			SEAT DIMENSIONS			BACK DIMENSIONS			W D H		
		IN 25.5	24	39.5		20	17-20	17.5-22.5		18.5		21		
		MM 648	610	1003		508	432-508	445-572		470		533		
		RTA 2	courier 1 per carton											

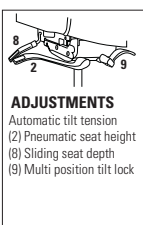
WORK & TASK

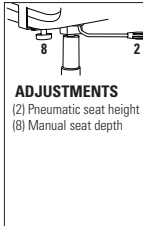
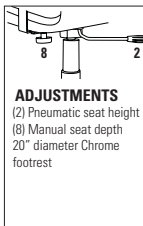
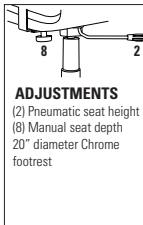
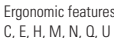
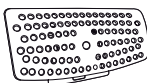
DESCRIPTION		FEATURES	MODEL #	STANDARD TEXTILE GRADES											
 MB Multi-Tilter COM: 1.25 YD 1.14 M Unit weight: 49 LB 22.3 KG Carton weight: 61 LB 27.67 KG Carton volume: 10.5 FT³ 0.29 MT³	upholstered back, standard seat	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (8) Sliding seat depth (9) Infinite position tilt lock	6332-3 6332-3MO	1	2	3	4	5	6	7	8	9	10	11	12
				953	993	1027	1066	1129	1188	1247	1298	1362	1422	1503	1618
				1008	1072	1126	1188	1290	1384	1478	1560	1662	1758	1888	2072
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
		W	D	H	W	D	H	W		H					
IN		25.5	24	39	20	17-20	17.25-22.25	18.5		21					
MM		648	610	991	508	432-508	438-565	470		533					
		RTA 2		1 per carton											

 MB Tilter COM: 1.25 YD 1.14 M Unit weight: 41 LB 18.6 KG Carton weight: 53 LB 24.04 KG Carton volume: 10.5 FT³ 0.29 MT³	upholstered back, standard seat	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (8) Manual seat depth (9) Upright position tilt lock Center tilt action	6332-4 6332-4MO	1	2	3	4	5	6	7	8	9	10	11	12
				918	958	992	1031	1094	1153	1212	1263	1327	1387	1468	1583
				973	1037	1091	1153	1255	1349	1443	1525	1627	1723	1853	2037
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
		W	D	H	W	D	H	W		H					
IN		25.5	24	37.5	20	17.5	16-21	18.5		21					
MM		648	610	953	508	445	406-533	470		533					
		RTA 2		1 per carton											

 MB Tilter Pedestal Base COM: 1.25 YD 1.14 M Unit weight: 42 LB 19.1 KG Carton weight: 54 LB 24.49 KG Carton volume: 10.5 FT³ 0.29 MT³	upholstered back, standard seat	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (8) Manual seat depth (9) Upright position tilt lock Center tilt action	6332-4PB	1	2	3	4	5	6	7	8	9	10	11	12
				1127	1167	1200	1240	1304	1362	1421	1472	1536	1596	1677	1792
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
						W	D	H	W	D	H	W		H	
IN		25.5	24	39	20	17.5	17-19	18.5		21					
MM		648	610	991	508	445	432-483	470		533					
		RTA 2	1 per carton												

 MB Task COM: 1.25 YD 1.14 M Unit weight: 36 LB 16.4 KG Carton weight: 48 LB 21.77 KG Carton volume: 10.5 FT³ 0.29 MT³	upholstered back, standard seat	 ADJUSTMENTS (2) Pneumatic seat height (8) Manual seat depth	6332-6 6332-6MO	1	2	3	4	5	6	7	8	9	10	11	12
				803	843	877	916	979	1038	1097	1148	1212	1272	1353	1468
				858	922	976	1038	1140	1234	1328	1410	1512	1608	1738	1922
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
		W	D	H	W	D	H	W		H					
IN		25.5	24	37.5	20	17.5	17-22	18.5		21					
MM		648	610	953	508	445	432-559	470		533					
		RTA 2		1 per carton											

 MB Weight Sensing Synchro-Tilter COM: 1.25 YD 1.14 M Unit weight: 44 LB 20 KG Carton weight: 56 LB 25.4 KG Carton volume: 10.5 FT³ 0.29 MT³	upholstered back, standard seat	 ADJUSTMENTS Automatic tilt tension (2) Pneumatic seat height (8) Sliding seat depth (9) Multi position tilt lock	6332-8 6332-8MO	1	2	3	4	5	6	7	8	9	10	11	12
				953	993	1027	1066	1129	1188	1247	1298	1362	1422	1503	1618
				1008	1072	1126	1188	1290	1384	1478	1560	1662	1758	1888	2072
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
		W	D	H	W	D	H	W		H					
IN		25.5	24	38	20	17-20	16.5-21.5	18.5		21					
MM		648	610	965	508	432-508	419-546	470		533					
		RTA 2		1 per carton											

