

heavy duty / 24 hr



Concorde Executive 24HR.....340



G1 Ergo Select TS.....341



Granada TS336



Granada Deluxe TS336



Malaga TS.....337



ObusForme Comfort TS.....338



ObusForme Comfort XL.....343



Robust.....348



Saxon349



Truform TS.....338



Vion TS.....350



Yorkdale TS.....339



TS MODELS



model TS3140-3 Malaga model TS5451-3 Truform


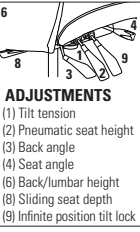


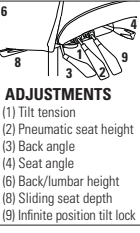


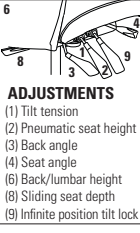

STANDARD FEATURES


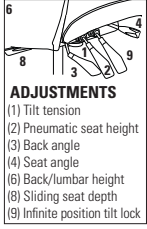


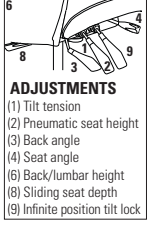


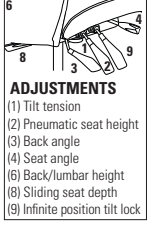


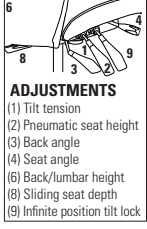


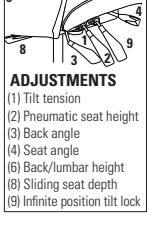

- TS models are available within standard series. TS stands for “three shift” and all of the TS models are rated for 24/7 applications as well as weight rated up to 350 lbs.
- Multi-tilter models feature a heavy duty mechanism.
- Multi-tilters are standard with pneumatic seat height, sliding seat depth adjustment, forward and rearward seat tilt with infinite lock, free floating back angle control and tilt tension control.
- Heavy duty stools are standard with a fixed back, seat depth and pneumatic seat height adjustments, swivels with adjustable Chrome footrest.
- All models are standard with either Ultracell or molded heavy duty seat foam.
- All models have a heavy duty 3” wide back upright.
- All models (except Truform) have outer back panels retained by trim screws for extra security.
- All models (except Truform) are standard with clear vinyl bumper guards around their outside backs.
- Dual wheel carpet casters (C10) are standard on all models, except Truform which comes standard with (C1).

OPTIONAL FEATURES

- Optional abrasion resistant outer back fabric (polyester) is available (except Truform TS). Resistant to impact damage. Available in Black only. Please specify (BKB). Add \$9.
- For 24 hour application, Global’s Limited Lifetime Warranty is applicable only on fabrics that are rated for 100,000 double rubs.
- For hard surface flooring casters, please specify (C10R). Add \$20. For hard surface flooring casters on Truform models, please specify (C9R). Add \$21.
- For additional arm/caster options, please refer to the Arm and Caster section (page 352). *Optional casters may be priced higher than the standard casters for your chair and the difference will be charged. Lower priced optional casters will not be credited.*

Select series are available with multiple seat sizes. See measurements below.

DESCRIPTION	FEATURES	MODEL #	STANDARD TEXTILE GRADES													
			1	2	3	4	5	6	7	8	9	10	11	12		
 <p>Granada TS</p> <p>LB Heavy Duty Multi-Tilter Plain Back COM: 1.5 YD 1.37 M Unit weight: 48 LB 21.8 KG Carton weight: 58 LB 26.31 KG Carton volume: 10.5 FT³ 0.29 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock</p>	TS3212	1050	1098	1139	1185	1262	1332	1403	1464	1541	1613	1710	1848		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		IN 26	24	40	20.5	17-19.5	17.5-21.5	19	17.5-21.5							
MM 660	610	1016	521	432-495	445-546	483	445-546									
			RTA 2		1 per carton											
 <p>Granada TS</p> <p>HB Heavy Duty Multi-Tilter Plain Back COM: 1.75 YD 1.6 M Unit weight: 51 LB 23.2 KG Carton weight: 55 LB 24.95 KG Carton volume: 10.5 FT³ 0.29 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock</p>	TS3217	1088	1144	1191	1246	1335	1417	1499	1571	1660	1744	1858	2019		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		IN 26	24.5	43	20.5	17-19.5	17.5-21.5	19	21.5-25.5							
MM 660	622	1092	521	432-495	445-546	483	546-648									
			RTA 2		1 per carton											
 <p>Granada Deluxe TS</p> <p>HB Heavy Duty Multi-Tilter COM: 2 YD 1.83 M Unit weight: 56 LB 25.5 KG Carton weight: 65 LB 29.48 KG Carton volume: 10.5 FT³ 0.29 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock</p>	TS1170-3	1140	1204	1258	1320	1422	1516	1610	1692	1794	1890	2020	2204		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		IN 26	23.5	45	21	18-20.5	17.5-21.5	20	23-28.25							
MM 660	597	1143	533	457-521	445-546	508	584-718									
			RTA 2		1 per carton											

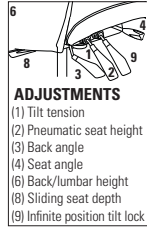
DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12
 <p>Granada Deluxe TS</p> <p>MB Heavy Duty Multi-Tilter COM: 1.75 YD 1.6 M Unit weight: 54 LB 24.5 KG Carton weight: 63 LB 28.58 KG Carton volume: 10.5 FT³ 0.29 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock</p>	TS1171-3	1097	1153	1200	1255	1344	1426	1508	1580	1669	1753	1867	2028
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W		H			
			IN 26	23.5	41	21	18-20.5	17.5-21.5	20		19-24.25			
MM 660	597	1041	533	457-521	445-546	508		483-616						
			RTA 2		1 per carton									
 <p>Granada Deluxe TS</p> <p>HB Heavy Duty Multi-Tilter w/Schukra COM: 2 YD 1.83 M Unit weight: 56 LB 25.5 KG Carton weight: 65 LB 29.48 KG Carton volume: 10.5 FT³ 0.29 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock</p>	TS1190-3	1265	1329	1383	1445	1547	1641	1735	1817	1919	2015	2145	2329
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W		H			
			IN 26	23.5	45	21	18-20.5	17.5-21.5	20		23-28.25			
MM 660	597	1143	533	457-521	445-546	508		584-718						
			RTA 2		1 per carton									
 <p>Granada Deluxe TS</p> <p>MB Heavy Duty Multi-Tilter w/Schukra COM: 1.75 YD 1.6 M Unit weight: 54 LB 24.5 KG Carton weight: 63 LB 28.58 KG Carton volume: 10.5 FT³ 0.29 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock</p>	TS1191-3	1222	1278	1325	1380	1469	1551	1633	1705	1794	1878	1992	2153
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W		H			
			IN 26	23.5	41	21	18-20.5	17.5-21.5	20		19-24.25			
MM 660	597	1041	533	457-521	445-546	508		483-616						
			RTA 2		1 per carton									
 <p>Malaga TS</p> <p>HB Heavy Duty Multi-Tilter COM: 1.75 YD 1.6 M Unit weight: 52 LB 23.6 KG Carton weight: 61 LB 27.67 KG Carton volume: 10.5 FT³ 0.29 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock</p>	TS3140-3	1368	1424	1471	1526	1615	1697	1779	1851	1940	2024	2138	2299
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W		H			
			IN 25	25	44	20	17.5-20	16.75-20.75	18.5		25-29			
MM 635	635	1118	508	445-508	425-527	470		635-737						
			RTA 2		1 per carton									
 <p>Malaga TS</p> <p>LB Heavy Duty Multi-Tilter COM: 1.5 YD 1.37 M Unit weight: 51 LB 23.2 KG Carton weight: 60 LB 27.22 KG Carton volume: 10.5 FT³ 0.29 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock</p>	TS3141-3	1306	1354	1395	1441	1518	1588	1659	1720	1797	1869	1966	2104
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS					
			W	D	H	W	D	H	W		H			
			IN 25	24.5	39.75	20	17.5-20	16.75-20.75	18.5		20.5-24.5			
MM 635	622	1010	508	445-508	425-527	470		521-622						
			RTA 1		1 per carton									

