

Diet Linking Panels

Effective February 2026 Canada



INSTALLATOIN MANUAL

diet linking panels



DIET LINKING PANELS

Introduction

Panel Connectors	3
Diet Linking Panel Caster Foot	4
Diet Linking Panel Flat Foot	4
Diet Panel Wall Connection	5
Diet Expanding Kit	6
Diet Door and Catch Kit	7
Diet Overpanel Divider	8

Correct Product handling Tips

- Place panels into their location. Handle all of the furniture with care.
- Hold and carry by the data or power punch outs at the sides of the panel, or remove raceway covers to carry panels by the horizontal rails. Non-raceway panels should be carried by the outer edges, so as not to squeeze the fabric portion of panel.
- Lift panels completely off the ground when carrying; dragging may cause the glide to spin out.
- When carting and/or staging panels, ensure they are placed frame to frame to avoid one panel leaning into the middle or the edge of the fabric portion of another.
- When staging panels, ensure the first panel is relatively close to the wall at the glides (just enough to stand on its own).
- Always protect walls and/or panels when leaning them.
- Always stand panels with glides to the ground (right side up).
- Ensure panels and carts are adequately protected during off-loads.
- Watch for raceway covers that may have come off during transit. They are usually in the plastic covering.
- Watch for the sharp ends of staples when removing the packaging from around panels.

Required Installation Tools

Safety Glasses
Rubber Mallet
Power Prill (var speed, rev)
Magnetic drill bit holders
Gloves

Additional items you may find useful:

General Purpose Prybar
Frame Dolly
Two wheel cart
Furniture Cart with Straps

Please contact your Global Contract Service Representative at 416-739-5000 for any questions or concerns.

NOTE: Any alterations to listed components will void the manufacturer's warranty. The manufacturer will not be responsible for any damage or bodily harm caused by alterations in accordance with national or local electrical codes and manufacturer's specifications.

In accordance with the manufacturer's policy of continual product improvement, the product presented in this document is subject to change without notice or obligation.

DIET LINKING PANELS

Panel Connector • DPL

Every panel ships with a connecting kit comprising hinges, spacers, screws and hinge pins. Not all pieces included in the connecting kit might get used with every panel (connecting two stand alone panels at 90°, for example, will only require installation of two hinge / spacer sets at the top and bottom of each panel). The remaining pieces included in the connecting kit should be stored on site to be available for future reconfigurations.

Location of connecting hinge / spacer and hinge / hinge set on panels is predetermined by location of double holes, pre-drilled in panel verticals. There are pairs of holes located always at the panels' bottom and top. In addition, a 54" high panel will have a pair at 42" height (to connect to 42" high adjacent panel) and a 66" high panel will have additional pairs at 42" and 54" height (to connect to 42" and 54" adjacent panels).

NOTE: When connecting 66" high partly glazed panels, use additional set of connectors at 42" height. In order to install panel connectors to connect two panels at flexible angle,

STEP 1: Remove vertical edge trim,

STEP 2: Position spacer A and hinge B over pre-drilled holes at desired height,

STEP 3: Secure with two supplied screws (S74) (Do not over tighten!) and snap the vertical edge trims back in place.

Set the panels to desired angle. Insert top and bottom pins. In order to connect two straight panels (180°),

STEP 4: Remove vertical edge trims, position two hinges over pre-drilled holes at desired height and secure with two supplied screws (S74) on both panels. Do not over tighten! Snap vertical edge trims back in place.

STEP 5: Level the first panel, position the second panel so that all hinges overlap and insert four pins (S73) (two at the top; two at the bottom).

STEP 6: To connect 3 panels in a 90°, 3 way configuration, remove panel vertical edge trims and install two spacer / hinge sets (top and bottom) on both wing panels.