DESCRIPTION		FEATURES	MODEL #	STANDARD TEXTILE GRADES											
 MB Task - Armless COM: 1.25 YD 1.14 M Unit weight: 30 LB 13.6 KG Carton weight: 42 LB 19.05 KG Carton volume: 10.5 FT³ 0.29 MT³	upholstered back, standard seat	 ADJUSTMENTS (2) Pneumatic seat height (8) Manual seat depth	 Ergonomic features: C, E, M, N, U												
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
				W	D	H	W	D	H	W	H				
				IN 20	24	37.5	20	17.5	17-22	18.5	21				
				MM 508	610	953	508	445	432-559	470	533				
			 courier	1 per carton											
 MB Stool - Armless Task COM: 1.25 YD 1.14 M Unit weight: 33 LB 15 KG Carton weight: 45 LB 20.41 KG Carton volume: 10.5 FT³ 0.29 MT³	upholstered back, standard seat	 ADJUSTMENTS (2) Pneumatic seat height (8) Manual seat depth 20" diameter Chrome footrest	 Ergonomic features: C, E, M, N, U												
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
				W	D	H	W	D	H	W	H				
				IN 20	24	48	20	17.5	23.5-33.5	18.5	21				
				MM 508	610	1219	508	445	597-851	470	533				
			 courier	1 per carton											
 MB Stool - Task COM: 1.25 YD 1.14 M Unit weight: 39 LB 17.7 KG Carton weight: 51 LB 23.13 KG Carton volume: 10.5 FT³ 0.29 MT³	upholstered back, standard seat	 ADJUSTMENTS (2) Pneumatic seat height (8) Manual seat depth 20" diameter Chrome footrest	 Ergonomic features: C, E, H, M, N, Q, U												
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
				W	D	H	W	D	H	W	H				
				IN 25.5	24	48	20	17.5	23.5-33.5	18.5	21				
				MM 648	610	1219	508	445	597-851	470	533				
			 courier	1 per carton											
				List price											
			6339	30											
 Lumbar Pad Kit for Vion COM: N/A Unit weight: 0.5 LB 0.2 KG Carton weight: 1.5 LB 0.68 KG Carton volume: 0.5 FT³ 0.01 MT³			 courier												
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
				W	D	H	W	D	H	W	H				
				IN 10.25	3.5	5.25	-	-	-	-	-				
				MM 260	89	133	-	-	-	-	-				
			 courier	1 per carton											

VION



model 6325 (BLK-CHM)

VION FINISHES - GUEST SEATING				
Back Frame	SPECIFY CODE	Frame	SPECIFY CODE	Arm Options
Black	BLK	Black Charcoal Shadow Fog Tungsten Chrome	BK CH TSH FO TN CM - Add \$26	Fiberglass reinforced nylon - Black
Shadow	SHW Add \$68			
Fog	FOG Add \$68			
Beam seating frames available in Black only				

Vion Task Chairs



For Vion task chairs, please see page 100.

STANDARD FEATURES

- Vion is a comprehensive seating series offering a family of models to address multiple applications: task, management, conference, guest, heavy duty 24/7 and stools.
- Series offers models with either a mesh or upholstered back.
- Vion guest chairs offer a wall saver frame design, which is constructed from 7/8" diameter steel tubing.
- Vion guest chairs can stack 4 high on the floor.
- Guest chairs are offered with arms or armless, with or without casters.
- Arm design is gently curved and made from strong fiberglass reinforced nylon.
- Guest chairs are standard with Black frame and durable polypropylene glides.
- Dual wheel carpet casters (**C82**) are standard on guest models with casters.
- Low back armless task pedestal base models have a basic -6 swivel mechanism and are ideal for training spaces.
- Task seating standard with five prong, injection molded, fiberglass reinforced nylon Governor base (**B7**) with dual wheel carpet casters (**C1**).
- Mesh back models are available in ten standard Vion Mesh colors: Aqua (MS75), Black (MS69), Black Cherry (MS76), Blue (MS72), Dust (MS77), Ivory (MS78), Natural (MS74), Paprika (MS79), Rope (MS73) and Stone (MS71).
- Upholstered back models feature Black textile (Jenny JN02) on the back side as standard.
- Upholstery options: fabric, vinyl or leather. Vinyl and leather models may feature stitch detail across the seat and/or back cushions, if applicable.
- Vion beam seating consists of upper seat units (6340-6343) including mounting brackets and all hardware necessary for attachment to beam.
- For all beam components, tables and a complete list of available upper seat units, see Beam Seating series.