DESCRIPTION FEATURES MODEL# STANDARD TEXTILE GRADES



ObusForme Comfort TS

HB Heavy Duty Multi-Tilter
COM: 2.25 YD | 2.06 M
Unit weight: 65 LB | 29.5 KG
Carton weight: 78 LB | 35.38 KG
Carton volume: 11 FT³ | 0.31 MT³



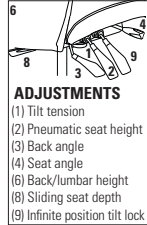
Ergonomic features:
A, B, C, D, E, F, G, H, M, N, Q, R, S

		1	2	3	4	5	6	7	8	9	10	11	12
TS1240-3		1222	1294	1355	1425	1539	1645	1751	1843	1958	2066	2212	2419
TS1240P-3 Petite seat													
IN W19.5 D16.75-19.25 H16-20 MM W495 D425-489 H406-508													
OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS							
W	D	H	W	D	H	W	H						
IN 26	25	48	21	17.5-20	16-20	19.5	27-32.25						
MM 660	635	1219	533	445-508	406-508	495	686-819						
RTA 2		courier		1 per carton									



ObusForme Comfort TS

MB Heavy Duty Multi-Tilter
COM: 2 YD | 1.83 M
Unit weight: 63 LB | 28.6 KG
Carton weight: 75 LB | 34.02 KG
Carton volume: 10.5 FT³ | 0.29 MT³



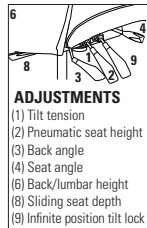
Ergonomic features:
A, B, C, D, E, F, G, H, M, N, Q, R, S

		1	2	3	4	5	6	7	8	9	10	11	12
TS1241-3		1164	1228	1282	1344	1446	1540	1634	1716	1818	1914	2044	2228
TS1241P-3 Petite seat													
IN W19.5 D16.75-19.25 H16-20 MM W495 D425-489 H406-508													
OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS							
W	D	H	W	D	H	W	H						
IN 26	25	44	21	17.5-20	16-20	19.5	22-27.25						
MM 660	635	1118	533	445-508	406-508	495	559-692						
RTA 2		courier		1 per carton									



ObusForme Comfort TS

HB Heavy Duty Multi-Tilter w/Schukra
COM: 2.25 YD | 2.06 M
Unit weight: 65 LB | 29.5 KG
Carton weight: 78 LB | 35.38 KG
Carton volume: 11 FT³ | 0.31 MT³



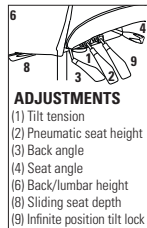
Ergonomic features:
A, B, C, D, E, F, G, H, M, N, Q, R, S, V

		1	2	3	4	5	6	7	8	9	10	11	12
TS1260-3		1343	1415	1476	1546	1660	1766	1872	1964	2079	2187	2333	2540
TS1260P-3 Petite seat													
IN W19.5 D16.75-19.25 H16-20 MM W495 D425-489 H406-508													
OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS							
W	D	H	W	D	H	W	H						
IN 26	25	48	21	17.5-20	16-20	19.5	27-32.25						
MM 660	635	1219	533	445-508	406-508	495	686-819						
RTA 2		courier		1 per carton									



ObusForme Comfort TS

MB Heavy Duty Multi-Tilter w/Schukra
COM: 2 YD | 1.83 M
Unit weight: 60 LB | 27.3 KG
Carton weight: 72 LB | 32.66 KG
Carton volume: 10.5 FT³ | 0.29 MT³



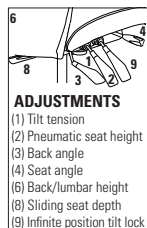
Ergonomic features:
A, B, C, D, E, F, G, H, M, N, Q, R, S, V

		1	2	3	4	5	6	7	8	9	10	11	12
TS1261-3		1287	1351	1405	1467	1569	1663	1757	1839	1941	2037	2167	2351
TS1261P-3 Petite seat													
IN W19.5 D16.75-19.25 H16-20 MM W495 D425-489 H406-508													
OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS							
W	D	H	W	D	H	W	H						
IN 26	25	44	21	17.5-20	16-20	19.5	22-27.25						
MM 660	635	1118	533	445-508	406-508	495	559-692						
RTA 2		courier		1 per carton									




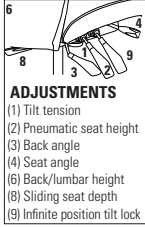


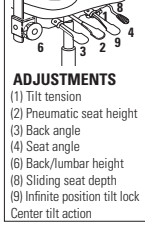


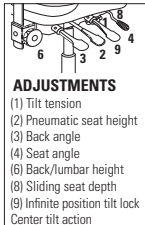

Truform TS

HB Heavy Duty Multi-Tilter
COM: 2 YD | 1.83 M
Unit weight: 58 LB | 26.4 KG
Carton weight: 63 LB | 28.58 KG
Carton volume: 10.5 FT³ | 0.29 MT³



Ergonomic features:
A, B, C, D, E, F, G, H, M, N, Q, S

		1	2	3	4	5	6	7	8	9	10	11	12
TS5450-3		1117	1181	1235	1297	1399	1493	1587	1669	1771	1867	1997	2181
OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS							
W	D	H	W	D	H	W	H						
IN 26	25	42	20	18-20.5	16.5-20.5	20	23.5-26						
MM 660	635	1067	508	457-521	419-521	508	597-660						
RTA 2		courier		1 per carton									

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES													
			1	2	3	4	5	6	7	8	9	10	11	12		
 <p>Truform TS</p> <p>MB Heavy Duty Multi-Tilter COM: 1.75 YD 1.6 M Unit weight: 55 LB 25 KG Carton weight: 60 LB 27.22 KG Carton volume: 10.5 FT³ 0.29 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock</p> <p>Ergonomic features: A, B, C, D, E, F, G, H, M, N, O, S</p>	TS5451-3	1057	1113	1160	1215	1304	1386	1468	1540	1629	1713	1827	1988		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W	H							
		IN 26	25	38.5	20	18-20.5	16.5-20.5	20	20-22.5							
MM 660	635	978	508	457-521	419-521	508	508-572									
			RTA 1		1 per carton											
 <p>Yorkdale TS</p> <p>HB Heavy Duty Multi-Tilter COM: 1.75 YD 1.6 M Unit weight: 44 LB 20 KG Carton weight: 50 LB 22.68 KG Carton volume: 9.75 FT³ 0.27 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock Center tilt action</p> <p>Ergonomic features: A, B, C, D, E, F, G, H, M, N, O, S</p>	TS2330	971	1027	1074	1129	1218	1300	1382	1454	1543	1627	1741	1902		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W	H							
		IN 24	25	42	20.5	17.5	16.5-20.5	19	21.5-23.5							
MM 610	635	1067	521	445	419-521	483	546-597									
			RTA 2		1 per carton											
 <p>Yorkdale TS</p> <p>LB Heavy Duty Multi-Tilter COM: 1.5 YD 1.37 M Unit weight: 42 LB 19.1 KG Carton weight: 48 LB 21.77 KG Carton volume: 9.75 FT³ 0.27 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock Center tilt action</p> <p>Ergonomic features: A, B, C, D, E, F, G, H, M, N, O, S</p>	TS2331	916	964	1005	1051	1128	1198	1269	1330	1407	1479	1576	1714		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W	H							
		IN 24	25	36	20.5	17.5	16.5-20.5	19	16.5-18.5							
MM 610	635	914	521	445	419-521	483	419-470									
			RTA 2		1 per carton											

CONCORDE EXECUTIVE 24HR



model 2424



Push Button


Located within easy reach. Promotes good posture as you move to various positions.

