

# think global

## THE GLOBAL EDGE

### ERGONOMICS IN THE OFFICE

- Full range of ergonomically designed workplace, healthcare and office furniture with competitive pricing and built-in value.

### STRENGTH AND STABILITY

- Established in 1966.
- One of North America's largest office furniture manufacturers.
- Manufacturing and showrooms worldwide.

### QUICK SHIP PROGRAM

- Global's Quick Ship program offers the most comprehensive product offering across Canada.
- While we offer many additional products in a wide array of styles and colors, many items will be available to ship to you in as little as ten days.

### STRONG LOCAL REPRESENTATION

- Service and expert advice where you are, when you need it!

### MANUFACTURING CAPABILITY

- Vertical integration ensures "start to finish" control.
- Ongoing research and investment in new, innovative production technology.

### QUALITY ASSURANCE

- The quality program is registered to ISO 9001.
- On-site furniture testing facility.
- Products and components are tested to meet or exceed ANSI/BIFMA standards.
- Products backed by Global's Limited Lifetime Warranty.

### ENVIRONMENTAL COMMITMENT

- Continuous development of "earth friendly" programs.
- One of the first molded foam manufacturers to create ozone-friendly, CFC and HFC-free processes.
- Many seat and back pans are made from recyclable plastics and wood waste, enabling little waste and cost effective products.

## SYMBOL IDENTIFICATION

Each seating product with an RTA code identifies the assembly requirements.

**RTA 00** FULLY ASSEMBLED

**RTA 1** SIMPLE ASSEMBLY (no tools required)

- Parts to install:
- casters
  - base
  - pneumatic cylinder/cover can

**RTA 2** MODEST ASSEMBLY (tools supplied, if necessary)

- Parts to install:
- casters
  - base
  - pneumatic cylinder/cover can
  - back

**RTA 4** MODERATE ASSEMBLY (tools supplied)

- Parts to install:
- casters
  - base
  - pneumatic cylinder/cover can
  - back
  - armrest

**RTA 8** FULL ASSEMBLY (tools supplied)

- Parts to install:
- casters
  - base
  - pneumatic cylinder/cover can
  - back
  - armrest
  - mechanism



All products with this designation are suitable for courier shipment throughout Canada.

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# HOW TO ORDER SEATING



**2676-2**

MODEL NUMBER

+



**TC74**

FABRIC CODE

+



**AMF**

ALUMINUM BASE + MEMORY FOAM

+



**CX**

CASTERS

+



**VU19**

MESH CODE

+



**4L**

CYLINDER

## FABRIC CHAIR EXAMPLE

If there are any options for the chair they would be inserted between the model number and frame finish. For example (see above):

### 2676-2 TC74 AMF CX VU19 4L

This would be the Global Accord Mesh HB Knee-Tilter **2676-2**. The seat is upholstered in Terrace, Echo (**TC74**) with a mesh back in Vue, Coal Black (**VU19**). The chair has fixed arms, optional aluminum base + memory foam seat (**AMF**), dual wheel carpet casters (**CX**) and a 4" cylinder, low rise (**4L**).

## CHAIR SAFETY TIPS















### Common sense guidelines to ensure that your Global chair will provide many years of comfort and service in a safe and productive environment:

- Always read and follow assembly instructions. Make sure that all the pieces of your Global chair are installed in the proper order to ensure structural integrity.
- Ensure that chair casters are fully inserted into the base of the unit.
- Inspect your chair for loose or worn parts at least once a year.
- Always keep the base of your chair completely on the floor.
- Most Global chairs are equipped with casters for use on carpeted surfaces. Other flooring surfaces may require different casters.
- Speak to your Global sales representative or refer to the Arm, Caster and Base section (page 352) of this price book for appropriate custom selections.
- Many Global office chairs are equipped with tilt tension controls on the seating mechanism. The tension control compensates for different body weights and postures. Always ensure that the control is properly adjusted for a smooth and controlled tilt motion. Your Global sales representative can demonstrate the proper use of all the adjustments on your office chair.
- Do not stand on your Global chair or sit on the arms of your chair.
- Do not put electrical appliances on chairs. Even fire retardant fabrics can be damaged when exposed to direct heat or flame.
- Choose the right chair for your work environment. Global offers a full line of intensive use, multi-shift and specialized chairs for environments with demanding health or safety requirements. Your Global sales representative is trained to help you make the right choice for your workplace.