OPTIONAL FEATURES

- Vion back frames, arms and bases are available in three colors: Black, Shadow and Fog. See Vion finishes chart for options and upcharges. Armcaps are always Black.
- Mesh back models are also available in ten Dimension Mesh colors: Berry (DBE), Black (DBK), Chalk (DCL), Charcoal (DCH), Citrus (DCT), Cobalt (DCO), Fog (DST), Pool Blue (DPB), Sand (DSD), Shadow (DGM). Add \$25.
- Upholstered back models offer a matching outer (**MO**) upholstery option. Due to the additional material needed, these models are listed separately and are priced differently than the standard upholstered back models.
- Seat available in memory foam, please specify (**MF**). Add \$106.
- For hard surface flooring casters for five prong base models, please specify (**C9R**). Add \$21.
- A selection of glide options is available. Glides must be chosen to best suit flooring type and site conditions. For more information, please refer to the glide section (page 349).
- Glides with felt pads (**FG**) are available for vinyl sheet, cork or laminate flooring, please specify. Add \$43.
- Glides with rubber pads (**RG**) are available for vinyl, hardwood, laminate, stone or ceramic flooring, please specify. Add \$43.
- Opaque off-white non-marking glides for hard surface flooring are optional for guest chairs, please specify (**NM**). No upcharge.
- Steel cushioned self-leveling glides (**B**) are available on guest chairs (adds 0.5" to seat height), please specify. Add \$17.
- Tablet arms are extremely rugged, suitable for armed forces and student use. Tablet hinges up to allow ease of egress. Tablet slides forward and back to accommodate any body size comfortably. Tablet models do not stack.
- Standard tablet (**D8**) size is 18"D x 14.5"W and is made of Black polymer. Tablets are attached at the left or right (as seated) Tablet arms are not available on stools.
- An optional 18.5"D x 18.5"W high pressure laminate writing tablet is available. The core is hardwood veneer plywood with a radiused edge and finished in clear lacquer. This writing tablet is offered in the following finishes: Black (BLK), Clear Maple (CMB), Designer White (DWT) and Noce Grigio (NGL). Please specify. Add \$68.
- Dolly available for stacking guest chairs up to 8 high. Specify model 2125WS, \$290 list price.

DESCRIPTION	FEATURES	MODEL #	STANDARD TEXTILE GRADES											
 mesh back	Stacks 4 high on floor. Stacks 8 high on dolly.	6324	1	2	3	4	5	6	7	8	9	10	11	12
			528	560	587	618	669	716	763	804	855	903	968	1060
Side Chair - Armless COM: 1 YD 0.91 M Unit weight: 17 LB 7.7 KGG Carton weight: 24 LB 10.89 KG Carton volume: 11.75 FT³ 0.33 MT³	Ergonomic features: M, N	RTA 00	OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W	H				
			IN 20	24	34.5	19	18	18.75	19	16.5				
			MM 508	610	876	483	457	476	483	419				
						1 per carton								

DESCRIPTION		FEATURES	MODEL #	STANDARD TEXTILE GRADES													
	mesh back	Does not stack.		1	2	3	4	5	6	7	8	9	10	11	12		
			6324C	615	647	674	705	756	803	850	891	942	990	1055	1147		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
			W D H			W D H			W H								
			IN 20	24	34.5	19	18	18.75	19	16.5							
			MM 508	610	876	483	457	476	483	419							
			RTA 00	1 per carton													
				1	2	3	4	5	6	7	8	9	10	11	12		
	mesh back	Stacks 4 high on floor.		572	604	631	662	713	760	807	848	899	947	1012	1104		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
			W D H			W D H			W H								
			IN 25.5	24	34.5	19	18	18.75	19	16.5							
						MM 648	610	876	483	457	476	483	419				
			RTA 00	1 per carton													
				1	2	3	4	5	6	7	8	9	10	11	12		
	mesh back	Does not stack.		658	690	717	748	799	846	893	934	985	1033	1098	1190		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
			W D H			W D H			W H								
			IN 25.5	24	34.5	19	18	18.75	19	16.5							
						MM 648	610	876	483	457	476	483	419				
			RTA 00	1 per carton													
				1	2	3	4	5	6	7	8	9	10	11	12		
	upholstered back	Stacks 4 high on floor. Stacks 8 high on dolly.	6334	528	568	602	641	704	763	822	873	937	997	1078	1193		
			6334MO	582	646	700	762	864	958	1052	1134	1236	1332	1462	1646		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
			W D H			W D H			W H								
			IN 20	24	34.5	19	18	18.75	19	16.5							
			MM 508	610	876	483	457	476	483	419							
			RTA 00	1 per carton													
				1	2	3	4	5	6	7	8	9	10	11	12		
	upholstered back	Does not stack.	6334C	615	655	689	728	791	850	909	960	1024	1084	1165	1280		
			6334CMO	671	735	789	851	953	1047	1141	1223	1325	1421	1551	1735		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
			W D H			W D H			W H								
			IN 20	24	34.5	19	18	18.75	19	16.5							
			MM 508	610	876	483	457	476	483	419							
			RTA 00	1 per carton													

