

think global

THE GLOBAL EDGE

ERGONOMICS IN THE OFFICE

- Full range of ergonomically designed workplace, healthcare and office furniture with competitive pricing and built-in value.

STRENGTH AND STABILITY

- Established in 1966.
- One of North America's largest office furniture manufacturers.
- Manufacturing and showrooms worldwide.

QUICK SHIP PROGRAM

- Global's Quick Ship program offers the most comprehensive product offering across Canada.
- While we offer many additional products in a wide array of styles and colors, many items will be available to ship to you in as little as ten days.

STRONG LOCAL REPRESENTATION

- Service and expert advice where you are, when you need it!

MANUFACTURING CAPABILITY

- Vertical integration ensures "start to finish" control.
- Ongoing research and investment in new, innovative production technology.

QUALITY ASSURANCE

- The quality program is registered to ISO 9001.
- On-site furniture testing facility.
- Products and components are tested to meet or exceed ANSI/BIFMA standards.
- Products backed by Global's Limited Lifetime Warranty.

ENVIRONMENTAL COMMITMENT

- Continuous development of "earth friendly" programs.
- One of the first molded foam manufacturers to create ozone-friendly, CFC and HFC-free processes.
- Many seat and back pans are made from recyclable plastics and wood waste, enabling little waste and cost effective products.

SYMBOL IDENTIFICATION

Each seating product with an RTA code identifies the assembly requirements.

RTA 00 FULLY ASSEMBLED

RTA 1 SIMPLE ASSEMBLY (no tools required)

- Parts to install:
- casters
 - base
 - pneumatic cylinder/cover can

RTA 2 MODEST ASSEMBLY (tools supplied, if necessary)

- Parts to install:
- casters
 - base
 - pneumatic cylinder/cover can
 - back

RTA 4 MODERATE ASSEMBLY (tools supplied)

- Parts to install:
- casters
 - base
 - pneumatic cylinder/cover can
 - back
 - armrest

RTA 8 FULL ASSEMBLY (tools supplied)

- Parts to install:
- casters
 - base
 - pneumatic cylinder/cover can
 - back
 - armrest
 - mechanism



All products with this designation are suitable for courier shipment throughout Canada.

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HOW TO ORDER SEATING



2676-2
MODEL NUMBER

+



TC74
FABRIC CODE

+



AMF
ALUMINUM BASE + MEMORY FOAM

+



CX
CASTERS

+



VU19
MESH CODE

+



4L
CYLINDER

FABRIC CHAIR EXAMPLE

If there are any options for the chair they would be inserted between the model number and frame finish. For example (see above):

2676-2 TC74 AMF CX VU19 4L

This would be the Global Accord Mesh HB Knee-Tilter **2676-2**. The seat is upholstered in Terrace, Echo (**TC74**) with a mesh back in Vue, Coal Black (**VU19**). The chair has fixed arms, optional aluminum base + memory foam seat (**AMF**), dual wheel carpet casters (**CX**) and a 4" cylinder, low rise (**4L**).

CHAIR SAFETY TIPS









Common sense guidelines to ensure that your Global chair will provide many years of comfort and service in a safe and productive environment:

- Always read and follow assembly instructions. Make sure that all the pieces of your Global chair are installed in the proper order to ensure structural integrity.
- Ensure that chair casters are fully inserted into the base of the unit.
- Inspect your chair for loose or worn parts at least once a year.
- Always keep the base of your chair completely on the floor.
- Most Global chairs are equipped with casters for use on carpeted surfaces. Other flooring surfaces may require different casters.
- Speak to your Global sales representative or refer to the Arm, Caster and Base section (page 353) of this price book for appropriate custom selections.
- Many Global office chairs are equipped with tilt tension controls on the seating mechanism. The tension control compensates for different body weights and postures. Always ensure that the control is properly adjusted for a smooth and controlled tilt motion. Your Global sales representative can demonstrate the proper use of all the adjustments on your office chair.
- Do not stand on your Global chair or sit on the arms of your chair.
- Do not put electrical appliances on chairs. Even fire retardant fabrics can be damaged when exposed to direct heat or flame.
- Choose the right chair for your work environment. Global offers a full line of intensive use, multi-shift and specialized chairs for environments with demanding health or safety requirements. Your Global sales representative is trained to help you make the right choice for your workplace.