**WORK / TASK SEATING**

**Task**





 Aspen .....21	 Luray .....50	 Spritz .....83
 Aurora .....23	 Noetic .....54	 Spritz Multi-Purpose .....200
 Echo .....25	 Novello .....58	 Stream .....79
 Enterprise .....26	 ObusForme .....61	 Supra-X .....87
 Factor .....28	 ObusForme Comfort .....62	 Synopsis .....90
 G1 Ergo Select .....30	 Prefer .....65	 Tritek Ergo Select .....95
 G20 .....32	 Robust .....348	 Triumph .....97
 Granada .....37	 Roma .....67	 Truform .....98
 Granada Deluxe .....39	 Score .....71	 Tye .....101
 Granada with Schukra Lumbar .....43	 Solar .....73	 Vion .....103
 Graphic .....44	 Sonic .....185	 Yorkdale .....110
 Loover .....46	 Sora .....77	

# SEATING BY CATEGORY TYPE

## Conference / Management

	Accord (Global Accord).....33
	Arturo.....20
	Aurora.....23
	Enterprise.....26
	Global Accord.....33
	Graphic.....44
	Kate.....273



	Luray.....50
	Novello.....58
	ObusForme Comfort.....62
	Prefer.....65
	Roma.....67
	Solar.....73
	Solo.....75

	Supra.....85
	Synopsis.....90
	Traditional.....93
	Tye.....101

## Executive

	Accord (Global Accord).....33
	Arturo.....20
	Auburn.....22
	Concorde.....24

	Global Accord.....33
	Luray.....50
	ObusForme Comfort.....62
	Robust.....348

	Traditional.....93
	Triumph.....97

Height Adjustable Stools



Factor .....28



File Buddy.....150



Global Accord.....33



Granada.....37



Granada Deluxe .....39



Graphic.....45



Loover.....46



Noetic.....56



Novello.....60



Prefer.....65



Roma.....67



Solar.....73



Spritz .....202



Stream.....79



Supra-X .....87



Tritek Ergo Select.....95



Truform .....98



Vion .....106

# SEATING BY CATEGORY TYPE



## MULTI-PURPOSE SEATING

### Stacking



Bakhita.....114



Key.....154



Rebound.....173



Spyker.....204



Comet.....130



Locust.....161



Sas.....179



Stream.....205



Duet.....133



Moda.....166



Sidero.....181



Zoma.....223



Flap.....151



Popcorn.....168



Sonic.....185

### Guest (Metal)



Aurora.....23



Kate.....273



Rebound.....173



Synopsis.....90



Caprice.....126



Key.....154



Sas.....179



Twilight.....213



Comet.....130



Lite.....157



Sidero.....181



Tye.....101



Diplomat.....132



Locust.....161



Solo.....75



Vion.....217



Enterprise.....26



Marche.....162



Sonic.....185



Erin.....149



Moda.....165



Stream.....205



Granada Deluxe.....39



ObusForme Comfort....62



Supra.....85



**Guest (Wood)**



Beach .....117



Chap .....128



Erin .....149



Islands .....153



Layne .....155



Mayne .....164



Traditional .....93



Twilight .....213

**Horizontal Nesting**



Roma Nester .....177



Spritz .....201

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Beam Seating .....118



Duet Beam .....123



Duet (pedestal) .....143



Global Accord (pedestal) .....34



Luray (pedestal) .....51



Novello (pedestal) .....58



Popcorn Beam .....125



Sidero Beam .....125



Sonic Beam .....122



Sonic (pedestal) .....197



Spritz (pedestal) .....201



Stream (pedestal) .....79



Synopsis (pedestal) .....91


















Vion Beam .....121



Vion (pedestal) .....104




















# SEATING BY CATEGORY TYPE

## Stools

	Bakhita.....115		Marche.....162		Sidero.....181
	Caprice.....126		ML.....276		Sonic.....185
	Diplomat.....132		Popcorn.....168		Stream.....205
	Duet.....133		Rebound.....173		Twilight.....213
	File Buddy.....150		Sas.....179		Vion.....217



## LOUNGE SEATING

	Ballara.....225		Jeo.....270		River+.....294
	Braden.....236		Kate.....273		Sirena.....317
	Calidon.....240		Lux.....274		Venture.....320
	Camino.....241		ML.....276		Vitrola.....323
	Citi.....246		ML Park.....278		Wind/Wind Linear.....325
	Citi Square.....250		Prairie.....279		
	Drift.....259		River.....280		