STANDARD FEATURES

- All adjustments are made with push button controls that are conveniently located in full view for easy use.
- Compound curved molded foam seat and back cushions.
- Seat cushion with Velcro attachment is easily removed and make cleaning easy.
- Rated for multi-shift use for persons up to 350 lbs.
- Standard with Allen-bolted width adjustable arms (Allen key included). Arms adjust 1.25" wider on each side, a total of 2.5" extra width.
- Pneumatic seat height adjustment and five position tilt lock. Tilt tension control.
- Ratchet style back height adjustment.
- All models are standard with a five prong, injection molded, fiberglass reinforced nylon Black spider base and button covers with dual wheel carpet casters (C10).
- For 24 hour application, Global's Limited Lifetime Warranty is applicable only on fabrics that are rated for 100,000 double rubs.

OPTIONAL FEATURES

- Models are not available with (C7) glides.
- For hard surface flooring casters, please specify (C10R). Add \$20.

DESCRIPTION	FEATURES	MODEL #	STANDARD TEXTILE GRADES													
			1	2	3	4	5	6	7	8	9	10	11	12		
 <p>HB Synchro-Tilter Concorde Executive 24HR COM: 2.5 YD 2.29 M Unit weight: 70 LB 31.8 KG Carton weight: 81.5 LB 36.97 KG Carton volume: 24.5 FT³ 0.69 MT³</p>	<p>ADJUSTMENTS</p> <ul style="list-style-type: none"> - Tilt tension - Sliding seat depth - 7 position back height - Synchro tilt action - Anti kick back - 2 button control <p>Right arm</p> <ul style="list-style-type: none"> - Pneumatic seat height <p>Left arm</p> <ul style="list-style-type: none"> - 5 position tilt lock 	2424	-	2716	2784	2861	2989	3106	3224	3326	3454	3574	3736	3966		
		Seat depth adjust: 16" to 18"														
		2424-18	-	2716	2784	2861	2989	3106	3224	3326	3454	3574	3736	3966		
Deep seat - Seat depth adjust: 18" to 20"																
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W	H	W	H					
		IN 28.5	27	50	21	16-18	18-22	21	28-31							
		MM 724	686	1270	533	406-457	457-559	533	711-787							
		RTA 00		1 per carton												

Ergonomic features:
A, B, C, D, E, L, M, N, O, T

G1 ERGO SELECT TS



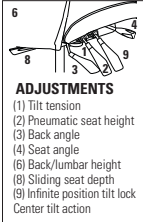
model TS7331-3 H1



model TS7333-3 G5

MECHANISM:

Multi-tilter mechanism (-3)



ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (3) Back angle
- (4) Seat angle
- (6) Back/lumbar height
- (8) Sliding seat depth
- (9) Infinite position tilt lock
Center tilt action

Ergonomic features:

A, B, C, D, E, F, G, H, M, N, Q, R, S, U

STANDARD FEATURES

- TS models are available within the standard G1 Ergo Select series. TS stands for "three shift" and each TS model is rated for 24/7 applications as well as weight rated up to 350 lbs.
- Models feature a heavy duty multi-tilter mechanism, cylinder and molded heavy duty seat foam.
- Standard with pneumatic seat height, forward and rearward seat tilt with infinite lock, free floating back angle control, tilt tension control and side activated sliding seat depth.
- Available in three back heights and two seat sizes (standard or generous).
- Stitch detail on edges of seat and back is discrete, using matched thread as standard.
- Standard with height and width adjustable (G5) arms with sliding armcaps. Armcaps also articulate inwards and outwards to aim toward the keyboard or mouse area.
- Five prong, injection molded, fiberglass reinforced nylon Black base with (C82) dual wheel carpet casters.
- G1 Ergo Select is fully compliant with latest BIFMA G1, GSA and CGSB specifications.
- For 24 hour applications, Global's Limited Lifetime Warranty is applicable only on fabrics that are rated for 100,000 double rubs.
- Upholstery options: fabric, vinyl or leather. Vinyl and leather models may feature stitch detail across the seat and/or back cushions, if applicable. Grade 2 and above textiles are recommended for 24/7 applications.

OPTIONAL FEATURES

- Upholstery is available with exaggerated top stitch detail (heavier thread). 14 coordinating or contrasting colors may be selected. Please specify.
- Optional Ergo Select arms are height (4") and width adjustable with sliding armcaps. Armcaps also articulate inwards (25°) and outwards (25°) to aim toward the keyboard or mouse area.

Please add option codes in the following order:

- **Model number**
TS7331 Medium back with arms.
TS7332 High back with arms.
TS7333 Extended high back with arms.
- **Textile**
Specify textile code.
- **Mechanism**
(3) Multi-tilter mechanism.
- **Seat size**
(S) Standard
(G) Generous
- **Arms**
(G5) G5 arms. No upcharge.
(H1) Ergo Select arms. Add \$66.
(H2) Ergo Select arms w/wide armcaps. Add \$106.
- **Base**
(B7) Black nylon B7B base. No upcharge.
(A7) Polished aluminum B7A base. Add \$131.
- **Casters**
(82) C82 dual wheel carpet casters. No upcharge.
(8R) C82R dual wheel hard floor casters. Add \$21.
- **Stitch detail**
(MS) Color matched stitching.
Decorative top stitch. No upcharge.

(XP) Black	(XB) Beige
(XG) Copen	(XA) Graphite
(XK) Mahogany	(XJ) Natural
(XH) Navy #3	(XD) New Grey
(XF) Nickel	(XN) Off-White
(XL) Rubytone	(XI) Scarlett
(XC) Smoke	(XE) Taupe

(colors shown on website)

EXAMPLE G1 ERGO SELECT TS ORDER CODE:

TS7332	-WA53	-3	-S	-H1	-B7	-82	-MS
Model #	Textile	Mechanism	Seat size	Arms	Base	Casters	Stitch detail

G1 Ergo Select TS dimensional information: based on measurements with heavy duty multi-tilter mechanism				
	Distance between arms	Standard arm height	Seat depth range	Standard seat height
Standard seat (S) Heavy duty 4" lift (4L) & (H1) arms	16.0" - 21.5" = 5.5" adjustment 406mm - 546mm = 140mm adj.	7.3" - 11.4"	16.5" - 18.75" 419mm - 476mm	17.5" - 21.5"
Generous seat (G) Heavy duty 4" lift (4L) & (H1) arms	17.25" - 22.75" = 5.5" adjustment 438mm - 578mm = 140mm adj.	185mm - 290mm	17.25" - 19.5" 438mm - 495mm	444mm - 546mm

DESCRIPTION	FEATURES	MODEL #	STANDARD TEXTILE GRADES											
			1	2	3	4	5	6	7	8	9	10	11	12



Medium Back
 COM: 1.65 YD | 1.51 M
 Unit weight: 54 LB | 24.5 KG
 Carton weight: 66 LB | 29.94 KG
 Carton volume: 10.5 FT³ | 0.29 MT³

TS7331	1252	1305	1349	1401	1485	1562	1640	1707	1791	1871	1978	2130
---------------	------	------	------	------	------	------	------	------	------	------	------	------

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H

IN	24	21.5	42	18.5	15.5-18.5	17.5-21.5	19	22
MM	610	546	1067	470	394-470	445-546	483	559

RTA 2 1 per carton



High Back
 COM: 1.75 YD | 1.6 M
 Unit weight: 56 LB | 25.5 KG
 Carton weight: 68 LB | 30.84 KG
 Carton volume: 10.5 FT³ | 0.29 MT³

TS7332	1278	1334	1381	1436	1525	1607	1689	1761	1850	1934	2048	2209
---------------	------	------	------	------	------	------	------	------	------	------	------	------

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H

IN	24.5	23	45.5	19.75	16.5-19.5	17.5-21.5	19	24.5
MM	622	584	1156	502	419-495	445-546	483	622

RTA 2 1 per carton



Extended High Back
 COM: 2 YD | 1.83 M
 Unit weight: 56 LB | 25.5 KG
 Carton weight: 69 LB | 31.3 KG
 Carton volume: 11 FT³ | 0.31 MT³

TS7333	1302	1366	1420	1483	1584	1678	1772	1854	1956	2052	2182	2366
---------------	------	------	------	------	------	------	------	------	------	------	------	------

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H

IN	24.5	24	51	19.75	16.5-19.5	17.5-21.5	19	27
MM	622	610	1295	502	419-495	445-546	483	686

RTA 2 1 per carton

OBUSFORME COMFORT XL



model 1251-0

model 1252-8



Optional Memory Foam
See right for details.