WORK / TASK SEATING

Task





	Aspen.....21		Luray.....50		Spritz.....83
	Aurora.....23		Noetic.....54		Spritz Multi-Purpose.....201
	Echo.....25		Novello.....58		Stream.....79
	Enterprise.....26		ObusForme.....61		Supra-X.....87
	Factor.....28		ObusForme Comfort.....62		Synopsis.....90
	G1 Ergo Select.....30		Prefer.....65		Tritek Ergo Select.....95
	G20.....32		Robust.....349		Triumph.....97
	Granada.....37		Roma.....67		Truform.....98
	Granada Deluxe.....39		Score.....71		Tye.....101
	Granada with Schukra Lumbar.....43		Solar.....73		Vion.....103
	Graphic.....44		Sonic.....186		Yorkdale.....110
	Loover.....46		Sora.....77		

SEATING BY CATEGORY TYPE

Conference / Management

	Accord (Global Accord).....33
	Arturo.....20
	Aurora.....23
	Enterprise.....26
	Global Accord.....33
	Graphic.....44
	Kate.....274



	Luray.....50
	Novello.....58
	ObusForme Comfort.....62
	Prefer.....65
	Roma.....67
	Solar.....73
	Solo.....75

	Supra.....85
	Synopsis.....90
	Traditional.....93
	Tye.....101

Executive

	Accord (Global Accord).....33
	Arturo.....20
	Auburn.....22
	Concorde.....24

	Global Accord.....33
	Luray.....50
	ObusForme Comfort.....62
	Robust.....349

	Traditional.....93
	Triumph.....97

Height Adjustable Stools



Factor28



File Buddy.....151



Global Accord.....33



Granada.....37



Granada Deluxe39



Graphic.....45



Loover.....46



Noetic.....56



Novello.....60



Prefer.....65



Roma.....67



Solar.....73



Spritz203



Stream.....79



Supra-X87



Tritek Ergo Select.....95



Truform98



Vion106

SEATING BY CATEGORY TYPE



MULTI-PURPOSE SEATING

Stacking



Bakhita.....114



Key.....155



Rebound.....174



Spyker.....205



Comet.....130



Locust.....162



Sas.....180



Stream.....206



Duet.....133



Moda.....167



Sidero.....182



Zoma.....224



Flap.....152



Popcorn.....169



Sonic.....186

Guest (Metal)



Aurora.....23



Granada Deluxe.....39



ObusForme Comfort....62



Supra.....85



Caprice.....126



Kate.....274



Rebound.....174



Synopsis.....90



Comet.....130



Key.....155



Sas.....180



Twilight.....214



Diplomat.....132



Lite.....158



Sidero.....182



Tye.....101



Enterprise.....26



Locust.....162



Solo.....75



Vion.....218



Erin.....149



Marche.....163



Sonic.....186



Factor.....150



Moda.....166



Stream.....206

Guest (Wood)



Beach117



Chap128



Erin149



Islands154



Layne156



Mayne165



Traditional93



Twilight214

Horizontal Nesting



Roma Nester178



Spritz202

Tandem / Beam / Pedestal



Beam Seating118



Duet Beam123



Duet (pedestal)143



Global Accord (pedestal)34



Luray (pedestal)51



Novello (pedestal)58



Popcorn Beam125



Sidero Beam125



Sonic Beam122



Sonic (pedestal)198



Spritz (pedestal)202



Stream (pedestal)79



Synopsis (pedestal)91








Vion Beam121








Vion (pedestal)104

SEATING BY CATEGORY TYPE

Stools

	Bakhita.....115
	Caprice.....126
	Diplomat.....132
	Duet.....133
	File Buddy.....151








	Marche.....163
	ML.....277
	Popcorn.....169
	Rebound.....174
	Sas.....180

	Sidero.....182
	Sonic.....186
	Stream.....206
	Twilight.....214
	Vion.....218



LOUNGE SEATING

	Ballara.....226
	Braden.....237
	Calidon.....241
	Camino.....242
	Citi.....247
	Citi Square.....251
	Drift.....260