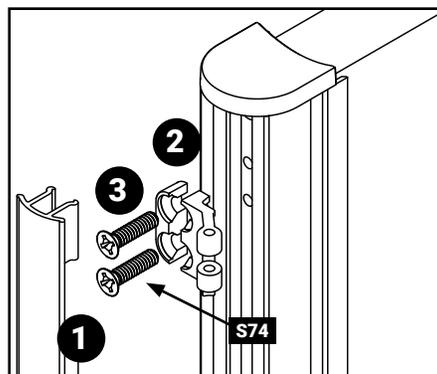
Install two hinge / hinge sets (top and bottom) on the panel that is going to be installed between the wing panels.

Replace vertical edge trims, level the first panel, position wing panels so that all hinges overlap and insert four pins (two at the top; two at the bottom) as you go along.

STEP 7: To connect three panels in a 120°, three-way configuration (or four panels in a 90°, four-way configuration).

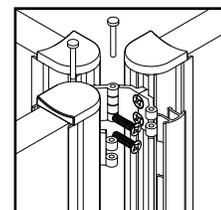
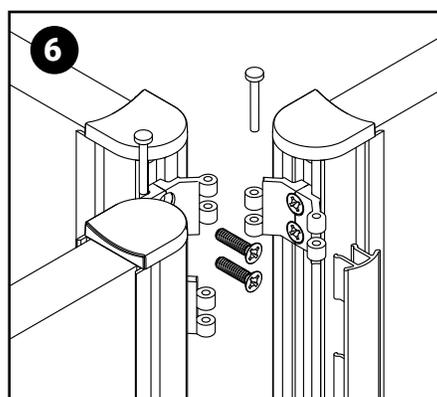
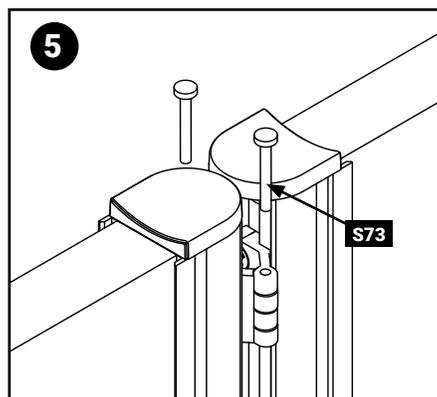
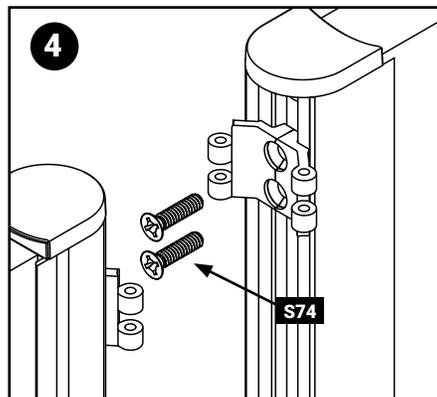
Remove panel vertical edge trims and install two hinge / hinge sets (top and bottom) on all panels.

Replace vertical edge trims, level the first panel, position remaining panels so that all hinges overlap and insert four pins (two at the top; two at the bottom) as you go along. Level the whole panel assembly.