STANDARD FEATURES

- ObusForme Comfort XL is a great addition to the ObusForme family and is recommended by chiropractors worldwide.
- Specifically intended for users of above average height and/or weight (not intended for average size users).
- All models provide additional height and/or seat depth, designed to meet the requirements of the large occupant chair (BIFMA X5.11).
- Features an elastomeric back support system that provides impressive comfortable support with no pressure points along the spine, with a compound curved back and seat.
- Standard seat foam is extra thick dual cushion with a soft top layer and a firmly supportive lower layer.
- Height, width and depth adjustable (**G3**) arms with self-skinned urethane (SSU) arm pads. Armcaps articulate inwards 30°.
- Standard with Global's high quality Soft Descent™ pneumatic lift which slowly and gently lowers the seat height of the chair making it easy to obtain the exact seat height you desire.
- Vari-Width (**WA**) width adjustable arm extensions are standard when chair is ordered with adjustable arms. Allows the arms to move away from the seat by 2" on each side to allow space if desired for broader hip widths.
- Side activated sliding seat depth adjustment is standard on all models.
- Vertical back height ratchet adjustment of 5.25" is standard on all models.
- Five prong, injection molded, fiberglass reinforced nylon base (28" in diameter) in Black only with dual wheel carpet casters (**C65**).
- All models are rated for 400 lbs.
- All models ship fully assembled in the box.
- Upholstery options: fabric, vinyl or leather. Vinyl and leather models may feature stitch detail across the seat and/or back cushions, if applicable.

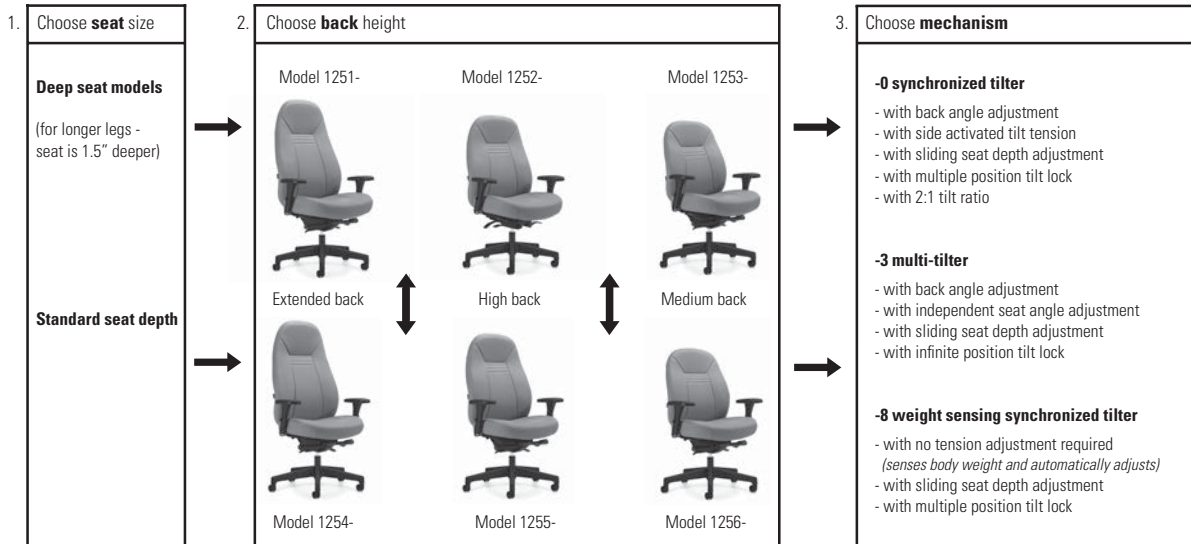
OPTIONAL FEATURES

- For hard surface flooring casters, please specify (**C65R**). Add \$21.

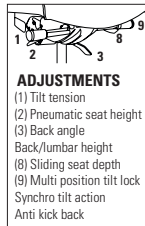
For ObusForme Comfort Heavy Duty TS (three shift) models, please refer to page 338

Big & Tall ObusForme Comfort XL: Product Map

For users of above average height or weight



DESCRIPTION FEATURES MODEL # STANDARD TEXTILE GRADES



ADJUSTMENTS

- (1) Tilt tension
- (2) Pneumatic seat height
- (3) Back angle
- Back/lumbar height
- (8) Sliding seat depth
- (9) Multi position tilt lock
- Synchro tilt action
- Anti kick back

Extra tall/wide back. Wide/deep seat.

Ergonomic features:
A, B, C, D, E, G, H, L, M, N, Q, R, U

MODEL #	1	2	3	4	5	6	7	8	9	10	11	12
1251-0	1286	1374	1448	1534	1674	1803	1932	2045	2185	2317	2496	2749

	OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
	W	D	H	W	D	H	W	H
IN	28	26	53	23.5	19-22	17-21	22	31-36.25
MM	711	660	1346	597	483-559	432-533	559	787-921

RTA 00

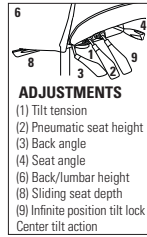
1 per carton

Extended Back Synchro-Tilter w/Back Angle Adj.
COM: 2.75 YD | 2.51 M
Unit weight: 58 LB | 26.4 KG
Carton weight: 69 LB | 31.3 KG
Carton volume: 26 FT³ | 0.73 MT³

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
-------------	----------	--------	-------------------------	--	--	--	--	--	--	--	--	--	--	--



Extended Back Multi-Tilter
 COM: 2.75 YD | 2.51 M
 Unit weight: 60 LB | 27.3 KG
 Carton weight: 71 LB | 32.21 KG
 Carton volume: 26 FT³ | 0.73 MT³

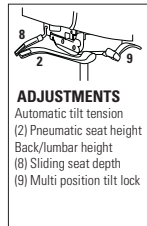


Extra tall/wide back. Wide/deep seat.
 Ergonomic features:
 A, B, C, D, E, F, G, H, M, N, Q, R, S, U

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS			STANDARD TEXTILE GRADES											
W	D	H	W	D	H	W	H	1	2	3	4	5	6	7	8	9	10	11	12	
IN 28	26	53	23.5	19-22	17-21	22	31-36.25	1286	1374	1448	1534	1674	1803	1932	2045	2185	2317	2496	2749	
MM 711	660	1346	597	483-559	432-533	559	787-921	RTA 00 1 per carton												



Extended Back Weight Sensing Synchro-Tilter
 COM: 2.75 YD | 2.51 M
 Unit weight: 55 LB | 25 KG
 Carton weight: 66 LB | 29.94 KG
 Carton volume: 26 FT³ | 0.73 MT³

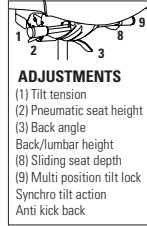


Extra tall/wide back. Wide/deep seat.
 Ergonomic features:
 A, B, C, D, E, H, L, M, N, Q, R, U

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS			STANDARD TEXTILE GRADES											
W	D	H	W	D	H	W	H	1	2	3	4	5	6	7	8	9	10	11	12	
IN 28	26	53	23.5	19-22	17-22	22	31-36.25	1286	1374	1448	1534	1674	1803	1932	2045	2185	2317	2496	2749	
MM 711	660	1346	597	483-559	432-559	559	787-921	RTA 00 1 per carton												



High Back Synchro-Tilter w/ Back Angle Adj.
 COM: 2.5 YD | 2.29 M
 Unit weight: 55 LB | 25 KG
 Carton weight: 66.5 LB | 30.16 KG
 Carton volume: 24.5 FT³ | 0.69 MT³

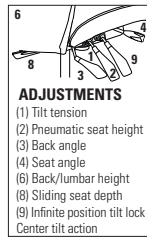


High/wide back. Wide/deep seat.
 Ergonomic features:
 A, B, C, D, E, G, H, L, M, N, Q, R, U