	Jeo.....271
	Kate.....274
	Lux.....275
	ML.....277
	ML Park.....279
	Prairie.....280
	River.....281

	River+.....295
	Sirena.....318
	Venture.....321
	Vitrola.....324
	Wind/Wind Linear.....326



HEAVY DUTY / 24HR SEATING



Concorde Executive 24HR.....341



G1 Ergo Select TS.....342



Granada TS337



Granada Deluxe TS.....337



Malaga TS.....338



ObusForme Comfort TS.....339



ObusForme Comfort XL.....344



Robust.....349



Saxon350



Truform TS.....339



Vion TS.....351



Yorkdale TS.....340



SPECIALTY SEATING



Academic Task.....364



Industrial - 50.....367



Industrial Anti-Microbial - 62372



Industrial Wipe Down - 64.....373



















Sidero (children's model)184

SEATING BY CATEGORY TYPE

















EDUCATION















Classroom Seating

 Academic Task364	 Moda167	 Spritz201
 Duet133	 Popcorn169	 Stream206
 Flap152	 Rebound174	 Supra-X87
 Graphic44	 Roma Nester178	 Vion103
 Noetic54	 Sidero182	
 Novello58	 Sonic186	

Work + Task Seating

 Factor28	 ObusForme Comfort62	 Stream79
 Granada Deluxe39	 Prefer65	 Supra-X87
 Graphic44	 Roma67	 Tritek Ergo Select95
 Loover46	 Solar73	 Truform98
 Novello58	 Spritz83	 Vion103

Guest Seating

 Beach117	 Flap152	 Sidero182
 Caprice126	 Islands154	 Sonic186
 Chap128	 Moda166	 Vion103
 Duet133	 Rebound174	 Zoma224
 Erin149	 Roma178	

Lecture Hall Seating



Beam Seating.....118



Popcorn Beam.....125



Sonic Beam.....122



Duet Beam.....123



Sidero Beam.....125



Vion Beam.....121

Lab Seating + Stools



Caprice.....126



Novello.....60



Spritz.....203



Duet.....133



Rebound.....174



Stream.....206



Graphic.....45



Sidero.....182



Supra-X.....87



Noetic.....56



Sonic.....186



Vion.....106

Cafeteria Seating



Bakhita.....114



Popcorn.....169



Spyker.....205



Duet.....133



Rebound.....174



Stream.....206



Flap.....152



Sonic.....186

Lounge Seating



Ballara.....226



Drift.....260



Sirena.....318



Camino.....242



ML Park.....279



Venture.....321



Citi.....247



River.....281



Wind/Wind Linear.....326



Citi Square.....251



River+.....295

SEATING BY CATEGORY TYPE

Stacking + Nesting Chairs



Bakhita 114



Duet 133



Flap 152



Moda 167



Popcorn 169



Rebound 174



Roma 178



Sidero 182



Sonic 186



Spritz 202



Spyker 205



Stream 206



Zoma 224

EACH GLOBAL CHAIR IS BUILT WITH FEATURES THAT ARE ERGONOMICALLY DESIGNED TO PROMOTE GOOD POSTURE AND PROVIDE MAXIMUM COMFORT. WHILE FULLY SUPPORTING YOUR BODY, THESE FEATURES SHOULD ALSO ALLOW YOU TO ADJUST YOUR CHAIR TO FIT YOU.



A TENSION ADJUSTMENT

Increase or decrease to match body weight. Allows you to rock comfortably, without heavy pushing, reducing muscle fatigue.



B CHAIR TILT LOCK

Lock the tilt movement in position(s) to accommodate your working posture. Allows you to lock your chair in a comfortable and supportive position. (Can be either single position, multiple position or infinite position.)



C SEAT HEIGHT

Raise or lower to allow your feet to rest flat on the floor. Avoids pressure under your thighs, easing blood flow.



D BACK/LUMBAR HEIGHT ADJUSTMENT

Raise or lower to position lumbar support in your lumbar area. Reduces likelihood of back pain.