S73  D007450001

S74  007280035

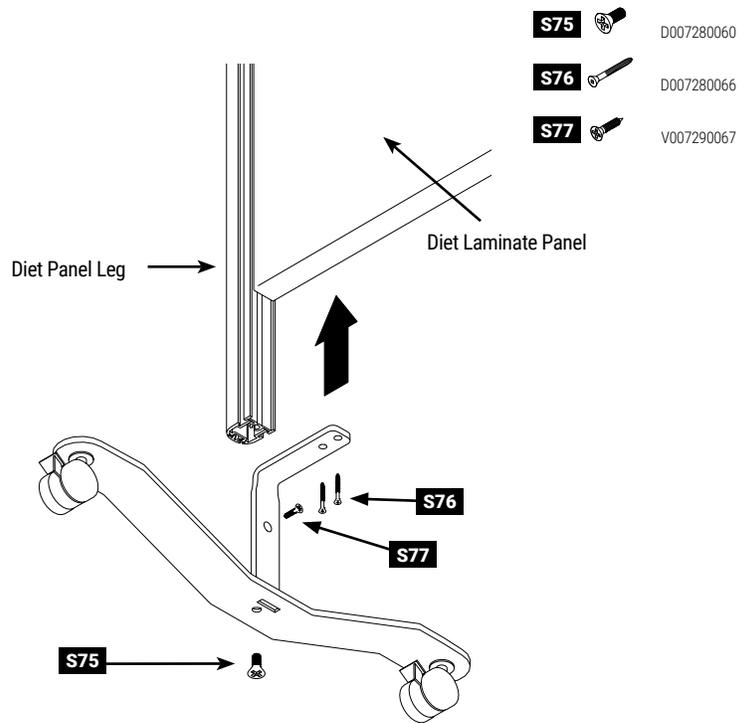
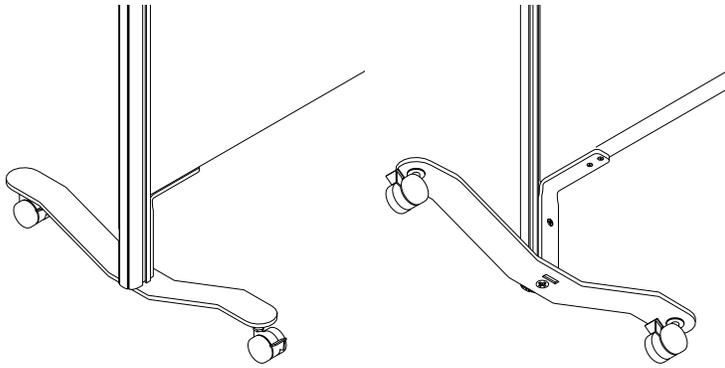


DIET LINKING PANELS

Diet Linking Panel Caster Foot - DHCFAN

STEP 1: Place the Caster Foot (A) against the inside of the Diet panel leg and against the bottom surface of the laminate panel.

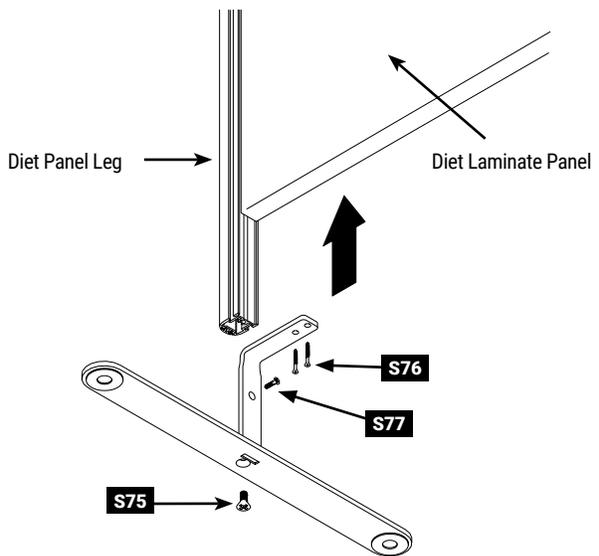
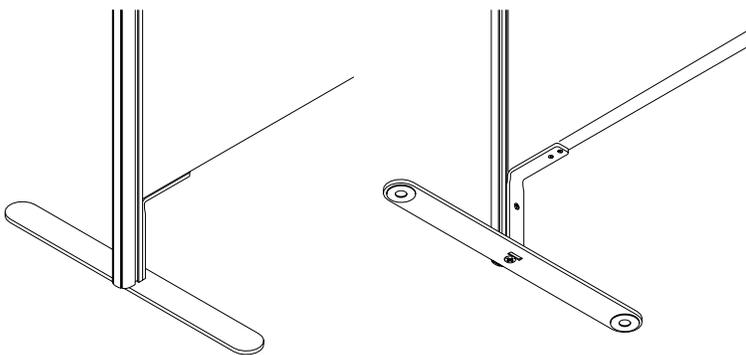
STEP 2: Secure the bottom of the Caster Foot with screw (S75). Secure the top of the Caster Foot with screw (S76). Finally drive in screw (S77) to finish the assembly.