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS			STANDARD TEXTILE GRADES											
W	D	H	W	D	H	W	H	1	2	3	4	5	6	7	8	9	10	11	12	
IN 28	26	48.5	23.5	19-22	17-21	22	26.5-31.75	1225	1305	1373	1450	1578	1695	1813	1915	2043	2163	2325	2555	
MM 711	660	1232	597	483-559	432-533	559	673-806	RTA 00 1 per carton												



High Back Multi-Tilter
 COM: 2.5 YD | 2.29 M
 Unit weight: 57 LB | 25.9 KG
 Carton weight: 68.5 LB | 31.07 KG
 Carton volume: 24.5 FT³ | 0.69 MT³

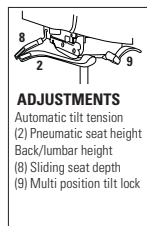


High/wide back. Wide/deep seat.
 Ergonomic features:
 A, B, C, D, E, F, G, H, M, N, Q, R, S, U

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS			STANDARD TEXTILE GRADES											
W	D	H	W	D	H	W	H	1	2	3	4	5	6	7	8	9	10	11	12	
IN 28	26	48.5	23.5	19-22	17-21	22	26.5-31.75	1225	1305	1373	1450	1578	1695	1813	1915	2043	2163	2325	2555	
MM 711	660	1232	597	483-559	432-533	559	673-806	RTA 00 1 per carton												


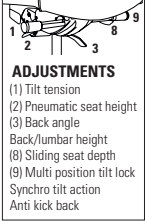

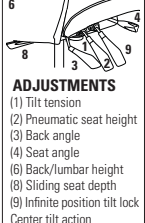

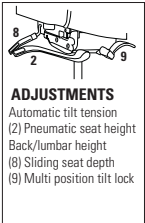

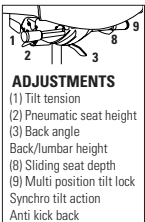

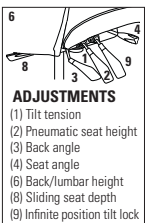


High Back Weight Sensing Synchro-Tilter
 COM: 2.5 YD | 2.29 M
 Unit weight: 52 LB | 23.6 KG
 Carton weight: 63.5 LB | 28.8 KG
 Carton volume: 24.5 FT³ | 0.69 MT³

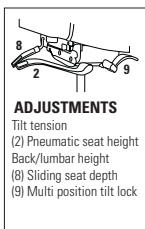


High/wide back. Wide/deep seat.
 Ergonomic features:
 A, B, C, D, E, H, L, M, N, Q, R, U

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS			STANDARD TEXTILE GRADES											
W	D	H	W	D	H	W	H	1	2	3	4	5	6	7	8	9	10	11	12	
IN 28	26	48.5	23.5	19-22	17-22	22	26.5-31.75	1225	1305	1373	1450	1578	1695	1813	1915	2043	2163	2325	2555	
MM 711	660	1232	597	483-559	432-559	559	673-806	RTA 00 1 per carton												

DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES														
			1	2	3	4	5	6	7	8	9	10	11	12			
 <p>Mid Back Synchro-Tilter w/Back Angle Adj. COM: 2.5 YD 2.29 M Unit weight: 52 LB 23.6 KG Carton weight: 63 LB 28.58 KG Carton volume: 22.5 FT³ 0.63 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle Back/lumbar height (8) Sliding seat depth (9) Multi position tilt lock Synchro tilt action Anti kick back</p>	<p>Mid/wide back. Wide/deep seat.</p> <p>Ergonomic features: A, B, C, D, E, G, H, L, M, N, Q, R, U</p>	1253-0	1166	1246	1314	1391	1519	1636	1754	1856	1984	2104	2266	2496		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
			W	D	H	W	D	H	W	H							
			IN 28	26	44.5	23.5	19-22	17-21	22	22-27.25							
MM 711	660	1130	597	483-559	432-533	559	559-692										
			RTA 00	1 per carton													
 <p>Mid Back Multi-Tilter COM: 2.5 YD 2.29 M Unit weight: 54 LB 24.5 KG Carton weight: 65 LB 29.48 KG Carton volume: 22.5 FT³ 0.63 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock Center tilt action</p>	<p>Mid/wide back. Wide/deep seat.</p> <p>Ergonomic features: A, B, C, D, E, F, G, H, M, N, Q, R, S, U</p>	1253-3	1166	1246	1314	1391	1519	1636	1754	1856	1984	2104	2266	2496		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
			W	D	H	W	D	H	W	H							
			IN 28	26	44.5	23.5	19-22	17-21	22	22-27.25							
MM 711	660	1130	597	483-559	432-533	559	559-692										
			RTA 00	1 per carton													
 <p>Mid Back Weight Sensing Synchro-Tilter COM: 2.5 YD 2.29 M Unit weight: 49 LB 22.3 KG Carton weight: 60 LB 27.22 KG Carton volume: 22.5 FT³ 0.63 MT³</p>	 <p>ADJUSTMENTS Automatic tilt tension (2) Pneumatic seat height Back/lumbar height (8) Sliding seat depth (9) Multi position tilt lock</p>	<p>Mid/wide back. Wide/deep seat.</p> <p>Ergonomic features: A, B, C, D, E, H, L, M, N, Q, R, U</p>	1253-8	1166	1246	1314	1391	1519	1636	1754	1856	1984	2104	2266	2496		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
			W	D	H	W	D	H	W	H							
			IN 28	26	44.5	23.5	19-22	17-22	22	22-27.25							
MM 711	660	1130	597	483-559	432-559	559	559-692										
			RTA 00	1 per carton													
 <p>Extended Back Synchro-Tilter w/Back Angle Adj. COM: 2.75 YD 2.51 M Unit weight: 57 LB 25.9 KG Carton weight: 68 LB 30.84 KG Carton volume: 26 FT³ 0.73 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle Back/lumbar height (8) Sliding seat depth (9) Multi position tilt lock Synchro tilt action Anti kick back</p>	<p>Extra tall/wide back. Wide seat/std depth.</p> <p>Ergonomic features: A, B, C, D, E, G, H, L, M, N, Q, R, U</p>	1254-0	1225	1313	1387	1473	1613	1742	1871	1984	2124	2256	2435	2688		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
			W	D	H	W	D	H	W	H							
			IN 28	24.5	53	23.5	17-22	17-21	22	31-36.25							
MM 711	622	1346	597	432-559	432-533	559	787-921										
			RTA 00	1 per carton													
 <p>Extended Back Multi-Tilter COM: 2.75 YD 2.51 M Unit weight: 59 LB 26.8 KG Carton weight: 70 LB 31.75 KG Carton volume: 26 FT³ 0.73 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock Center tilt action</p>	<p>Extra tall/wide back. Wide seat/std depth.</p> <p>Ergonomic features: A, B, C, D, E, F, G, H, M, N, Q, R, S, U</p>	1254-3	1225	1313	1387	1473	1613	1742	1871	1984	2124	2256	2435	2688		
			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
			W	D	H	W	D	H	W	H							
			IN 28	24.5	53	23.5	17-20	17-21	22	31-36.25							
MM 711	622	1346	597	432-508	432-533	559	787-921										
			RTA 00	1 per carton													

DESCRIPTION FEATURES MODEL# STANDARD TEXTILE GRADES



Extended Back Weight Sensing Synchro-Tilter
 COM: 2.75 YD | 2.51 M
 Unit weight: 54 LB | 24.5 KG
 Carton weight: 65 LB | 29.48 KG
 Carton volume: 26 FT³ | 0.73 MT³

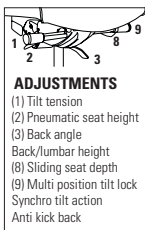
Extra tall/wide back. Wide seat/std depth.
 Ergonomic features:
 A, B, C, D, E, H, L, M, N, Q, R, U