DESCRIPTION		FEATURES	MODEL #	STANDARD TEXTILE GRADES												
	upholstered back	Side Chair COM: 1.25 YD 1.14 M Unit weight: 20 LB 9.1 KG Carton weight: 27 LB 12.25 KG Carton volume: 13.75 FT³ 0.38 MT³	Stacks 4 high on floor. Stacks 8 high on dolly. Ergonomic features: M, N													
				1	2	3	4	5	6	7	8	9	10	11	12	
				6335	572	612	646	685	748	807	866	917	981	1041	1122	1237
				6335MO	627	691	745	807	909	1003	1097	1179	1281	1377	1507	1691
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
				W	D	H	W	D	H	W	H					
				IN 25.5	24	34.5	19	18	18.75	19			16.5			
				MM 648	610	876	483	457	476	483			419			
				RTA 00		1 per carton										
				1	2	3	4	5	6	7	8	9	10	11	12	
				6335C	658	698	732	771	834	893	952	1003	1067	1127	1208	1323
				6335CMO	714	778	832	894	996	1090	1184	1266	1368	1464	1594	1778
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
				W	D	H	W	D	H	W	H					
				IN 25.5	24	34.5	19	18	18.75	19			16.5			
				MM 648	610	876	483	457	476	483			419			
				RTA 00		1 per carton										
				1	2	3	4	5	6	7	8	9	10	11	12	
				6340	624	656	683	714	765	812	859	900	951	999	1064	1156
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
				W	D	H	W	D	H	W	H					
				IN 21	23.5	20.5	17.5	18	-	19			17			
				MM 533	597	521	445	457	-	483			432			
				RTA 00		1 per carton										
				1	2	3	4	5	6	7	8	9	10	11	12	
				6341	624	656	683	714	765	812	859	900	951	999	1064	1156
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
				W	D	H	W	D	H	W	H					
				IN 21	23.5	20.5	17.5	18	-	19			17			
				MM 533	597	521	445	457	-	483			432			
				RTA 00		1 per carton										
				1	2	3	4	5	6	7	8	9	10	11	12	
				6342	666	698	725	756	807	854	901	942	993	1041	1106	1198
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
				W	D	H	W	D	H	W	H					
				IN 25.5	23.5	20.5	17.5	18	-	19			17			
				MM 648	597	521	445	457	-	483			432			
				RTA 00		1 per carton										
				1	2	3	4	5	6	7	8	9	10	11	12	
				6342	666	698	725	756	807	854	901	942	993	1041	1106	1198
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
				W	D	H	W	D	H	W	H					
				IN 25.5	23.5	20.5	17.5	18	-	19			17			
				MM 648	597	521	445	457	-	483			432			
				RTA 00		1 per carton										

DESCRIPTION

FEATURES

MODEL #

STANDARD TEXTILE GRADES



Seat Unit w/Arms
COM: 1 YD | 0.91 M
Unit weight: 22 LB | 10 KG
Carton weight: 27 LB | 12.25 KG
Carton volume: 9.75 FT³ | 0.27 MT³

Upholstered seat & back.

Use with beam.

	1	2	3	4	5	6	7	8	9	10	11	12
6343	666	698	725	756	807	854	901	942	993	1041	1106	1198

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H

IN	25.5	23.5	20.5	17.5	18	-	19	17
MM	648	597	521	445	457	-	483	432

RTA 00 1 per carton



LB Bar Stool w/Arms
COM: 1 YD | 0.91 M
Unit weight: 26 LB | 11.8 KG
Carton weight: 35 LB | 15.88 KG
Carton volume: 20 FT³ | 0.56 MT³

Ergonomic features:
M, N

	1	2	3	4	5	6	7	8	9	10	11	12
6350	755	787	814	845	896	943	990	1031	1082	1130	1195	1287

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H

IN	25.5	25	44.5	19	17.5	28.5	18	16
MM	648	635	1130	483	445	724	457	406

RTA 00 1 per carton



LB Bar Stool Armless
COM: 1 YD | 0.91 M
Unit weight: 24 LB | 10.9 KG
Carton weight: 33 LB | 14.97 KG
Carton volume: 15.75 FT³ | 0.44 MT³

Ergonomic features:
M, N

	1	2	3	4	5	6	7	8	9	10	11	12
6351	711	743	770	801	852	899	946	987	1038	1086	1151	1243

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H

IN	21	25	44.5	19	17.5	28.5	18	16
MM	533	635	1130	483	445	724	457	406

RTA 00 1 per carton



LB Counter Stool w/Arms
COM: 1 YD | 0.91 M
Unit weight: 25 LB | 11.4 KG
Carton weight: 33 LB | 14.97 KG
Carton volume: 18.5 FT³ | 0.52 MT³

Ergonomic features:
M, N

	1	2	3	4	5	6	7	8	9	10	11	12
6352	755	787	814	845	896	943	990	1031	1082	1130	1195	1287