Diet Linking Panel Flat Foot - DHCFFA

STEP 1: Place the Flat Foot (A) against the inside of the Diet panel leg and against the bottom surface of the laminate panel.

STEP 2: Secure the bottom of the Flat Foot with screw (S75). Secure the top of the Flat Foot with screw (S76). Finally drive in screw (S77) to finish the assembly.



DIET LINKING PANELS

Diet Panel Wall Connector • DPLWA

STEP 1: Secure Wall mount hinges to divider hinges with pins.

STEP 2: Place the wall mount with divider attached into its final position .

STEP 3: Level and then mark the exact position of the wall mount.

STEP 4: Remove PVC vertical cover.

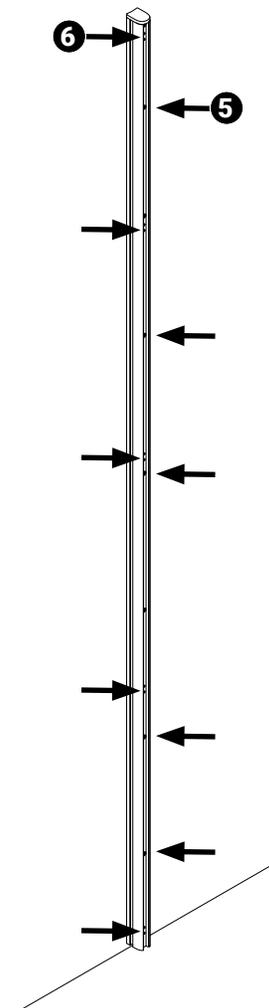
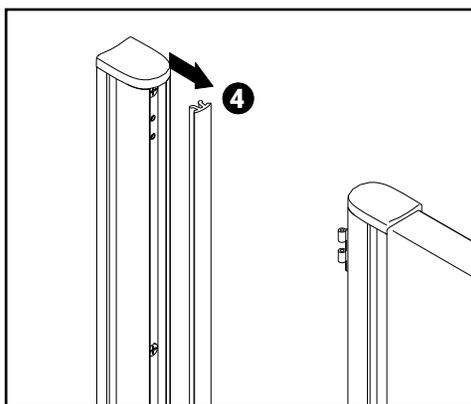
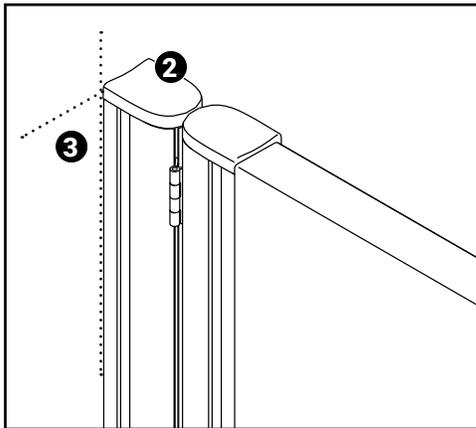
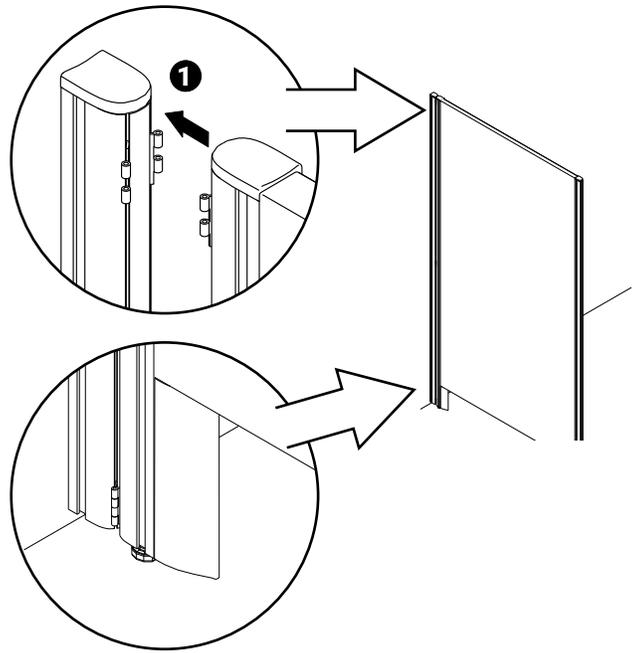
STEP 5: Use holes in the wall mount to mark location of wall anchors on the wall, and install wall anchors (not supplied).