MODEL#	1	2	3	4	5	6	7	8	9	10	11	12
1254-8	1225	1313	1387	1473	1613	1742	1871	1984	2124	2256	2435	2688

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H

IN	28	24.5	53	23.5	17-20	17-22	22	31-36.25
MM	711	622	1346	597	432-508	432-559	559	787-921

RTA 00 1 per carton



High Back Synchro-Tilter w/Back Angle Adj.
 COM: 2.5 YD | 2.29 M
 Unit weight: 54 LB | 24.5 KG
 Carton weight: 65.5 LB | 29.71 KG
 Carton volume: 24.5 FT³ | 0.69 MT³

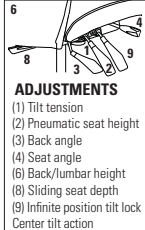
High/wide back. Wide seat/std depth.
 Ergonomic features:
 A, B, C, D, E, G, H, L, M, N, Q, R, U

MODEL#	1	2	3	4	5	6	7	8	9	10	11	12
1255-0	1166	1246	1314	1391	1519	1636	1754	1856	1984	2104	2266	2496

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H

IN	28	24.5	48.5	23.5	17-20	17-21	22	26.5-31.75
MM	711	622	1232	597	432-508	432-533	559	673-806

RTA 00 1 per carton



High Back Multi-Tilter
 COM: 2.5 YD | 2.29 M
 Unit weight: 56 LB | 25.5 KG
 Carton weight: 67.5 LB | 30.62 KG
 Carton volume: 24.5 FT³ | 0.69 MT³

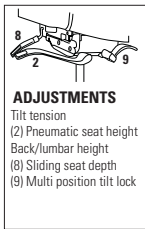
High/wide back. Wide seat/std depth.
 Ergonomic features:
 A, B, C, D, E, F, G, H, M, N, Q, R, S, U

MODEL#	1	2	3	4	5	6	7	8	9	10	11	12
1255-3	1166	1246	1314	1391	1519	1636	1754	1856	1984	2104	2266	2496

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H

IN	28	24.5	48.5	23.5	17-20	17-21	22	26.5-31.75
MM	711	622	1232	597	432-508	432-533	559	673-806

RTA 00 1 per carton



High Back Weight Sensing Synchro-Tilter
 COM: 2.5 YD | 2.29 M
 Unit weight: 51 LB | 23.2 KG
 Carton weight: 62.5 LB | 28.35 KG
 Carton volume: 24.5 FT³ | 0.69 MT³

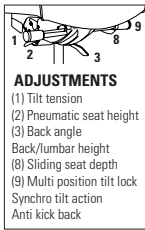
High/wide back. Wide seat/std depth.
 Ergonomic features:
 A, B, C, D, E, H, L, M, N, Q, R, U

MODEL#	1	2	3	4	5	6	7	8	9	10	11	12
1255-8	1166	1246	1314	1391	1519	1636	1754	1856	1984	2104	2266	2496

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H

IN	28	24.5	48.5	23.5	17-20	17-22	22	26.5-31.75
MM	711	622	1232	597	432-508	432-559	559	673-806

RTA 00 1 per carton



Mid Back Synchro-Tilter w/ Back Angle Adj.
 COM: 2.5 YD | 2.29 M
 Unit weight: 51 LB | 23.2 KG
 Carton weight: 62 LB | 28.12 KG
 Carton volume: 22.5 FT³ | 0.63 MT³

Mid/wide back. Wide seat/std depth.
 Ergonomic features:
 A, B, C, D, E, G, H, L, M, N, Q, R, U

MODEL#	1	2	3	4	5	6	7	8	9	10	11	12
1256-0	1107	1187	1255	1332	1460	1577	1695	1797	1925	2045	2207	2437

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H

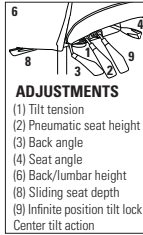
IN	28	24.5	44.5	23.5	17-20	17-21	22	22-27.25
MM	711	622	1130	597	432-508	432-533	559	559-692

RTA 00 1 per carton

DESCRIPTION FEATURES MODEL# STANDARD TEXTILE GRADES



Mid Back Multi-Tilter
 COM: 2.5 YD | 2.29 M
 Unit weight: 53 LB | 24.1 KG
 Carton weight: 64 LB | 29.03 KG
 Carton volume: 22.5 FT³ | 0.63 MT³



Mid/wide back. Wide seat/std depth.
 Ergonomic features:
 A, B, C, D, E, F, G, H, M, N, Q, R, S, U

MODEL#	1	2	3	4	5	6	7	8	9	10	11	12
1256-3	1107	1187	1255	1332	1460	1577	1695	1797	1925	2045	2207	2437

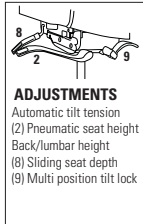
OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H

IN	28	24.5	44.5	23.5	17-20	17-21	22	22-27.25
MM	711	622	1130	597	432-508	432-533	559	559-692

RTA 00 1 per carton



Mid Back Weight Sensing Synchro-Tilter
 COM: 2.5 YD | 2.29 M
 Unit weight: 48 LB | 21.8 KG
 Carton weight: 59 LB | 26.76 KG
 Carton volume: 22.5 FT³ | 0.63 MT³



Mid/wide back. Wide seat/std depth.
 Ergonomic features:
 A, B, C, D, E, H, L, M, N, Q, R, U

MODEL#	1	2	3	4	5	6	7	8	9	10	11	12
1256-8	1107	1187	1255	1332	1460	1577	1695	1797	1925	2045	2207	2437

OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS	
W	D	H	W	D	H	W	H

IN	28	24.5	44.5	23.5	17-20	17-22	22	22-27.25
MM	711	622	1130	597	432-508	432-559	559	559-692

RTA 00 1 per carton

ROBUST



model 2527



model 2526




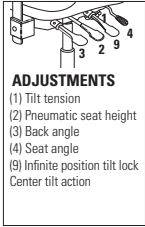

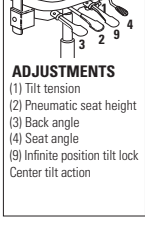
Optional Memory Foam
See right for details.

STANDARD FEATURES

- Heavy duty chair rated for multi-shift users up to 500 lbs.
- Standard with a six prong, oval tubular steel base (32" in diameter) in Black only.
- Standard with a solid steel loop style arm. The arm is vinyl dipped to be warm to the touch and impact absorbent.
- Arms are width adjustable for an extra 2" on each side, providing additional room and comfort for users.
- Side tension adjustment can be reached from a seated position.
- Standard with Ultracell high density, highly resilient foam on seat and back.
- Large diameter 3" Black casters provide easier mobility. Casters are suitable for hard surface flooring or carpet.
- For 24 hour application, Global's Limited Lifetime Warranty is applicable only on fabrics that are rated for 100,000 double rubs.
- Upholstery options: fabric only.
Robust has a two-tone fabric combination; chosen fabric + Black trim.

OPTIONAL FEATURES

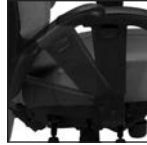
- There are no caster or arm options for this series.
- Optional abrasion resistant outer back fabric (polyester) is available. Resistant to impact damage. Available in Black only. Please specify (BKB). Add \$9.

DESCRIPTION	FEATURES	MODEL #	STANDARD TEXTILE GRADES													
			1	2	3	4	5	6	7	8	9	10	11	12		
 <p>HB Heavy Duty Multi-Tilter w/Headrest COM: 3.25 YD 2.97 M Unit weight: 92 LB 41.8 KG Carton weight: 118 LB 53.52 KG Carton volume: 33.5 FT³ 0.94 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (9) Infinite position tilt lock Center tilt action</p> <p>Ergonomic features: A, B, C, F, G, M, N, Q, S</p>	2526	-	2198	2286	2387	2552	2705	2858	2991	3157	3313	3524	3823		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W	H							
		IN 29 MM 737	27.5 699	50.5 1283	25.5 648	20 508	16.5-20.5 419-521	22 559	30 762							
		RTA 00	1 per carton													
 <p>MB Heavy Duty Multi-Tilter COM: 3 YD 2.74 M Unit weight: 90 LB 40.9 KG Carton weight: 114 LB 51.71 KG Carton volume: 29.5 FT³ 0.83 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (9) Infinite position tilt lock Center tilt action</p> <p>Ergonomic features: A, B, C, F, G, M, N, Q, S</p>	2527	-	2036	2117	2210	2363	2504	2645	2768	2921	3065	3260	3536		
		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS								
		W	D	H	W	D	H	W	H							
		IN 29 MM 737	26.5 673	42.5 1080	25.5 648	20 508	16.5-20.5 419-521	22 559	24 610							
		RTA 00	1 per carton													

SAXON



model 2512-3



Arm Feature


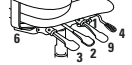

Arms are designed to flip up and down to accommodate people wearing equipment belts.