**HEAVY DUTY / 24HR SEATING**



Concorde Executive 24HR.....340



G1 Ergo Select TS.....341



Granada TS .....336



Granada Deluxe TS.....336



Malaga TS.....337



ObusForme Comfort TS.....338



ObusForme Comfort XL.....343



Robust.....348



Saxon .....349



Truform TS.....338



Vion TS.....350



Yorkdale TS.....339



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Sidero (children's model) .....183


# SEATING BY CATEGORY TYPE







## EDUCATION


### Classroom Seating



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	Flap.....	151
	Graphic.....	44
	Noetic.....	54
	Novello.....	58

	Moda.....	166
	Popcorn.....	168
	Rebound.....	173
	Roma Nester.....	177
	Sidero.....	181
	Sonic.....	185

	Spritz.....	200
	Stream.....	205
	Supra-X.....	87
	Vion.....	103

### Work + Task Seating





	Factor.....	28
	Granada Deluxe.....	39
	Graphic.....	44
	Loover.....	46
	Novello.....	58





	ObusForme Comfort.....	62
	Prefer.....	65
	Roma.....	67
	Solar.....	73
	Spritz.....	83

	Stream.....	79
	Supra-X.....	87
	Tritek Ergo Select.....	95
	Truform.....	98
	Vion.....	103

### Guest Seating

	Beach.....	117
	Caprice.....	126
	Chap.....	128
	Duet.....	133
	Erin.....	149

	Flap.....	151
	Islands.....	153
	Moda.....	165
	Rebound.....	173
	Roma.....	177

	Sidero.....	181
	Sonic.....	185
	Vion.....	103
	Zoma.....	223

Lecture Hall Seating



Beam Seating.....118



Popcorn Beam.....125



Sonic Beam.....122



Duet Beam.....123



Sidero Beam.....125



Vion Beam.....121

Lab Seating + Stools



Caprice.....126



Novello.....60



Spritz.....202



Duet.....133



Rebound.....173



Stream.....205



Graphic.....45



Sidero.....181



Supra-X.....87



Noetic.....56



Sonic.....185



Vion.....106

Cafeteria Seating



Bakhita.....114



Popcorn.....168



Spyker.....204



Duet.....133



Rebound.....173



Stream.....205



Flap.....151



Sonic.....185

Lounge Seating



Ballara.....225



Drift.....259



Sirena.....317



Camino.....241



ML Park.....278



Venture.....320



Citi.....246



River.....280



Wind/Wind Linear.....325



Citi Square.....250



River+.....294

# SEATING BY CATEGORY TYPE

## Stacking + Nesting Chairs



Bakhita ..... 114



Duet ..... 133



Flap ..... 151



Moda ..... 166



Popcorn ..... 168



Rebound ..... 173



Roma ..... 177



Sidero ..... 181



Sonic ..... 185



Spritz ..... 201



Spyker ..... 204



Stream ..... 205



Zoma ..... 223

EACH GLOBAL CHAIR IS BUILT WITH FEATURES THAT ARE ERGONOMICALLY DESIGNED TO PROMOTE GOOD POSTURE AND PROVIDE MAXIMUM COMFORT. WHILE FULLY SUPPORTING YOUR BODY, THESE FEATURES SHOULD ALSO ALLOW YOU TO ADJUST YOUR CHAIR TO FIT YOU.



## A TENSION ADJUSTMENT

Increase or decrease to match body weight. Allows you to rock comfortably, without heavy pushing, reducing muscle fatigue.



## B CHAIR TILT LOCK

Lock the tilt movement in position(s) to accommodate your working posture. Allows you to lock your chair in a comfortable and supportive position. (Can be either single position, multiple position or infinite position.)



## C SEAT HEIGHT

Raise or lower to allow your feet to rest flat on the floor. Avoids pressure under your thighs, easing blood flow.



## D BACK/LUMBAR HEIGHT ADJUSTMENT

Raise or lower to position lumbar support in your lumbar area. Reduces likelihood of back pain.



## E SEAT DEPTH

Change the depth of the seat to accommodate the length of your thighs. Keeps your back in contact with the backrest while avoiding pressure behind your knees. Can be sliding (MD) or manual.



## F SEAT ANGLE ADJUSTMENT

Allows chair to tilt forward changing the angle of your thighs in relation to the floor. Helps reduce disc pressure during forward leaning tasks.



## G BACK ANGLE ADJUSTMENT

Adjust to change the angle of your torso in relation to your thighs. Helps reduce disc pressure and relaxes your back muscles.