Note:
The choice of wall anchors depends on the construction and material of the wall.
(ie. wood, steel, drywall etc..).

STEP 6: Ensure that all hinge-mounting points on the wallmount and on the divider are being utilized, with all hinges in place in order to provide sound structural support. (Indicated by the dual hole)

STEP 7: Replace the PVC vertical cover, connect the adjacent diet divider with hinges and pins.

STEP 8: Adjust the leveller on the opposite side of the diet divider to ensure that the weight of the divider is being supported by the floor - elevating strain on the wall anchors.



DIET LINKING PANELS

Diet Expanding Kit • DPLEKIT

STEP 1: Remove die-cast top cap.

STEP 2: Assemble supplied screw cup (S78), panhead screw (S79) and anchor (S80) on the outside as shown. Do not tighten to allow the anchor (S80) to slide easily within the vertical channel.

STEP 3: Both brackets are identical. The first bracket will serve at the bottom location - clamping the overlapping, "telescoping" panel from the bottom.

Orient the bracket as shown, align both nuts, insert them into the vertical channel and slide as shown.

STEP 4: Align the bracket with the bottom of the panel. Tighten both screws (S79).

STEP 5: Lift the adjacent "telescoping" panel so that its bottom edge ends up captured by the bracket.

STEP 6: Assemble the second bracket and pan head screws with nuts on the outside as shown. Do not tighten but carefully adjust both screws (S79) so that the anchor (S80) are able to slide snugly within the vertical channel.

Orient the second, top bracket as shown, align both anchors (S80), insert them into the vertical channel and slide as shown.

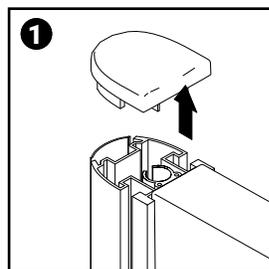
The bracket should not rattle loose.

Ensure that the "telescoping" panel is captured by the clamp.

STEP 7: Adjust the panel to the final, desired position.

STEP 8: Insert supplied steel pads (designed to protect panel's surface) between the panel and the set screws (S78) within the brackets.