STANDARD FEATURES

- Rated for multi-shift use by persons up to 350 lbs.
- Standard with a dual cushion Ultracell foam seat and heavily padded back for exceptional comfort.
- Abrasion resistant outer back fabric (polyester) is standard. Resistant to impact damage. Available in Black only.
- Standard with **(VL)** fold up arms. Arms fold up and down to accommodate users who wear equipment belts, such as police officers and 911 operators.
- Standard with ratchet back height adjustment (2.25").
- Side activated sliding seat depth adjustment is standard.
- For 24 hour application, Global's Limited Lifetime Warranty is applicable only on fabrics that are rated for 100,000 double rubs.
- Back support upright is 3" wide for extra strength.
- Five prong, injection molded, fiberglass reinforced nylon Black base with dual wheel carpet casters **(C10)**.
- Upholstery options: fabric and vinyl only. Vinyl models may feature stitch detail across the seat and/or back cushions, if applicable.

OPTIONAL FEATURES

- For hard surface flooring casters, please specify **(C10R)**. Add \$20.
- For additional arm/caster options, please refer to the Arm and Caster section (page 352). *Optional casters may be priced higher than the standard casters for your chair and the difference will be charged. Lower priced optional casters will not be credited.*

DESCRIPTION	FEATURES	MODEL #	STANDARD TEXTILE GRADES																																		
			1	2	3	4	5	6	7	8	9	10	11	12																							
 <p>HB Heavy Duty Multi-Tilter COM: 2.25 YD 2.06 M Unit weight: 53 LB 24.1 KG Carton weight: 60 LB 27.22 KG Carton volume: 13 FT³ 0.36 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height Sliding seat depth (9) Infinite position tilt lock Center tilt action</p>	2512-3	-	1530	1591	1661	1775	1881	1987	2079	2194	2302	2448	2655																							
		<table border="1"> <thead> <tr> <th colspan="3">OVERALL DIMENSIONS</th> <th colspan="3">SEAT DIMENSIONS</th> <th colspan="2">BACK DIMENSIONS</th> </tr> <tr> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th>D</th> <th>H</th> <th>W</th> <th>H</th> </tr> </thead> <tbody> <tr> <td>IN 27.5</td> <td>25</td> <td>39.5</td> <td>22.5</td> <td>19-21.5</td> <td>18-22</td> <td>20</td> <td>19.5-22</td> </tr> <tr> <td>MM 699</td> <td>635</td> <td>1003</td> <td>572</td> <td>483-546</td> <td>457-559</td> <td>508</td> <td>495-559</td> </tr> </tbody> </table>			OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS		W	D	H	W	D	H	W	H	IN 27.5	25	39.5	22.5	19-21.5	18-22	20	19.5-22	MM 699	635	1003	572	483-546	457-559	508	495-559	RTA 2  1 per carton
OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS																															
W	D	H	W	D	H	W	H																														
IN 27.5	25	39.5	22.5	19-21.5	18-22	20	19.5-22																														
MM 699	635	1003	572	483-546	457-559	508	495-559																														

Ergonomic features:
A, B, C, D, E, F, G, H, M, N, Q, S

VION TS



model TS6321-3

model TS6331-3

VION FINISHES - TASK SEATING				
Back Frame	Base	SPECIFY CODE	Arm Options	SPECIFY CODE
Black	Black	BLK	Adjustable "T" arm (Black) Adjustable "T" arm, fixed armcap (Black)	AS AF
	Polished aluminum	BAU Add \$131	Adjustable "T" arm (Black, Chrome accent) Adj. "T" arm, fixed armcap (Black, Chrome accent)	AC AD
Shadow	Shadow	SHW Add \$131	Adjustable "T" arm (Shadow) Adjustable "T" arm, fixed armcap (Shadow)	SHA SHF
	Polished aluminum	SAU Add \$131	Adjustable "T" arm (Shadow, Chrome accent) Adj. "T" arm, fixed armcap (Shadow, Chrome accent)	FC CF
Fog	Fog	FOG Add \$131	Adjustable "T" arm (Fog) Adjustable "T" arm, fixed armcap (Fog) Adjustable "T" arm (Fog, Chrome accent) Adj. "T" arm, fixed armcap (Fog, Chrome accent)	FA FF FC CF
	Polished aluminum	FAU Add \$131	Fixed "C" arm (Black) Fixed "C" arm (Shadow) Fixed "C" arm (Fog) Fixed "C" arm (polished aluminum)	C SHC CC CA Add \$111


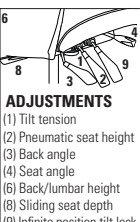

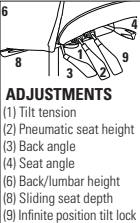
* All arms have Black SSU armcaps.

STANDARD FEATURES

- TS models are available within the standard Vion series. TS stands for "three shift" and each of the TS models are rated for 24/7 applications as well as weight rated up to 350 lbs.
- Multi-tilter models feature a heavy duty mechanism.
- Multi-tilters are standard with pneumatic seat height. Forward and rearward seat tilt with infinite lock and free floating back angle control. Tilt tension control.
- Side activated sliding seat depth adjustment is standard on multi-tilters.
- Heavy duty stools are standard with fixed back, seat depth and pneumatic seat height adjustments. Swivels are standard with adjustable Chrome footrest.
- All models are standard with either Ultracell or molded heavy duty seat foam.
- All models have a heavy duty 3" wide back upright.
- Five prong, injection molded, fiberglass reinforced nylon Governor base (B7) with dual wheel carpet casters (C1).
- Standard with height and width adjustable T-arms with sliding armcaps.
- Mesh back models are available in ten standard Vion Mesh colors: Aqua (MS75), Black (MS69), Black Cherry (MS76), Blue (MS72), Dust (MS77), Ivory (MS78), Natural (MS74), Paprika (MS79), Rope (MS73) and Stone (MS71).
- For 24 hour applications, Global's Limited Lifetime Warranty is applicable only on fabrics that are rated for 100,000 double rubs.
- Upholstery options: fabric, vinyl or leather. Vinyl and leather models may feature stitch detail across the seat and/or back cushions, if applicable. Grade 2 and above textiles are recommended for 24/7 applications.
- Upholstered back models feature Black fabric (Jenny JN02) on the back side.

OPTIONAL FEATURES

- Vion back frames, arms and bases are available in three colors: Black, Shadow and Fog. See Vion finishes chart for options and upcharges. Armcaps are always Black.
- Mesh back models are also available in ten Dimension Mesh colors: Berry (DBE), Black (DBK), Chalk (DCL), Charcoal (DCH), Citrus (DCT), Cobalt (DCO), Fog (DST), Pool Blue (DPB), Sand (DSD), Shadow (DGM). Add \$25.
- Upholstered back models offer a Matching Outer (MO) upholstery option. Due to the additional material needed, these models are listed separately and are priced differently than the standard upholstered back models.
- Optional lumbar pad can be added at time of order, please specify (LS). Add \$17. Lumbar pad can also be ordered after sale as a kit, specify model 6339, add \$32. The lumbar pad is adjustable up to 3".
- Seat available in memory foam, please specify (MF). Add \$106.
- Petite seat models (2" shorter and 2" narrower than the standard size seat) are available. Please specify by adding (P) to the model code. No upcharge.
- For hard surface flooring casters, please specify (C9R). Add \$21.