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H

IN	25.5	24.5	40.5	19	17.5	24.5	18	16
MM	648	622	1029	483	445	622	457	406

RTA 00 1 per carton



LB Counter Stool Armless
COM: 1 YD | 0.91 M
Unit weight: 23 LB | 10.5 KG
Carton weight: 31 LB | 14.06 KG
Carton volume: 14.5 FT³ | 0.41 MT³

Ergonomic features:
M, N

	1	2	3	4	5	6	7	8	9	10	11	12
6353	711	743	770	801	852	899	946	987	1038	1086	1151	1243

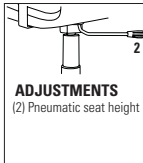
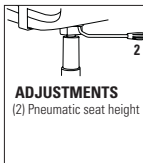
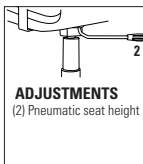
OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H

IN	21	24.5	40.5	19	17.5	24.5	18	16
MM	533	622	1029	483	445	622	457	406

RTA 00 1 per carton

VION™ V

globalfurnituregroup.com | canadian 

DESCRIPTION		FEATURES	MODEL #	STANDARD TEXTILE GRADES														
 mesh back LB Armless Task w/Tablet Pedestal Base COM: 1 YD 0.91 M Unit weight: 37 LB 16.8 KG Carton weight: 47 LB 21.32 KG Carton volume: 11.75 FT³ 0.33 MT³	 ADJUSTMENTS (2) Pneumatic seat height	Ergonomic features: M, N Lumbar support (LS) not available. Specify (L) left or (R) right tablet. (Example: 6364-6LPB or 6364-6RPB).	6364-6PB	1	2	3	4	5	6	7	8	9	10	11	12			
				1135	1166	1191	1221	1269	1314	1358	1397	1445	1491	1552	1640			
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
				W	D	H	W	D	H	W	H							
				IN 23.5 MM 597	29 737	35.5 902	19 483	18 457	17.5-19.5 445-495	19 483	17 432							
			RTA 00	1 per carton														
 upholstered back LB Armless Task Pedestal Base COM: 1.25 YD 1.14 M Unit weight: 27 LB 12.3 KG Carton weight: 36 LB 16.33 KG Carton volume: 11.75 FT³ 0.33 MT³	 ADJUSTMENTS (2) Pneumatic seat height	Ergonomic features: M, N Lumbar support (LS) not available.	6374-6PB	1	2	3	4	5	6	7	8	9	10	11	12			
				944	984	1017	1057	1121	1179	1238	1289	1353	1413	1494	1609			
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
				W	D	H	W	D	H	W	H							
				IN 19.5 MM 495	24.5 622	35.5 902	19 483	18 457	17.5-19.5 445-495	19 483	17 432							
			RTA 00	1 per carton														
 upholstered back LB Armless Task w/Tablet Pedestal Base COM: 1.25 YD 1.14 M Unit weight: 36 LB 16.4 KG Carton weight: 44 LB 19.96 KG Carton volume: 11.75 FT³ 0.33 MT³	 ADJUSTMENTS (2) Pneumatic seat height	Ergonomic features: M, N Lumbar support (LS) not available. Specify (L) left or (R) right tablet. (Example: 6374-6LPB or 6374-6RPB).	6374-6PB	1	2	3	4	5	6	7	8	9	10	11	12			
				1197	1237	1270	1310	1374	1432	1491	1542	1606	1666	1747	1862			
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
				W	D	H	W	D	H	W	H							
				IN 23.5 MM 597	29 737	35.5 902	19 483	18 457	17.5-19.5 445-495	19 483	17 432							
			RTA 00	1 per carton														

VION TS



model TS6321-3



model TS6331-3

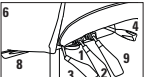
VION FINISHES - TASK SEATING				
Back Frame	Base	SPECIFY CODE	Arm Options	SPECIFY CODE
Black	Black	BLK	Adjustable "T" arm (Black) Adjustable "T" arm, fixed armcap (Black) Adjustable "T" arm (Black, Chrome accent) Adj. "T" arm, fixed armcap (Black, Chrome accent)	AS AF AC AD
	Polished aluminum	BAU Add \$131		
Shadow	Shadow	SHW Add \$131	Adjustable "T" arm (Shadow) Adjustable "T" arm, fixed armcap (Shadow) Adjustable "T" arm (Shadow, Chrome accent) Adj. "T" arm, fixed armcap (Shadow, Chrome accent)	SHA SHF FC CF
	Polished aluminum	SAU Add \$131		
Fog	Fog	FOG Add \$131	Adjustable "T" arm (Fog) Adjustable "T" arm, fixed armcap (Fog) Adjustable "T" arm (Fog, Chrome accent) Adj. "T" arm, fixed armcap (Fog, Chrome accent)	FA FF FC CF
	Polished aluminum	FAU Add \$131	Fixed "C" arm (Black) Fixed "C" arm (Shadow) Fixed "C" arm (Fog) Fixed "C" arm (polished aluminum)	C SHC CC CA Add \$111
* All arms have Black SSU armcaps.				