## H ARM HEIGHT

Raise or lower to support your forearms. Reduces muscular effort in neck and shoulders, minimizing risk of pain.



## J KNEE-TILT MOVEMENT

Chair tilt pivot point is toward the front of the seat. Stability is maintained as the user reclines, keeping their feet on the floor and maintaining the same torso to thigh angle.



## L SYNCHRO-TILT MOVEMENT

The seat pivots at the center point, while the backrest reclines at a faster rate than the seat, increasing the angle between the user's torso and thighs. Enhances comfort and encourages dynamic body movement.



## M WATERFALL SEAT EDGE

Reduces pressure at the back of your knees, contributing to good blood flow.



## N CONTOURED CUSHION

Supports the body effectively, allowing you to sit longer without discomfort.



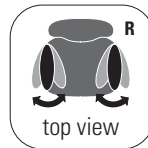
## P VIBRATING SEAT & BACK

Soothing effect contributes to your relaxation during work breaks.



## Q WIDTH ADJUSTABLE ARMS

Allows outward movement of armrests to match shoulder breadth. Ensures armrests properly support forearms, reducing muscular efforts in neck and shoulders.



## R ARM ROTATION

Rotate armcaps to support your forearms in various positions. Reduces muscular effort in neck and shoulders minimizing risk of pain.



## S CENTER TILT

Chair tilts at the center point of the seat allowing you to recline while maintaining the same torso to thigh angle. When your feet are well supported, blood flow is enhanced.



## U SOFT DESCENT PNEUMATIC LIFT

Gently and gradually lowering the seat helps you easily select proper seat height without causing a jerking motion.




## V LUMBAR DEPTH ADJUSTMENT

Increase or decrease curvature of the back to match the profile of your lower back. Enhances comfort and support in the lower lumbar area.

## MAXIMIZING YOUR ERGONOMIC SEATING

- Always select a chair that is designed for the type of work you perform and make certain the chair is comfortable for the length of time spent using it.
- Ensure that the seat and back cushions are contoured to fit your body, which will help eliminate pressure points.
- An ergonomically designed chair should allow changing positions easily.
- As you work, reposition yourself throughout the day to reduce strain and stress on specific muscle groups. If you change job functions, adjust your chair to fit the new task.
- Proper ergonomic seating should help eliminate many of the work related injuries that result from poor posture and poorly designed chairs.


**TASK**



**ADJUSTMENTS**

- (2) Pneumatic seat height
- (8) Manual seat depth
- Back/lumbar height \*\*
- Swivel

**POSTURE TASK**



**ADJUSTMENTS**

- (2) Pneumatic seat height
- (3) Back angle
- (6) Back/lumbar height \*\*
- Seat depth \*
- Swivel


**TILTER**



**ADJUSTMENTS**

- (1) Tilt tension
- (2) Pneumatic seat height
- (9) Multiple position tilt lock \*
- Center tilt action
- Swivel


**KNEE-TILTER**



**ADJUSTMENTS**

- (1) Tilt tension
- (2) Pneumatic seat height
- (9) Multiple position tilt lock \*
- Knee tilt action
- Swivel
- Optional sliding seat depth adjustment (MD)
- Anti kick back


**MULTI-TILTER**



**ADJUSTMENTS**

- (1) Tilt tension
- (2) Pneumatic seat height
- (3) Back angle adjustment
- (4) Seat angle
- (8) Sliding seat depth adjustment (MD)
- (9) Infinite position tilt lock
- Back/lumbar height \*\*
- Center tilt action
- Swivel


**SYNCHRO-TILTER**



**ADJUSTMENTS**

- (1) Tilt tension
- (2) Pneumatic seat height
- (3) Back angle adjustment \*
- (8) Sliding seat depth adjustment (MD)
- (9) Multiple position tilt lock/ synchro tilt action
- Anti kick back \*
- Back/lumbar height \*\*
- Swivel


**POSTURE-TILTER**



**ADJUSTMENTS**

- (1) Tilt tension
- (2) Pneumatic seat height
- (8) Sliding seat depth adjustment (MD)
- (9) Infinite position tilt lock
- Back/lumbar height \*\*
- Swivel


**FUNCTION-TILTER**



**ADJUSTMENTS**

- (1) Tilt tension
- (2) Pneumatic seat height
- (3) Back angle \*
- (9) Upright position tilt lock
- Back/lumbar height \*\*
- Swivel