E SEAT DEPTH

Change the depth of the seat to accommodate the length of your thighs. Keeps your back in contact with the backrest while avoiding pressure behind your knees. Can be sliding (MD) or manual.



F SEAT ANGLE ADJUSTMENT

Allows chair to tilt forward changing the angle of your thighs in relation to the floor. Helps reduce disc pressure during forward leaning tasks.



G BACK ANGLE ADJUSTMENT

Adjust to change the angle of your torso in relation to your thighs. Helps reduce disc pressure and relaxes your back muscles.



H ARM HEIGHT

Raise or lower to support your forearms. Reduces muscular effort in neck and shoulders, minimizing risk of pain.



J KNEE-TILT MOVEMENT

Chair tilt pivot point is toward the front of the seat. Stability is maintained as the user reclines, keeping their feet on the floor and maintaining the same torso to thigh angle.



L SYNCHRO-TILT MOVEMENT

The seat pivots at the center point, while the backrest reclines at a faster rate than the seat, increasing the angle between the user's torso and thighs. Enhances comfort and encourages dynamic body movement.



M WATERFALL SEAT EDGE

Reduces pressure at the back of your knees, contributing to good blood flow.



N CONTOURED CUSHION

Supports the body effectively, allowing you to sit longer without discomfort.



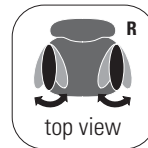
P VIBRATING SEAT & BACK

Soothing effect contributes to your relaxation during work breaks.



Q WIDTH ADJUSTABLE ARMS

Allows outward movement of armrests to match shoulder breadth. Ensures armrests properly support forearms, reducing muscular efforts in neck and shoulders.



R ARM ROTATION

Rotate armcaps to support your forearms in various positions. Reduces muscular effort in neck and shoulders minimizing risk of pain.



S CENTER TILT

Chair tilts at the center point of the seat allowing you to recline while maintaining the same torso to thigh angle. When your feet are well supported, blood flow is enhanced.



U SOFT DESCENT PNEUMATIC LIFT

Gently and gradually lowering the seat helps you easily select proper seat height without causing a jerking motion.




V LUMBAR DEPTH ADJUSTMENT

Increase or decrease curvature of the back to match the profile of your lower back. Enhances comfort and support in the lower lumbar area.

MAXIMIZING YOUR ERGONOMIC SEATING

- Always select a chair that is designed for the type of work you perform and make certain the chair is comfortable for the length of time spent using it.
- Ensure that the seat and back cushions are contoured to fit your body, which will help eliminate pressure points.
- An ergonomically designed chair should allow changing positions easily.
- As you work, reposition yourself throughout the day to reduce strain and stress on specific muscle groups. If you change job functions, adjust your chair to fit the new task.
- Proper ergonomic seating should help eliminate many of the work related injuries that result from poor posture and poorly designed chairs.


TASK



ADJUSTMENTS

- (2) Pneumatic seat height
- (8) Manual seat depth
- Back/lumbar height **
- Swivel

POSTURE TASK



ADJUSTMENTS

- (2) Pneumatic seat height
- (3) Back angle
- (6) Back/lumbar height **
- Seat depth *
- Swivel


TILTER



ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (9) Multiple position tilt lock *
- Center tilt action
- Swivel


KNEE-TILTER



ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (9) Multiple position tilt lock *
- Knee tilt action
- Swivel
- Optional sliding seat depth adjustment (MD)
- Anti kick back


MULTI-TILTER



ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (3) Back angle adjustment
- (4) Seat angle
- (8) Sliding seat depth adjustment (MD)
- (9) Infinite position tilt lock
- Back/lumbar height **
- Center tilt action
- Swivel


SYNCHRO-TILTER



ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (3) Back angle adjustment *
- (8) Sliding seat depth adjustment (MD)
- (9) Multiple position tilt lock/ synchro tilt action
- Anti kick back *
- Back/lumbar height **
- Swivel


POSTURE-TILTER



ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (8) Sliding seat depth adjustment (MD)
- (9) Infinite position tilt lock
- Back/lumbar height **
- Swivel


FUNCTION-TILTER



ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (3) Back angle *
- (9) Upright position tilt lock
- Back/lumbar height **
- Swivel