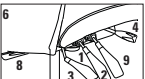
STANDARD FEATURES

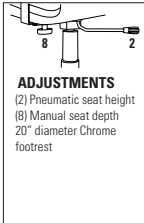
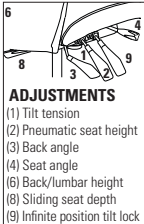
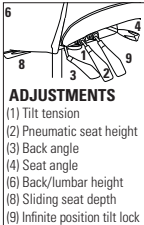
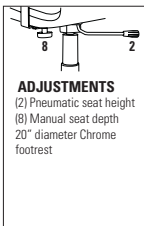
- TS models are available within the standard Vion series. TS stands for "three shift" and each of the TS models are rated for 24/7 applications as well as weight rated up to 350 lbs.
- Multi-tilter models feature a heavy duty mechanism.
- Multi-tilters are standard with pneumatic seat height. Forward and rearward seat tilt with infinite lock and free floating back angle control. Tilt tension control.
- Side activated sliding seat depth adjustment (**MD**) is standard on multi-tilters.
- Heavy duty stools are standard with fixed back, seat depth and pneumatic seat height adjustments. Swivels are standard with adjustable Chrome footrest.
- All models are standard with either Ultracell or molded heavy duty seat foam.
- All models have a heavy duty 3" wide back upright.
- Five prong, injection molded, fiberglass reinforced nylon Governor base (**B7**) with dual wheel carpet casters (**C1**).
- Standard with height and width adjustable T-arms with sliding armcaps.
- Mesh back models are available in ten standard Vion Mesh colors: Aqua (MS75), Black (MS69), Black Cherry (MS76), Blue (MS72), Dust (MS77), Ivory (MS78), Natural (MS74), Paprika (MS79), Rope (MS73) and Stone (MS71).
- For 24 hour applications, Global's Limited Lifetime Warranty is applicable only on fabrics that are rated for 100,000 double rubs.
- Upholstery options: fabric, vinyl or leather. Vinyl and leather models may feature stitch detail across the seat and/or back cushions, if applicable. Grade 2 and above textiles are recommended for 24/7 applications.
- Upholstered back models feature Black fabric (Jenny JN02) on the back side.

OPTIONAL FEATURES

- Vion back frames, arms and bases are available in three colors: Black, Shadow and Fog. See Vion finishes chart for options and upcharges. Armcaps are always Black.
- Mesh back models are also available in ten Dimension Mesh colors: Berry (DBE), Black (DBK), Chalk (DCL), Charcoal (DCH), Citrus (DCT), Cobalt (DCO), Fog (DST), Pool Blue (DPB), Sand (DSD), Shadow (DGM). Add \$25.
- Upholstered back models offer a Matching Outer (**MO**) upholstery option. Due to the additional material needed, these models are listed separately and are priced differently than the standard upholstered back models.
- Optional lumbar pad can be added at time of order, please specify (**LS**). Add \$17. Lumbar pad can also be ordered after sale as a kit, specify model 6339, add \$30. The lumbar pad is adjustable up to 3".
- Seat available in memory foam, please specify (**MF**). Add \$106.
- Petite seat models (2" shorter and 2" narrower than the standard size seat) are available. Please specify by adding (**P**) to the model code. No upcharge.
- For hard surface flooring casters, please specify (**C9R**). Add \$21.

DESCRIPTION		FEATURES	MODEL #	STANDARD TEXTILE GRADES												
 Vion TS HB Heavy Duty Multi-Tilter - Mesh Back COM: 1 YD 0.91 M Unit weight: 50 LB 22.7 KG Carton weight: 62 LB 28.12 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock	Ergonomic features: A, B, C, E, F, G, H, M, N, Q, U, S	TS6321-3	1	2	3	4	5	6	7	8	9	10	11	12	
				1227	1259	1286	1317	1368	1415	1462	1503	1554	1602	1667	1759	
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
				W	D	H	W	D	H	W	H					
IN 25.5	24	41	20	17-19.5	17.5-21.5	18.5	23									
MM 648	610	1041	508	432-495	445-546	470	584									
			RTA 2		1 per carton											

 Vion TS MB Heavy Duty Multi-Tilter - Mesh Back COM: 1 YD 0.91 M Unit weight: 48 LB 21.8 KG Carton weight: 60 LB 27.22 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock	Ergonomic features: A, B, C, E, F, G, H, M, N, Q, U, S	TS6322-3	1	2	3	4	5	6	7	8	9	10	11	12	
				1171	1203	1230	1261	1312	1359	1406	1447	1498	1546	1611	1703	
				OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
				W	D	H	W	D	H	W	H					
IN 25.5	24	39	20	17-19.5	17.5-21.5	18.5	21									
MM 648	610	991	508	432-495	445-546	470	533									
			RTA 2		1 per carton											