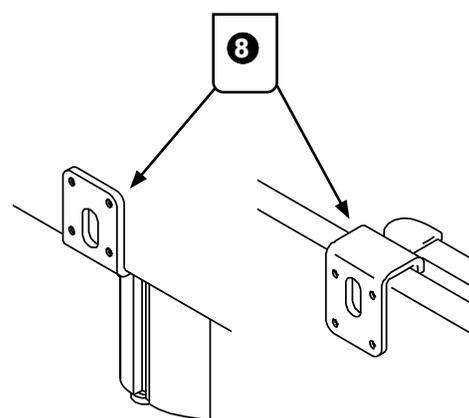
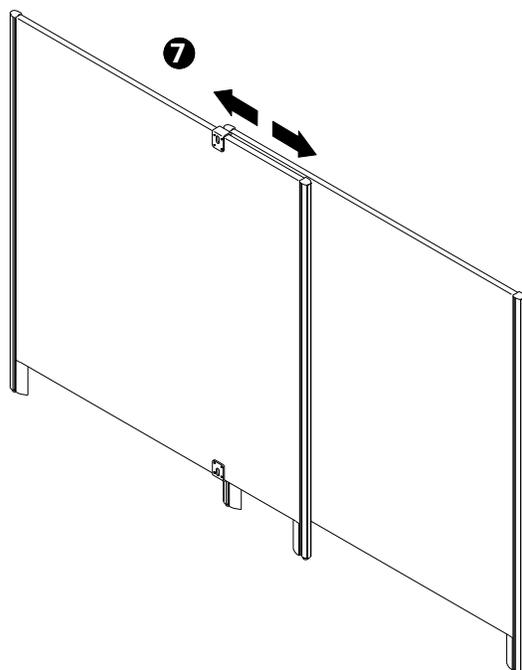
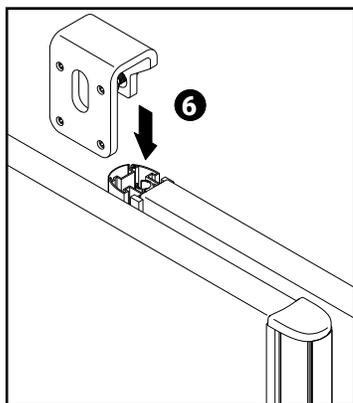
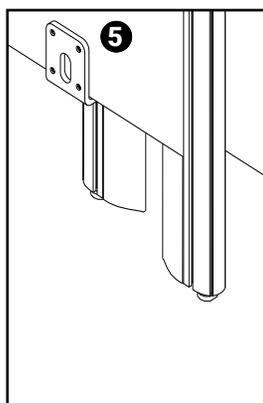
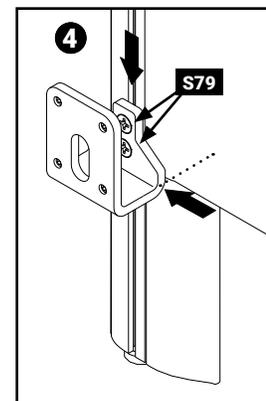
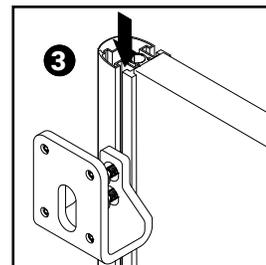
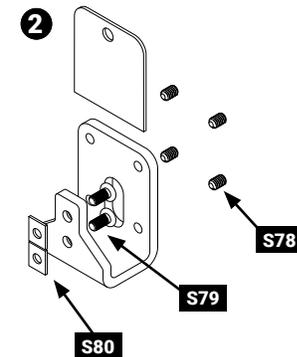
Tighten the (S78) set screws in each bracket.



S78 BR200446527

S79 D00728001

S80 D004650018



DIET LINKING PANELS

Diet Door and Door Catch kit • DPDC01

STEP 1: Remove PVC vertical cover.