DESCRIPTION	FEATURES	MODEL #	STANDARD TEXTILE GRADES																																	
			1	2	3	4	5	6	7	8	9	10	11	12																						
 <p>HB Heavy Duty Multi-Tilter - Mesh Back COM: 1 YD 0.91 M Unit weight: 50 LB 22.7 KG Carton weight: 62 LB 28.12 KG Carton volume: 10.5 FT³ 0.29 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock</p>	TS6321-3	1288	1320	1347	1378	1429	1476	1523	1564	1615	1663	1728	1820																						
			<table border="1"> <thead> <tr> <th rowspan="2"></th> <th colspan="3">OVERALL DIMENSIONS</th> <th colspan="3">SEAT DIMENSIONS</th> <th colspan="2">BACK DIMENSIONS</th> </tr> <tr> <th>W</th><th>D</th><th>H</th><th>W</th><th>D</th><th>H</th><th>W</th><th>H</th> </tr> </thead> <tbody> <tr> <td>IN</td> <td>25.5</td><td>24</td><td>41</td><td>20</td><td>17-19.5</td><td>17.5-21.5</td><td>18.5</td><td>23</td> </tr> <tr> <td>MM</td> <td>648</td><td>610</td><td>1041</td><td>508</td><td>432-495</td><td>445-546</td><td>470</td><td>584</td> </tr> </tbody> </table>		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS		W	D	H	W	D	H	W	H	IN	25.5	24	41	20	17-19.5	17.5-21.5	18.5	23	MM	648	610	1041	508	432-495	445-546
	OVERALL DIMENSIONS				SEAT DIMENSIONS			BACK DIMENSIONS																												
	W	D	H	W	D	H	W	H																												
IN	25.5	24	41	20	17-19.5	17.5-21.5	18.5	23																												
MM	648	610	1041	508	432-495	445-546	470	584																												
 <p>Vion TS MB Heavy Duty Multi-Tilter - Mesh Back COM: 1 YD 0.91 M Unit weight: 48 LB 21.8 KG Carton weight: 60 LB 27.22 KG Carton volume: 10.5 FT³ 0.29 MT³</p>	 <p>ADJUSTMENTS (1) Tilt tension (2) Pneumatic seat height (3) Back angle (4) Seat angle (6) Back/lumbar height (8) Sliding seat depth (9) Infinite position tilt lock</p>	TS6322-3	1230	1262	1289	1320	1371	1418	1465	1506	1557	1605	1670	1762																						
			<table border="1"> <thead> <tr> <th rowspan="2"></th> <th colspan="3">OVERALL DIMENSIONS</th> <th colspan="3">SEAT DIMENSIONS</th> <th colspan="2">BACK DIMENSIONS</th> </tr> <tr> <th>W</th><th>D</th><th>H</th><th>W</th><th>D</th><th>H</th><th>W</th><th>H</th> </tr> </thead> <tbody> <tr> <td>IN</td> <td>25.5</td><td>24</td><td>39</td><td>20</td><td>17-19.5</td><td>17.5-21.5</td><td>18.5</td><td>21</td> </tr> <tr> <td>MM</td> <td>648</td><td>610</td><td>991</td><td>508</td><td>432-495</td><td>445-546</td><td>470</td><td>533</td> </tr> </tbody> </table>		OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS		W	D	H	W	D	H	W	H	IN	25.5	24	39	20	17-19.5	17.5-21.5	18.5	21	MM	648	610	991	508	432-495	445-546
	OVERALL DIMENSIONS				SEAT DIMENSIONS			BACK DIMENSIONS																												
	W	D	H	W	D	H	W	H																												
IN	25.5	24	39	20	17-19.5	17.5-21.5	18.5	21																												
MM	648	610	991	508	432-495	445-546	470	533																												

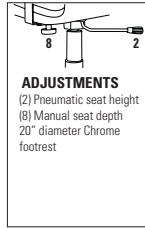
DESCRIPTION	FEATURES	MODEL#	STANDARD TEXTILE GRADES											
-------------	----------	--------	-------------------------	--	--	--	--	--	--	--	--	--	--	--



Vion S

MB Heavy Duty Stool - Mesh Back

COM: 1 YD | 0.91 M
 Unit weight: 38 LB | 17.3 KG
 Carton weight: 50 LB | 22.68 KG
 Carton volume: 10.5 FT³ | 0.29 MT³



Ergonomic features:
 C, E, H, M, N, Q, U

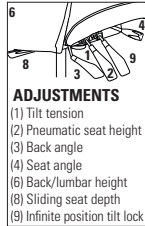
	1	2	3	4	5	6	7	8	9	10	11	12
S6328-6	1148	1180	1207	1238	1289	1336	1383	1424	1475	1523	1588	1680
OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
W	D	H	W	D	H	W	H					
IN 25.5	24	48	20	17.5	23.5-33.5	18.5	21					
MM 648	610	1219	508	445	597-851	470	533					
RTA 2		1 per carton										



Vion TS

HB Heavy Duty Multi-Tilter - Upholstered Back

COM: 1.25 YD | 1.14 M
 Unit weight: 51 LB | 23.2 KG
 Carton weight: 63 LB | 28.58 KG
 Carton volume: 10.5 FT³ | 0.29 MT³



Ergonomic features:
 A, B, C, E, F, G, H, M, N, Q, U, S

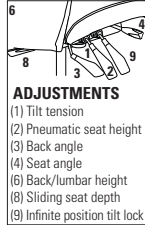
	1	2	3	4	5	6	7	8	9	10	11	12
TS6331-3	1288	1328	1362	1401	1464	1523	1582	1633	1697	1757	1838	1953
TS6331-3MO	1346	1410	1464	1526	1628	1722	1816	1898	2000	2096	2226	2410
OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
W	D	H	W	D	H	W	H					
IN 25.5	24	41	20	17-19.5	17.5-21.5	18.5	23					
MM 648	610	1041	508	432-495	445-546	470	584					
RTA 2		1 per carton										



Vion TS

MB Heavy Duty Multi-Tilter - Upholstered Back

COM: 1.25 YD | 1.14 M
 Unit weight: 49 LB | 22.3 KG
 Carton weight: 61 LB | 27.67 KG
 Carton volume: 10.5 FT³ | 0.29 MT³



Ergonomic features:
 A, B, C, E, F, G, H, M, N, Q, U, S

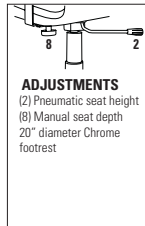
	1	2	3	4	5	6	7	8	9	10	11	12
TS6332-3	1230	1270	1304	1343	1406	1465	1524	1575	1639	1699	1780	1895
TS6332-3MO	1288	1352	1406	1468	1570	1664	1758	1840	1942	2038	2168	2352
OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
W	D	H	W	D	H	W	H					
IN 25.5	24	39	20	17-19.5	17.5-21.5	18.5	21					
MM 648	610	991	508	432-495	445-546	470	533					
RTA 2		1 per carton										



Vion S

MB Heavy Duty Stool - Upholstered Back

COM: 1.25 YD | 1.14 M
 Unit weight: 39 LB | 17.7 KG
 Carton weight: 51 LB | 23.13 KG
 Carton volume: 10.5 FT³ | 0.29 MT³

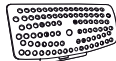


Ergonomic features:
 C, E, H, M, N, Q, U

	1	2	3	4	5	6	7	8	9	10	11	12
S6338-6	1148	1188	1222	1261	1324	1383	1442	1493	1557	1617	1698	1813
OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
W	D	H	W	D	H	W	H					
IN 25.5	24	48	20	17.5	23.5-33.5	18.5	21					
MM 648	610	1219	508	445	597-851	470	533					
RTA 2		1 per carton										

List price

6339	32											
OVERALL DIMENSIONS			SEAT DIMENSIONS			BACK DIMENSIONS						
W	D	H	W	D	H	W	H					
IN 10.25	3.5	5.25	-	-	-	-	-					
MM 260	89	133	-	-	-	-	-					
RTA 00		1 per carton										



Vion S

Lumbar Pad Kit

COM: N/A
 Unit weight: 0.5 LB | 0.2 KG
 Carton weight: 1.5 LB | 0.68 KG
 Carton volume: 0.5 FT³ | 0.01 MT³