OPERATOR



ADJUSTMENTS

- (2) Pneumatic seat height
- (3) Back angle *(free float/lock)
- (4) Seat angle *(free float/lock)
- Back/lumbar height **
- With single lever operator mechanism, seat and back angle are controlled using lever 4 *
- Swivel


SYNCHRO KNEE-TILTER



ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (9) Multiple position tilt lock
- Back/lumbar height *
- Synchro tilt action
- Anti kick back
- Knee tilt action
- Swivel

SYNCHRO GLIDER



ADJUSTMENTS

- (1) Tilt tension, dial
- (2) Pneumatic seat height
- (3) Back angle *
- (8) Sliding seat depth adjustment (MD)
- (9) Multiple position tilt lock
- Back/lumbar height **
- Swivel

- NOTES**
- * Select models only.
 - ** Ratchet back height adjustment on select models.
 - Mechanisms shown are generic depictions and may differ from one chair to another.

GLOBAL FABRIC SAMPLE CARDS DISPLAY THE FOLLOWING ACT FABRIC PERFORMANCE SYMBOLS:

THE ASSOCIATION FOR CONTRACT TEXTILES (ACT) HAS DEVELOPED THE FOLLOWING PERFORMANCE GUIDELINES TO MAKE FABRIC SPECIFICATION EASIER. THE FIVE SYMBOLS GIVE ARCHITECTS, DESIGNERS AND END USERS A VAST AMOUNT OF PERFORMANCE INFORMATION IN A SUCCINCT, VISUAL WAY. THIS CHART LISTS THE REQUIRED TESTS THAT CORRESPOND TO SPECIFIC END USES. AN EXPLANATION OF THE SYMBOL ALSO APPEARS.

FIRE RETARDANCY



Flammability testing determines a fabric's performance and resistance to burning.

APPLICATION

Upholstery
Panels and upholstered walls

PASSES

California bulletin 117, section E.
ASTM E 84-03 Class A or Class 1 (unadhered method).

COLOR FASTNESS TO WET & DRY CROCKING



Color fastness to wet & dry crocking refers to the rubbing off of color from the fabric onto clothing, hands or other materials and can occur under wet or dry conditions.

APPLICATION

Upholstery
Panels and upholstered walls

PASSES

AATCC 8-2001 Dry crocking. Class 4 minimum.
Wet crocking, Class 3 minimum.
AATCC 8-2001 E 84 (unadhered method).

COLOR FASTNESS TO LIGHT



Color fastness to light is the degree to which fabric will retain its color when exposed to light.

APPLICATION

Upholstery
Panels and upholstered walls

PASSES

AATCC option 2-2003 or AATCC - option 3-2003.
Class 4 minimum of 40 hours.
AATCC option 2-2003 or AATCC - option 3-2003.
Class 4 minimum of 40 hours.

PHYSICAL PROPERTIES



Three physical property tests include: 1 - Brush pill test to determine a fabric's pilling (the formation of fuzzy galls of fiber on the surface of a fabric). 2 - Breaking/tensile strength is the ability of a fabric to withstand tension without breaking or tearing. 3 - Seam slippage is the pulling apart of fabrics at the seams.

APPLICATION

Upholstery
Panels and upholstered walls

PASSES

Brush pill ASTM D3511-02, 3 minimum.
Breaking strength ASTM D5034-95 (2001) 50 lbs. minimum in warp & weft.
Seam slippage ASTM D4034 25 lbs. minimum in warp & weft.
Breaking strength ASTM D5034-95 (2001) (grab test).
35 lbs. minimum in warp & weft.

ABRASION



Abrasion is the ability of a fabric to withstand damage from wear and rubbing. There is a general contract specification as well as a heavy duty specification.

APPLICATION

General contract upholstery
Heavy duty upholstery

PASSES

ASTM D4157-02 (#10 cotton duck) 15,000 double rubs, Wyzenbeek method.
ASTM D4966-98 (12 KPA pressure) 20,000 double rubs, Martindale method.
ASTM D4157-02 (#10 cotton duck) 30,000 double rubs, Wyzenbeek method.
ASTM D4966-98 (12 KPA pressure) 40,000 double rubs, Martindale method.