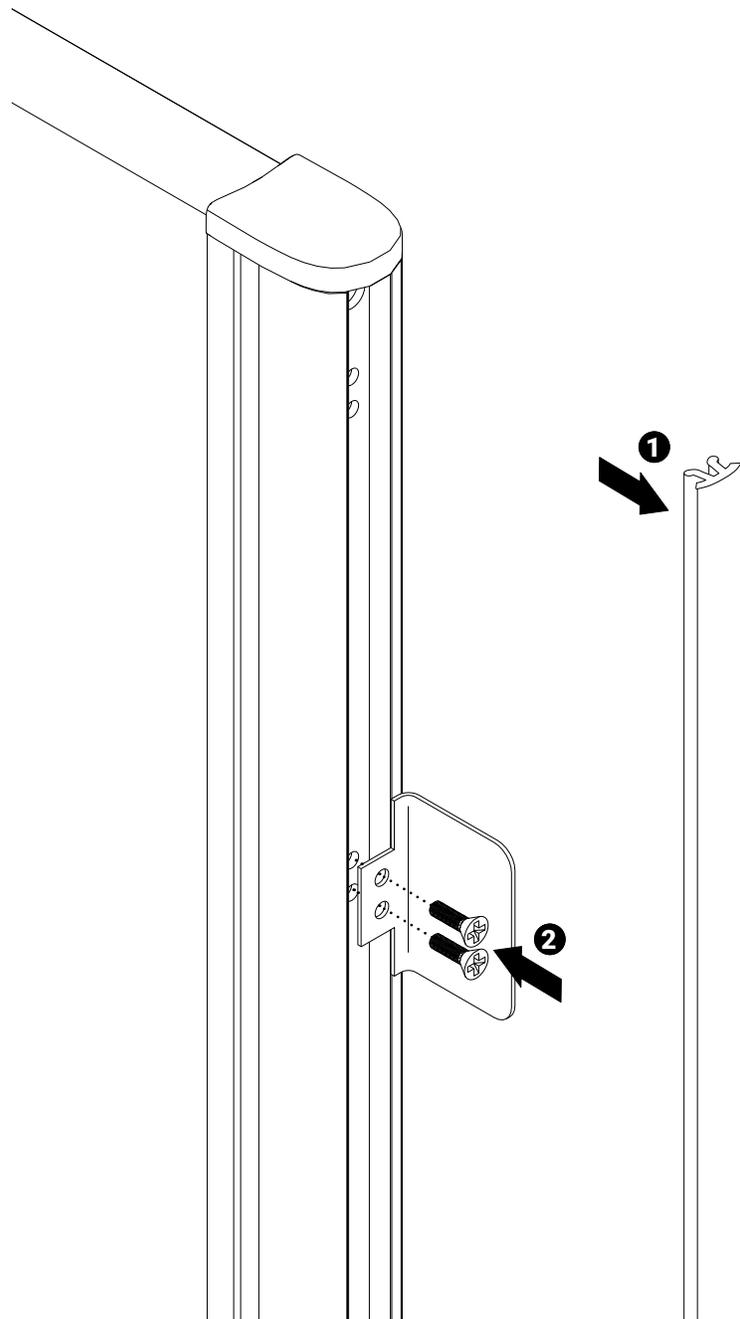
STEP 2: Secure the exit stop to existing Diet panel hinge dual holes (about 40" above ground) with supplied screws supplied (S74).

STEP 3: Replace the PVC vertical cover.