DESCRIPTION		FEATURES	MODEL#	STANDARD TEXTILE GRADES												
 Vion S MB Heavy Duty Stool - Mesh Back COM: 1 YD 0.91 M Unit weight: 38 LB 17.3 KG Carton weight: 50 LB 22.68 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (2) Pneumatic seat height (8) Manual seat depth 20" diameter Chrome footrest	Ergonomic features: C, E, H, M, N, Q, U	S6328-6	1	2	3	4	5	6	7	8	9	10	11	12	
				1093	1125	1152	1183	1234	1281	1328	1369	1420	1468	1533	1625	
				OVERALL DIMENSIONS W D H			SEAT DIMENSIONS W D H			BACK DIMENSIONS W H						
				IN	25.5	24	48	20	17.5	23.5-33.5	18.5	21				
				MM	648	610	1219	508	445	597-851	470	533				
 Vion TS HB Heavy Duty Multi-Tilter - Upholstered Back COM: 1.25 YD 1.14 M Unit weight: 51 LB 23.2 KG Carton weight: 63 LB 28.58 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock	Ergonomic features: A, B, C, E, F, G, H, M, N, Q, U, S	TS6331-3 TS6331-3MO	1	2	3	4	5	6	7	8	9	10	11	12	
				1227	1267	1301	1340	1403	1462	1521	1572	1636	1696	1777	1892	
				1282	1346	1400	1462	1564	1658	1752	1834	1936	2032	2162	2346	
				OVERALL DIMENSIONS W D H			SEAT DIMENSIONS W D H			BACK DIMENSIONS W H						
				IN	25.5	24	41	20	17-19.5	17.5-21.5	18.5	23				
 Vion TS MB Heavy Duty Multi-Tilter - Upholstered Back COM: 1.25 YD 1.14 M Unit weight: 49 LB 22.3 KG Carton weight: 61 LB 27.67 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock	Ergonomic features: A, B, C, E, F, G, H, M, N, Q, U, S	TS6332-3 TS6332-3MO	1	2	3	4	5	6	7	8	9	10	11	12	
				1171	1211	1245	1284	1347	1406	1465	1516	1580	1640	1721	1836	
				1227	1291	1345	1407	1509	1603	1697	1779	1881	1977	2107	2291	
				OVERALL DIMENSIONS W D H			SEAT DIMENSIONS W D H			BACK DIMENSIONS W H						
				IN	25.5	24	39	20	17-19.5	17.5-21.5	18.5	21				
 Vion S MB Heavy Duty Stool - Upholstered Back COM: 1.25 YD 1.14 M Unit weight: 39 LB 17.7 KG Carton weight: 51 LB 23.13 KG Carton volume: 10.5 FT³ 0.29 MT³	 ADJUSTMENTS (2) Pneumatic seat height (8) Manual seat depth 20" diameter Chrome footrest	Ergonomic features: C, E, H, M, N, Q, U	S6338-6	1	2	3	4	5	6	7	8	9	10	11	12	
				1093	1133	1167	1206	1269	1328	1387	1438	1502	1562	1643	1758	
				OVERALL DIMENSIONS W D H			SEAT DIMENSIONS W D H			BACK DIMENSIONS W H						
				IN	25.5	24	48	20	17.5	23.5-33.5	18.5	21				
				MM	648	610	1219	508	445	597-851	470	533				
				List price												
6339				30												
 Vion S Lumbar Pad Kit COM: N/A Unit weight: 0.5 LB 0.2 KG Carton weight: 1.5 LB 0.68 KG Carton volume: 0.5 FT³ 0.01 MT³			RTA 00	OVERALL DIMENSIONS W D H			SEAT DIMENSIONS W D H			BACK DIMENSIONS W H						
				IN	10.25	3.5	5.25	-	-	-	-	-				
				MM	260	89	133	-	-	-	-	-				
							1 per carton									



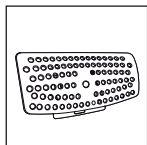
Vion S

Lumbar Pad Kit
COM: N/A
Unit weight: 0.5 LB | 0.2 KG
Carton weight: 1.5 LB | 0.68 KG
Carton volume: 0.5 FT³ | 0.01 MT³

GC VION

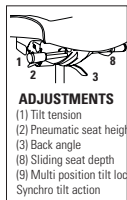


model GC6322-4 (BLK-C)

**Optional Lumbar Pad (LS)**
See right for details.

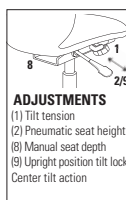
MECHANISMS:

Synchro-tilter mechanism (-0)

**Ergonomic features:**

A, B, C, E, G, H, L, M, N, Q, U

Tilter (-4)