**OPERATOR**



**ADJUSTMENTS**

- (2) Pneumatic seat height
- (3) Back angle \*(free float/lock)
- (4) Seat angle \*(free float/lock)
- Back/lumbar height \*\*
- With single lever operator mechanism, seat and back angle are controlled using lever 4 \*
- Swivel


**SYNCHRO KNEE-TILTER**



**ADJUSTMENTS**

- (1) Tilt tension
- (2) Pneumatic seat height
- (9) Multiple position tilt lock
- Back/lumbar height \*
- Synchro tilt action
- Anti kick back
- Knee tilt action
- Swivel

**SYNCHRO GLIDER**



**ADJUSTMENTS**

- (1) Tilt tension, dial
- (2) Pneumatic seat height
- (3) Back angle \*
- (8) Sliding seat depth adjustment (MD)
- (9) Multiple position tilt lock
- Back/lumbar height \*\*
- Swivel

- NOTES**
- \* Select models only.
  - \*\* Ratchet back height adjustment on select models.
  - Mechanisms shown are generic depictions and may differ from one chair to another.



GLOBAL FABRIC SAMPLE CARDS DISPLAY THE FOLLOWING ACT FABRIC PERFORMANCE SYMBOLS:

THE ASSOCIATION FOR CONTRACT TEXTILES (ACT) HAS DEVELOPED THE FOLLOWING PERFORMANCE GUIDELINES TO MAKE FABRIC SPECIFICATION EASIER. THE FIVE SYMBOLS GIVE ARCHITECTS, DESIGNERS AND END USERS A VAST AMOUNT OF PERFORMANCE INFORMATION IN A SUCCINCT, VISUAL WAY. THIS CHART LISTS THE REQUIRED TESTS THAT CORRESPOND TO SPECIFIC END USES. AN EXPLANATION OF THE SYMBOL ALSO APPEARS.

## FIRE RETARDANCY



Flammability testing determines a fabric's performance and resistance to burning.

### APPLICATION

Upholstery  
Panels and upholstered walls

### PASSES

California bulletin 117, section E.  
ASTM E 84-03 Class A or Class 1 (unadhered method).

## COLOR FASTNESS TO WET & DRY CROCKING



Color fastness to wet & dry crocking refers to the rubbing off of color from the fabric onto clothing, hands or other materials and can occur under wet or dry conditions.

### APPLICATION

Upholstery  
Panels and upholstered walls

### PASSES

AATCC 8-2001 Dry crocking. Class 4 minimum.  
Wet crocking, Class 3 minimum.  
AATCC 8-2001 E 84 (unadhered method).

## COLOR FASTNESS TO LIGHT



Color fastness to light is the degree to which fabric will retain its color when exposed to light.

### APPLICATION

Upholstery  
Panels and upholstered walls

### PASSES

AATCC option 2-2003 or AATCC - option 3-2003.  
Class 4 minimum of 40 hours.  
AATCC option 2-2003 or AATCC - option 3-2003.  
Class 4 minimum of 40 hours.

## PHYSICAL PROPERTIES



Three physical property tests include: 1 - Brush pill test to determine a fabric's pilling (the formation of fuzzy galls of fiber on the surface of a fabric). 2 - Breaking/tensile strength is the ability of a fabric to withstand tension without breaking or tearing. 3 - Seam slippage is the pulling apart of fabrics at the seams.

### APPLICATION

Upholstery  
Panels and upholstered walls

### PASSES

Brush pill ASTM D3511-02, 3 minimum.  
Breaking strength ASTM D5034-95 (2001) 50 lbs. minimum in warp & weft.  
Seam slippage ASTM D4034 25 lbs. minimum in warp & weft.  
Breaking strength ASTM D5034-95 (2001) (grab test).  
35 lbs. minimum in warp & weft.

## ABRASION



Abrasion is the ability of a fabric to withstand damage from wear and rubbing. There is a general contract specification as well as a heavy duty specification.

### APPLICATION

General contract upholstery  
Heavy duty upholstery

### PASSES

ASTM D4157-02 (#10 cotton duck) 15,000 double rubs, Wyzenbeek method.  
ASTM D4966-98 (12 KPA pressure) 20,000 double rubs, Martindale method.  
ASTM D4157-02 (#10 cotton duck) 30,000 double rubs, Wyzenbeek method.  
ASTM D4966-98 (12 KPA pressure) 40,000 double rubs, Martindale method.