S74



007280035

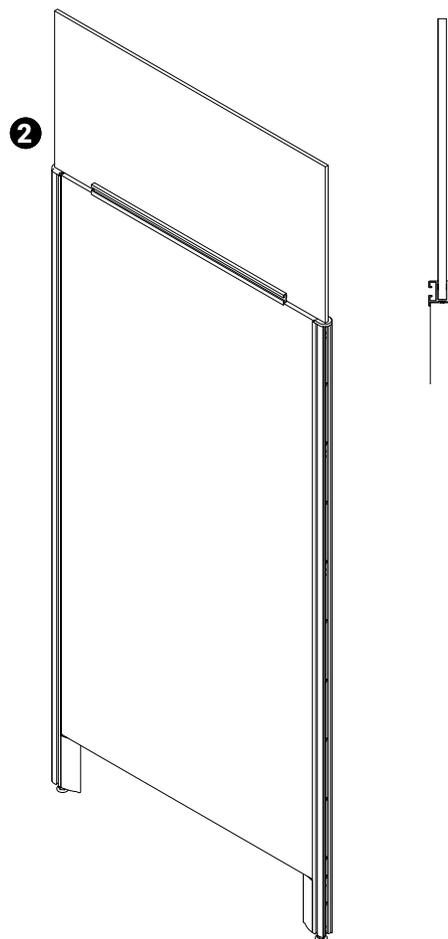
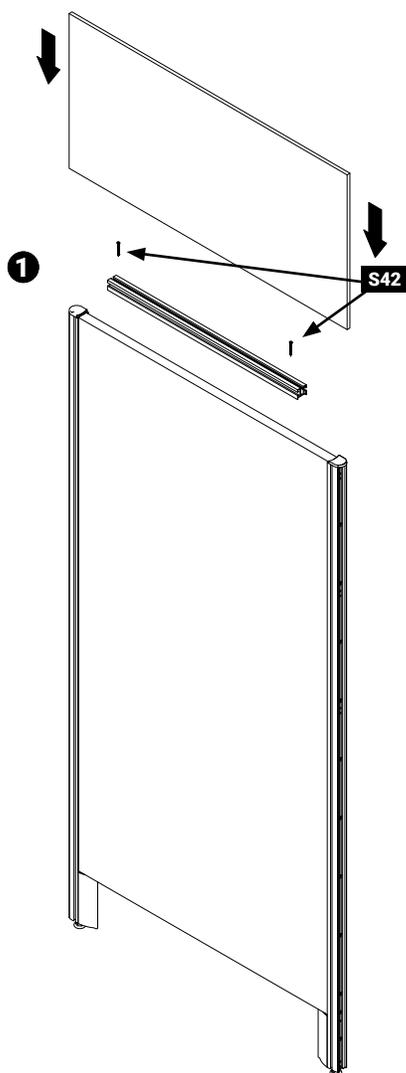
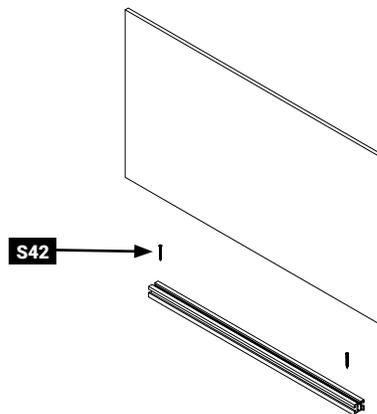


DIET LINKING PANELS

Diet Overpanel Divider - DPLOP

STEP 1: Secure the aluminum extrusion to the top of the panel using the two supplier screws (S42).

STEP 2: Insert felt in the trough.



Global offices in Canada

Head Office

560 Supertest Road
Toronto, Ontario
M3J 2M6
T (416) 650-6500

Toronto Sales Office

1350 Flint Road
Toronto, Ontario
M3J 2J7
T (416) 661-3660

Moncton

268 Coverdale Road
Riverview, New Brunswick
E1B 3J2
T (506) 858-8383

Showrooms

Calgary

237 8 Avenue SE, Suite 302
Calgary, Alberta
T2G 5C3
T (403) 250-7770

Montreal

(Temporary location)
2020 Trans Canada Highway, Suite 306
Dorval, Quebec
H9P 2N4
T (514) 866-4331

Ottawa

251 Laurier Avenue West, Suite 400
Ottawa, Ontario
K1P 5J6
T (613) 234-2881
Please call ahead to book an appointment.

Edmonton

10158 103 Street NW, Suite 201
Edmonton, Alberta
T5J 0X6
T (780) 444-8922

Toronto

1350 Flint Road
Toronto, Ontario
M3J 2J7
T (416) 661-3660

Vancouver

675 West Hastings Street, Suite 1000
Vancouver, British Columbia
V6B 1N2
T (604) 432-1701

Halifax

1061 Marginal Road, Suite 120
Halifax, Nova Scotia
B3H 4P7
T (902) 422-7434

Winnipeg

111 Lombard Avenue, Suite 220
Winnipeg, Manitoba
R3B 0T4
T (204) 925-3350