**Ergonomic features:**

A, B, C, E, H, M, N, Q, S, U

STANDARD FEATURES

- Vion is a comprehensive seating series offering a family of models to address multiple applications: task, management and conference.
- Series offers mid and high back models with either a mesh or upholstered back.
- Mechanism options available: synchro tilter (-0) and tilter (-4).
- All models are standard with height and width adjustable arms that feature a front to back sliding armcap.
- Standard with Global's high quality Soft Descent™ pneumatic lift which slowly and gently lowers the seat height of the chair making it easy to obtain the exact seat height you desire.
- Side activated sliding seat depth adjustment (**MD**) is standard on multi-tilter, synchro-tilter with back angle adjustment and weight sensing synchro tilter control mechanisms.
- Standard with five prong, injection molded, fiberglass reinforced nylon Governor base (**B7**) with dual wheel carpet casters (**C1**).
- Mesh back models are available in 10 standard Vion colors: Aqua (MS75), Black (MS69), Black Cherry (MS76), Blue (MS72), Dust (MS77), Ivory (MS78), Natural (MS74), Paprika (MS79), Rope (MS73) and Stone (MS71).
- Underside of the seat is upholstered in a coated textile. The joining of the textiles on the underside of the seat pan is sealed on all models.
- Upholstered back models feature Black textile (Jenny JN02) on the back side as standard.
- Upholstery options: fabric, vinyl or leather.

OPTIONAL FEATURES

- Vion back frames, arms and bases are available in 3 colours: Black, Shadow and Fog. See Vion finishes chart for options and upcharges. Armcaps are always black.
- Mesh back models are also available in 10 Dimension Mesh colours: Black (DBK), Berry (DBE), Chalk (DCL), Charcoal (DCH), Citrus (DCT), Cobalt (DCO), Fog (DST), Pool Blue (DPB), Sand (DSD) and Shadow (DGM). Add \$25.
- Optional lumbar pad (**LS**) can be added at time of order, please specify. Add \$17. Lumbar pad can also be ordered after sale as a kit, specify model GC6339 at \$30 list price. The Lumbar pad is adjustable up to 3".
- Seat available in memory foam, please specify (**MF**). Add \$106.
- Petite seat models (2" shorter and 2" narrower than the standard size seat) are available. Please specify by adding (**P**) to the model code. No upcharge.
- For hard surface flooring casters, please specify (**C9R**). Add \$21.
- For additional arm/caster options, please refer to the Arm and Caster section (267). Optional casters may be priced higher than the standard casters for your chair and the difference will be charged. Lower priced optional casters will not be credited.

EXAMPLE GC VION ORDER CODE:

GC6322	-BAU	-A5	-ST	-ST	-HX01
Model number	Finish	Mesh	Seat size	Seat Foam	Seat Upholstery
-AF	-EE	-NB	-NS	-5L	
Arms	Casters	Moisture Barrier	Sealed Seams	Pneumatic Lift	

VION FINISHES - TASK SEATING				
Back Frame	Base	SPECIFY CODE	Arm Options	SPECIFY CODE
Black	Black	BLK	Adjustable "T" arm (Black)	AS
Black	Polished Aluminum	BAU Add \$131	Adjustable "T" arm, fixed armcap (Black)	AF
			Adjustable "T" arm (Black, Chrome accent)	AC
			Adj. "T" arm, fixed armcap (Black, Chrome accent)	AD
Shadow	Shadow	SHW Add \$131	Adjustable "T" arm (Shadow)	SHA
			Adjustable "T" arm, fixed armcap (Shadow)	SHF
Shadow	Polished Aluminum	SAU Add \$131	Adjustable "T" arm (Shadow, Chrome accent)	SHR
			Adj. "T" arm, fixed armcap (Shadow, Chrome accent)	SHD
			Adjustable "T" arm (Fog)	FA
Fog	Fog	FOG Add \$131	Adjustable "T" arm, fixed armcap (Fog)	FF
			Adjustable "T" arm (Fog, Chrome accent)	FC
Fog	Polished Aluminum	FAU Add \$131	Adj. "T" arm, fixed armcap (Fog, Chrome accent)	CF
			Fixed "C" arm (Black)	C
			Fixed "C" arm (shadow)	SHC
			Fixed "C" arm (Fog)	CC
			Fixed "C" arm (Polished aluminum)	CA - Add \$111
* All arms have Black SSU armcaps.				

DESCRIPTION

MODEL# / FEATURES

STANDARD TEXTILE GRADES



mesh back

MB Synchro-Tilter w/Back Angle Adj.

COM: 1 YD | 0.91 M
Unit weight: 46 LB | 20.9 KG
Carton weight: 58 LB | 26.31 KG
Carton volume: 10.5 FT³ | 0.29 MT³

Active weight 300 lbs.

See series notes for mechanism options.

COM	2	3	4	5	6	7	8	9	10	11	12
997	1029	1056	1087	1138	1185	1232	1273	1324	1372	1437	1529
GC6322-0											
OVERALL DIMENSIONS				SEAT DIMENSIONS			BACK DIMENSIONS				
W	D	H		W	D	H		W	H		
IN 25.5	24	39.5		20	17-20	17.5-22.5		18.5	21		
MM 648	610	1003		508	432-508	445-572		470	533		
RTA 2		1 per carton									

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